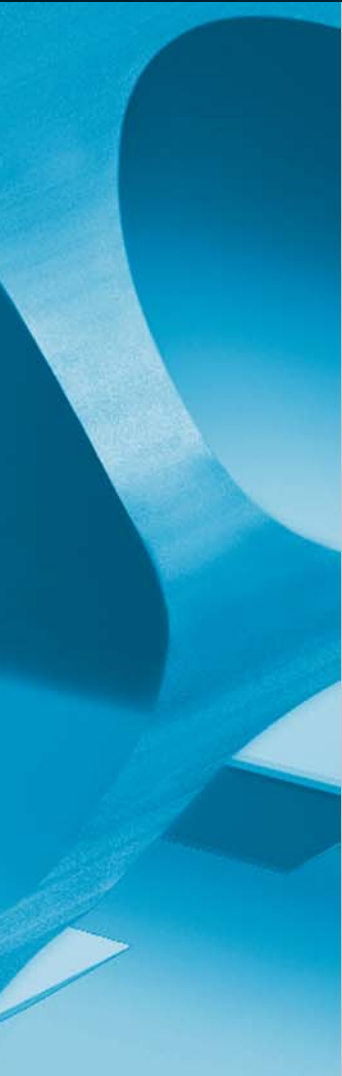
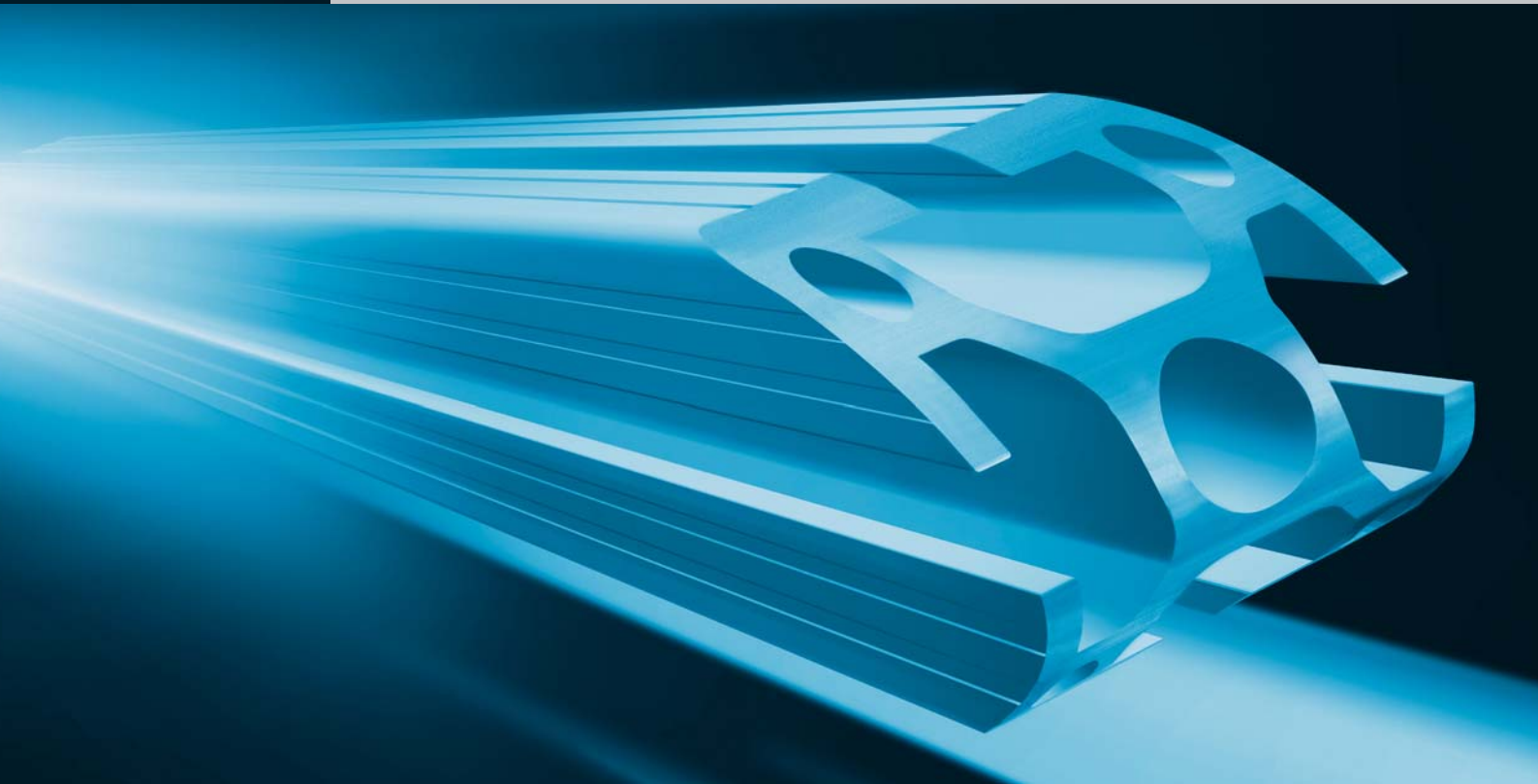


English

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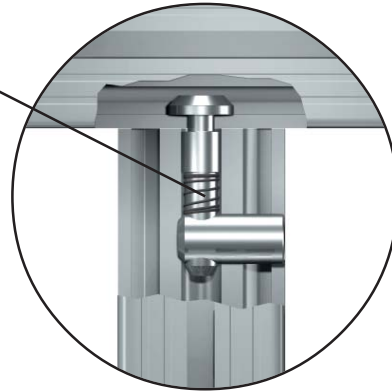


The Profile System

 MayTec®



Stability S-Class



**MayTec
Universal-Connector**

18,000N
working load

Vibration proof
77

	Table of contents	
	Introduction	1.0
Profiles	Summary	
	Profiles	1.1
	Profile machining	1.1A
	- Coding examples	1.1B
	Technical data	1.1C
	Profile selection range	1.1D
	Profile applications	1.1E
	- Bent profiles	1.1E
Connection system	Summary	
	Connector selection	1.2
	Connectors	1.2A
	- Cross bushings	1.2B
	- Components	1.2C
	- Special cases	1.2D
	Connection possibilities	1.2E
	Connector-Strength values	1.2F
	Connection elements	1.29
Accessories	Summary	
	Fastening elements	1.3
	Installation accessories	1.4
	Pneumatic accessories	1.5
	Additional accessories	1.6
	Electrical accessories	1.7
	Panel elements	1.8
	Tools	1.9
General information		
	CAD-Library	1.A
	Conversion tables	1.B
	Subject index	

0
1
2
3
4
5
6
7
8
9
A
B

Article number group	Page	Article number group	Page
Introduction	4	1.1E.01 Special slits	66
1.01 MayTec System Technology	4	1.1E.02 Slot plates	67
1.02 Symbols, Abbreviations, Special characters	5	1.1E.03 Hand rail	70
1.03 Slot system	6	1.1E.04 U-Profile 40	71
1.04 Numerical key for articles	7	1.1E.05 Profiles for cable guide	72
1.1 Profiles	8	1.1E.06 Profiles for cable guide, Profile pre-cut lid	73
1.05 Summary:	8	1.1E.07 Bent profiles	76
1.05 Profiles - plain	8, 9	1.2 Connection System	77
1.05 Profiles - with grooves	9	1.2 Connectors - Examples	78
1.05 Profiles for protective barriers - plain	10	1.2 Summary: Connectors	79
1.06 Special profiles	11	1.2 Connectors: Manufacture a connection	80
1.09 Profile group 16 mm, E3-slot, P	12	1.2 Connector selection	81
1.10 Profile group 16 mm, F-slot, P	12	1.2A Connectors	82
1.10 Profile group 20 mm, H-slot, P	13	1.2A for profiles with core hole-Ø 6 mm	82
1.11 Profile group 20 mm, F-slot, P	15	1.2A für profiles with core hole-Ø 12 mm	84
1.11 Profile group 30 mm, F / E4-slot, P	16	1.2B Connector - Cross bushings	90
1.11 Profile group 40 mm, E3-slot, P	20	1.2C Connector - Components	91
1.11 Profile group 45 mm, E4-slot, P	26	1.2D Connector - Special cases	96
1.11 Profile group 50 mm, E4-slot, P	29	1.2D Parallel connector for profile 30x30, soft	96
1.11 Profile group 60 mm, E4-slot, P	30	1.2D Universal connector for profile 30x150	96
1.11 Special profiles, P	31	1.2D SE-Connector	97
1.11 Profile group 30 mm, F-slot	32	1.2D ST-Connector	98
1.11 Profile group 40 mm, E3-slot	34	1.2D Bayonet type connector	99
1.11 Profile group 45 mm, E4-slot	38	1.2E Connection possibilities	101
1.11 Profile group 50 mm, E4-slot	40	1.2E for 0-slot profiles	101
1.11 Profile group 60 mm, E4-slot	42	1.2E for profiles 40, round	107
1.15 Panel profiles 40, E3-slot, P	43	1.2E Special cases	108
1.15 Wire net profiles 30, F-slot, P	44	1.2E Other profile systems	109
1.15 Wire net profiles 40, E3-slot, P	44	1.2F Connector-strength values	110
1.19 Special profiles	45	1.29 Connection elements	111
1.19 Profile pre-cut lids	45	1.29 Retaining plates	112
1.19 Hollow profiles	45	1.29 Anti-twist devices	113
1.19 Base profiles	45	1.29 Clamping levers	115
1.19 Angle profiles	46	Accessories	116
1.19 Wire net mounting profiles	46	Summary: Accessories	116
1.19 Grab handle profiles	46	1.3 Fastening elements	119
1.19 U-profiles	47	1.31 Threaded plates	119
1.19 C-track	47	1.32 T-Nuts	122
1.19 Sliding profiles	47	1.33 Spring-nuts	124
1.19 Panel framing profile	47	1.34 T-Slot nuts	125
1.19 Tubes	48	1.34 Rhomboid T-Slot nuts	126
1.19 Hinge profiles	48, 49	1.34 T-Bolts	127
1.19 T-Slot profiles	49	1.35 Threaded inserts	128
1.19 Slide-slot profiles	50	1.35 Press-fit threaded inserts	130
1.19 19" profiles	50	1.4 Installation accessories	131
1.19 E-trunking profiles	51	1.41 Cover profiles	131
1.1A Profile machining	52	1.41 Reducing profiles PVC	132
1.1A Summary	52	1.41 Combination profiles PVC	133
1.1A Order description	52	1.41 Guide profile PVC	137
1.1A Direction and Position	53	1.41 Framing profiles	138, 143
1.1A Saw cut	54	1.41 Wedge profiles	139
1.1A Cross bushing bore	55	1.41 Sponge rubber round cords	140
1.1A Bores	55	1.41 Sealing profile	142
1.1A Cross bore	55	1.41 Rubber cover-profiles	145
1.1A Thread	55	1.42 Cover caps for profiles	146
1.1B Profile machining: Coding examples	56	1.42 Cover plugs for cross bushings	149
1.1B for price group 1	56	1.42 Cover caps for tubes	150
1.1B for price group 2	57	1.42 Cover caps for screw bores	150
1.1B for price group 3	58	1.43 Radius covers	151
1.1C Technical data	59	1.43 Radius compensations	153
1.1D Profile selection range	62		
1.1E Profile applications	66		
1.1E.01 Profile combinations	66		

Article number group	Page	Article number group	Page		
1.44	Floor levelling screws	154	1.69	Suspended glider	264
1.44	Levelling feet	154, 156	1.69	Carabine swivel	264
1.44	Hand adjustable feet	155			
1.44	Levelling furniture foot	156	1.7	Electrical accessories	265
1.44	Adjustable tilt-feet	157	1.70	Potential equalisation, grounding connectors	265
1.44	Angular adjusting feet	162	1.70	Ground connections	266
1.44	Base feet	163	1.71	Cable and hose clamp	267
1.44	Base angle	169	1.71	Block for cable binder	268
1.44	Stacking foot	169	1.71	Cross-blocks for cable binder	268
1.45	Castors	170	1.71	Cable binder	268
1.45	Fixed castors	170	1.71	Installation rings	269
1.45	Swivel castors	171	1.72	Mounting set for 19" profile	270
1.45	Swivel castors lockable	171	1.73	Safety switches	271
1.46	Angles	172	1.73	Guard locking devices	272
1.46	Swivel angles	181	1.73	Safety interlocking-mountings	273
1.47	Cross connection plates	182	1.73	Contact bracket-mounting	274
1.47	Base plates	183	1.73	Sensor brackets	278
1.47	Floor mounting plate	184	1.74	Electrical installation trunking - Accessories	279
1.47	Mounting plates	185	1.75	Electrical installation trunking	283
1.47	Floor plate	185			
1.47	Connection plates	186	1.8	Panel elements	285
1.47	Fastening plate	187	1.81	Corner elements	285
1.47	Eye bolt	188	1.81	Corner element 33	286
1.48	Corner pieces	189	1.81	Mounting sockets	287
			1.82	Panel elements	288
1.5	Pneumatic accessories	193	1.82	Chipboards, coated	289
1.51	Profiles for pneumatic applications	193	1.83	Solid plastic panels	289
1.51	Pneumatic end plates	194	1.85	Alu-plastic composite panels	290
1.52	Pneumatic connection plates	196	1.86	Acrylic	291
1.54	Pneumatic extension sets	197	1.87	Polycarbonate (Makrolon)	291
1.55	Pneumatic 90° - connection sets	198	1.88	Wire net, Alu	292
1.59	Pneumatic accessories	199	1.88	Wire net, steel	292
			1.88	Grid, steel	293
1.6	Additional accessories	200	1.9	Tools	294
1.61	Handles	200	1.90	Button head screws	294
1.61	Handle systems	202	1.99	Drill Jigs	295, 297
1.61	Grab handles	204	1.99	Milling cutters	296, 298, 299
1.62	Hinges	205	1.99	Drills	296, 298, 299
1.62	Double hinge	211	1.99	Tools: Cross bushings and anchors	300
1.63	Joints	220	1.99	Screw taps	301
1.64	Mounting blocks	223			
1.64	Mounting clamp blocks	227	1.A	CAD-Library	302
1.64	Quick locks	230	1.A1	MayTec Online Library	302
1.65	Bullet catches	232	1.A2	MayTec 3D Library with B&W Profiles	303
1.65	Magnetic lock	234			
1.65	Cylinder locks	235	1.B	Conversion tables	304
1.65	Flap-lock countersunk	237	1.B1	Metric and English Conversion Table	304
1.65	Cylinder locks flush	237	1.B2	Metric / U.S. Customary Unit	305
1.65	Mortise deadlocks	239			
1.65	Bar locks	243			
1.65	Latch locks	247			
1.66	Rollers	248			
1.66	Roller fastening sets	250			
1.66	Mounting adaptor for roller	254			
1.66	Edge roller	255			
1.66	Roller fitting for suspended doors	256			
1.66	Stopper for suspended doors	257			
1.66	Accessories for suspended doors	257			
1.66	Runner for sliding suspended doors	258			
1.67	Slot rollers	259			
1.67	Guidance system	260			
1.67	Sliding blocks	261			
1.67	T-Nut sliding blocks	262			
1.68	Hanging bracket	263			

Subject index **307**

Solutions with Innovative Profile

The ideal profile system

MayTec offers a comprehensive, harmonised profile system. All profiles can be combined in any way imaginable.

The accessories provide functional and aesthetic solutions for a wide range of applications:

- machine bases
- machine enclosures
- machine guarding
- work stations
- assembly and inspection stations
- transfer and supply trolleys
- partitions and protective walls
- protective and work cabins
- special shelves
- plant equipment
- display systems
- exhibition cabinets and stands



Service

The MayTec service is as versatile as the MayTec profile system.

You may choose:

- delivery of standard elements ex factory
- delivery of profiles and accessories cut to size according to parts list for customer's assembly
- delivery of pre-fitted modular
- delivery of completely assembled units
- assembly at your premises



Implementation

The MayTec profile system is easy to process and quick to assemble. Its flexible and modular construction means it can be easily modified and is reusable at any time.

An experienced team will support you in implementing the MayTec system, tailored to your individual applications, taking into consideration your required dimensions, loading capacity and stability.



Challenge us !

General

Profile group

16 mm, 20 mm, 30 mm, 40 mm, 45 mm, 50 mm, 60 mm

The profiles of the MayTec Profile System are divided into seven **profile groups (PG)**. They can be determined by the basic measure of each profile.

Slot

H-slot, F-slot, E-slot

In order to connect the profiles or to mount accessories the profiles have slots. The MayTec Slot System (→ 1.03) distinguishes between the three slot types H-slot, F-slot and E-slot, whereas E-slot exists as **E3-slot** and **E4-slot** (3 or 4 mm wall thickness).

Symbols

Many articles (fastening elements, accessories and tools) can only be used especially for individual profile groups or slot types.

In this case these articles are marked with the corresponding symbols.



Profile group

dark symbol: suitable for the corresponding profile group

light symbol: not suitable

Slot type

dark symbol: suitable for the corresponding slot type

light symbol: not suitable

Remark

The symbol for the E-slot is used, if the article is (un)suitable for the two slot types E3 and E4.



Cut

These articles are offered with cut.



Stainless steel

These articles are made of stainless steel.



Cleanroom

These articles are suitable for the use in and around cleanrooms.





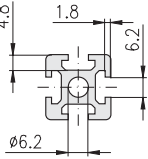




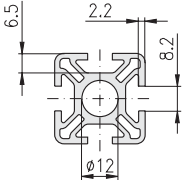




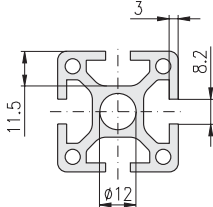




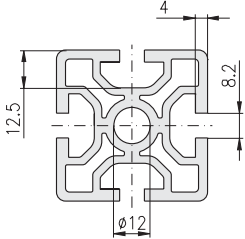
Abbreviations

PG	profile group	e.g.: PG 30 = profile group 30 mm
L	light	profile characteristic: light type of construction
S	heavy	profile characteristic: heavy type of construction
P	plain	profile characteristic: no ornamental slots

Special characters

<input type="checkbox"/>	Placeholder Article-No.	Example 1.41.5□□□	identifies the articles: 1.41.5F0.1 1.41.5F0.2 1.41.5E0.1 1.41.5E0.2
--------------------------	-----------------------------------	-----------------------------	---

	Example	Reference
→	117	to catalogue page
	1.41	to article number group
	1.41.710.2	to single article
	1.41.5□□□	to group of articles

Cross section of slots		Core hole-Ø	Slot width	Slot depth	Wall thickness	PG		
H-slot    		6.2	6.2	4.8	1.8	20		
F-slot    		12.0	8.2	6.5	2.2	20		
								30
E3-slot    		12.0	8.2	11.5	3.0	40		
E4-slot    		12.0	8.2	12.5	4.0	30		
								45
								50
								60



Profiles

1.1 □ . □□□□□□ . □□□□□□
 1.1 □ □ . □□□□□□ . □□□□□□
 1.1 □ . □□□□□□□ . □□□□□□
 1.1 □ . □□□□ R □□ . □□□□□□
 1.1 □ . □□□□ k t . □□□□□□
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 1.1 □ . □□□□□□□ . □□□□□□
 1.1 □ . □□□□□□□ . □□ L
 1.1 □ . □□□□□□□ . □□ B
 1.1 □ . □□□□□□□ . □□ L B
 1.1 □ . □□□□□□□ . □□ P

Key
 Core hole-∅¹⁾
 Profile width
 Profile height (all, but special profiles)
 Number of degrees (round profiles)
 Number of edges (special profiles)
 Slot quantity²⁾
 Contour³⁾
 Version light
 Type B
 Version light, Type B
 Plain

¹⁾ 0 = 6.2 mm
 1 = 12 mm
²⁾ 2-digit off 10 slots
³⁾ 0 = Round
 1 = Soft
 2 = Corner
 3 = Cubic
 4 = Rectangle
 5 = Pneumatic
 7 = Angle
 8 = Oblique
 9 = Special

**Connectors
 - general**

1.2 □ . □□□□□□
 1.2 □ □ . □□□□□□
 1.2 □ □ . □□□□□□
 1.2 □ □ . □□□□□□
 1.2 □ □ . □□□□□□
 1.2 □ □ . □□□□ V □
 1.2 □ □ . □□□□ E
 □/□
 □/□
 □/□

Key
 Core hole¹⁾
 Profile width²⁾
 Head-variant³⁾
 Connection-variant⁴⁾
 Stainless
 Ground
Special cases: Parallel-connector across and high
 Profile width for cross bushing
 Profile width for anchor

¹⁾ 0 = 6.2 mm
 1 = 12 mm
²⁾ 2 = 20 mm
 3 = 30 mm
 4 = 40 mm
 45 = 45 mm
 5 = 50 mm
 6 = 60 mm
³⁾ E = E-head
 F = F-head
 H = H-head
 V = Extension
⁴⁾ 0 = Universal/Neutral
 1 = Standard
 2 = Standard 90°
 5 = Parallel

-Oblique-hinge

1.2 □ □ . □□□□□□
 1.2 □ □ . □□□ K □□
 1.2 □ □ . □□□□□□
 1.2 □ □ . □□□□ V

Key
 Oblique-connector, hinge
 Connection-variant¹⁾
 Stainless

¹⁾ 1 = Standard
 2 = Standard 90°

-Oblique-bent anchor

1.2 □ □ . □□□□□□ / □□□□□□
 1.2 □ □ . □□□ B □□ / □□□□□□
 1.2 □ □ . □□□□□□ / □□□□□□
 1.2 □ □ . □□□□□□ / □□□□□□
 1.2 □ □ . □□□□□□ / □□□□□□
 1.2 □ □ . □□□□□□ / □□ V □
 1.2 □ □ . □□□□□□ / □□□ E

Key
 Oblique-connector, bent anchor
 Connection-variant¹⁾
 Design L/R
 Angle
 Stainless
 Ground

¹⁾ 1 = Standard
 2 = Standard 90°

-Miter-hinge

1.2 □ □ . □□□□□□
 1.2 □ □ . □□ G □□
 1.2 □ □ . □□□□□□
 1.2 □ □ . □□□□ V

Key
 Miter-connector, hinge
 Connection-variant¹⁾
 Stainless

¹⁾ 1 = Standard
 2 = Standard 90°

-Miter-bent anchor

1.2 □ □ . □□□□□□ / □□□□
 1.2 □ □ . □□ G □□ / □□□□
 1.2 □ □ . □□□ B □□ / □□□□
 1.2 □ □ . □□□□□□ / □□□□
 1.2 □ □ . □□□□□□ / □□□□
 1.2 □ □ . □□□□□□ / □□□ V

Key
 Miter-connector
 Bent design
 Connection-variant¹⁾
 Angle
 Stainless

¹⁾ 1 = Standard
 2 = Standard 90°

-Screw-type

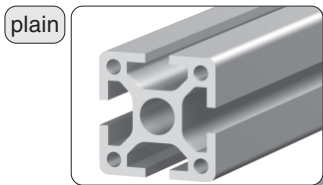
1.2 □ □ . □□□□□□ / □□
 1.2 □ □ . □□ S □□□□ / □□
 1.2 □ □ . □□□□□□ / □□
 1.2 □ □ . □□□□ M □□ / □□
 1.2 □ □ . □□□□□□ / □□
 1.2 □ □ . □□□□□□ / □□
 □/□
 □/□
 □/□

Key
 Screw-type-connector
 Type of anchor¹⁾
 Thread
 Thread-∅
 Screw special length

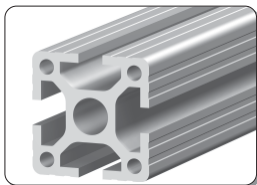
Special cases: Screw-type connector parallel across and high
 Profile width for cross bushing
 Profile width for anchor

¹⁾ 1 = Standard
 2 = Parallel 20 mm
 3 = Parallel 30 mm
 4 = Parallel 40 mm
 5 = Parallel 50 mm

16	plain	16x40		16x40 16x80 16x160 16x40 16x80																				
		L	1F LP	L	1E LP	2E LP	4E LP	S	1E P	2E P														
20	plain	20x20				20x40		40x40		20x10 20x30														
		L	2H LP	4H LP	L	1F LP	1F LP	S	2H s. P	2H c. P	3H P	4H P	4H P	6H LP	8H LP	1F LP	1F LP							
30	plain	30x30				30x60		30x100		30x150		60x60		30x100										
		L	1F LP	2F c. LP	2F LP	3F LP	4F LP	L	5E 2F P	S	2F s. P	0F P	1F P	2F c. BP	2F P	3F P	4F P	0F P	6F LP	8F P	9F P	10F P	8F P	0F P
40	plain	40x40				40x60		40x80		40x160		80x80												
		L	2E s. LP	0E LP	1E LP	2E c. LP	2E LP	3E LP	4E LP	0E LP	0E LP	3E c. LP	4E LP	4E LBP	5E LP	6E LP	6E LP	0E LP	4E c. LP	6E LP	8E LP	S	4E P	6E P
45	plain	45x45				45x60		45x90		90x90														
		L	2E s. LP	0E LP	1E LP	2E c. LP	2E LP	3E LP	4E LP	4E LP	0E LP	6E LP	8E LP	S	4E P	4E P	0E P	6E P	8E P					
50	plain	60x60		60x60		60x60		60x60		60x60		60x60		60x60										
		L	2E LP	4E LP	L	2E LP	4E LP	S	2E LP	4E LP	2E LP	4E LP	2E LP	4E LP	2E LP	4E LP								
60	plain	60x60		60x60		60x60		60x60		60x60		60x60		60x60										
		L	2E LP	4E LP	L	2E LP	4E LP	S	2E LP	4E LP	2E LP	4E LP	2E LP	4E LP	2E LP	4E LP								
		S		48 round		30 hexag.		30 octag.		48 round		30 hexag.		30 octag.										
		plain		1E P		2E c. P		2E P		1E P		2E c. P		2E P										
				6F P		8F P		6F P		8F P		6F P		8F P										



without grooves



with grooves

16	20	30	40	45	50	60	Profile group
S							Special profiles
H F E							Slot type
plain							plain

L	light
S	heavy
P	plain
B	type B
hexag.	hexagonal

octag.	octagonal
c.	corner
r.	round
s.	soft
angle	angle

20x30



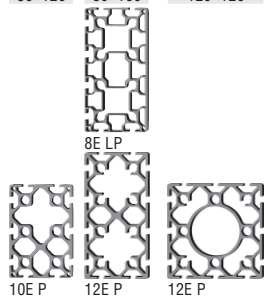
15

30x150



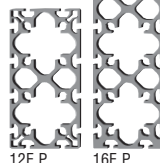
19

80x120 80x160 120x120



24

100x200 100x300



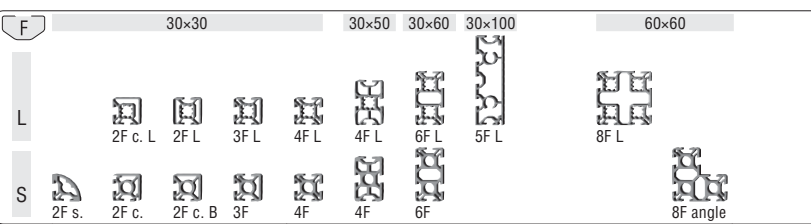
29

40 hexag. 40 octag.



31

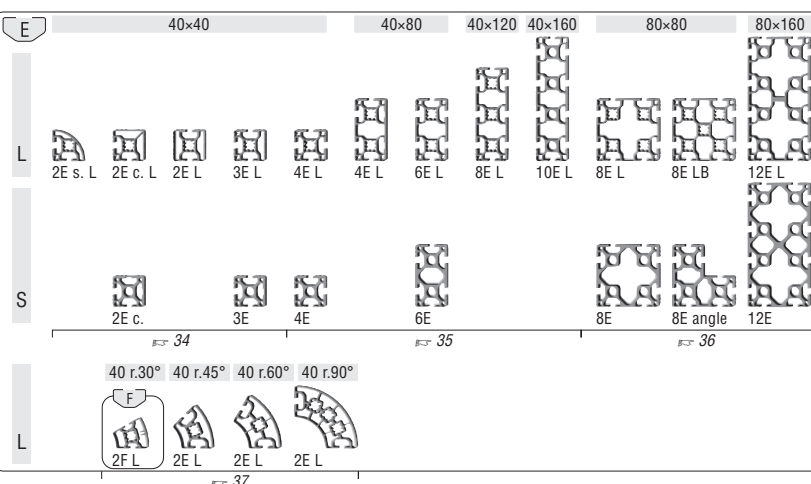
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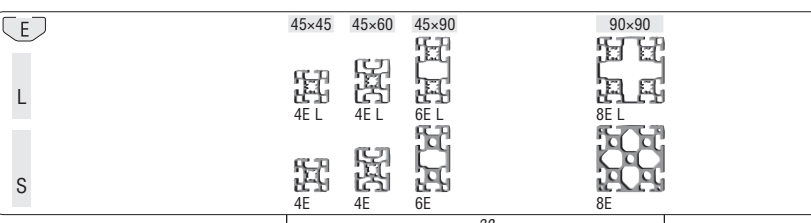
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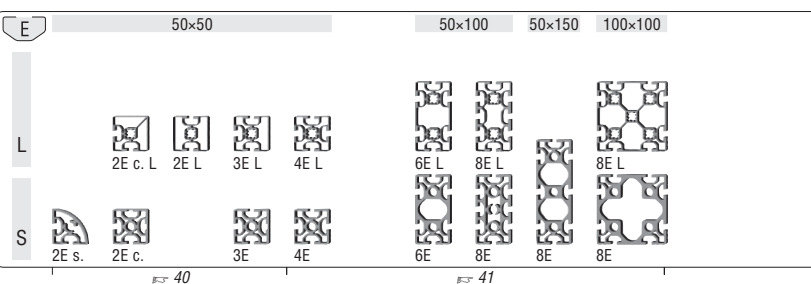
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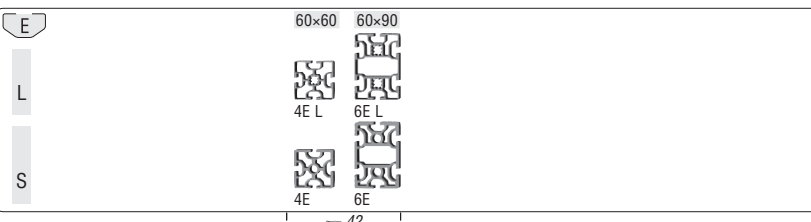
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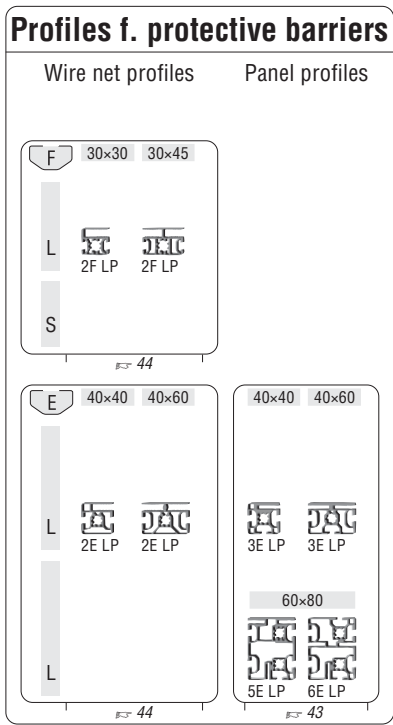
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<p>Profile pre-cut lids</p> <p>➤ 45 Profile pre-cut lid 30 Profile pre-cut lid 40 Profile pre-cut lid 50</p>	<p>Hinge profiles 1.5 mm</p> <p>➤ 48 Type A, PG 20 - 1.5 Type A, PG 30 - 1.5 Type A, PG 40 - 1.5 Type A, PG 50 - 1.5</p>
<p>Hollow profiles</p> <p>➤ 45 Hollow profile Ø20 Hollow profile Ø30 Hollow profile Ø40</p>	<p>Hinge profiles 2.0 mm / 5.0 mm</p> <p>➤ 48 Type B, 50 mm - 2.0 Type C, 30 mm - 2.0 Ø12 5.0</p>
<p>Base profiles</p> <p>➤ 45 Base profile Ø20 Base profile Ø30 Base profile Ø40</p>	<p>Hinge profiles 3.0 mm</p> <p>➤ 49 Type A, PG 30 - 3.0 Type A, PG 40 - 3.0 Type A, PG 50 - 3.0 Type B, 50 mm - 3.0</p>
<p>Angle profiles</p> <p>➤ 46 Angle profile 48x48 Angle profile 60x60 Angle profile 100x100</p>	<p>T-Slot profiles Steel</p> <p>➤ 49 T-Slot profile, steel, F T-Slot profile, steel, E T-Slot profile, steel, subs. ins. F T-Slot profile, steel, subs. ins. E</p>
<p>Wire net mounting profiles</p> <p>➤ 46 Wire net mounting profile Wire net mounting profile 33x10 Grab handle profile</p>	<p>T-Slot profiles PA</p> <p>➤ 49 T-Slot profile, PA, F T-Slot profile, PA, E</p>
<p>Grab handle profiles</p> <p>➤ 46 Grab handle profile Grab handle profile</p>	<p>Slide-slot profiles PA</p> <p>➤ 50 Slide-slot profile, PA, F Slide-slot profile, PA, E3 Slide-slot profile, PA, E4</p>
<p>U-profiles, C-track</p> <p>➤ 47 U-profile 25x25x2 U-profile 40 C-track</p>	<p>Slide-slot profiles PA</p> <p>➤ 50 Slide-slot profile, PA, F Slide-slot profile, PA, E3 Slide-slot profile, PA, E4</p>
<p>Sliding profiles</p> <p>➤ 47 Sliding profile 30x14 Sliding profile 30x26 Sliding profile 50x14</p>	<p>19" profiles</p> <p>➤ 50 19" profile, PG 30 19" profile, PG 40 19" profile, PG 50</p>
<p>Panel framing profile</p> <p>➤ 47 Panel framing profile 30x8.5</p>	<p>E-trunking profiles Base profiles</p> <p>➤ 51 E-trunking profile 40x20 E-trunking profile 40x40 E-trunking profile 40x80 E-trunking profile 80x40</p>
<p>Tubes</p> <p>➤ 48 Tube Ø20x2 Tube Ø30x3 Tube Ø40x4</p>	<p>E-trunking profiles Base profile for clips, Cover profiles</p> <p>➤ 51 E-trunking profile 40x20, for clips E-trunking profile, lid 40 E-trunking profile, lid 80</p>

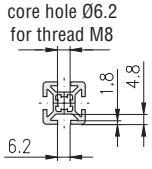



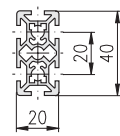

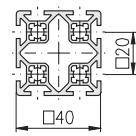


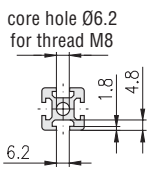



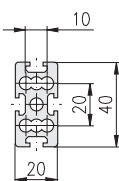

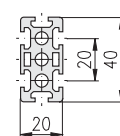
light				
Description	Profile 16×40, 1F, LP	Profile 16×40, 1E, LP	Profile 16×80, 2E, LP	Profile 16×160, 4E, LP
bar, 6 m	1.10.016040.14LP.60	1.09.016040.14LP.60	1.09.016080.24LP.60	1.09.016160.44LP.60
packing unit (number)	1.10.016040.14LP.61 (20)	1.09.016040.14LP.61 (20)	1.09.016080.24LP.61 (10)	1.09.016160.44LP.61 (5)
moment of inertia cm^4	$I_x = 4.4$ $I_y = 0.8$	$I_x = 4.3$ $I_y = 0.8$	$I_x = 30.7$ $I_y = 1.6$	$I_x = 238.3$ $I_y = 3.3$
moment of resistance cm^3	$W_x = 2.2$ $W_y = 0.8$	$W_x = 2.2$ $W_y = 0.8$	$W_x = 7.7$ $W_y = 1.6$	$W_x = 29.8$ $W_y = 3.3$
weight kg/m	$G = 0.87$	$G = 0.75$	$G = 1.49$	$G = 3.0$

heavy				
Description	Profile 16×40, 1F, P	Profile 16×40, 1E, P	Profile 16×80, 2E, P	
bar, 6 m	1.10.016040.14P.60	1.09.016040.14P.60	1.09.016080.24P.60	
packing unit (number)	1.10.016040.14P.61 (20)	1.09.016040.14P.61 (20)	1.09.016080.24P.61 (10)	
moment of inertia cm^4	$I_x = 5.3$ $I_y = 1.0$	$I_x = 7.2$ $I_y = 1.1$	$I_x = 48.3$ $I_y = 2.2$	
moment of resistance cm^3	$W_x = 2.7$ $W_y = 1.0$	$W_x = 3.6$ $W_y = 1.1$	$W_x = 12.0$ $W_y = 2.2$	
weight kg/m	$G = 1.0$	$G = 1.14$	$G = 2.11$	

light				
<p>core hole Ø6.2 for thread M8</p>				
Description			Profile 20×20, 2H, LP	
bar, 6 m			1.10.020020.23LP.60	
packing unit (number)			1.10.020020.23LP.61 (10)	
moment of inertia cm^4			$I_x = 1.0$ $I_y = 0.8$	
moment of resistance cm^3			$W_x = 1.0$ $W_y = 0.8$	
weight kg/m			$G = 0.58$	

heavy				
<p>core hole Ø6.2 for thread M8</p>				
Description	Profile 20×20, 2H, soft, P	Profile 20×20, 2H, cor., P		Profile 20×20, 3H, P
bar, 6 m	1.10.020020.21P.60	1.10.020020.22P.60		1.10.020020.33P.60
packing unit (number)	1.10.020020.21P.61 (10)	1.10.020020.22P.61 (10)		1.10.020020.33P.61 (10)
moment of inertia cm^4	$I_x = 0.6$ $I_y = 0.6$	$I_x = 1.0$ $I_y = 1.0$		$I_x = 0.9$ $I_y = 0.9$
moment of resistance cm^3	$W_x = 0.6$ $W_y = 0.6$	$W_x = 0.9$ $W_y = 0.9$		$W_x = 0.9$ $W_y = 0.9$
weight kg/m	$G = 0.65$	$G = 0.68$		$G = 0.65$

light				
	 		 	 
Description	Profile 20×20, 4H, LP		Profile 20×40, 6H, LP	Profile 40×40, 8H, LP
bar, 6 m	1.10.020020.43LP.60		1.10.020040.64LP.60	1.10.040040.83LP.60
packing unit (number)	1.10.020020.43LP.61 (10)		1.10.020040.64LP.61 (10)	1.10.040040.83LP.61 (10)
moment of inertia cm ⁴	$I_x = 0.8$ $I_y = 0.8$		$I_x = 5.3$ $I_y = 1.4$	$I_x = 10.0$ $I_y = 10.0$
moment of resistance cm ³	$W_x = 0.8$ $W_y = 0.8$		$W_x = 2.6$ $W_y = 1.4$	$W_x = 5.0$ $W_y = 5.0$
weight kg/m	$G = 0.53$		$G = 0.9$	$G = 1.5$








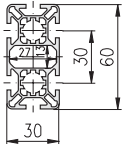
heavy				
	 	 	 	
Description	Profile 20×20, 4H, P	Profile 20×40, 4H, P	Profile 20×40, 6H, P	
bar, 6 m	1.10.020020.43P.60	1.10.020040.44P.60	1.10.020040.64P.60	
packing unit (number)	1.10.020020.43P.61 (10)	1.10.020040.44P.61 (10)	1.10.020040.64P.61 (10)	
moment of inertia cm ⁴	$I_x = 0.9$ $I_y = 0.9$	$I_x = 7.0$ $I_y = 2.0$	$I_x = 6.4$ $I_y = 1.7$	
moment of resistance cm ³	$W_x = 0.9$ $W_y = 0.9$	$W_x = 3.5$ $W_y = 2.0$	$W_x = 3.2$ $W_y = 1.7$	
weight kg/m	$G = 0.62$	$G = 1.3$	$G = 1.3$	









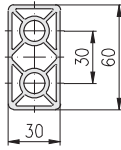
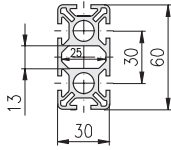
light				
Description	Profile 20×10, 1F, LP	Profile 20×30, 1F, LP	Profile 20×30, 2F, LP	
bar, 6 m	1.11.020010.14LP.60	1.11.020030.14LP.60	1.11.020030.24LP.60	
packing unit (number)	1.11.020010.14LP.61 (10)	1.11.020030.14LP.61 (10)	1.11.020030.24LP.61 (10)	
moment of inertia cm ⁴	$I_x = 0.1$	$I_y = 0.6$	$I_x = 2.2$	$I_y = 1.5$
moment of resistance cm ³	$W_x = 0.2$	$W_y = 0.5$	$W_x = 1.5$	$W_y = 1.5$
weight kg/m	$G = 0.35$	$G = 0.7$	$G = 0.74$	

heavy				
Description			Profile 20×30, 2F, P	
bar, 6 m			1.11.020030.24P.60	
packing unit (number)			1.11.020030.24P.61 (10)	
moment of inertia cm ⁴			$I_x = 2.6$	$I_y = 1.9$
moment of resistance cm ³			$W_x = 1.7$	$W_y = 1.7$
weight kg/m			$G = 1.0$	

light				
Description			Profile 30×30, 1F, LP	Profile 30×30, 2F, cor., LP
bar, 6 m			1.11.030030.13LP.60	1.11.030030.22LP.60
packing unit (number)			1.11.030030.13LP.61 (10)	1.11.030030.22LP.61 (10)
moment of inertia cm ⁴			$I_x = 3.1$	$I_x = 3.2$
moment of resistance cm ³			$W_x = 2.1$	$W_x = 2.1$
weight kg/m			$G = 0.9$	$G = 0.9$

heavy				
Description	Profile 30×30, 2F, soft, P	Profile 30×30, 0F, P	Profile 30×30, 1F, P	Profile 30×30, 2F, cor., BP
bar, 6 m	1.11.030030.21P.60	1.11.030030.03P.60	1.11.030030.13P.60	1.11.030030.22BP.60
packing unit (number)	1.11.030030.21P.61 (10)	1.11.030030.03P.61 (10)	1.11.030030.13P.61 (10)	1.11.030030.22BP.61 (10)
moment of inertia cm ⁴	$I_x = 2.7$	$I_x = 4.4$	$I_x = 4.3$	$I_x = 3.7$
moment of resistance cm ³	$W_x = 1.6$	$W_x = 2.3$	$W_x = 2.9$	$W_x = 2.4$
weight kg/m	$G = 0.9$	$G = 1.3$	$G = 1.2$	$G = 1.1$


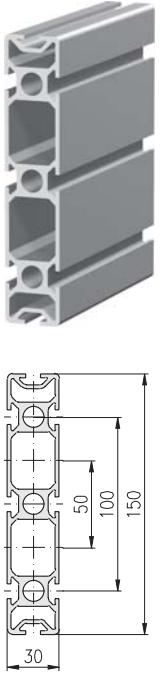
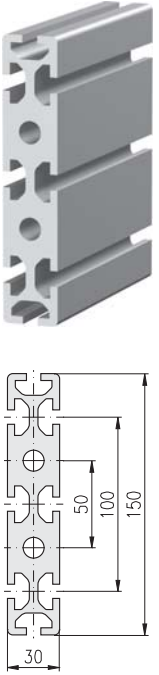

				
				
Profile 30×30, 2F, LP	Profile 30×30, 3F, LP	Profile 30×30, 4F, LP		Profile 30×60, 6F, LP
1.11.030030.23LP.60	1.11.030030.33LP.60	1.11.030030.43LP.60		1.11.030060.64LP.60
1.11.030030.23LP.61 (10)	1.11.030030.33LP.61 (10)	1.11.030030.43LP.61 (10)		1.11.030060.64LP.61 (6)
$I_x = 3.2$ $I_y = 3.2$ $W_x = 2.1$ $W_y = 2.1$ $G = 0.9$	$I_x = 3.3$ $I_y = 3.2$ $W_x = 2.2$ $W_y = 2.2$ $G = 0.9$	$I_x = 3.3$ $I_y = 3.3$ $W_x = 2.2$ $W_y = 2.2$ $G = 0.9$		$I_x = 21.2$ $I_y = 5.7$ $W_x = 7.0$ $W_y = 3.8$ $G = 1.6$

				
				
Profile 30×30, 2F, P	Profile 30×30, 3F, P	Profile 30×30, 4F, P	Profile 30×60, 0F, P	Profile 30×60, 6F, P
1.11.030030.23P.60	1.11.030030.33P.60	1.11.030030.43P.60	1.11.030060.04P.60	1.11.030060.65P.60
1.11.030030.23P.61 (10)	1.11.030030.33P.61 (10)	1.11.030030.43P.61 (10)	1.11.030060.04P.61 (6)	1.11.030060.65P.61 (6)
$I_x = 3.6$ $I_y = 3.9$ $W_x = 2.4$ $W_y = 2.6$ $G = 1.1$	$I_x = 3.5$ $I_y = 3.7$ $W_x = 2.4$ $W_y = 2.4$ $G = 1.1$	$I_x = 3.5$ $I_y = 3.5$ $W_x = 2.4$ $W_y = 2.4$ $G = 1.1$	$I_x = 29.0$ $I_y = 7.8$ $W_x = 9.6$ $W_y = 5.2$ $G = 2.2$	$I_x = 25.0$ $I_y = 7.0$ $W_x = 8.3$ $W_y = 4.7$ $G = 2.1$

light				
Description				
bar, 6 m				
packing unit (number)				
moment of inertia cm^4				
moment of resistance cm^3				
weight kg/m				






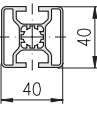
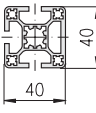
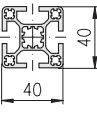
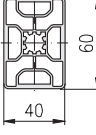
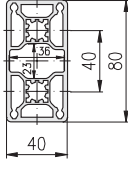
heavy			
<p>core hole $\text{Ø}12.0$ for thread M14</p>			
Description	Profile 30x100, 5E, 2F, P	Profile 30x100, 8F, P	Profile 30x100, 9F, P
bar, 6 m	1.11.030100.74P.60	1.11.030100.84P.60	1.11.030100.94P.60
packing unit (number)	1.11.030100.74P.61 (4)	1.11.030100.84P.61 (4)	1.11.030100.94P.61 (4)
moment of inertia cm^4	$I_x = 108.9$ $I_y = 12.4$	$I_x = 115.0$ $I_y = 11.6$	$I_x = 130.6$ $I_y = 11.9$
moment of resistance cm^3	$W_x = 21.7$ $W_y = 8.3$	$W_x = 22.9$ $W_y = 7.7$	$W_x = 25.9$ $W_y = 7.9$
weight kg/m	$G = 3.5$	$G = 3.4$	$G = 3.6$


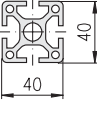
machining data Profile machining 1.1A

			
Profile 30×100, 10F, P	Profile 30×150, 8F, P	Profile 30×150, 8E, P	Profile 60×60, 0F, P
1.11.030100.104P.60	1.11.030150.85P.60	1.11.030150.84P.60	1.11.060060.03P.60
1.11.030100.104P.61 (4)	1.11.030150.85P.61 (2)	1.11.030150.84P.61 (2)	1.11.060060.03P.61 (6)
$I_x = 127.0$ $I_y = 11.9$ $W_x = 25.4$ $W_y = 7.9$ $G = 3.6$	$I_x = 340.0$ $I_y = 16.0$ $W_x = 45.0$ $W_y = 11.0$ $G = 4.1$	$I_x = 481.0$ $I_y = 25.1$ $W_x = 64.1$ $W_y = 16.7$ $G = 7.9$	$I_x = 58.2$ $I_y = 58.2$ $W_x = 15.5$ $W_y = 15.5$ $G = 4.0$

light					
Description		Profile 40x40, 2E, soft, LP	Profile 40x40, 0E, LP	Profile 40x40, 1E, LP	Profile 40x40, 2E, cor., LP
bar, 6 m		1.11.040040.21LP.60	1.11.040040.03LP.60	1.11.040040.13LP.60	1.11.040040.22LP.60
packing unit (number)		1.11.040040.21LP.61 (8)	1.11.040040.03LP.61 (8)	1.11.040040.13LP.61 (8)	1.11.040040.22LP.61 (8)
moment of inertia cm ⁴		$I_x = 6.4$ $I_y = 6.4$	$I_x = 12.0$ $I_y = 12.0$	$I_x = 8.5$ $I_y = 8.1$	$I_x = 8.0$ $I_y = 8.0$
moment of resistance cm ³		$W_x = 3.8$ $W_y = 3.8$	$W_x = 6.0$ $W_y = 6.0$	$W_x = 4.1$ $W_y = 4.0$	$W_x = 4.0$ $W_y = 4.0$
weight kg/m		G = 1.2	G = 1.8	G = 1.3	G = 1.3






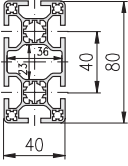
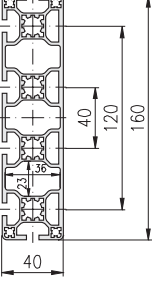
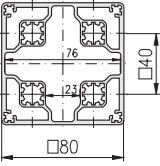
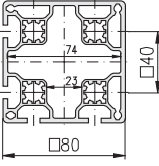
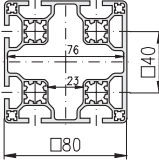
heavy					
Description					
bar, 6 m					
packing unit (number)					
moment of inertia cm ⁴					
moment of resistance cm ³					
weight kg/m					



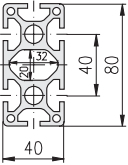
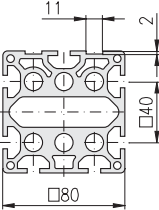
				
				
Profile 40x40, 2E, LP	Profile 40x40, 3E, LP	Profile 40x40, 4E, LP	Profile 40x60, 0E, LP	Profile 40x80, 0E, LP
1.11.040040.23LP.60	1.11.040040.33LP.60	1.11.040040.43LP.60	1.11.040060.04LP.60	1.11.040080.04LP.60
1.11.040040.23LP.61 (8)	1.11.040040.33LP.61 (8)	1.11.040040.43LP.61 (8)	1.11.040060.04LP.61 (8)	1.11.040080.04LP.61 (4)
$I_x = 8.2$ $I_y = 7.5$ $W_x = 4.1$ $W_y = 3.8$ $G = 1.3$	$I_x = 9.4$ $I_y = 10.0$ $W_x = 4.7$ $W_y = 5.0$ $G = 1.5$	$I_x = 9.9$ $I_y = 9.9$ $W_x = 4.9$ $W_y = 4.9$ $G = 1.5$	$I_x = 27.7$ $I_y = 13.1$ $W_x = 9.3$ $W_y = 6.5$ $G = 2.1$	$I_x = 79.0$ $I_y = 21.5$ $W_x = 19.7$ $W_y = 10.7$ $G = 3.1$

				
				
		Profile 40x40, 4E, P		
		1.11.040040.43P.60		
		1.11.040040.43P.61 (8)		
		$I_x = 12.0$ $I_y = 12.0$ $W_x = 6.0$ $W_y = 6.0$ $G = 2.0$		

light					
Description	Profile 40x80, 3E, cor., LP	Profile 40x80, 4E, LP	Profile 40x80, 4E, LBP	Profile 40x80, 5E, LP	
bar, 6 m	1.11.040080.32LP.60	1.11.040080.44LP.60	1.11.040080.44LBP.60	1.11.040080.54LP.60	
packing unit (number)	1.11.040080.32LP.61 (4)	1.11.040080.44LP.61 (4)	1.11.040080.44LBP.61 (4)	1.11.040080.54LP.61 (4)	
moment of inertia cm^4	$I_x = 73.8$ $I_y = 20.5$	$I_x = 70.7$ $I_y = 20.0$	$I_x = 74.5$ $I_y = 18.3$	$I_x = 72.2$ $I_y = 18.1$	
moment of resistance cm^3	$W_x = 18.5$ $W_y = 10.2$	$W_x = 17.7$ $W_y = 8.9$	$W_x = 18.6$ $W_y = 9.2$	$W_x = 18.0$ $W_y = 9.0$	
weight kg/m	$G = 2.8$	$G = 2.8$	$G = 2.8$	$G = 2.8$	

heavy					
Description					
bar, 6 m					
packing unit (number)					
moment of inertia cm^4					
moment of resistance cm^3					
weight kg/m					

				
				
Profile 40×80, 6E, LP	Profile 40×160, 6E, LP	Profile 80×80, 0E, LP	Profile 80×80, 4E, cor., LP	Profile 80×80, 6E, LP
1.11.040080.64LP.60	1.11.040160.64LP.60	1.11.080080.03LP.60	1.11.080080.42LP.60	1.11.080080.63LP.60
1.11.040080.64LP.61 (4)	1.11.040160.64LP.61 (2)	1.11.080080.03LP.61 (2)	1.11.080080.42LP.61 (2)	1.11.080080.63LP.61 (2)
$I_x = 62.7$ $I_y = 17.7$ $W_x = 15.6$ $W_y = 8.8$ $G = 2.5$	$I_x = 450.4$ $I_y = 36.3$ $W_x = 56.3$ $W_y = 18.1$ $G = 5.0$	$I_x = 135.0$ $I_y = 135.0$ $W_x = 33.5$ $W_y = 33.5$ $G = 4.7$	$I_x = 128.0$ $I_y = 128.0$ $W_x = 32.0$ $W_y = 32.0$ $G = 4.5$	$I_x = 121.3$ $I_y = 116.0$ $W_x = 30.3$ $W_y = 29.0$ $G = 4.2$

				
				
Profile 40×80, 6E, P				Profile 80×80, 7E, P
1.11.040080.64P.60				1.11.080080.79P.60
1.11.040080.64P.61 (4)				1.11.080080.79P.61 (2)
$I_x = 82.0$ $I_y = 23.4$ $W_x = 20.5$ $W_y = 11.7$ $G = 3.8$				$I_x = 173.0$ $I_y = 160.0$ $W_x = 42.0$ $W_y = 44.0$ $G = 7.6$

light				
<p>core hole Ø12.0 for thread M14</p> <p>bore hole Ø5.0 for thread M6</p>				
Description	Profile 80×80, 8E, LP		Profile 80×160, 8E, LP	
bar, 6 m	1.11.080080.83LP.60		1.11.080160.84LP.60	
packing unit (number)	1.11.080080.83LP.61 (2)		1.11.080160.84LP.61 (2)	
moment of inertia cm ⁴	$I_x = 113.8$ $I_y = 114.0$		$I_x = 830.6$ $I_y = 241.5$	
moment of resistance cm ³	$W_x = 28.4$ $W_y = 28.4$		$W_x = 103.8$ $W_y = 60.4$	
weight kg/m	G = 4.1		G = 8.8	

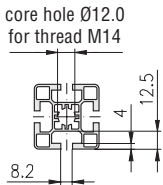




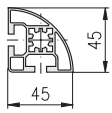
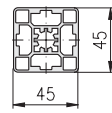
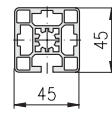
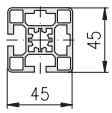
heavy				
<p>core hole Ø12.0 for thread M14</p> <p>bore hole Ø5.0 for thread M6</p>				
Description	Profile 80×80, 8E, P	Profile 80×120, 10E, P	Profile 80×160, 12E, P	Profile 120×120, 12E, P
bar, 6 m	1.11.080080.83P.60	1.11.080120.104P.60	1.11.080160.124P.60	1.11.120120.123P.60
packing unit (number)	1.11.080080.83P.61 (2)	1.11.080120.104P.61 (2)	1.11.080160.124P.61 (2)	1.11.120120.123P.61 (2)
moment of inertia cm ⁴	$I_x = 166.0$ $I_y = 166.0$	$I_x = 449.9$ $I_y = 217.8$	$I_x = 883.0$ $I_y = 269.0$	$I_x = 624.0$ $I_y = 624.0$
moment of resistance cm ³	$W_x = 41.4$ $W_y = 41.4$	$W_x = 72.6$ $W_y = 54.4$	$W_x = 110.0$ $W_y = 67.3$	$W_x = 104.0$ $W_y = 104.0$
weight kg/m	G = 5.9	G = 8.6	G = 9.4	G = 10.6

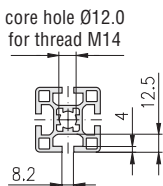
machining data ↗ Profile machining 1.1A

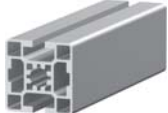

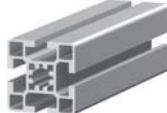


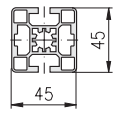
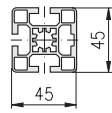
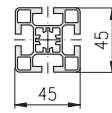
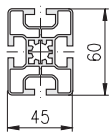
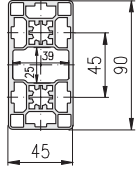
light			Connection possibilities and calculation formulas for polygons ↗ 1.2E
<p>core hole Ø12.0 for thread M14</p>			
Description		P. 40, rnd. 45 deg., 2E, LP	Profile 40, round 90 deg., 2E, LP
bar, 6 m		1.11.040R45.20LP.60	1.11.040R90.20LP.60
packing unit (number)		1.11.040R45.20LP.61 (8)	1.11.040R90.20LP.61 (4)
moment of inertia cm ⁴		I _x = 14.5 I _y = 8.0	I _x = 89.0 I _y = 17.4
moment of resistance cm ³		W _x = 4.9 W _y = 3.7	W _x = 16.0 W _y = 6.8
weight kg/m		G = 1.6	G = 3.0

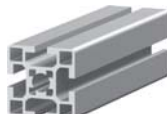
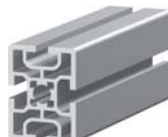

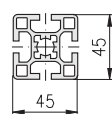
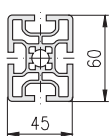
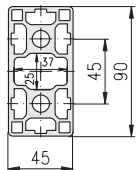
light				
<p>core hole Ø12.0 for thread M14</p>				
<p>bore hole Ø5.0 for thread M6</p>				
Description	Prf. 40×40, 2E, 45 deg., LP	Prf. 80×80, 3E, 45 deg., LP	Prf. 80×80, 7E, 45 deg., LP	
bar, 6 m	1.11.040040.28LP.60	1.11.080080.38LP.60	1.11.080080.78LP.60	
packing unit (number)	1.11.040040.28LP.61 (8)	1.11.080080.38LP.61 (2)	1.11.080080.78LP.61 (2)	
moment of inertia cm ⁴	I _x = 7.3 I _y = 7.3	I _x = 127.0 I _y = 83.7	I _x = 99.3 I _y = 99.3	
moment of resistance cm ³	W _x = 3.9 W _y = 3.9	W _x = 20.9 W _y = 25.5	W _x = 24.8 W _y = 24.8	
weight kg/m	G = 1.4	G = 4.3	G = 4.0	



light				
				
				
Description	Profile 45×45, 2E, soft, LP	Profile 45×45, 0E, LP	Profile 45×45, 1E, LP	Profile 45×45, 2E, cor., LP
bar, 6 m	1.11.045045.21LP.60	1.11.045045.03LP.60	1.11.045045.13LP.60	1.11.045045.22LP.60
packing unit (number)	1.11.045045.21LP.61 (8)	1.11.045045.03LP.61 (8)	1.11.045045.13LP.61 (8)	1.11.045045.22LP.61 (8)
moment of inertia cm ⁴	$I_x = 11.4$ $I_y = 11.4$	$I_x = 15.5$ $I_y = 15.5$	$I_x = 14.7$ $I_y = 15.5$	$I_x = 14.7$ $I_y = 14.7$
moment of resistance cm ³	$W_x = 5.1$ $W_y = 5.1$	$W_x = 6.9$ $W_y = 6.9$	$W_x = 6.5$ $W_y = 6.8$	$W_x = 6.6$ $W_y = 6.6$
weight kg/m	$G = 1.6$	$G = 2.2$	$G = 2.1$	$G = 2.0$

heavy				
 				
Description				
bar, 6 m				
packing unit (number)				
moment of inertia cm ⁴				
moment of resistance cm ³				
weight kg/m				

				
				
Profile 45x45, 2E, LP	Profile 45x45, 3E, LP	Profile 45x45, 4E, LP	Profile 45x60, 4E, LP	Profile 45x90, 0E, LP
1.11.045045.23LP.60	1.11.045045.33LP.60	1.11.045045.43LP.60	1.11.045060.44LP.60	1.11.045090.04LP.60
1.11.045045.23LP.61 (8)	1.11.045045.33LP.61 (8)	1.11.045045.43LP.61 (8)	1.11.045060.44LP.61 (6)	1.11.045090.04LP.61 (4)
$I_x = 14.0$ $I_y = 15.5$ $W_x = 6.2$ $W_y = 6.9$ $G = 2.0$	$I_x = 14.0$ $I_y = 14.7$ $W_x = 6.2$ $W_y = 6.5$ $G = 2.1$	$I_x = 13.5$ $I_y = 13.5$ $W_x = 6.0$ $W_y = 6.0$ $G = 1.9$	$I_x = 26.5$ $I_y = 16.0$ $W_x = 9.0$ $W_y = 7.2$ $G = 2.3$	$I_x = 107.5$ $I_y = 30.4$ $W_x = 23.9$ $W_y = 13.5$ $G = 3.6$

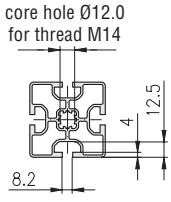
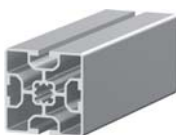

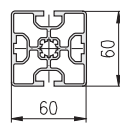
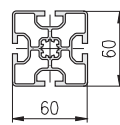
				
				
		Profile 45x45, 4E, P	Profile 45x60, 4E, P	Profile 45x90, 0E, P
		1.11.045045.43P.60	1.11.045060.44P.60	1.11.045090.04P.60
		1.11.045045.43P.61 (8)	1.11.045060.44P.61 (6)	1.11.045090.04P.61 (4)
		$I_x = 15.5$ $I_y = 15.5$ $W_x = 6.9$ $W_y = 6.9$ $G = 2.1$	$I_x = 38.0$ $I_y = 23.5$ $W_x = 13.0$ $W_y = 10.4$ $G = 3.0$	$I_x = 134.3$ $I_y = 36.3$ $W_x = 29.8$ $W_y = 16.2$ $G = 4.7$

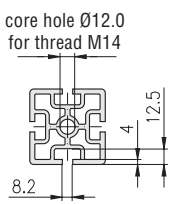
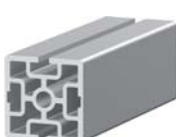

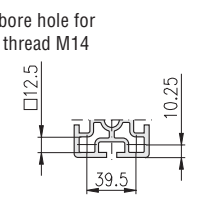
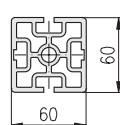
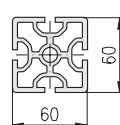
light				
	<p>core hole Ø12.0 for thread M14</p>			
Description	Profile 45×90, 6E, LP	Profile 90×90, 8E, LP		
bar, 6 m	1.11.045090.64LP.60	1.11.090090.83LP.60		
packing unit (number)	1.11.045090.64LP.61 (4)	1.11.090090.83LP.61 (2)		
moment of inertia cm ⁴	$I_x = 98.0$ $I_y = 27.5$	$I_x = 190.5$ $I_y = 190.5$		
moment of resistance cm ³	$W_x = 21.8$ $W_y = 12.2$	$W_x = 42.3$ $W_y = 42.3$		
weight kg/m	$G = 3.3$	$G = 5.6$		

heavy				
	<p>core hole Ø12.0 for thread M14</p>			
	<p>bore hole Ø5.0 for thread M10</p>			
	<p>bore hole Ø5.0 for thread M6</p>			
Description	Profile 45×90, 6E, P	Profile 90×90, 8E, P		
bar, 6 m	1.11.045090.64P.60	1.11.090090.83P.60		
packing unit (number)	1.11.045090.64P.61 (4)	1.11.090090.83P.61 (2)		
moment of inertia cm ⁴	$I_x = 126.0$ $I_y = 34.0$	$I_x = 282.0$ $I_y = 282.0$		
moment of resistance cm ³	$W_x = 28.0$ $W_y = 15.0$	$W_x = 63.0$ $W_y = 63.0$		
weight kg/m	$G = 4.4$	$G = 9.5$		

light				

heavy		
Description	Profile 100×200, 12E, P	Profile 100×300, 16E, P
bar, 6 m	1.11.100200.124P.60	1.11.100300.164P.60
packing unit (number)	1.11.100200.124P.61 (2)	1.11.100300.164P.61 (1)
moment of inertia cm ⁴	I _x = 2,450 I _y = 760	I _x = 8,320 I _y = 1,170
moment of resistance cm ³	W _x = 250 W _y = 152	W _x = 555 W _y = 234
weight kg/m	G = 17.2	G = 25.6

light				
				
				
Description	Profile 60×60, 2E, LP	Profile 60×60, 4E, LP		
bar, 6 m	1.11.060060.23LP.60	1.11.060060.43LP.60		
packing unit (number)	1.11.060060.23LP.61 (6)	1.11.060060.43LP.61 (6)		
moment of inertia cm ⁴	$I_x = 35.1$ $I_y = 37.7$	$I_x = 35.5$ $I_y = 35.5$		
moment of resistance cm ³	$W_x = 11.7$ $W_y = 12.5$	$W_x = 11.7$ $W_y = 11.7$		
weight kg/m	$G = 2.9$	$G = 2.7$		





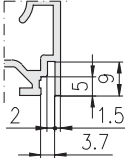

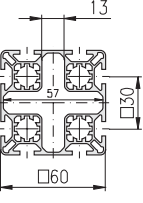
heavy				
				
				
Description	Profile 60×60, 2E, P	Profile 60×60, 4E, P		
bar, 6 m	1.11.060060.23P.60	1.11.060060.43P.60		
packing unit (number)	1.11.060060.23P.61 (6)	1.11.060060.43P.61 (6)		
moment of inertia cm ⁴	$I_x = 55.9$ $I_y = 58.5$	$I_x = 56.0$ $I_y = 56.0$		
moment of resistance cm ³	$W_x = 18.6$ $W_y = 19.5$	$W_x = 18.7$ $W_y = 18.7$		
weight kg/m	$G = 4.3$	$G = 4.2$		





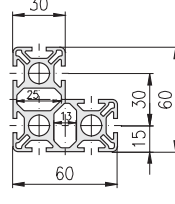
heavy				
Description	Profile 48, round, 1E, P	P. 48, round, 2E, corner, P	Profile 48, round, 2E, P	
bar, 6 m	1.11.048R00.10P.60	1.11.048R00.22P.60	1.11.048R00.20P.60	
packing unit (number)	1.11.048R00.10P.61 (6)	1.11.048R00.22P.61 (6)	1.11.048R00.20P.61 (6)	
moment of inertia cm ⁴	I _x = 12.5 I _y = 12.9	I _x = 12.0 I _y = 12.0	I _x = 12.5 I _y = 13.5	
moment of resistance cm ³	W _x = 4.9 W _y = 5.4	W _x = 5.0 W _y = 5.0	W _x = 5.1 W _y = 5.9	
weight kg/m	G = 1.8	G = 2.0	G = 2.0	

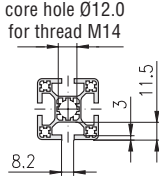
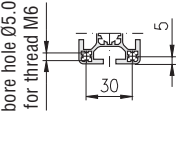

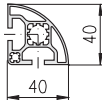

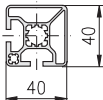

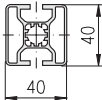

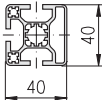
heavy				
Description	Prof. 30, hexagonal, 6F, P	Profile 30, octagonal, 8F, P	Prof. 40, hexagonal, 6E, P	Prof. 40, octagonal, 8E, P
bar, 6 m	1.11.0306kt.69P.60	1.11.0308kt.89P.60	1.11.0406kt.69P.60	1.11.0408kt.89P.60
packing unit (number)	1.11.0306kt.69P.61 (2)	1.11.0308kt.89P.61 (2)	1.11.0406kt.69P.61 (2)	1.11.0408kt.89P.61 (2)
moment of inertia cm ⁴	I _x = 32.0 I _y = 32.0	I _x = 84.0 I _y = 84.0	I _x = 83.0 I _y = 83.0	I _x = 233.0 I _y = 233.0
moment of resistance cm ³	W _x = 9.8 W _y = 9.8	W _x = 21.0 W _y = 21.0	W _x = 19.0 W _y = 21.0	W _x = 44.0 W _y = 44.0
weight kg/m	G = 2.8	G = 3.9	G = 4.4	G = 6.5

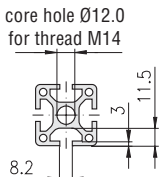
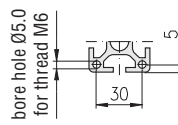

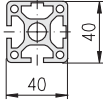

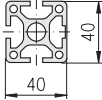
light				
Description		Profile 30×30, 2F, corner, L	Profile 30×30, 2F, L	Profile 30×30, 3F, L
bar, 6 m		1.11.030030.22L.60	1.11.030030.23L.60	1.11.030030.33L.60
packing unit (number)		1.11.030030.22L.61 (10)	1.11.030030.23L.61 (10)	1.11.030030.33L.61 (10)
moment of inertia cm^4		$I_x = 3.2$ $I_y = 3.2$	$I_x = 3.2$ $I_y = 3.2$	$I_x = 3.3$ $I_y = 3.2$
moment of resistance cm^3		$W_x = 2.1$ $W_y = 2.1$	$W_x = 2.2$ $W_y = 2.2$	$W_x = 2.2$ $W_y = 2.2$
weight kg/m		$G = 0.9$	$G = 0.9$	$G = 0.9$



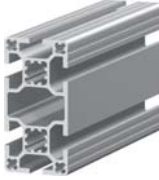
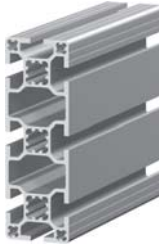
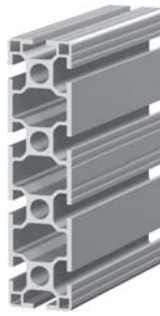
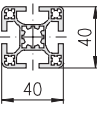
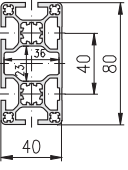
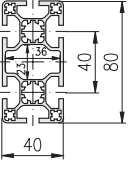
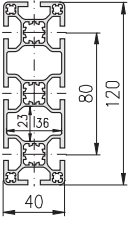
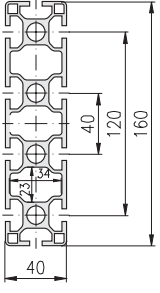
heavy					
Description		Profile 30×30, 2F, soft	Profile 30×30, 2F, corner	Profile 30×30, 2F, corner, B	Profile 30×30, 3F
bar, 6 m		1.11.030030.21.60	1.11.030030.22.60	1.11.030030.22B.60	1.11.030030.33.60
packing unit (number)		1.11.030030.21.61 (10)	1.11.030030.22.61 (10)	1.11.030030.22B.61 (10)	1.11.030030.33.61 (10)
moment of inertia cm^4		$I_x = 2.7$ $I_y = 2.7$	$I_x = 3.7$ $I_y = 3.7$	$I_x = 3.7$ $I_y = 3.7$	$I_x = 3.5$ $I_y = 3.7$
moment of resistance cm^3		$W_x = 1.6$ $W_y = 1.6$	$W_x = 2.4$ $W_y = 2.4$	$W_x = 2.4$ $W_y = 2.4$	$W_x = 2.4$ $W_y = 2.4$
weight kg/m		$G = 0.9$	$G = 1.1$	$G = 1.1$	$G = 1.1$



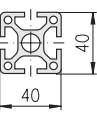
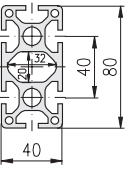
			 	 
Profile 30×30, 4F, L	Profile 30×50, 4F, L	Profile 30×60, 6F, L	Profile 30×100, 5F, L	Profile 60×60, 8F, L
1.11.030030.43L.60	1.11.030050.44L.60	1.11.030060.64L.60	1.11.030100.54L.60	1.11.060060.83L.60
1.11.030030.43L.61 (10)	1.11.030050.44L.61 (6)	1.11.030060.64L.61 (6)	1.11.030100.54L.61 (4)	1.11.060060.83L.61 (8)
$I_x = 3.3$ $I_y = 3.3$ $W_x = 2.2$ $W_y = 2.2$ $G = 0.9$	$I_x = 11.0$ $I_y = 4.3$ $W_x = 4.8$ $W_y = 3.3$ $G = 1.3$	$I_x = 21.2$ $I_y = 5.7$ $W_x = 7.0$ $W_y = 3.8$ $G = 1.6$	$I_x = 83.2$ $I_y = 9.5$ $W_x = 16.6$ $W_y = 6.3$ $G = 2.2$	$I_x = 38.7$ $I_y = 38.7$ $W_x = 12.9$ $W_y = 12.9$ $G = 2.6$

				 
Profile 30×30, 4F	Profile 30×50, 4F	Profile 30×60, 6F		Profile 60×60, 8F, angle
1.11.030030.43.60	1.11.030050.44.60	1.11.030060.65.60		1.11.060060.87.60
1.11.030030.43.61 (10)	1.11.030050.44.61 (6)	1.11.030060.65.61 (6)		1.11.060060.87.61 (4)
$I_x = 3.5$ $I_y = 3.5$ $W_x = 2.4$ $W_y = 2.4$ $G = 1.1$	$I_x = 16.9$ $I_y = 6.6$ $W_x = 6.7$ $W_y = 4.4$ $G = 2.0$	$I_x = 25.0$ $I_y = 7.0$ $W_x = 8.3$ $W_y = 4.7$ $G = 2.1$		$I_x = 35.2$ $I_y = 35.2$ $W_x = 9.9$ $W_y = 9.9$ $G = 2.8$

light					
 		 	 	 	 
Description		Profile 40×40, 2E, soft, L	Profile 40×40, 2E, corner, L	Profile 40×40, 2E, L	Profile 40×40, 3E, L
bar, 6 m		1.11.040040.21L.60	1.11.040040.22L.60	1.11.040040.23L.60	1.11.040040.33L.60
packing unit (number)		1.11.040040.21L.61 (8)	1.11.040040.22L.61 (8)	1.11.040040.23L.61 (8)	1.11.040040.33L.61 (8)
moment of inertia cm ⁴	$I_x = 6.4$ $I_y = 6.4$	$I_x = 8.0$ $I_y = 8.0$	$I_x = 8.2$ $I_y = 7.5$	$I_x = 8.3$ $I_y = 8.8$	
moment of resistance cm ³	$W_x = 3.8$ $W_y = 3.8$	$W_x = 4.0$ $W_y = 4.0$	$W_x = 4.1$ $W_y = 3.8$	$W_x = 4.1$ $W_y = 4.4$	
weight kg/m	$G = 1.2$	$G = 1.3$	$G = 1.3$	$G = 1.4$	

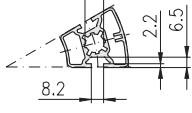



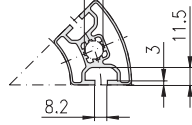
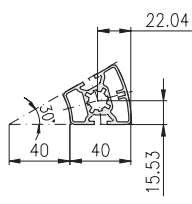
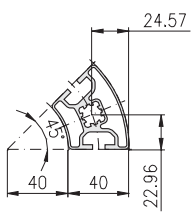
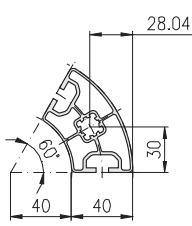
heavy				
 		 	 	
Description		Profile 40×40, 2E, corner		Profile 40×40, 3E
bar, 6 m		1.11.040040.22.60		1.11.040040.33.60
packing unit (number)		1.11.040040.22.61 (8)		1.11.040040.33.61 (8)
moment of inertia cm ⁴		$I_x = 12.3$ $I_y = 12.3$		$I_x = 12.0$ $I_y = 12.3$
moment of resistance cm ³		$W_x = 6.1$ $W_y = 6.1$		$W_x = 6.0$ $W_y = 6.0$
weight kg/m		$G = 2.0$		$G = 2.0$


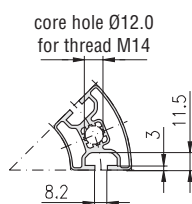
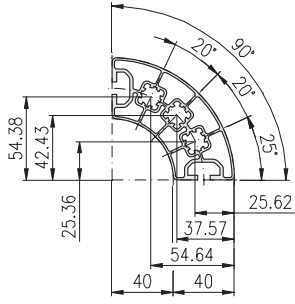
				
				
Profile 40×40, 4E, L	Profile 40×80, 4E, L	Profile 40×80, 6E, L	Profile 40×120, 8E, L	Profile 40×160, 10E, L
1.11.040040.43L.60	1.11.040080.44L.60	1.11.040080.64L.60	1.11.040120.84L.60	1.11.040160.104L.60
1.11.040040.43L.61 (8)	1.11.040080.44L.61 (4)	1.11.040080.64L.61 (4)	1.11.040120.84L.61 (2)	1.11.040160.104L.61 (2)
$I_x = 9.9$ $I_y = 9.9$ $W_x = 4.9$ $W_y = 4.9$ $G = 1.5$	$I_x = 63.2$ $I_y = 17.8$ $W_x = 15.7$ $W_y = 8.9$ $G = 2.6$	$I_x = 62.7$ $I_y = 17.0$ $W_x = 15.6$ $W_y = 8.5$ $G = 2.6$	$I_x = 194.0$ $I_y = 26.0$ $W_x = 33.0$ $W_y = 13.0$ $G = 3.7$	$I_x = 478.0$ $I_y = 36.6$ $W_x = 60.0$ $W_y = 18.3$ $G = 5.6$

				
				
Profile 40×40, 4E		Profile 40×80, 6E		
1.11.040040.43.60		1.11.040080.65.60		
1.11.040040.43.61 (8)		1.11.040080.65.61 (4)		
$I_x = 12.0$ $I_y = 12.0$ $W_x = 6.0$ $W_y = 6.0$ $G = 2.0$		$I_x = 82.0$ $I_y = 23.4$ $W_x = 20.5$ $W_y = 11.7$ $G = 3.8$		

light				
Description	Profile 80×80, 8E, L	Profile 80×80, 8E, LB	Profile 80×160, 12E, L	
bar, 6 m	1.11.080080.83L.60	1.11.080080.83LB.60	1.11.080160.124L.60	
packing unit (number)	1.11.080080.83L.61 (2)	1.11.080080.83LB.61 (2)	1.11.080160.124L.61 (2)	
moment of inertia cm ⁴	$I_x = 111.0$ $I_y = 111.0$	$I_x = 115.0$ $I_y = 115.0$	$I_x = 801.0$ $I_y = 235.0$	
moment of resistance cm ³	$W_x = 28.0$ $W_y = 28.0$	$W_x = 29.0$ $W_y = 29.0$	$W_x = 100.0$ $W_y = 59.0$	
weight kg/m	$G = 4.1$	$G = 4.5$	$G = 8.8$	

heavy				
Description	Profile 80×80, 8E	Profile 80×80, 8E, angle	Profile 80×160, 12E	
bar, 6 m	1.11.080080.83.60	1.11.080080.87.60	1.11.080160.124.60	
packing unit (number)	1.11.080080.83.61 (2)	1.11.080080.87.61 (2)	1.11.080160.124.61 (2)	
moment of inertia cm ⁴	$I_x = 166.0$ $I_y = 166.0$	$I_x = 120.0$ $I_y = 111.0$	$I_x = 958.0$ $I_y = 287.0$	
moment of resistance cm ³	$W_x = 41.4$ $W_y = 41.4$	$W_x = 23.8$ $W_y = 23.8$	$W_x = 119.6$ $W_y = 72.0$	
weight kg/m	$G = 5.9$	$G = 6.3$	$G = 10.5$	

light	F-Slot			Connection possibilities and calculation formulas for polygons ↗ 1.2E
F-Slot				
core hole Ø12.0 for thread M14 				
E3-Slot				
core hole Ø12.0 for thread M14 				
Description	P. 40, round 30 deg., 2F, L	P. 40, round 45 deg., 2E, L	P. 40, round 60 deg., 2E, L	
bar, 6 m	1.11.040R30.20L.60	1.11.040R45.20L.60	1.11.040R60.20L.60	
packing unit (number)	1.11.040R30.20L.61 (8)	1.11.040R45.20L.61 (8)	1.11.040R60.20L.61 (8)	
moment of inertia cm ⁴	I _x = 6.0 I _y = 4.8	I _x = 14.5 I _y = 8.0	I _x = 30.0 I _y = 10.5	
moment of resistance cm ³	W _x = 3.0 W _y = 2.4	W _x = 4.9 W _y = 3.7	W _x = 7.6 W _y = 4.6	
weight kg/m	G = 1.2	G = 1.6	G = 1.9	

light			Connection possibilities and calculation formulas for polygons ↗ 1.2E	
				
core hole Ø12.0 for thread M14 				
Description	Profile 40, round 90 deg., 2E, L			
	1.11.040R90.20L.60			
	1.11.040R90.20L.61 (4)			
moment of inertia cm ⁴	I _x = 89.0 I _y = 17.4			
moment of resistance cm ³	W _x = 16.0 W _y = 6.8			
weight kg/m	G = 3.0			




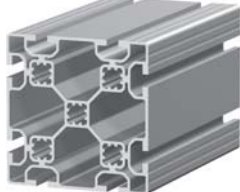
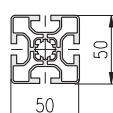
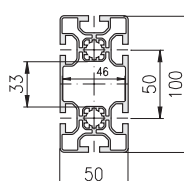
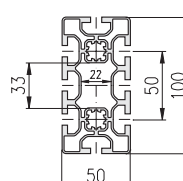
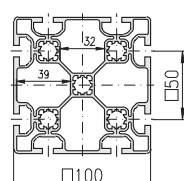






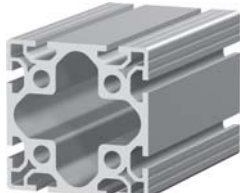
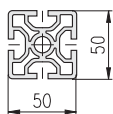
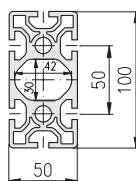
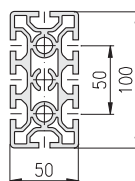
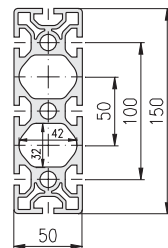
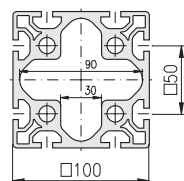
light					
<p>core hole Ø12.0 for thread M14</p>					
Description	Profile 45×45, 4E, L	Profile 45×60, 4E, L	Profile 45×90, 6E, L	Profile 90×90, 8E, L	
bar, 6 m	1.11.045045.43L.60	1.11.045060.44L.60	1.11.045090.64L.60	1.11.090090.83L.60	
packing unit (number)	1.11.045045.43L.61 (8)	1.11.045060.44L.61 (6)	1.11.045090.64L.61 (4)	1.11.090090.83L.61 (2)	
moment of inertia cm ⁴	$I_x = 13.5$ $I_y = 13.5$	$I_x = 26.5$ $I_y = 16.0$	$I_x = 98.0$ $I_y = 27.5$	$I_x = 183.0$ $I_y = 183.0$	
moment of resistance cm ³	$W_x = 6.0$ $W_y = 6.0$	$W_x = 9.0$ $W_y = 7.2$	$W_x = 21.8$ $W_y = 12.2$	$W_x = 40.7$ $W_y = 40.7$	
weight kg/m	G = 1.9	G = 2.3	G = 3.3	G = 5.3	

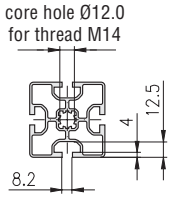

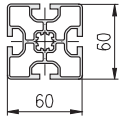

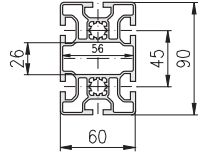
heavy					
<p>core hole Ø12.0 for thread M14</p>					
Description	Profile 45×45, 4E	Profile 45×60, 4E	Profile 45×90, 6E	Profile 90×90, 8E	
bar, 6 m	1.11.045045.43.60	1.11.045060.44.60	1.11.045090.64.60	1.11.090090.83.60	
packing unit (number)	1.11.045045.43.61 (8)	1.11.045060.44.61 (6)	1.11.045090.64.61 (4)	1.11.090090.83.61 (2)	
moment of inertia cm ⁴	$I_x = 16.8$ $I_y = 16.8$	$I_x = 38.8$ $I_y = 23.5$	$I_x = 126.0$ $I_y = 34.0$	$I_x = 282.0$ $I_y = 282.0$	
moment of resistance cm ³	$W_x = 7.4$ $W_y = 7.4$	$W_x = 13.0$ $W_y = 10.4$	$W_x = 28.0$ $W_y = 15.0$	$W_x = 63.0$ $W_y = 63.0$	
weight kg/m	G = 2.3	G = 3.0	G = 4.4	G = 9.5	

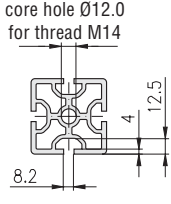

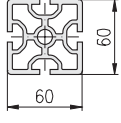

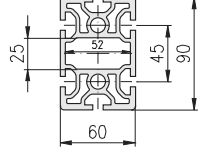
light				
Description		Profile 50×50, 2E, corner, L	Profile 50×50, 2E, L	Profile 50×50, 3E, L
bar, 6 m		1.11.050050.22L.60	1.11.050050.23L.60	1.11.050050.33L.60
packing unit (number)		1.11.050050.22L.61 (6)	1.11.050050.23L.61 (6)	1.11.050050.33L.61 (6)
moment of inertia cm ⁴		$I_x = 16.5$ $I_y = 16.5$	$I_x = 17.7$ $I_y = 13.6$	$I_x = 18.4$ $I_y = 16.0$
moment of resistance cm ³		$W_x = 6.7$ $W_y = 6.7$	$W_x = 7.0$ $W_y = 5.4$	$W_x = 7.3$ $W_y = 5.8$
weight kg/m		G = 1.7	G = 1.6	G = 1.9

heavy				
Description		Profile 50×50, 2E, soft	Profile 50×50, 2E, corner	Profile 50×50, 3E
bar, 6 m		1.11.050050.21.60	1.11.050050.22.60	1.11.050050.33.60
packing unit (number)		1.11.050050.21.61 (6)	1.11.050050.22.61 (6)	1.11.050050.33.61 (6)
moment of inertia cm ⁴		$I_x = 18.8$ $I_y = 18.8$	$I_x = 28.2$ $I_y = 28.2$	$I_x = 27.3$ $I_y = 28.2$
moment of resistance cm ³		$W_x = 7.5$ $W_y = 7.5$	$W_x = 11.1$ $W_y = 11.1$	$W_x = 11.1$ $W_y = 11.1$
weight kg/m		G = 2.3	G = 3.2	G = 3.1

				
				
Profile 50×50, 4E, L	Profile 50×100, 6E, L	Profile 50×100, 8E, L		Profile 100×100, 8E, L
1.11.050050.43L.60	1.11.050100.64L.60	1.11.050100.84L.60		1.11.100100.83L.60
1.11.050050.43L.61 (6)	1.11.050100.64L.61 (3)	1.11.050100.84L.61 (3)		1.11.100100.83L.61 (2)
$I_x = 19.2$ $I_y = 19.2$ $W_x = 7.7$ $W_y = 7.7$ $G = 2.2$	$I_x = 138.0$ $I_y = 37.0$ $W_x = 27.5$ $W_y = 14.5$ $G = 3.5$	$I_x = 137.0$ $I_y = 40.0$ $W_x = 27.5$ $W_y = 16.0$ $G = 4.0$		$I_x = 284.0$ $I_y = 284.0$ $W_x = 50.8$ $W_y = 50.8$ $G = 6.2$

				
				
Profile 50×50, 4E	Profile 50×100, 6E	Profile 50×100, 8E	Profile 50×150, 8E	Profile 100×100, 8E
1.11.050050.43.60	1.11.050100.65.60	1.11.050100.84.60	1.11.050150.85.60	1.11.100100.83.60
1.11.050050.43.61 (6)	1.11.050100.65.61 (3)	1.11.050100.84.61 (3)	1.11.050150.85.61 (2)	1.11.100100.83.61 (2)
$I_x = 27.3$ $I_y = 27.3$ $W_x = 11.0$ $W_y = 11.0$ $G = 3.1$	$I_x = 202.0$ $I_y = 57.2$ $W_x = 40.4$ $W_y = 22.8$ $G = 5.9$	$I_x = 200.0$ $I_y = 53.3$ $W_x = 39.9$ $W_y = 21.3$ $G = 6.0$	$I_x = 628.0$ $I_y = 83.0$ $W_x = 83.0$ $W_y = 33.0$ $G = 8.1$	$I_x = 411.0$ $I_y = 411.0$ $W_x = 82.0$ $W_y = 82.0$ $G = 9.7$

light				
	 <p>core hole Ø12.0 for thread M14</p>	 	 	
Description	Profile 60×60, 4E, L	Profile 60×90, 6E, L		
bar, 6 m	1.11.060060.43L.60	1.11.060090.64L.60		
packing unit (number)	1.11.060060.43L.61 (6)	1.11.060090.64L.61 (3)		
moment of inertia cm ⁴	$I_x = 35.5$ $I_y = 35.5$	$I_x = 124.0$ $I_y = 54.0$		
moment of resistance cm ³	$W_x = 11.7$ $W_y = 11.7$	$W_x = 27.5$ $W_y = 18.0$		
weight kg/m	G = 2.7	G = 4.0		

heavy				
	 <p>core hole Ø12.0 for thread M14</p>	 	 	
Description	Profile 60×60, 4E	Profile 60×90, 6E		
bar, 6 m	1.11.060060.43.60	1.11.060090.64.60		
packing unit (number)	1.11.060060.43.61 (6)	1.11.060090.64.61 (3)		
moment of inertia cm ⁴	$I_x = 56.0$ $I_y = 56.0$	$I_x = 193.0$ $I_y = 83.0$		
moment of resistance cm ³	$W_x = 18.7$ $W_y = 18.7$	$W_x = 43.0$ $W_y = 27.5$		
weight kg/m	G = 4.2	G = 6.0		

<p>light</p> <p>core hole Ø12.0 for thread M14</p>					
	Description	40×40, 3E, Panel, LP 4	40×60, 3E, Panel, LP 4	60×80, 5E, Panel, LP 4	60×80, 6E, Panel, LP 4
	bar, 6 m	1.151.4040.33LP40.60	1.151.4060.34LP40.60	1.151.6080.54LP40.60	1.151.6080.64LP40.60
	packing unit (number)	1.151.4040.33LP40.61 (8)	1.151.4060.34LP40.61 (8)	1.151.6080.54LP40.61 (4)	1.151.6080.64LP40.61 (4)
	moment of inertia cm ⁴ moment of resistance cm ³ weight kg/m	$I_x = 10.2$ $I_y = 8.7$ $W_x = 5.1$ $W_y = 4.3$ G = 1.65	$I_x = 14.8$ $I_y = 26.3$ $W_x = 7.4$ $W_y = 8.8$ G = 2.4	$I_x = 100.4$ $I_y = 50.4$ $W_x = 25.1$ $W_y = 16.8$ G = 3.8	$I_x = 85.8$ $I_y = 50.8$ $W_x = 21.5$ $W_y = 16.9$ G = 3.7




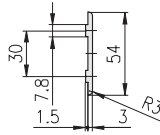
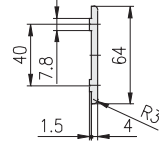
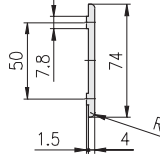
Profile for door stop

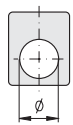
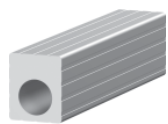
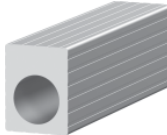
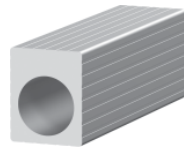
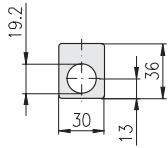
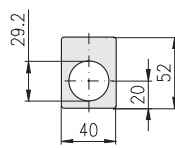
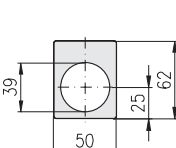
	Assembly drawing	Assembly drawing
Profile 20×30, 1F, LP		
1.11.020030.14LP.60		
1.11.020030.14LP.61 (10)		
$I_x = 2.2$ $I_y = 1.4$ $W_x = 1.5$ $W_y = 1.4$ G = 0.7	$I_x = 113.0$ $I_y = 64.0$ $W_x = 28.5$ $W_y = 21.3$ G = 4.5	$I_x = 89.2$ $I_y = 53.3$ $W_x = 22.3$ $W_y = 17.7$ G = 4.4

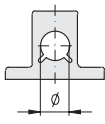
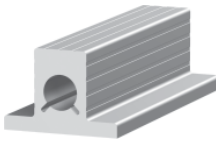
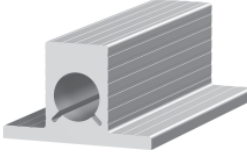
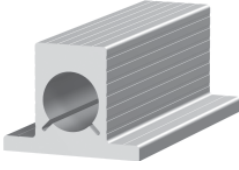
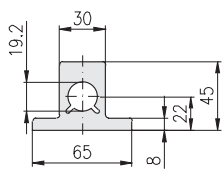
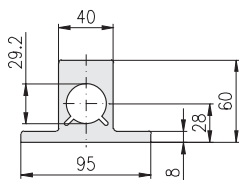
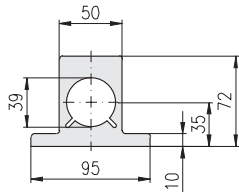
light				
Description	30×30, 2F, WG, LP 7.5	30×45, 2F, WG, LP 7.5		
bar, 6 m	1.155.3030.23LP75.60	1.155.3045.24LP75.60		
packing unit (number)	1.155.3030.23LP75.61 (10)	1.155.3045.24LP75.61 (8)		
moment of inertia cm ⁴	$I_x = 2.6$ $I_y = 3.2$	$I_x = 4.3$ $I_y = 7.4$		
moment of resistance cm ³	$W_x = 1.7$ $W_y = 2.1$	$W_x = 2.9$ $W_y = 3.3$		
weight kg/m	G = 0.86	G = 1.15		

Wire net profiles 40, E3-slot, P


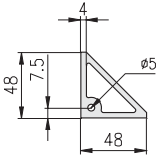

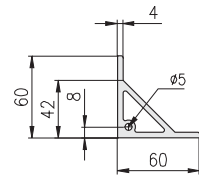

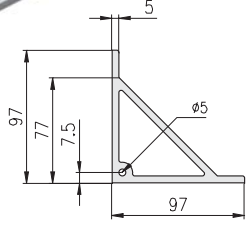
light				
Description	40×40, 2E, WG, LP 7.5	40×60, 2E, WG, LP 7.5		
bar, 6 m	1.155.4040.23LP75.60	1.155.4060.24LP75.60		
packing unit (number)	1.155.4040.23LP75.61 (8)	1.155.4060.24LP75.61 (8)		
moment of inertia cm ⁴	$I_x = 7.5$ $I_y = 8.2$	$I_x = 12.0$ $I_y = 22.7$		
moment of resistance cm ³	$W_x = 3.8$ $W_y = 4.1$	$W_x = 6.0$ $W_y = 7.6$		
weight kg/m	G = 1.35	G = 1.95		


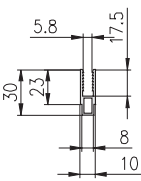

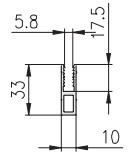
Profile pre-cut lids					
Technical data material: Al Mg Si 0.5 F25 tensile strength: 250 N/mm ² surface: neutral anodised					
					
	Description	Profile pre-cut lid 30	Profile pre-cut lid 40	Profile pre-cut lid 50	
	bar, 6 m	1.19.110130.60	1.19.110140.60	1.19.110150.60	
	cut to length	1.19.110130-A00A00/...	1.19.110140-A00A00/...	1.19.110150-A00A00/...	
weight	kg/m	G = 0.49	G = 0.74	G = 0.85	


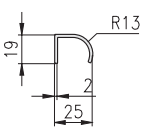

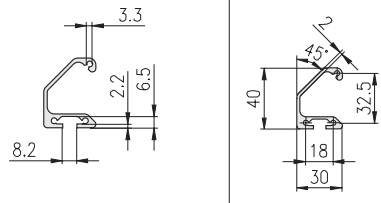
Hollow profiles					
 As bar item the bore will have machining allowances Technical data material: Al Mg Si 0.5 F25 tensile strength: 250 N/mm ² surface: bare					
					
	Description	Hollow profile Ø20	Hollow profile Ø30	Hollow profile Ø40	
	bar, 6 m	1.19.12120.60	1.19.12130.60	1.19.12140.60	
	cut to length	1.19.12120-A00A00/...	1.19.12130-F00F00/...	1.19.12140-L00L00/...	
weight	kg/m	G = 2.3	G = 4.1	G = 5.5	


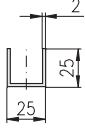

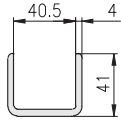
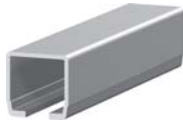
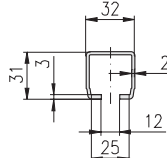
Base profiles					
 As bar item the bore will have machining allowances Technical data material: Al Mg Si 0.5 F25 tensile strength: 250 N/mm ² surface: bare					
					
	Description	Base profile Ø20	Base profile Ø30	Base profile Ø40	
	bar, 6 m	1.19.13120.60	1.19.13130.60	1.19.13140.60	
	cut to length	1.19.13120-F00F00/...	1.19.13130-L00L00/...	1.19.13140-L00L00/...	
weight	kg/m	G = 3.9	G = 6.2	G = 8.2	


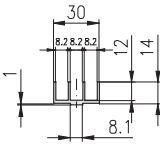

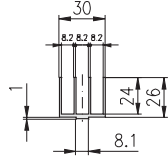

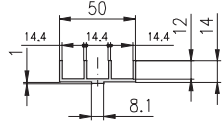
(/... = Length in mm)


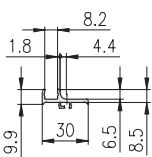
Angle profiles				
Technical data material: Al Mg Si 0.5 F25 tensile strength: 250 N/mm ² surface: bare	 	 	 	
	Description	Angle profile 48×48	Angle profile 60×60	Angle profile 100×100
	bar, 6 m	1.19.141048.60	1.19.141060.60	1.19.141100.60
	cut to length	1.19.141048-F00F00/...	1.19.141060-L00L00/...	1.19.141100-L00L00/...
weight	kg/m	G = 1.9	G = 2.1	G = 5.5

Wire net mounting profiles				
Technical data material: Al Mg Si 0.5 F25 tensile strength: 250 N/mm ² surface: neutral anodised	 	 		
	Description	Wire net mounting profile	Wire net mt. pr. 33×10	
	bar, 6 m	1.19.14230.60	1.19.1423310.60	
	cut to length	1.19.14230-A00A00/...	1.19.1423310-A00A00/...	
weight	kg/m	G = 0.3	G = 0.4	




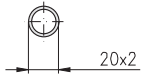
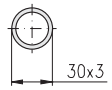
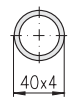
Grab handle profiles		F-slot		
Technical data material: Al Mg Si 0.5 F25 tensile strength: 250 N/mm ² surface: neutral anodised	 	 		
	Description	Grab handle profile		Grab handle profile
	bar, 6 m	1.19.14319.60		1.19.14330.60
	cut to length	1.19.14319-A00A00/...		1.19.14330-A00A00/...
weight	kg/m	G = 0.3		G = 0.73





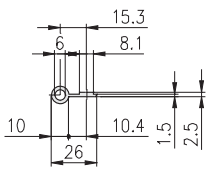
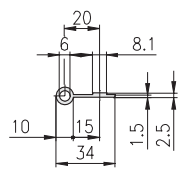
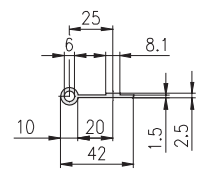
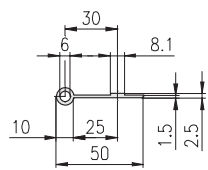
U-profiles, C-track Technical data material: Al Mg Si 0.5 F25 tensile strength: 250 N/mm ² surface: neutral anodised	 	 	 		
	Description	U-profile 25x25x2	U-profile 40	C-track	
	bar, 6 m	1.19.14425.60	1.19.14440.60	1.19.14532.60	
	cut to length	1.19.14425-A00A00/...	1.19.14440-A00A00/...	1.19.14532-A00A00/...	
	weight kg/m	G = 0.4	G = 1.35	G = 0.6	




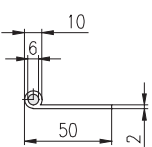
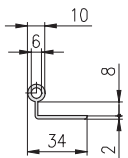
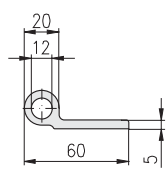
Sliding profiles Technical data material: Al Mg Si 0.5 F25 tensile strength: 250 N/mm ² surface: neutral anodised	 	 	 		
	Description	Sliding profile 30x14	Sliding profile 30x26	Sliding profile 50x14	
	bar, 6 m	1.19.15130.60	1.19.15131.60	1.19.15150.60	
	cut to length	1.19.15130-A00A00/...	1.19.15131-A00A00/...	1.19.15150-A00A00/...	
	weight kg/m	G = 0.4	G = 0.6	G = 0.6	

Panel framing profile Technical data material: Al Mg Si 0.5 F25 tensile strength: 250 N/mm ² surface: neutral anodised	 			
	Description	Panel framing prof. 30x8.5		
	bar, 6 m	1.19.15530.60		
	cut to length	1.19.15530-A00A00/...		
	weight kg/m	G = 0.27		

(/... = Length in mm)

Tubes					
Technical data material: Al Mg Si 0.5 F22 tensile strength: 220 N/mm ² surface: neutral anodised					
					
	Description	Tube Ø20x2	Tube Ø30x3	Tube Ø40x4	
	bar, 6 m	1.19.16120.60	1.19.16130.60	1.19.16140.60	
cut to length	1.19.16120-A00A00/...	1.19.16130-A00A00/...	1.19.16140-A00A00/...		
weight	kg/m	G = 0.3	G = 0.7	G = 1.3	

Hinge profiles 1.5 mm					
Technical data material: Al Mg Si 0.5 F25 tensile strength: 250 N/mm ² surface: neutral anodised					
					
	Description	Type A, PG 20 - 1.5	Type A, PG 30 - 1.5	Type A, PG 40 - 1.5	Type A, PG 50 - 1.5
	bar, 6 m	1.19.1702002.60	1.19.1703002.60	1.19.1704002.60	1.19.1705002.60
cut to length	1.19.1702002-A00A00/...	1.19.1703002-A00A00/...	1.19.1704002-A00A00/...	1.19.1705002-A00A00/...	
weight	kg/m	G = 0.5	G = 0.3	G = 0.3	G = 0.4




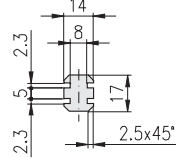
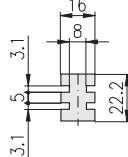
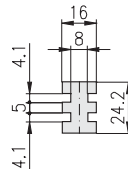
Hinge profiles 2.0 mm		Hinge profile 5.0 mm		
Technical data material: Al Mg Si 0.5 F25 tensile strength: 250 N/mm ² surface: neutral anodised				
				
	Description	Type B, 50 mm - 2.0	Type C, 30 mm - 2.0	Hinge profile Ø12
	bar, 6 m	1.19.1715002.60	1.19.1723002.60	1.19.174160.60
cut to length	1.19.1715002-A00A00/...	1.19.1723002-A00A00/...	1.19.174160-A00A00/...	
weight	kg/m	G = 0.4	G = 0.4	G = 1.25




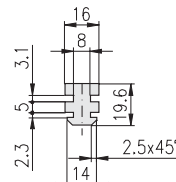
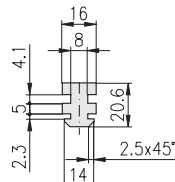
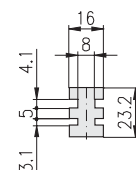
Hinge profiles 3.0 mm					
Technical data material: Al Mg Si 0.5 F25 tensile strength: 250 N/mm ² surface: neutral anodised					
Description	Type A, PG 30 - 3.0	Type A, PG 40 - 3.0	Type A, PG 50 - 3.0	Type B, 50 mm - 3.0	
bar, 3 m	1.19.1703003.60	1.19.1704003.60	1.19.1705003.60	1.19.1715003.60	
cut to length	1.19.1703003-A00A00/...	1.19.1704003-A00A00/...	1.19.1705003-A00A00/...	1.19.1715003-A00A00/...	
weight	kg/m G = 0.4	G = 0.5	G = 0.6	G = 0.5	




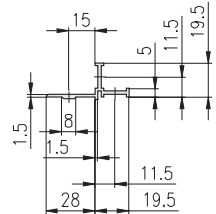
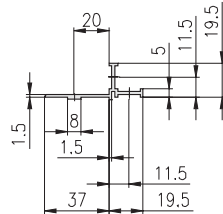
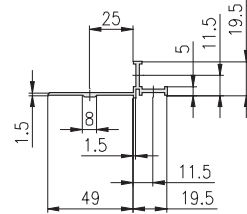
T-Slot profiles Steel					
Technical data material: steel C 45 K surface: bare					
Description	T-Slot profile, steel, F	T-Slot profile, steel E	T-Slot profile, steel, for subsequent insertion F	T-Slot profiles, steel, for subsequent insertion E	
bar, 3 m	1.19.1832F.30	1.19.1832E.30	1.19.1834F.30	1.19.1834E.30	
cut to length	1.19.1832F-A00A00/...	1.19.1832E-A00A00/...	1.19.1834F-A00A00/...	1.19.1834E-A00A00/...	
weight	kg/m G = 0.48	G = 0.96	G = 0.24	G = 0.63	

T-Slot profiles PA					
Technical data material: PA, murlubric surface: black					
Description	T-Slot profile, PA, F	T-Slot profile, PA, E			
bar, 2 m	1.19.1842F.20	1.19.1842E.20			
cut to length	1.19.1842F-A00A00/...	1.19.1842E-A00A00/...			
weight	kg/m G = 0.07	G = 0.14			

(/... = Length in mm)

Slide-slot profiles PA					
Technical data material: PA, murlubric surface: black					
Description		Slide-slot profile, PA, F	Slide-slot profile, PA, E3	Slide-slot profile, PA, E4	
bar, 2 m		1.19.185F2F2.20	1.19.185E3E3.20	1.19.185E4E4.20	
cut to length		1.19.185F2F2-A00A00/...	1.19.185E3E3-A00A00/...	1.19.185E4E4-A00A00/...	
weight	kg/m	G = 0.21	G = 0.35	G = 0.46	

Slide-slot profiles PA					
Technical data material: PA, murlubric surface: black					
Description		Slide-slot prof., PA, F/E3	Slide-slot prof., PA, F/E4	Slide-slot prof., PA, E3/E4	
bar, 2 m		1.19.185F2E3.20	1.19.185F2E4.20	1.19.185E3E4.20	
cut to length		1.19.185F2E3-A00A00/...	1.19.185F2E4-A00A00/...	1.19.185E3E4-A00A00/...	
weight	kg/m	G = 0.27	G = 0.32	G = 0.41	

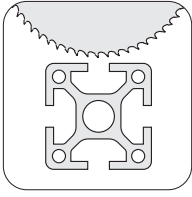
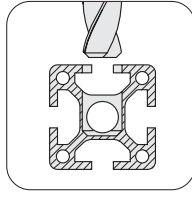
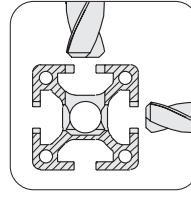
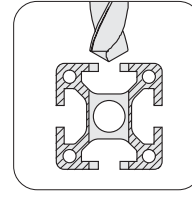
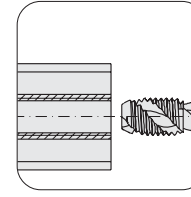
19" profiles					
Technical data material: Al Mg Si 0.5 F25 tensile strength: 250 N/mm ² surface: neutral anodised					
Description		19" profile, PG 30	19" profile, PG 40	19" profile, PG 50	
bar, 6 m		1.19.19030.60	1.19.19040.60	1.19.19050.60	
cut to length		1.19.19030-A00A00/...	1.19.19040-A00A00/...	1.19.19050-A00A00/...	
weight	kg/m	G = 0.4	G = 0.45	G = 0.5	

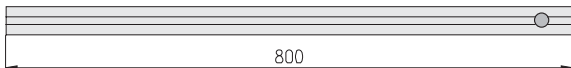
E-trunking profiles Base profiles			
Technical data material: Al Mg Si 0.5 F25 tensile strength: 250 N/mm ² surface: neutral anodised			
	Description E-trunking profile 40x20	Description E-trunking profile 40x40	Description E-trunking profile 40x80
bar, 6 m	1.19.204020G.60	1.19.204040G.60	1.19.204080G.60
packing unit (number)	1.19.204020G.61 (16)	1.19.204040G.61 (8)	1.19.204080G.61 (4)
cut to length	1.19.204020G-A00A00/...	1.19.204040G-A00A00/...	1.19.204080G-A00A00/...
weight kg/m	G = 0.30	G = 0.61	G = 0.85

E-trunking profile Base profile		E-trunking profile Base profile for clips	
Technical data material: Al Mg Si 0.5 F25 tensile strength: 250 N/mm ² surface: neutral anodised		Technical data material: Al Mg Si 0.5 F25 tensile strength: 250 N/mm ² surface: neutral anodised	
	Description E-trunking profile 80x40		Description E-trunking profile 40x20, G
bar, 6 m	1.19.208040G.60	bar, 6 m	1.19.214020G.60
packing unit (number)	1.19.208040G.61 (4)	packing unit (number)	1.19.214020G.61 (16)
cut to length	1.19.208040G-A00A00/...	cut to length	1.19.214020G-A00A00/...
weight kg/m	G = 1.20	weight kg/m	G = 0.50

E-trunking profiles Cover profiles			
Technical data material: Al Mg Si 0.5 F25 tensile strength: 250 N/mm ² surface: neutral anodised			
	Description E-trunking profile, lid 40	Description E-trunking profile, lid 80	
bar, 6 m	1.19.2040D.60	1.19.2080D.60	
packing unit (number)	1.19.2040D.61 (8)	1.19.2080D.61 (4)	
cut to length	1.19.2040D-A00A00/...	1.19.2080D-A00A00/...	
weight kg/m	G = 0.35	G = 0.59	

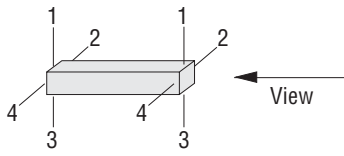
(/... = Length in mm)

Summary				
 <p>Saw cut</p> <p>↔ 54</p>	 <p>Cross bushing bores for connectors</p> <p>↔ 55</p>	 <p>Bores for parallel-connector</p> <p>↔ 55</p>	 <p>Cross bore</p> <p>↔ 55</p>	 <p>Thread</p> <p>↔ 55</p>
<p>Comments</p> <ul style="list-style-type: none"> • Profile machinings are defined by the article-number of the profile. • For more complex machinings, additional order descriptions are needed. • Non-standard machinings will be completed as per drawings 				

Order description																				
Profile	machining	profile side																		
Order-No.: 1.□□.□□□□□□.□□□□ -	<table style="width: 100%; border: none;"> <tr> <td style="text-align: center;">left</td> <td style="text-align: center;">right</td> <td></td> </tr> <tr> <td style="text-align: center;">□□□□□□</td> <td style="text-align: center;">□□□□□□</td> <td style="text-align: center;">□□□□□□ / □□□□□□</td> </tr> <tr> <td style="text-align: center;">□□□□□□</td> <td style="text-align: center;">□□□□□□</td> <td style="text-align: center;">□□□□□□ / □□□□□□</td> </tr> <tr> <td style="text-align: center;">□□□□□□</td> <td style="text-align: center;">□□□□□□</td> <td style="text-align: center;">□□□□□□ / □□□□□□</td> </tr> <tr> <td style="text-align: center;">□□□□□□</td> <td style="text-align: center;">□□□□□□</td> <td style="text-align: center;">□□□□□□ / □□□□□□</td> </tr> <tr> <td style="text-align: center;">□□□□□□</td> <td style="text-align: center;">□□□□□□</td> <td style="text-align: center;">□□□□□□ / □□□□□□</td> </tr> </table>	left	right		□□□□□□	□□□□□□	□□□□□□ / □□□□□□	□□□□□□	□□□□□□	□□□□□□ / □□□□□□	□□□□□□	□□□□□□	□□□□□□ / □□□□□□	□□□□□□	□□□□□□	□□□□□□ / □□□□□□	□□□□□□	□□□□□□	□□□□□□ / □□□□□□	<p>saw cut</p> <p>cross bushing bores, bores for parallel-connector, cross bore, thread</p> <p>direction</p> <p>length in mm</p>
left	right																			
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Order example																				
																				
<p>Description</p> <p>Profile 40×40, 4E-slots</p> <p>Length: 800 mm</p> <p>right side: 1 connector bore</p>	<p>Article-No.</p> <p>1.11.040040.43-A00AA4/800</p>	<p>Article-Description</p> <p>Profile 40×40, 4E-slots</p> <p>□□□□</p> <p>Specifications for special profile machining</p>																		

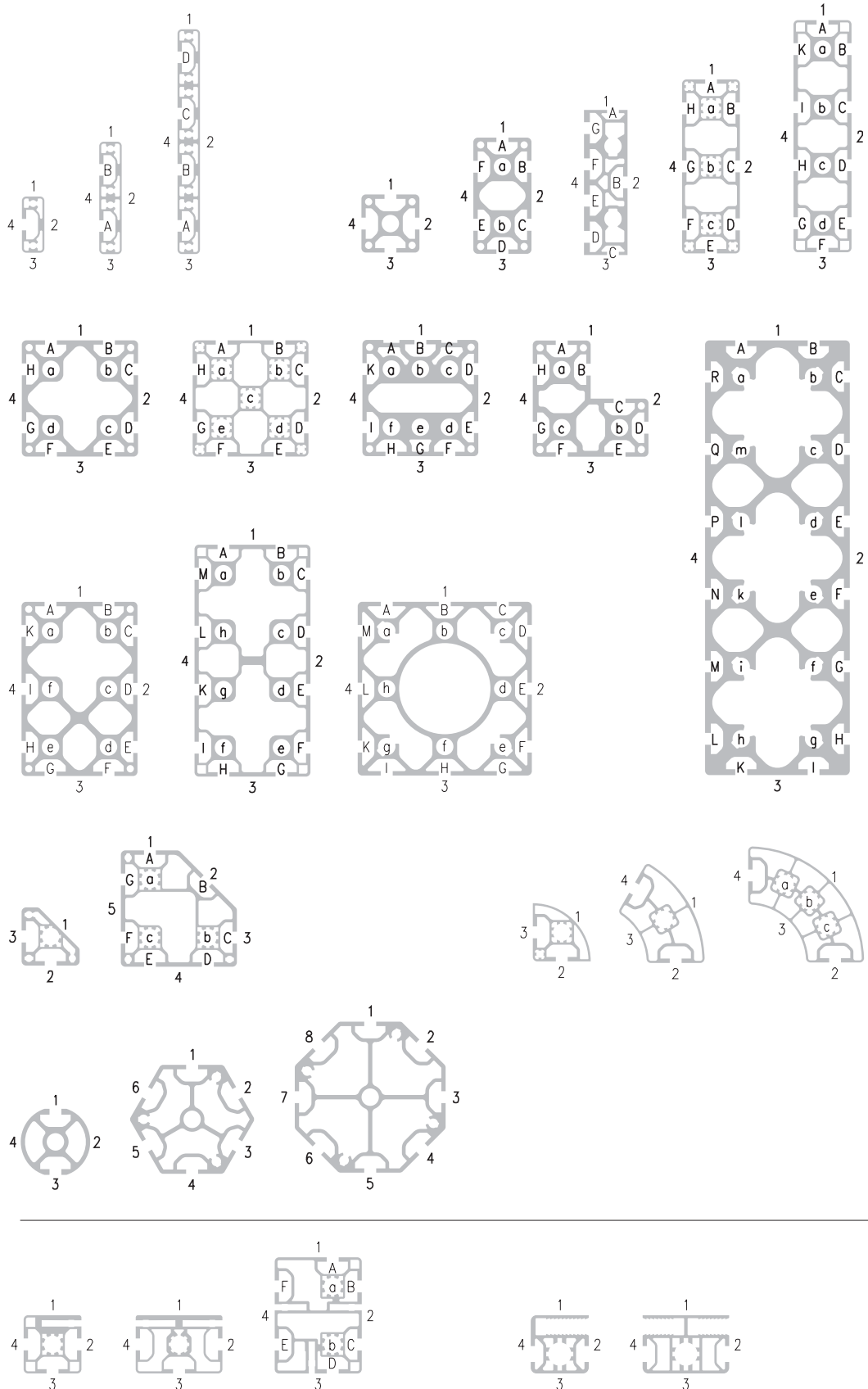
coding examples ↔ 1.1B

Direction and Position



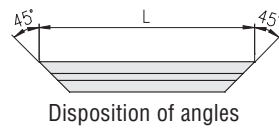
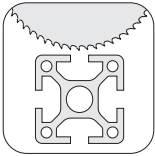
Description

Direction: 1 - 4
 Position of slot: A - R
 Position of thread: a - m



Saw cut

Saw cut tolerance: ± 0.1 mm



Cut is right view

- For angle cuts specify the absolute length
- Angle cuts without specification = 45°

Specification for special angle:

Special angle, left: °

Special angle, right: °

Price group 1

- A 0°
- B - 45° to the vertical
- C + 45° to the vertical
- D - 45° to the horizontal
- E + 45° to the horizontal

16	16x40	20	20x20	20	20x10	20x30	30	30x30	30x50	30x60	30x30	30x45							
40	40x40	45	45x45	50	50x50	S	48 round												

Price group 2

- F 0°
- G - 45° to the vertical
- H + 45° to the vertical
- J - 45° to the horizontal
- K + 45° to the horizontal

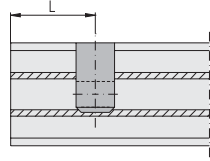
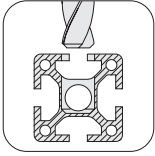
16	16x80	30	30x100	40	40x60	40x80	40x120	40 r.60°	S	30 hexag.	40x60	40x60	
45	45x60	45x90	50	50x100	60	60x60	S	30 hexag.					

Price group 3

- L 0°
- M - 45° to the vertical
- N + 45° to the vertical
- O - 45° to the horizontal
- P + 45° to the horizontal

16	16x160	30	30x150	40	40x160	80x120	80x160	40 r.90°	40	80x80	120x120							
45	90x90	50	50x150	60	60x90	S	30 octag.	40 hexag.	40 octag.									

Cross bushing bore for connector



number of bores

- 1 = A 7 = G
 2 = B 8 = H
 3 = C 9 = I
 4 = D 10 = K
 5 = E 12 = X
 6 = F
 0 = without machining

Disposition rule for connectors at opposed profile sides		
Specified Direction	Position of bore	Example
1	Side 1 and Side 3	
2	Side 2 and Side 4	

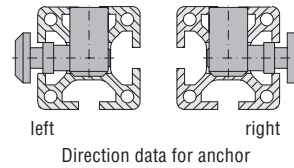
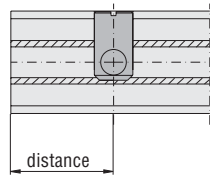
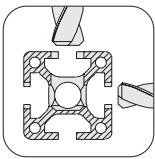
Specification for special position:

Position for cross bushing bore, left: □□□...

Position for cross bushing bore, right: □□□...

initials (see 53, „Direction and Position“)

Bores for parallel-connector



Parallel-connector = Z
 without machining = 0

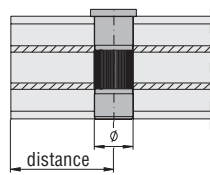
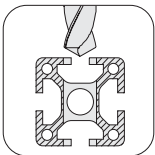
Specification for parallel-connector:

text distance direction

Parallel-connector, distance left: □□.□ mm, anchor left / right

Parallel-connector, distance right: □□.□ mm, anchor left / right

Cross bore



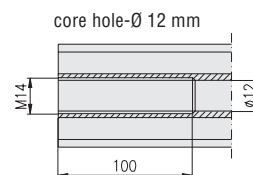
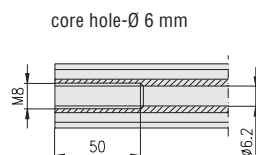
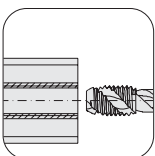
Cross bore = Q
 without machining = 0

Specification for cross bore:

Cross bore, left: Ø□□ mm, distance □□ mm

Cross bore, right: Ø□□ mm, distance □□ mm

Thread



number of threads

- 1 = L 7 = T
 2 = M 8 = U
 3 = N 9 = V
 4 = P 10 = W
 5 = R 12 = Y
 6 = S
 0 = without machining

Specification for special thread designs:

Depth of thread, left: □□□... mm

Depth of thread, right: □□□... mm

Position of thread, left: □□□...

Position of thread, right: □□□...














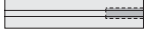


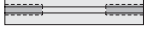









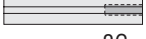
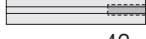









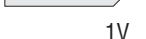
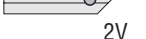


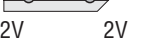











small letters (see 53, „Direction and Position“)

Further machining possibilities as per sketch.

Coding examples for price group 1			
-A00A00	-A00A00		-A00A00
-A00AA4 1V	-A00AB4 2V	-A00AB1 2V	-A00AB4 2V
-AA4AA4 1V 1V	-AB4AB4 2V 2V	-AB1AB1 2V 2V	-AB4AB4 2V 2V
-A00AL0 1G	-A00AL0 1G		-A00AD2 4V
-AL0AL0 1G 1G	-AL0AL0 1G 1G		-AB4AD2 2V 4V
-AL0AA4 1G 1V	-AL0AB4 1G 2V	-AL0AB1 1G 2V	-AD2AD2 4V 4V
-A00AQ1 1Q	-AM0AB4 2G 2V	-AM0AB1 2G 2V	-AP0AD2 4G 4V
-AA4AQ1 1V 1Q	-A00AM0 2G		-A00AP0 4G
-AQ1AQ1 1Q 1Q	-AM0AM0 2G 2G		-AP0AP0 4G 4G
-AL0AQ1 1G 1Q	-AL0AM0 1G 2G		-A00C00
-A00C00	-A00C00	top view -A00E00	-A00CD2 4V
-A00CA4 1V	-A00CB4 2V	-A00EB1 2V	-AD2CD2 4V 4V
-AA4CA4 1V 1V	-AB4CB4 2V 2V	-AB1EB1 2V 2V	-AD1CD1 4V 4V
-AL0CA4 1G 1V	-AL0CB4 1G 2V	-AL0EB1 1G 2V	-C00C00
-C00C00	-C00C00	-E00E00	-CD2CD2 4V 4V
-CA4CA4 1V 1V	-CB4CB4 2V 2V	-EB1EB1 2V 2V	-CD1CD1 4V 4V

V = connector bore, G = thread, Q = cross bore








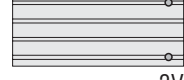
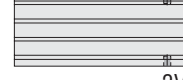

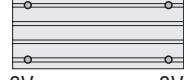
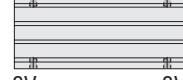
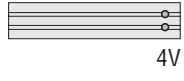
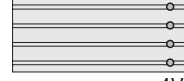
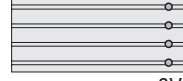



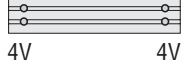


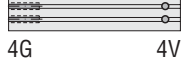
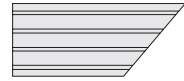
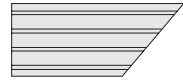

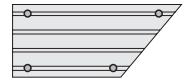
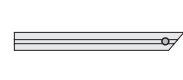

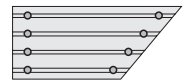

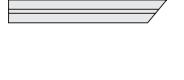
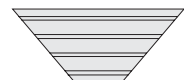


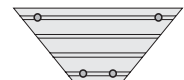


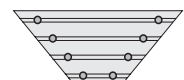
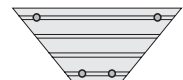

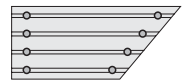
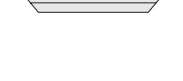
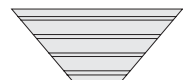

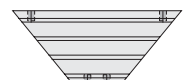
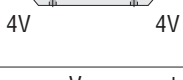
Coding examples for price group 2

	 	
 -F00F00	 -F00F00	 -F00F00
 -F00FA4 1V	 -F00FB4 2V	 -F00FB1 2V
 -FA4FA4 1V 1V	 -FB4FB4 2V 2V	 -FB1FB1 2V 2V
 -F00FLO 1G	 -F00FLO 1G	 -F00FD2 4V
 -FLOFLO 1G 1G	 -FLOFLO 1G 1G	 -FB4FD2 2V 4V
 -FLOFA4 1G 1V	 -FLOFB4 1G 2V	 -FD2FD2 4V 4V
 -F00FQ1 1Q	 -FM0FB4 2G 2V	 -FP0FD2 4G 4V
 -FA4FQ1 1V 1Q	 -F00FM0 2G	 -F00FP0 4G
 -FQ1FQ1 1Q 1Q	 -FM0FM0 2G 2G	 -FP0FP0 4G 4G
 -FLOFQ1 1G 1Q	 -FLOFM0 1G 2G	 -F00H00
 -F00H00	 -F00H00	 -F00K00 top view
 -F00HA4 1V	 -F00HB4 2V	 -F00KB1 2V
 -FA4HA4 1V 1V	 -FB4HB4 2V 2V	 -FD2HD2 4V 4V
 -FLOHA4 1G 1V	 -FLOHB4 1G 2V	 -FD1HD1 4V 4V
 -H00H00	 -H00H00	 -H00H00
 -HA4HA4 1V 1V	 -HB4HB4 2V 2V	 -HD2HD2 4V 4V
		 -HD1HD1 4V 4V

V = connector bore, G = thread, Q = cross bore

1

Coding examples for price group 3

		
 -L00L00	 -L00L00	 -L00L00
 -L00LB4 2V	 -L00LB4 2V	 -L00LB1 2V
 -LB4LB4 2V 2V	 -LB4LB4 2V 2V	 -LB1LB1 2V 2V
 -L00LD2 4V	 -L00LD4 4V	 -L00LH2 8V
 -LB4LD2 2V 4V	 -LD4LD4 4V 4V	 -LH2LH2 8V 8V
 -LD2LD2 4V 4V	 -L00LM0 2G	 -L00LU0 8G
 -LP0LD2 4G 4V	 -L00N00	 -L00N00
 -L00LP0 4G	 -LB4NB4 2V 2V	 -L00PB1 2V
 -LP0LP0 4G 4G	 -LD4ND4 4V 4V	 -LB1PB1 2V 2V
 -L00N00	 -N00N00	 -P00P00
 -LL0ND2 1G 4V	 -NB4NB4 2V 2V	 -PB1PB1 2V 2V
 -LD2ND2 4V 4V	 -ND4ND4 4V 4V	 -L00ND2 4V 4V
 -LD1ND1 4V 4V		 -LH2NH2 8V 8V
 -N00N00		 -N00N00
 -ND2ND2 4V 4V		 -ND1ND1 4V 4V
 -ND1ND1 4V 4V		

Order examples for special design

Article-No..	Description
① 1.11.□□□□□□.□□□□ -L00LD2	Profile □□□×□□□.□□ Connector position, right: CFIM (additional description)
② 1.11.□□□□□□.□□□□ -LD2LD2	Profile □□□×□□□.□□ Connector position, left: CFIM (additional description) Connector position, right: CFIM
③ 1.11.□□□□□□.□□□□ -L00ND2	Profile □□□×□□□.□□ Connector position, right: CFIM (additional description)
④ 1.11.□□□□□□.□□□□ -ND2ND2	Profile □□□×□□□.□□ Connector position, left: CFIM (additional description) Connector position, right: CFIM

V = connector bore, G = thread, Q = cross bore

Extruded profile as per EN 12020
(fine)
(Replacement for DIN 17615)

Aluminium alloy Al Mg Si 0.5 F25
Material Nr. 3.3206.72 (low temp. annealed)

Functional length: 6,000 mm
Delivery length: 6,060 mm + 10 mm

Mechanical data

(Values given in the direction of the press flow)

Tensile strength R_m : min. 250 N/mm²
Elongation 0.2: min. 200 N/mm²
Stress point A_5 : min. 10 %
Stress point A_{10} : min. 8 %
E-Module: approx. 70,000 N/mm²
Brinell hardness: approx. 75 HB 2.5/187.5
Co-efficient of elongation: $23.8 \times 10^{-6}/K$

Surface as per DIN 17611:
E6/EV1 - dull finish and anodised colours
Coat thickness approx. 10 µm
Coat hardness 250-350 HV
Special colours upon request.
The surface area - subject to technical procedure - can show optical changes.

Profile tolerance

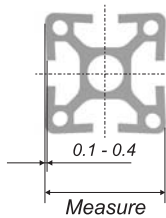
(Excerpt from DIN 17615, part 3)

Nominal dimensions:

The dimension deviation depends on the precision with which the tooling is manufactured, the tooling wear and the variation during the extrusion process. For one manufacturing setup the variation within one profile is 0.01 mm.

Profile tolerance		
Dim. range in mm		Tolerance in mm
from	to	
-	10	± 0.15
10	15	± 0.20
15	30	± 0.25
30	45	± 0.30
45	60	± 0.40
60	90	± 0.45
90	120	± 0.60
120	150	± 0.80
150	180	± 1.00
180	240	± 1.20
240	300	± 1.50

Flatness of profile surfaces

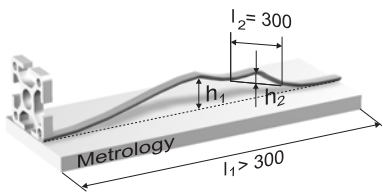


In order to optimize the connection stability, all profile surfaces are designed and manufactured with concave surfaces. This assures that the assembled profiles contact on the outer edges only (line of contact).

When tightening the connectors the slot flanks will be drawn to the mounting profile within the elastic range and will keep the connectors under tension.

Straightness tolerance

of the edge in longitudinal direction



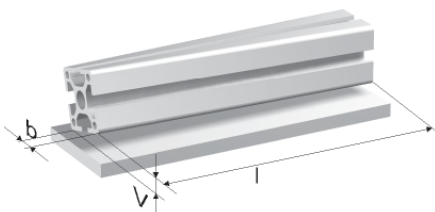
At a certain length l_1 the given tolerance h_1 is not to be exceeded.

For each incremental length of $l_2 = 300$ mm the deviation h_2 is not to exceed 0.3 mm.

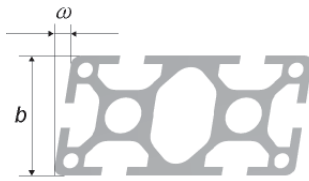
Straightness tolerance		
Length l_1 in m		Tolerance h_1 in mm
from	to	
-	1	0.7
1	2	1.3
2	3	1.8
3	4	2.2
4	5	2.6
5	6	3.0

Flatness tolerance

(Twist tolerance)



Width b in mm		Flatness tolerance					
Dim. range		at length l in m					
from	to	to 1	1 to 2	2 to 3	3 to 4	4 to 5	5 to 6
-	25	1.0	1.5	1.5	2.0	2.0	2.0
25	50	1.0	1.2	1.5	1.8	2.0	2.0
50	75	1.0	1.2	1.2	1.5	2.0	2.0
75	100	1.0	1.2	1.5	2.0	2.2	2.5
100	125	1.0	1.5	1.8	2.2	2.5	3.0
125	150	1.2	1.5	1.8	2.2	2.5	3.0
150	200	1.5	1.8	2.2	2.6	3.0	3.5
200	300	1.8	2.5	3.0	3.5	4.0	4.5

Parallelism tolerance
 (Angular tolerance)


The parallelism tolerance ω (angular tolerance) refers to unequal sides to the shorter side of the angle, i.e. it is measured from the longer side.

Parallelism tolerance		
Width b in mm from	to	max. size tolerance ω in mm
-	30	0.3
30	50	0.4
50	80	0.5
80	100	0.6
100	120	0.7
120	140	0.8
140	160	0.9
160	180	1.0
180	200	1.2
200	240	1.5

Bending strength

For the computation of deflection use formulas on this page.

For the computation of deflection by the profiles own weight, apply "Type of load" 3, 6 or 9.

f = Deflection in mm
 F = Type of load in N
 l = Profile length in mm
 J ¹⁾ = Moment of inertia in mm⁴
 E = Module of elasticity in N/mm²
 E_{AL} = 70,000 N/mm²

1) Comments

- Catalogue data in cm⁴ (Note factor of conversion 10⁴ !)
- The moments of inertia of a certain profile are listed on the respective profile page (e.g. 1.09, 1.10, 1.11) and in the tables 1.1D

Type of load		
1		$f = \frac{F \cdot l^3}{3E \cdot J}$
2		$f = \frac{F \cdot l^3 + F_1 \cdot l_1^2 \cdot l + F_2 \cdot l_2^2 \cdot l}{3E \cdot J}$
3		$f = \frac{F \cdot l^3}{8E \cdot J}$
4		$f = \frac{F \cdot l^3}{48E \cdot J}$
5		$f = \frac{F \cdot l^3}{\left(48 + \frac{29m}{l}\right) \cdot E \cdot J}$
6		$f = \frac{5F \cdot l^3}{384E \cdot J}$
7		$f = \frac{F \cdot a^2 \cdot b^2}{3E \cdot J \cdot l}$
8		$f = \frac{5F \cdot l^3}{192E \cdot J} \quad 2)$
9		$f = \frac{F \cdot l^3}{384E \cdot J}$

²⁾ approximate value

Approximate determination of deflection

To determine the approximation of deflection, use the diagram on this page.

Profile length l in mm

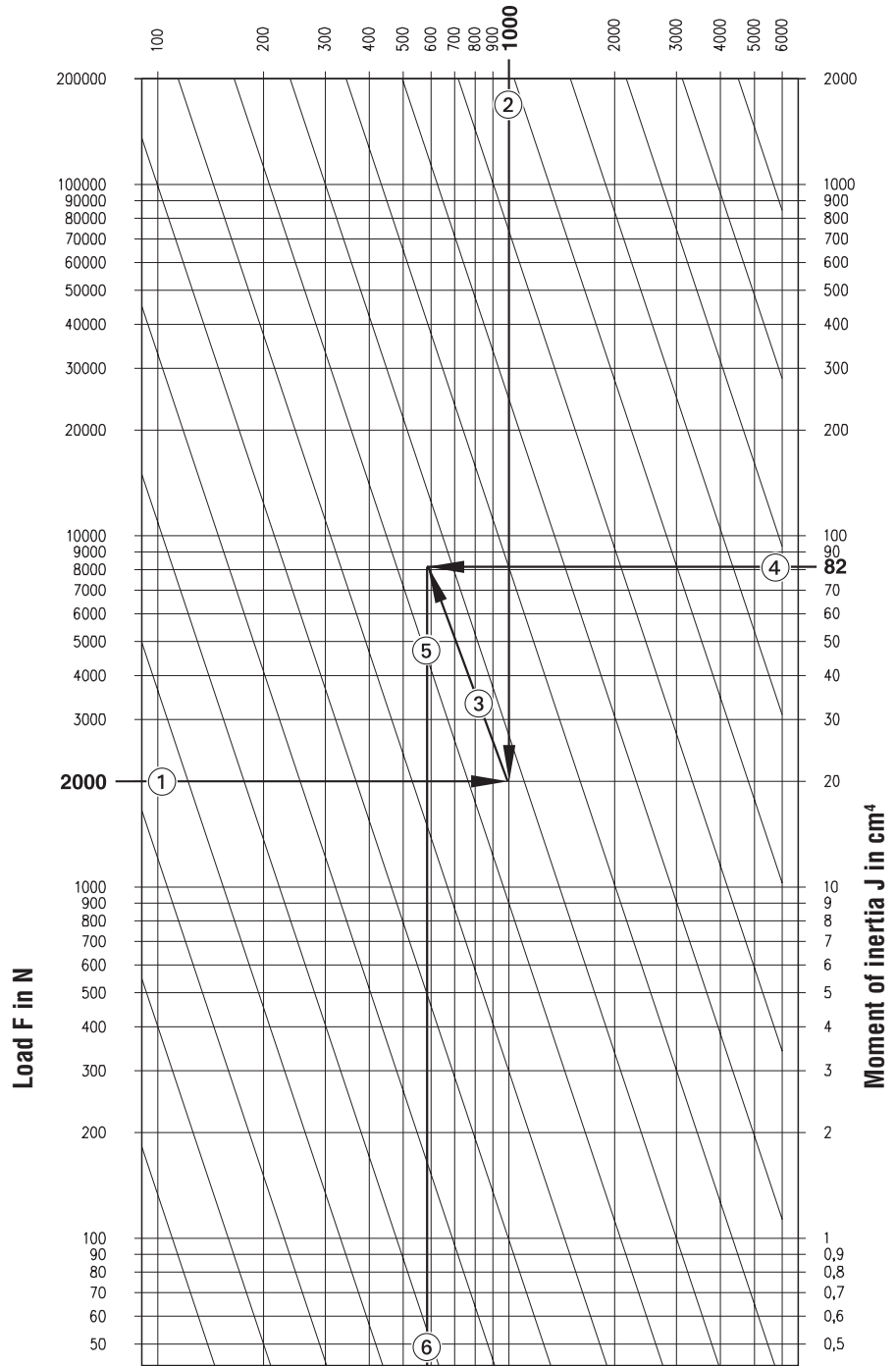
Determination of deflection

1. Type of load F in N
2. Profile length l in mm
3. Move cross point on the diagonal
4. Moment of inertia of the selected profile J in cm^4
5. Cross point with the diagonal to be vertically extended to the bottom
6. Deflection f for the specific "Type of load" in mm

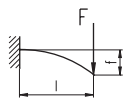
Example

- ① $F = 2,000$ N
- ② $l = 1,000$ mm
- ③ Move cross point on the diagonal
- ④ $J = 82.0$ cm^4 for profile 40x80, 6E
- ⑤ Cross point with the diagonal to be vertically extended to the bottom
- ⑥ Deflection for the specific "Type of load" in mm:

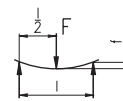
- Type of load 1: $f = 9.5$ mm
 Type of load 4: $f = 0.6$ mm
 Type of load 8: $f = 0.15$ mm



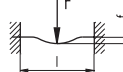
Type of load 1





















Type of load 4





















Type of load 8















Deflection f in mm











Design	PG slot																			
16 F																				
E																				
20 H				20x40				20x40												
F																				
30 F		30x60						30x60				30x100		30x100	30x100	30x100				30x150
E4												30x100								30x150
40 E3		40x80	40x80		40x80	40x80	40x80	40x80		40x120							40x160	40x160		
45 E4		45x90						45x90												
50 E4								50x100	50x100	50x150										
60 E4																				



Profile	$I_x^{1)}$	$I_y^{1)}$	$W_x^{2)}$	$W_y^{2)}$	$G^{3)}$	β
 30x60, 0F, P	29.0	7.8	9.6	5.2	2.2	17
40x80, 0E, LP	79.0	21.5	19.7	10.7	3.1	21
45x90, 0E, LP	107.5	30.4	23.9	13.5	3.6	27
45x90, 0E, P	134.3	36.3	29.8	16.2	4.7	27
 40x80, 3E, cor., LP	73.8	20.5	18.5	10.2	2.8	22
 20x40, 4H, P	7.0	2.0	3.5	2.0	1.3	14
 40x80, 4E, LP	70.7	20.0	17.7	8.9	2.8	22
40x80, 4E, L	63.2	17.8	15.7	8.9	2.6	35
 40x80, 4E, LBP	74.5	18.3	18.6	9.2	2.8	22
 40x80, 5E, LP	72.2	18.1	18.0	9.0	2.8	22
 20x40, 6H, LP	5.3	1.4	2.6	1.4	0.9	14
6H, P	6.4	1.7	3.2	1.7	1.3	14
30x60, 6F, LP	21.2	5.7	7.0	3.8	1.6	17
6F, P	25.0	7.0	8.3	4.7	2.1	17
6F, L	21.2	5.7	7.0	3.8	1.6	33
6F	32.0	8.0	10.9	5.4	2.1	33
40x80, 6E, LP	62.7	17.7	15.6	8.8	2.5	23
6E, P	82.0	23.4	20.5	11.7	3.8	23
6E, L	62.7	17.0	15.6	8.5	2.6	35
6E	82.0	23.4	20.5	11.7	3.8	35
45x90, 6E, LP	98.0	27.5	21.8	12.2	3.3	28
6E, P	126.0	34.0	28.0	15.0	4.4	28
6E, L	98.0	27.5	21.8	12.2	3.3	38
6E	126.0	34.0	28.0	15.0	4.4	38
50x100, 6E, L	138.0	37.0	27.5	14.5	3.5	41
6E	202.0	57.2	40.4	22.8	5.9	41
 50x100, 8E, L	137.0	40.0	27.5	16.0	4.0	41
50x100, 8E	200.0	53.3	39.9	21.3	6.0	41
 40x120, 8E, L	194.0	26.0	33.0	13.0	3.7	35
50x150, 8E	628.0	83.0	83.0	33.0	8.1	41
 30x100, 5F, L	83.2	9.5	16.6	6.3	2.2	33

Profile	$I_x^{1)}$	$I_y^{1)}$	$W_x^{2)}$	$W_y^{2)}$	$G^{3)}$	β
 30x100, 5E, 2F, P	108.9	12.4	21.7	8.3	3.5	18
 30x100, 8F, P	115.0	11.6	22.9	7.7	3.4	18
 30x100, 9F, P	130.6	11.9	25.9	7.9	3.6	18
 30x100, 10F, P	127.0	11.9	25.4	7.9	3.6	19
 40x160, 6E, LP	450.4	36.3	56.3	18.1	5.0	23
 40x160, 10E, L	478.0	36.6	60.0	18.3	5.6	35
 30x150, 8F, P	340.0	16.0	45.0	11.0	4.1	19
 30x150, 8E, P	481.0	25.1	64.1	16.7	7.9	19

¹⁾ I_x, I_y = moment of inertia in cm^4 ²⁾ W_x, W_y = moment of resistance in cm^3 ³⁾ G = weight in kg/m

Design																	
PG slot																	
16	F																
	E																
20	H					40x40											
	F																
30	F	60x60				60x60		60x60									
	E4																
40	E3	80x80	80x80	80x80	80x80	80x80	80x80	80x80	80x120	80x160	80x160		120x120				
45	E4					90x90	90x90										
50	E4					100x100	100x100				100x200	100x300					
60	E4																

	Profile	$I_x^{1)}$	$I_y^{1)}$	$W_x^{2)}$	$W_y^{2)}$	$G^{3)}$	ρ
	60x60, 0F, P	58.2	58.2	15.5	15.5	4.0	19
	80x80, 0E, LP	135.0	135.0	33.5	33.5	4.7	23
	80x80, 4E, cor., LP	128.0	128.0	32.0	32.0	4.5	23
	80x80, 6E, LP	121.3	116.0	30.3	29.0	4.2	23
	80x80, 7E, P	173.0	160.0	42.0	44.0	7.6	23
	40x40, 8H, LP	10.0	10.0	5.0	5.0	1.5	14
	60x60, 8F, L	38.7	38.7	12.9	12.9	2.6	33
	80x80, 8E, LP	113.8	114.0	28.4	28.4	4.1	24
	8E, P	166.0	166.0	41.4	41.4	5.9	24
	8E, L	111.0	111.0	28.0	28.0	3.7	36
	8E	166.0	166.0	41.4	41.4	5.9	36
	90x90, 8E, LP	190.5	190.5	42.3	42.3	5.6	28
	8E, L	183.0	183.0	40.7	40.7	5.3	38
	100x100, 8E	411.0	411.0	82.0	82.0	9.7	41
	80x80, 8E, LB	115.0	115.0	29.0	29.0	4.5	36
	90x90, 8E, P	282.0	282.0	63.0	63.0	9.5	28
	8E	282.0	282.0	63.0	63.0	9.5	38
	100x100, 8E, L	284.0	284.0	50.8	50.8	6.2	41
	60x60, 8F, angle	35.2	35.2	9.9	9.9	2.8	33
	80x80, 8E, angle	120.0	111.0	23.8	23.8	6.3	36
	80x120, 10E, P	449.9	217.8	72.6	54.4	8.6	24
	80x160, 8E, LP	830.6	241.5	103.8	60.4	8.8	24
	80x160, 12E, P	883.0	269.0	110.0	67.3	9.4	24
	12E, L	801.0	235.0	100.0	59.0	8.8	36
	12E	958.0	287.0	119.6	72.0	10.5	36
	100x200, 12E, P	2,450.0	760.0	250.0	152.0	17.2	29

	Profile	$I_x^{1)}$	$I_y^{1)}$	$W_x^{2)}$	$W_y^{2)}$	$G^{3)}$	ρ
	100x300, 16E, P	8,320.0	1,170.0	555.0	234.0	25.6	29
	120x120, 12E, P	624.0	624.0	104.0	104.0	10.6	24

¹⁾ I_x, I_y = moment of inertia in cm^4 ²⁾ W_x, W_y = moment of resistance in cm^3 ³⁾ G = weight in kg/m

Design	PG slot															
16	F															
	E															
20	H															
	F															
30	F											30 hexag.	30 octag.			
	E4															
40	E3	40x40	80x80	80x80	40x30°	40x45°	40x60°	40x90°				40 hexag.	40 octag.			
45	E4															
50	E4								48 round	48 round	48 round					
60	E4															

Profile	$I_x^{1)}$	$I_y^{1)}$	$W_x^{2)}$	$W_y^{2)}$	$G^{3)}$	
40x40, 2E, 45°, LP	7.3	7.3	3.9	3.9	1.4	25
80x80, 3E, 45°, LP	127.0	83.7	20.9	25.5	4.3	25
80x80, 7E, 45°, LP	99.3	99.3	24.8	24.8	4.0	25
40, round 30°, 2F, L	6.0	4.8	3.0	2.4	1.2	37
40, round 45°, 2E, LP	14.5	8.0	4.9	3.7	1.6	25
40, round 45°, 2E, L	14.5	8.0	4.9	3.7	1.6	37
40, round 60°, 2E, L	30.0	10.5	7.6	4.6	1.9	37

Profile	$I_x^{1)}$	$I_y^{1)}$	$W_x^{2)}$	$W_y^{2)}$	$G^{3)}$	
40, round 90°, 2E, LP	89.0	17.4	16.0	6.8	3.0	25
40, round 90°, 2E, L	89.0	17.4	16.0	6.8	3.0	37
48, round, 1E, P	12.5	12.9	4.9	5.4	1.8	31
48, round, 2E, cor., P	12.0	12.0	5.0	5.0	2.0	31
48, round, 2E, P	12.5	13.5	5.1	5.9	2.0	31
30, hexag., 6F, P	32.0	32.0	9.8	9.8	2.8	31
40, hexag., 6E, P	83.0	83.0	19.0	21.0	4.4	31
30, octag., 8F, P	84.0	84.0	21.0	21.0	3.9	31
40, octag., 8E, P	233.0	233.0	44.0	44.0	6.5	31

Design	PG slot															
16	F															
	E															
20	H															
	F															
30	F	30x30		30x45												
	E4															
40	E3	40x40	40x40	40x60	40x60	60x80	60x80									
45	E4															
50	E4															
60	E4															

Profile	$I_x^{1)}$	$I_y^{1)}$	$W_x^{2)}$	$W_y^{2)}$	$G^{3)}$		
30x30, 2F, WG, LP	7.5	2.6	3.2	1.7	2.1	0.86	44
40x40, 2E, WG, LP	7.5	7.5	8.2	3.8	4.1	1.34	44
40x40, 3E, P., LP	4	10.2	8.7	5.1	4.3	1.65	43
30x45, 2F, WG, LP	7.5	4.3	7.4	2.9	3.3	1.15	44
40x60, 2E, WG, LP	7.5	12.0	22.7	6.0	7.6	1.95	44

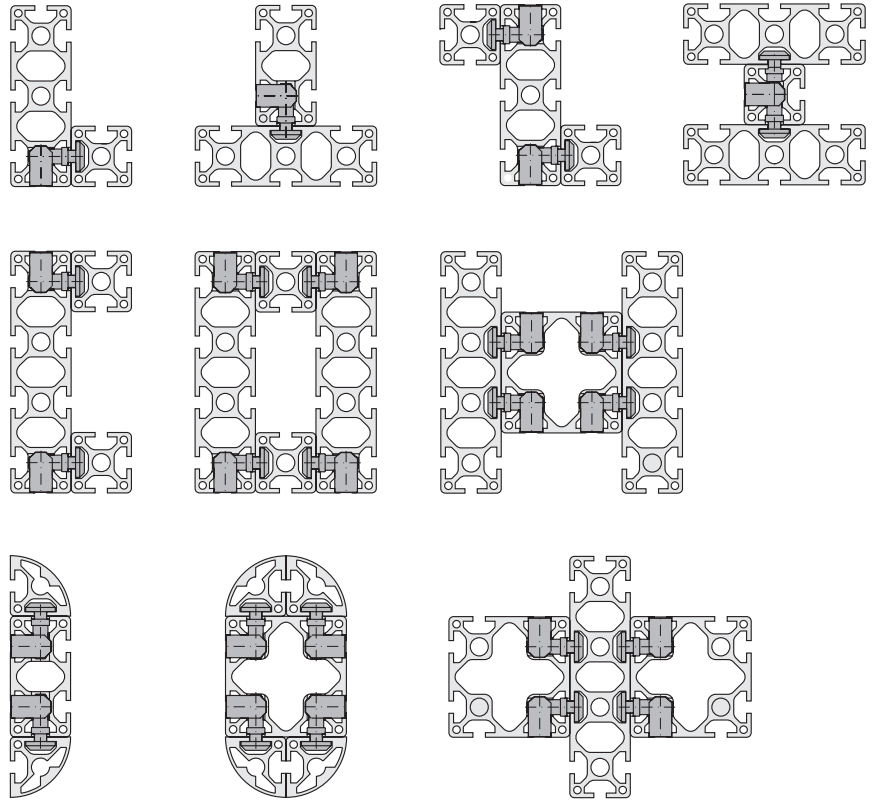
Profile	$I_x^{1)}$	$I_y^{1)}$	$W_x^{2)}$	$W_y^{2)}$	$G^{3)}$		
40x60, 3E, P., LP	4	14.8	26.3	7.4	8.8	2.4	43
60x80, 5E, P., LP	4	100.4	50.4	25.1	16.8	3.8	43
60x80, 6E, P., LP	4	85.8	50.8	21.5	16.9	3.7	43

¹⁾ I_x, I_y = moment of inertia in cm^4 ²⁾ W_x, W_y = moment of resistance in cm^3 ³⁾ G = weight in kg/m

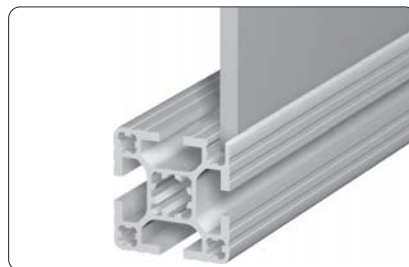
Profile combinations



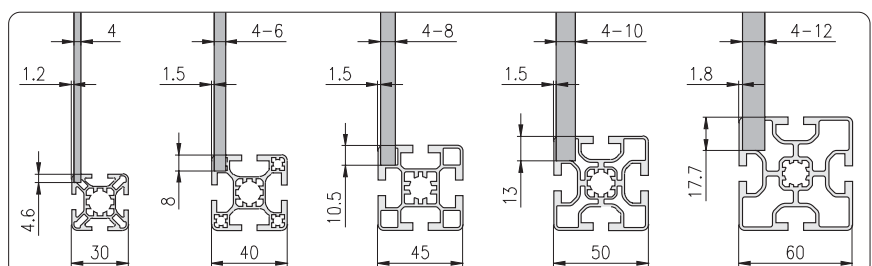
With the MayTec Connector System it is possible to make a multitude of form-matching and stable profile combinations.



Special slits

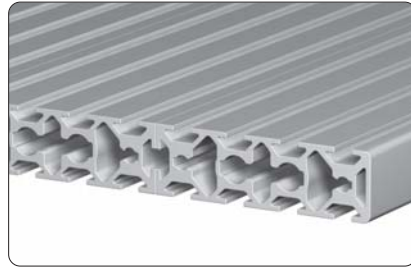


Panel elements can be set in the profile flush to the outer edge for form-matching design. The slits needed for that can be made in nearly all profiles.

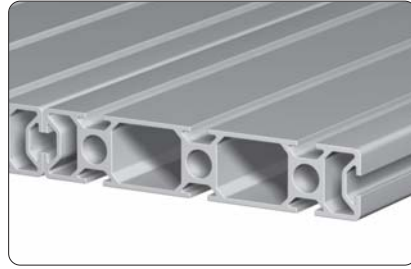


Slot plates

F-slot



F-slot, slot distance 25 mm



F-slot, slot distance 50 mm

Application

Profiles to construct slot plates of any required size

E-slot

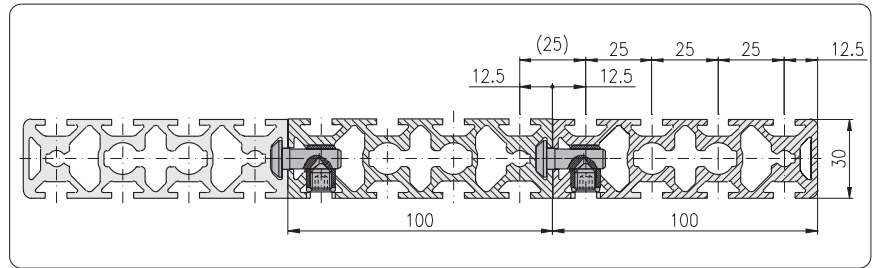


E-slot, slot distance 25 mm (on top),
100 mm (on Bottom)

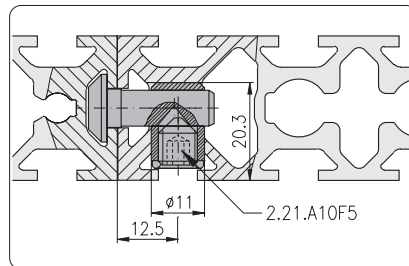


E-slot, slot distance 50 mm

Slot plates F-slot
Slot distance 25 mm

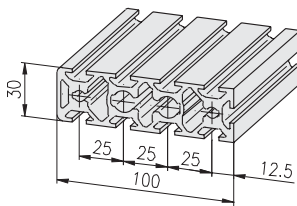


Single parts
connector 2.21.10F5



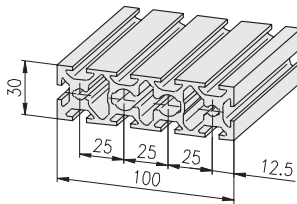
Drill dimensions

Profile 30×100, 9F, plain



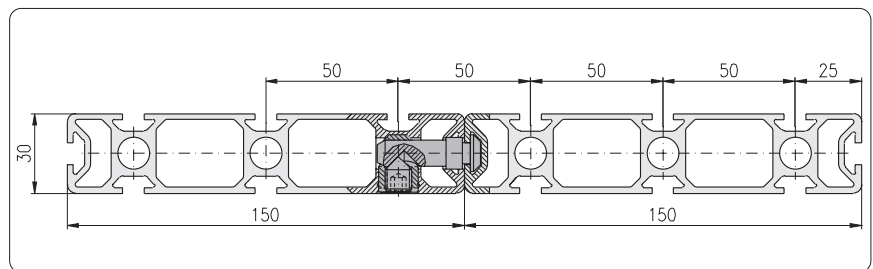
Description	Weight	Article-No.
Profile 30×100, 9F, plain	bar 6 m 3.6 kg/m	1.11.030100.94P.60

Profile 30×100, 10F, plain

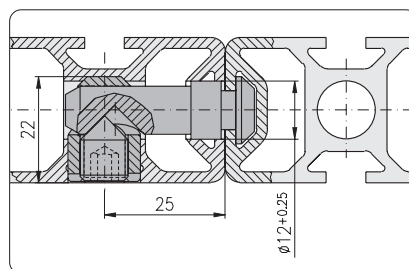


Description	Weight	Article-No.
Profile 30×100, 10F, plain	bar 6 m 3.6 kg/m	1.11.030100.104P.60

Slot plates F-slot
Slot distance 50 mm

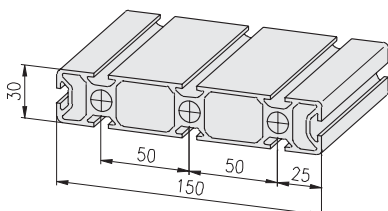


Single parts
connector 1.21.3/5F5



Drill dimensions

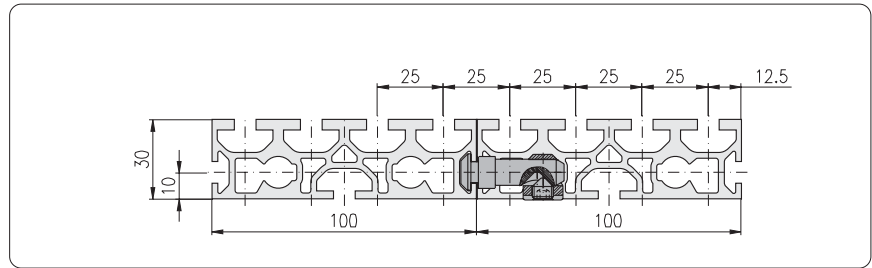
Profile 30×150, 8F, plain



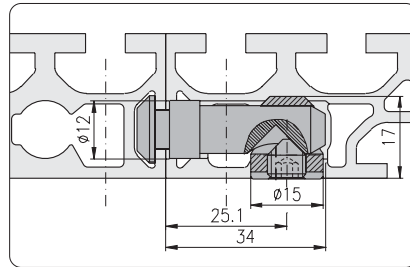
Description	Weight	Article-No.
Profile 30×150, 8F, plain	bar 6 m 4.1 kg/m	1.11.030150.85P.60

machining data ↗ Profile machining 1.1A

Slot plates E-slot
Slot distance 25 mm

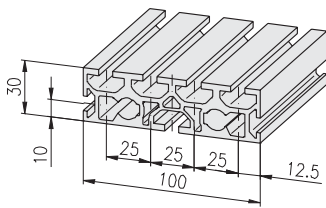


Single parts
connector 1.21.2/5F5



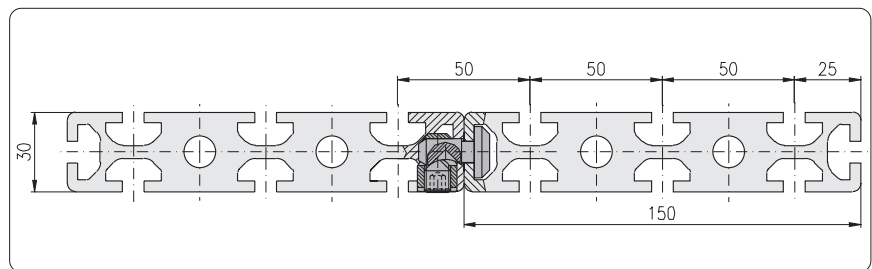
Drill dimensions

Profile 30×100, 5E, 2F, plain

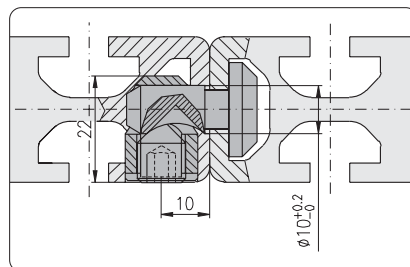


Description	Weight	Article-No.
Profile 30×100, 5E, 2F, plain	bar 6 m 3.5 kg/m	1.11.030100.74P.60

Slot plates E-slot
Slot distance 50 mm

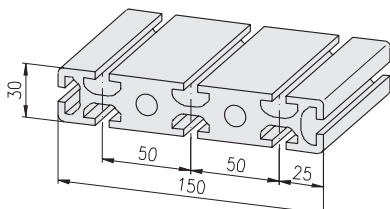


Single parts
anchor 1.21.A2E5
cross bushing 1.21.B34



Drill dimensions

Profile 30×150, 8E, plain



Description	Weight	Article-No.
Profile 30×150, 8E, plain	bar 6 m 7.9 kg/m	1.11.030150.84P.60

machining data ↗ Profile machining 1.1A

1

Hand rail

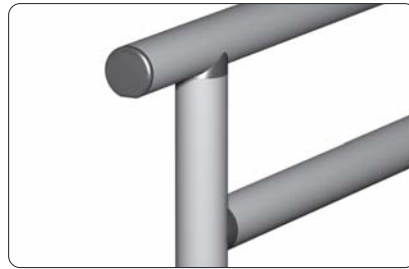


Application

Hand rail for balustrades on stairs and platforms

Comments

Angled joints: 0 deg. to 90 deg.
Incline: 0 deg. to 45 deg.



Hand rail straight



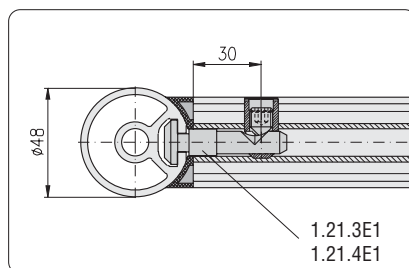
Hand rail angled



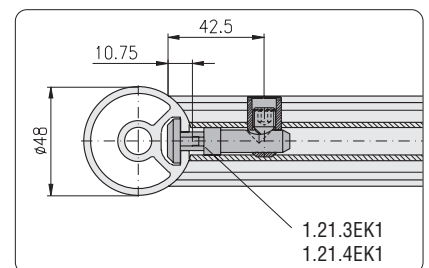
Hand rail tilted



Hand rail tilted and angled



Working dimensions for hand rail straight with radius compensation



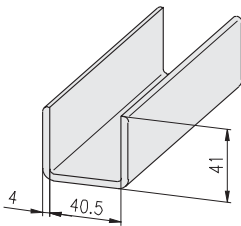
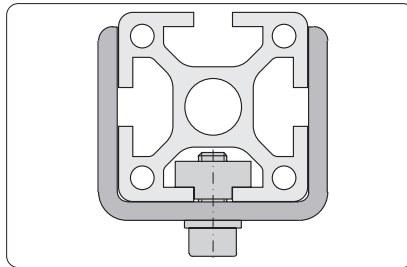
Working dimensions for hand rail straight, tilted and/or angled without radius compensation (milled)

U-Profile 40



Application

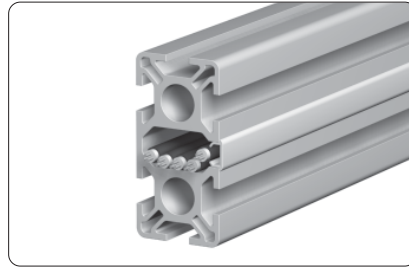
For the construction of height adjustable frames on 40x40 and 40x80 profile bases



Description	Weight	Article-No.
U-Profile 40	bar 6 m 1.35 kg/m	1.19.14440.60



Profiles for cable guide



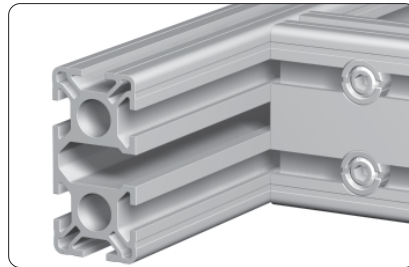
Application

For running cables or pneumatic hoses.
All chamber profiles can be delivered with open slots.

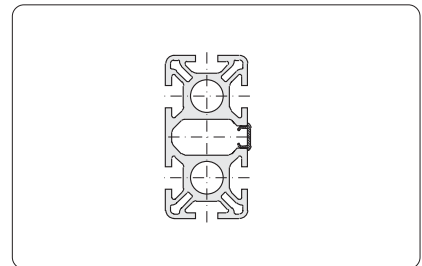
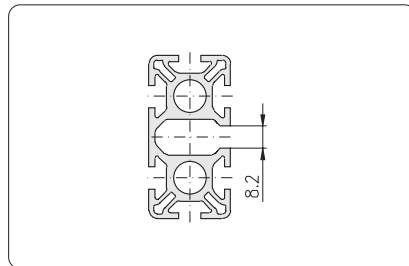
Cover is carried out by cover profiles:

Cover profile PVC 1.41.11□

Cover profile ALU 1.41.121



Application of cross braces to stabilize slotted profiles



- 16
- 20
- 30
- 40
- 45
- 50
- 60

Comments

Profiles for cable guide see list at profile pre-cut lid

Order details

Description

Article-No.

Profile □□□□□□ for cable guide, slotted 8 mm

1.12.□□□□□□.□□

Order example

Order request

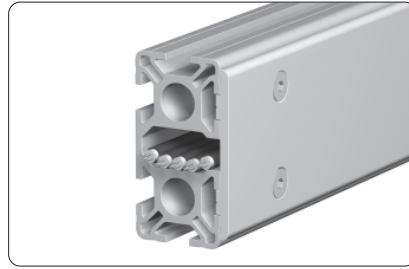
Profile 40×80 mm, 6 E-slots, 8 mm slotted for cable guide, length 4.5 m

Order

Profile 40×80, 6E for cable guide, slotted 8 mm

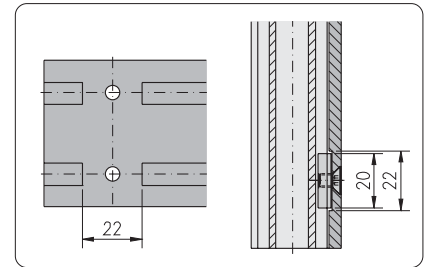
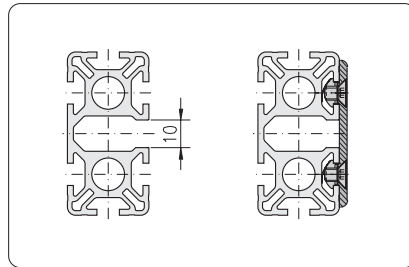
1.12.040080.65-F00F00/4500

Profiles for cable guide
Slot distance 30



Application

For running cables or pneumatic hoses. All chamber profiles can be delivered with open slots.



Milled section on the pre-cut lid for fastening with T-Nut in F-slot

Profiles for cable guide, slot distance 30				
Profile	light, plain	heavy, plain	light	heavy
30x60	6F LP	0F P 6F P	6F L	6F
60x60		0F P	8F L	8F angle

Order details

Description

Profile □□□□□□ for cable guide, slotted 10 mm

Article-No.

1.13.□□□□□□.□□

Order example

Order request

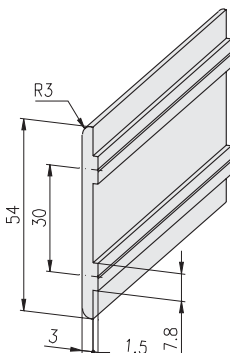
Profile 30x60 mm, 6 F-slots, 10 mm slotted for cable guide, length 4.5 m

Order

Profile 30x60, 6F for cable guide, slotted 10 mm

1.13.030060.65-A00A00/4500

Profile pre-cut lid 30



Single parts

- countersunk screw DIN 7991, M5x8 0.63.D07991.05008
- threaded plate F, M5 1.31.FM5
- T-Nut for subsequent insertion F, M5 1.324.FM5

Description

Profile pre-cut lid 30

Weight

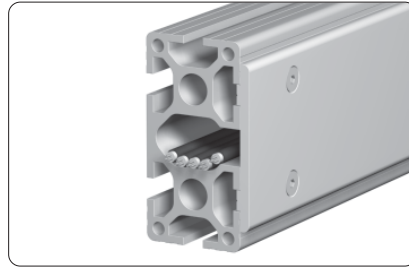
0.49 kg/m

Article-No.

1.19.110130

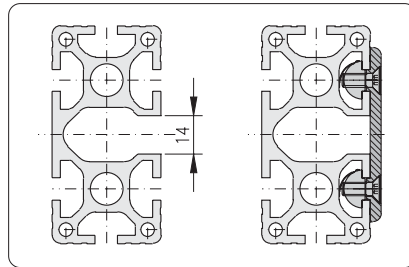
machining data Profile machining 1.1A

Profiles for cable guide
Slot distance 40



Application

For running cables or pneumatic hoses. All chamber profiles can be delivered with open slots.



Profiles for cable guide, slot distance 40										
Profile	light, plain					heavy, P	light		heavy	
40x80										
80x80										

Order details

Description

Article-No.

Profile □□□□□□ for cable guide, slotted 14 mm

1.13.□□□□□□.□□

Order example

Order request

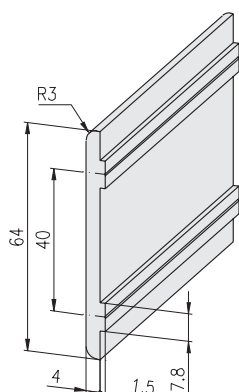
Profile 80x80 mm, 8 E-slots, 14 mm slotted for cable guide, length 4.5 m

Order

Profile 80x80, 8E for cable guide, slotted 14 mm

1.13.080080.83-L00L00/4500

Profile pre-cut lid 40



Single parts

- countersunk screw DIN 7991, M6x14 0.63.D07991.06014
- threaded plate E, M6 1.31.EM6
- T-Nut for subsequent insertion E, M6 1.324.EM6

Description

Weight

Article-No.

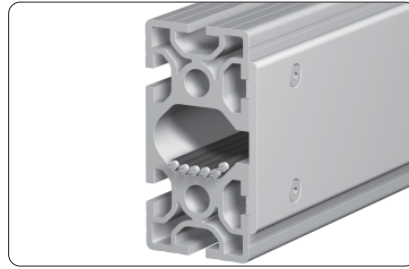
Profile pre-cut lid 40

0.74 kg/m

1.19.110140

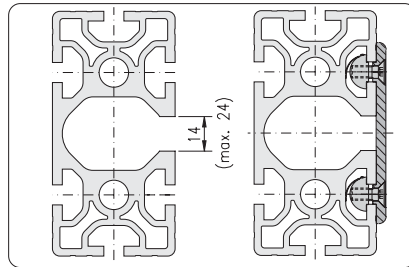
machining data ↗ Profile machining 1.1A

Profiles for cable guide
Slot distance 50



Application

For running cables or pneumatic hoses. All chamber profiles can be delivered with open slots.



Profiles for cable guide, slot distance 50				light	heavy
heavy, plain					
30x100	30x150	100x200	100x300	50x100	100x100
8F P	8F P	12E P	16E P	6E L	8E L
				50x100	50x150
				6E	8E
					100x100
					8E

Order details

Description

Profile □□□□□□ for cable guide, slotted 14 mm

Article-No.

1.13.□□□□□□.□□

Order example

Order request

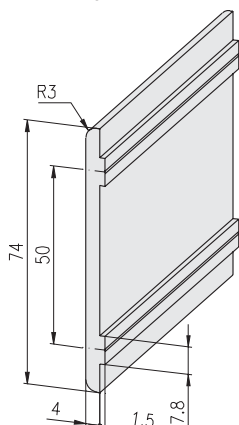
Profile 50x100 mm, 6 E-slots, 14 mm slotted for cable guide, length 4.5 m

Order

Profile 50x100, 6E for cable guide, slotted 14 mm

1.13.050100.65-F00F00/4500

Profile pre-cut lid 50



Single parts

F-slot

- countersunk screw DIN 7991, M5x8 0.63.D07991.05008
- threaded plate F, M5 1.31.FM5
- T-Nut for subsequent insertion F, M5 1.324.FM5

E-slot

- countersunk screw DIN 7991, M6x14 0.63.D07991.06014
- threaded plate E, M6 1.31.EM6
- T-Nut for subsequent insertion E, M6 1.324.EM6

Description

Profile pre-cut lid 50

Weight

0.85 kg/m

Article-No.

1.19.110150

machining data ↗ Profile machining 1.1A

Bent profiles

For bent profiles the following data are needed:

- Profile (current conditions see table below)
- Position of profile ↗ 54
- Bending radius
- Bending direction ↗ 53
- Accuracy to size for profile elements and for profile functions



Position of profile

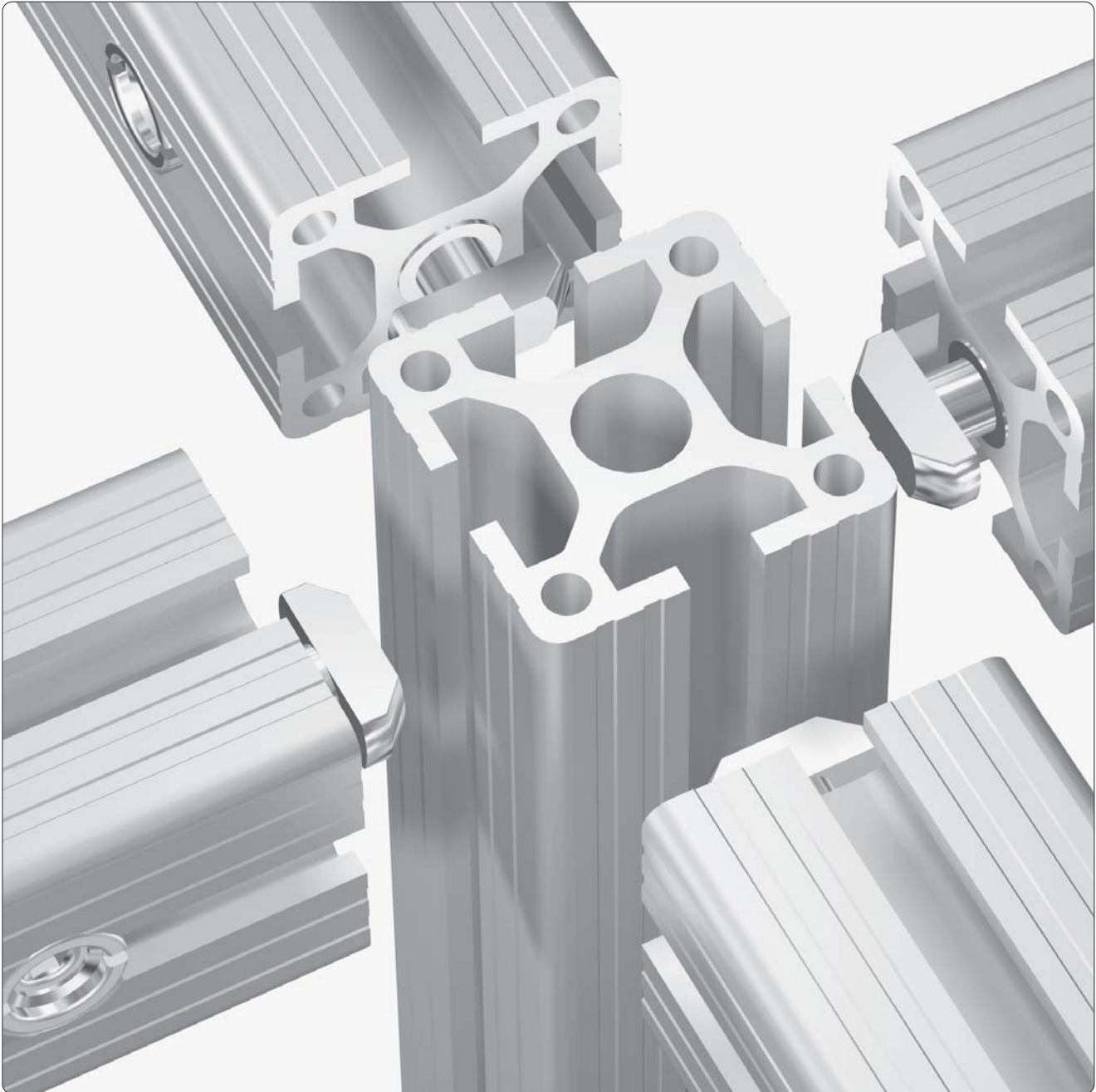


Function 'T- Nut'													Function 'threaded plate'													Function 'connector'																									
position of slot(s)													position of slot(s)													position of slot(s)													position of core hole(s)												
A	B	C	D	E	F	G	H	I	K	L	M	A	B	C	D	E	F	G	H	I	K	L	M	A	B	C	D	E	F	G	H	I	K	L	M	a	b	c	d	e	f	g	h								

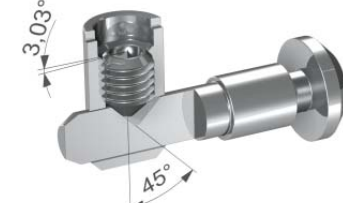
The marking of the slots and core holes takes place in accordance with the marking for 'the profile machining' ↗ 1.1A

Article-No.	PG	Profile	min. inside-Ø
1.10.016040.14P	16	16x40, 1F, P	400
1.10.016040.14LP		16x40, 1F, LP	400
1.10.016040.14P		16x40, 1F, P	400
1.10.020020.21P	20	20x20, 2H, soft, P	700
1.10.020020.22P		20x20, 2H, cor., P	700
1.10.020020.23LP		20x20, 2H, LP	700
1.10.020020.33P		20x20, 3H, P	700
1.10.020020.43LP		20x20, 4H, LP	700
1.10.020020.43P		20x20, 4H, P	700
1.11.020010.14LP		20x10, 1F, LP	400
1.11.020030.14LP		20x30, 1F, LP	700
1.11.020030.24LP		20x30, 2F, LP	700
1.11.020030.24P		20x30, 2F, P	700
1.11.030030.03P	30	30x30, 0F, P	700
1.11.030030.13LP		30x30, 1F, LP	700
1.11.030030.13P		30x30, 1F, P	700
1.11.030030.22		30x30, 2F, cor.	700
1.11.030030.22B		30x30, 2F, cor., B	700
1.11.030030.22BP		30x30, 2F, cor., B, P	700
1.11.030030.22L		30x30, 2F, cor., L	700
1.11.030030.22LP		30x30, 2F, cor., LP	700
1.11.030030.23L		30x30, 2F, L	700
1.11.030030.23LP		30x30, 2F, LP	700
1.11.030030.23P		30x30, 2F, P	700
1.11.030030.33		30x30, 3F	700
1.11.030030.33L		30x30, 3F, L	700
1.11.030030.33LP		30x30, 3F, LP	700
1.11.030030.33P		30x30, 3F, P	700
1.11.030030.43		30x30, 4F	700
1.11.030030.43L		30x30, 4F, L	700
1.11.030030.43LP		30x30, 4F, LP	700
1.11.030030.43P		30x30, 4F, P	700
1.11.030050.44		30x50, 4F	700
1.11.030050.44L		30x50, 4F, L	700
1.11.030060.04P		30x60, 0F, P	700
1.11.030060.64L		30x60, 6F, L	700
1.11.030060.64LP		30x60, 6F, LP	700

Article-No.	PG	Profile	min. inside-Ø
1.11.030060.65	30	30x60, 6F	700
1.11.030060.65		30x60, 6F	700
1.11.030100.54L		30x100, 5F, L	700
1.11.030100.74P		30x100, 5E, 2F, P	700
1.11.030100.84P		30x100, 8F, P	700
1.11.030100.94P		30x100, 9F, P	700
1.11.030100.104P		30x100, 10F, P	700
1.11.040040.03LP	40	40x40, 0E, LP	700
1.11.040040.13LP		40x40, 1E, LP	700
1.11.040040.22		40x40, 2E, cor.	700
1.11.040040.22L		40x40, 2E, cor., L	700
1.11.040040.22LP		40x40, 2E, cor., LP	700
1.11.040040.23L		40x40, 2E, L	700
1.11.040040.23LP		40x40, 2E, LP	700
1.11.040040.33		40x40, 3E	700
1.11.040040.33L		40x40, 3E, L	700
1.11.040040.33LP		40x40, 3E, LP	700
1.11.040040.43		40x40, 4E	700
1.11.040040.43L		40x40, 4E, L	700
1.11.040040.43LP		40x40, 4E, LP	700
1.11.040040.43P		40x40, 4E, P	700
1.11.040060.04LP		40x60, 0E, LP	700
1.11.040080.04LP		40x80, 0E, LP	700
1.11.040080.44L		40x80, 4E, L	700
1.11.040080.64L		40x80, 6E, L	700
1.11.040080.65		40x80, 6E	700
1.11.040080.32LP		40x80, 3E, cor., LP	700
1.11.040080.44LP		40x80, 4E, LP	700
1.11.040080.44LBP		40x80, 4E, LBP	700
1.11.040080.54LP		40x80, 5E, LP	700
1.11.040080.64LP		40x80, 6E, LP	700
1.11.040080.64P		40x80, 6E, P	700
1.11.080160.124		80x160, 12E	700
1.11.080160.124P		80x160, 12E, P	700
1.11.048R00.10P		48, round, 1E, P	1.500
1.11.048R00.20P		48, round, 2E, P	1.500
1.11.048R00.22P		48, round, 2E, cor., P	1.500



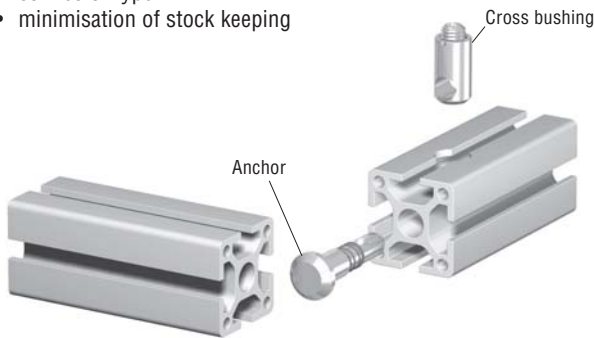
Simple	The proven connection system!	The connection allows:
Quick	The MayTec quick-connection system allows combination of all MayTec profiles in any way imaginable.	<ul style="list-style-type: none"> • easy machining • quick assembly • innumerable (dis)assemblies
Economical	It carries same stability out after all four sides.	The connection system is:
Functional		<ul style="list-style-type: none"> • complete • stable • functional

Vibration proof	The different direction angles of lead of thread and clamping cone prevent the loosening of the connection by vibration.	
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MayTec universal-connector

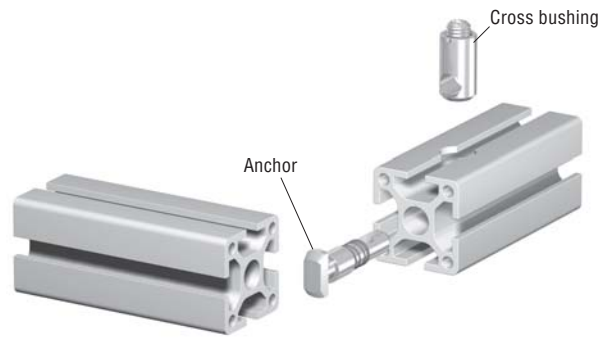
The MayTec universal-connector allows:

- any desired position of profiles
- only one type for 0° and 90° position of cross bushing
- simple determination of the connector type
- minimisation of stock keeping



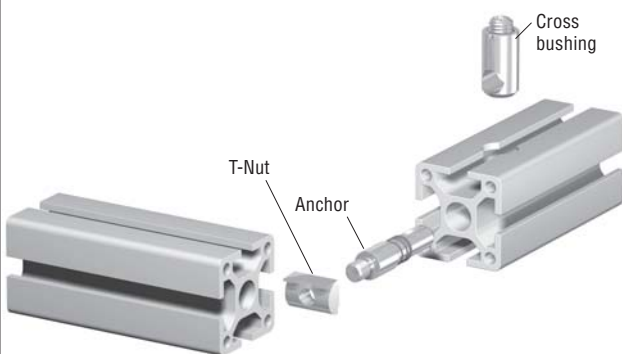
MayTec standard-connector

The MayTec standard-connector allows subsequent front-sided mounting or dismounting in any location.



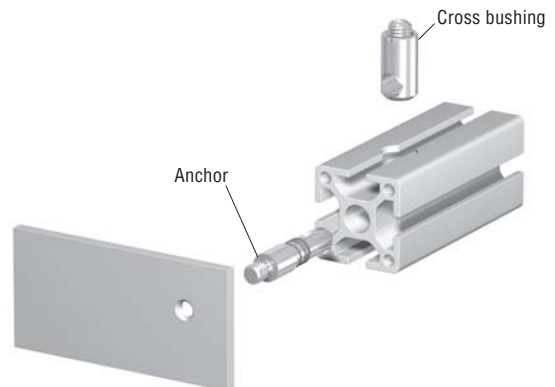
MayTec screw-type connector

The MayTec screw-type connector allows connection to profiles by means of T-Nuts.



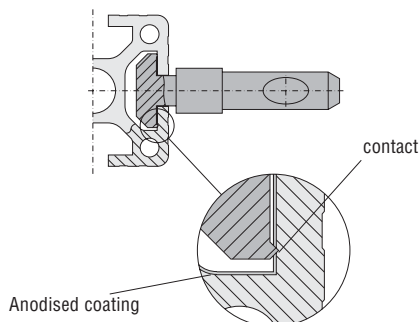
MayTec screw-type connector

The MayTec screw-type connector allows connection to threaded holes in plates.



MayTec ground-connector for potential equalisation

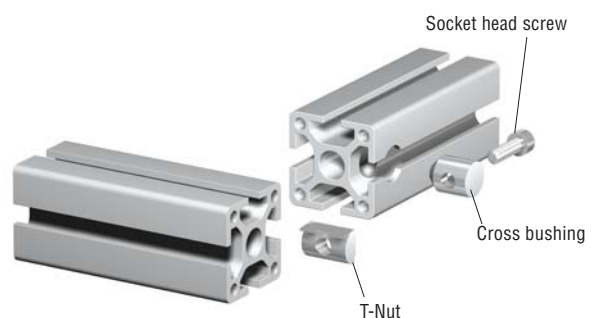
The MayTec ground-connector allows potential equalisation between two profiles. When the connector is tightened, the serration at the rear of the anchor head penetrates the anodised profile coating and thus provides an electrical contact.


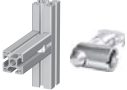


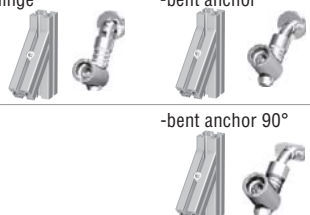
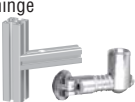




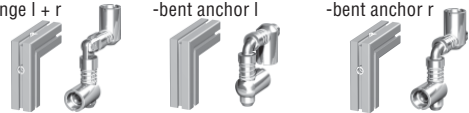
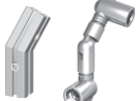
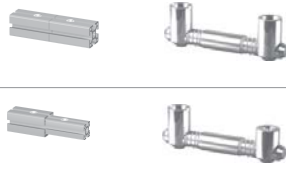

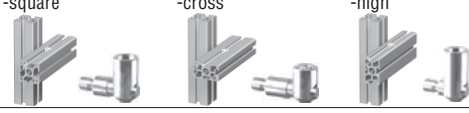







Deliverable types ↗ *Connectors 1.2A*
Ground connections ↗ *1.70*




MayTec ST-Connector

The MayTec ST-Connector allows mounting of additional profiles into existing profile frames.

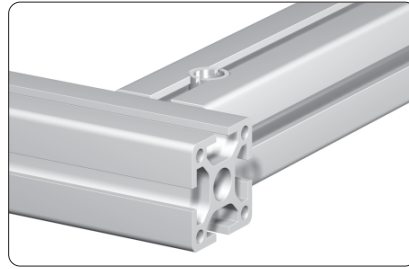


Connections via core hole			
Connectors with 1 cross bushing		Connectors with 2 cross bushings	
Universal			
↗ 82, 84			
Standard			
90°			
↗ 84			
Oblique	-hinge l + r	-bent anchor l	-bent anchor r
			-bent anchor std. l -bent anchor std. r
↗ 82, 84			
90°	-hinge	-bent anchor	
			
↗ 82, 85			
Oblique-cross	-hinge		
			
90°	-hinge		
↗ 85			
Parallel	-square	-cross	-high
			
↗ 82, 86			
	-square 90°	-high 90°	
			
Connectors with 2 cross bushings			
Miter	-hinge l + r		-bent anchor l + r
			
90°	-hinge l + r		-bent anchor l
↗ 82, 87			
↗ 87			
Shifter			
↗ 87			
Extension			
↗ 82, 86			
Connectors with 1 cross bushing and thread / Connector screw			
Screw-type			
↗ 83, 88			
Screw-type-Parallel	-square	-cross	-high
			
↗ 83, 88			
Screw-type with threaded plate	Standard	Standard 90°	
			
↗ 89			
Connector screw			
↗ 89			

Connections via slot			
SE	Universal	Standard	Standard 90°
↗ 97			
ST			
↗ 98			
Bayonet type			
↗ 99			

Connection elements		
Anti-twist device	F M6	E M6
		
subsequent insertion	F M6	E M6
↗ 111, 112		
Clamping lever		
↗ 113		

Manufacture a connection



Example

Connection of two profiles 40x40 with one standard connector

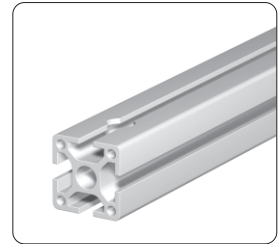
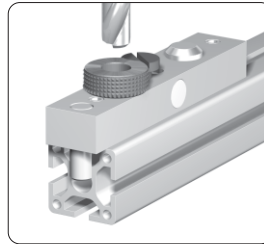
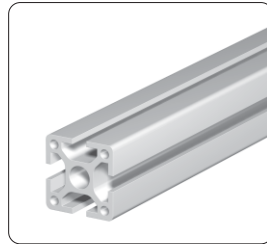
1. Connector selection

➤ 1.2, Connector selection

2. Profile machining

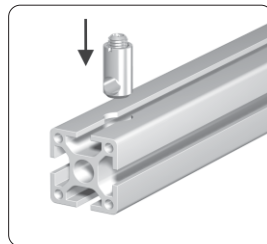
➤ 1.1A, Profile machining

➤ 1.99, Tools

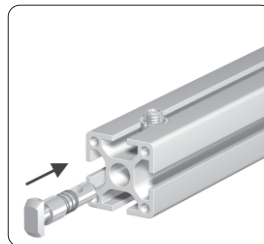


Manufacture the cross bushing bore with the aid of a drill jig

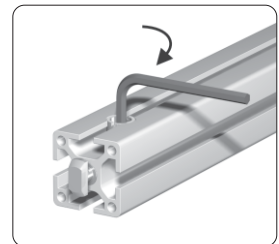
3. Pre-assembly of the connector



Insert the cross bushing



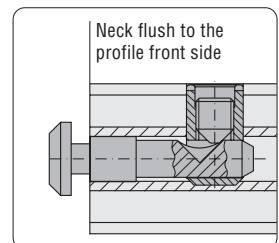
Push in the anchor



Pretension the anchor

Comments

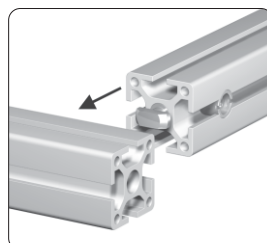
For the optimal assembly of the profiles the connector is to be installed in such a way that the neck is flush to the profile front side



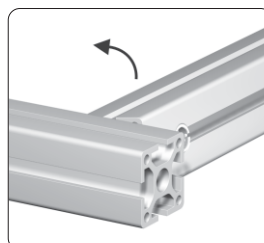
4. Final assembly

➤ 1.2F, Torque tightening values for connector setscrew

①



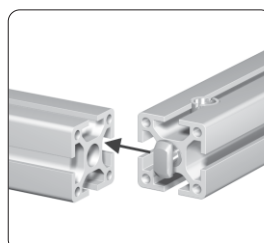
Push in sideways



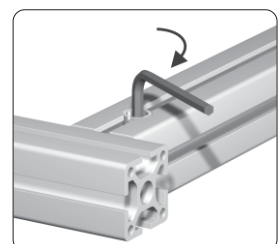
Turn the profile

or

②



Push in front sided



Tighten the setscrew

Connector selection		
Procedure		Example
① Connection	Selection of connector-variant	Standard
② Profile 1	Size of the profile in which the connector should be built into	30×30 mm
③ Core hole	Determination of the core hole \varnothing	$\varnothing 12$ mm
④ Profile 2	Determination of the connector-head according to slot-variant of the profile on which it will be joined	40×40 mm / E-slot
⑤ Connector	Determination of connector	1.21.3E1
⑥ Number of degrees	Bent anchor: determine the angle ($0^\circ - 45^\circ$)	

Connector types and materials		
Connector	Article-No.	Technical data
Standard	1.21.2E0	material: 9 S Mn Pb 28K strength: 460-710 N/mm ² surface: galvanised
Standard, ground	1.21.2E0 E	
Standard VA	1.21.2E0 V	material: stainless steel 1.4305 strength: 490-685 N/mm ² surface: pickled and passivated

Special cases				
Profile	Mounting position	PG for connector selection	Mounting position	PG for connector selection
20×30 30×50		20 30		30 50
30×100		30		50

MayTec		Connectors for profiles with core hole- $\varnothing 12$ mm			1.2A						
Connection / Connector	Finished dimension	PG	Article-No. for connector with								
			H-head		F-head		E-head				
			steel standard	E	VA	steel standard	E	VA	steel standard	E	VA
Universal 		20	1.21.2H0			1.21.2F0	E V		1.21.2E0	E V	
		30	1.21.3H0			1.21.3F0	E V		1.21.3E0	E V	
		40				1.21.4F0	E V		1.21.4E0	E V	
		45				1.21.45F0	E V		1.21.45E0	E V	
		50				1.21.5F0	E V		1.21.5E0	E V	
		60				1.21.6F0	E V		1.21.6E0	E V	
Standard 		20				1.21.2F1	E V		1.21.2E1	E V	
		30				1.21.3F1	E V		1.21.3E1	E V	
		40				1.21.4F1	E V		1.21.4E1	E V	
		45				1.21.45F1	E V		1.21.45E1	E V	
		50				1.21.5F1	E V		1.21.5E1	E V	
		60				1.21.6F1	E V		1.21.6E1	E V	
90° 		20				1.21.2F2	E V		1.21.2E2	E V	
		30				1.21.3F2	E V		1.21.3E2	E V	
		40				1.21.4F2	E V		1.21.4E2	E V	
		45				1.21.45F2	E V		1.21.45E2	E V	
		50				1.21.5F2	E V		1.21.5E2	E V	
		60				1.21.6F2	E V		1.21.6E2	E V	
Oblique -hinge l + r 		20				1.21.2FK1		V	1.21.2EK1		V
		30				1.21.3FK1		V	1.21.3EK1		V
		40				1.21.4FK1		V	1.21.4EK1		V
		45				1.21.45FK1		V	1.21.45EK1		V
		50				1.21.5FK1		V	1.21.5EK1		V
		60				1.21.6FK1		V	1.21.6EK1		V
-bent anchor l 		20				1.21.2FB1L/□□	E		1.21.2EB1L/□□	E	
		30				1.21.3FB1L/□□	E		1.21.3EB1L/□□	E	
		40				1.21.4FB1L/□□	E		1.21.4EB1L/□□	E	

Connection / Connector	Finished dimension	PG	Article-No. for connector with								
			H-head		F-head		E-head				
			steel standard	E	VA	steel standard	E	VA	steel standard	E	VA
Universal 		20	1.20.2H0		V	1.20.2F0			1.20.2E0		
Oblique -hinge l + r 		20	1.20.2HK1			1.20.2FK1					
Oblique 90° -hinge 		20	1.20.2HK2			1.20.2FK2					
Parallel -square 		20	1.20.2H0		V	1.20.2F0			1.20.2E0		
-cross 											
-high 											

Connection / Connector	Finished dimension	PG	Article-No. for connector		
			steel standard	E	VA
Miter -hinge l + r 		20	1.20.2G1		
Miter 90° -hinge l + r 		20	1.20.2G2		
Extension 		20	1.20.2V0		V

Machining of profiles with core hole-Ø 6 mm for miter

In order not to reduce the strength of the miter joint one profile end must be counterbored

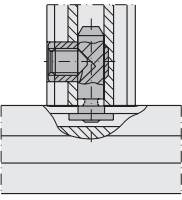
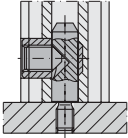
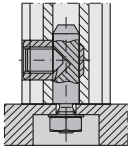
drill hole $\varnothing 6.5$

The center portion of the anchor part is to be located in the counterbored profile section


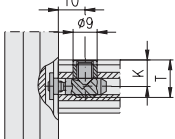

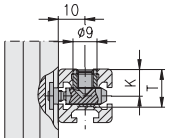
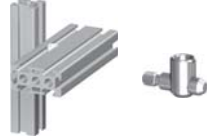
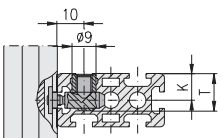
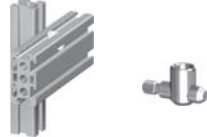
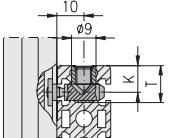
anchor mounted

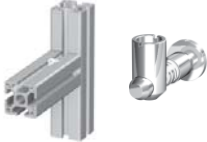
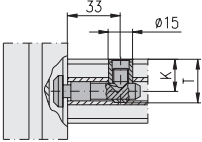
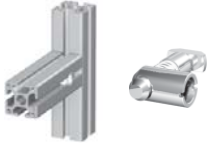
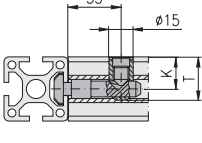

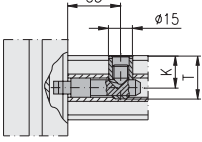
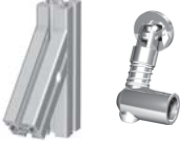
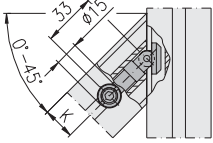

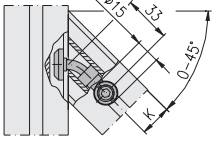

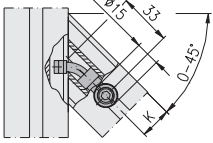
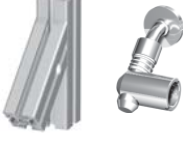
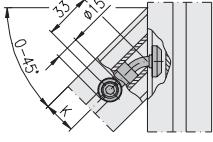
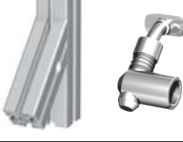
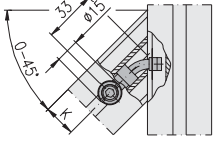
Comments
 Use drill for miter anchor Article-No.: 1.99.0310800 ↗ tools 1.99


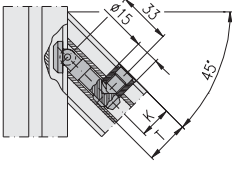

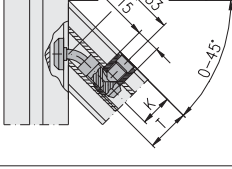

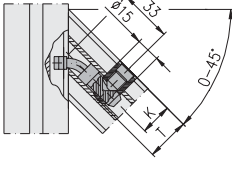
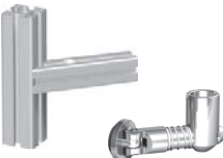
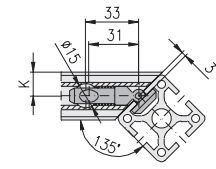

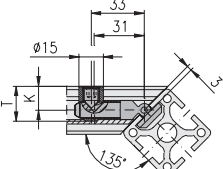
E = ground-connector, VA = stainless steel 1.4305

Connection variants with screw-type connectors		
		
Profile with profile	Profile to plate with thread	Profile to plate with through-hole

Mounting instruction for screw-type connectors
<ol style="list-style-type: none"> 1. Screw anchor in until it stops against the shoulder 2. Unscrew anchor until it lines-up with the cross bushing position (max. one turn) 3. Set up profile with cross bushing

Connection / Connector	Finished dimension	PG	thread	Article-No. for connector	
				steel standard	VA E
Screw-type front sided 		20	M4×7	1.20.2S2M4/7	V
			M5×7	1.20.2S2M5/7	
			M6×7	1.20.2S2M6/7	
Screw-type parallel -square 					
-cross 					
-high 					

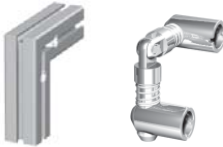
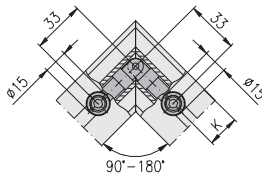
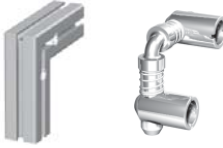
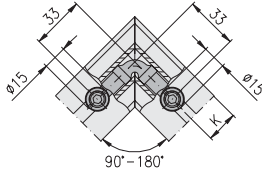

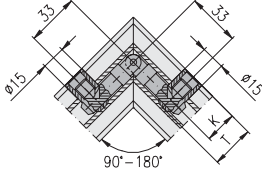
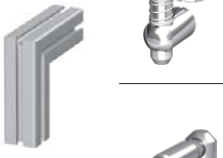
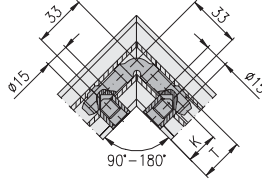

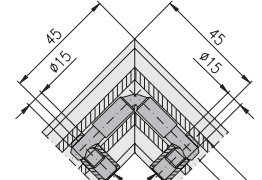
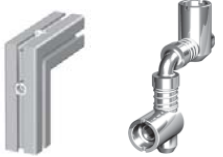
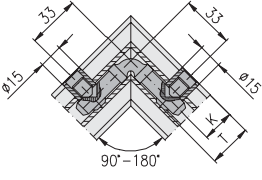
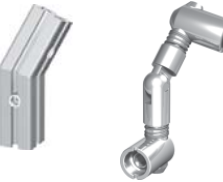
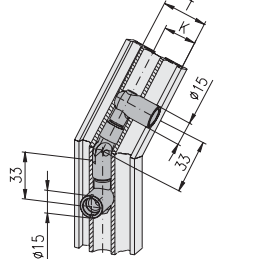
Connection / Connector	Finished dimension	PG	Article-No. for connector with								
			H-head		F-head		E-head				
			steel standard	E	VA	steel standard	E	VA	steel standard	E	VA
Universal 		20	1.21.2H0			1.21.2F0	E	V	1.21.2E0	E	V
		30	1.21.3H0			1.21.3F0	E	V	1.21.3E0	E	V
		40				1.21.4F0	E	V	1.21.4E0	E	V
		45				1.21.45F0	E	V	1.21.45E0	E	V
		50				1.21.5F0	E	V	1.21.5E0	E	V
		60				1.21.6F0	E	V	1.21.6E0	E	V
Standard 		20				1.21.2F1	E	V	1.21.2E1	E	V
		30				1.21.3F1	E	V	1.21.3E1	E	V
		40				1.21.4F1	E	V	1.21.4E1	E	V
		45				1.21.45F1	E	V	1.21.45E1	E	V
		50				1.21.5F1	E	V	1.21.5E1	E	V
		60				1.21.6F1	E	V	1.21.6E1	E	V
90° 		20				1.21.2F2	E	V	1.21.2E2	E	V
		30				1.21.3F2	E	V	1.21.3E2	E	V
		40				1.21.4F2	E	V	1.21.4E2	E	V
		45				1.21.45F2	E	V	1.21.45E2	E	V
		50				1.21.5F2	E	V	1.21.5E2	E	V
		60				1.21.6F2	E	V	1.21.6E2	E	V
Oblique -hinge l + r 		20				1.21.2FK1		V	1.21.2EK1		V
		30				1.21.3FK1		V	1.21.3EK1		V
		40				1.21.4FK1		V	1.21.4EK1		V
		45				1.21.45FK1		V	1.21.45EK1		V
		50				1.21.5FK1		V	1.21.5EK1		V
		60				1.21.6FK1		V	1.21.6EK1		V
-bent anchor l 		20				1.21.2FB1L/□□	E		1.21.2EB1L/□□	E	
		30				1.21.3FB1L/□□	E		1.21.3EB1L/□□	E	
		40				1.21.4FB1L/□□	E		1.21.4EB1L/□□	E	
		45				1.21.45FB1L/□□	E		1.21.45EB1L/□□	E	
		50				1.21.5FB1L/□□	E		1.21.5EB1L/□□	E	
		60				1.21.6FB1L/□□	E		1.21.6EB1L/□□	E	
-bent anchor standard l 		20				1.21.2F1B1L/□□			1.21.2E1B1L/□□		
		30				1.21.3F1B1L/□□			1.21.3E1B1L/□□		
		40				1.21.4F1B1L/□□			1.21.4E1B1L/□□		
		45				1.21.45F1B1L/□□			1.21.45E1B1L/□□		
		50				1.21.5F1B1L/□□			1.21.5E1B1L/□□		
		60				1.21.6F1B1L/□□			1.21.6E1B1L/□□		
-bent anchor r 		20				1.21.2FB1R/□□	E		1.21.2EB1R/□□	E	
		30				1.21.3FB1R/□□	E		1.21.3EB1R/□□	E	
		40				1.21.4FB1R/□□	E		1.21.4EB1R/□□	E	
		45				1.21.45FB1R/□□	E		1.21.45EB1R/□□	E	
		50				1.21.5FB1R/□□	E		1.21.5EB1R/□□	E	
		60				1.21.6FB1R/□□	E		1.21.6EB1R/□□	E	
-bent anchor standard r 		20				1.21.2F1B1R/□□			1.21.2E1B1R/□□		
		30				1.21.3F1B1R/□□			1.21.3E1B1R/□□		
		40				1.21.4F1B1R/□□			1.21.4E1B1R/□□		
		45				1.21.45F1B1R/□□			1.21.45E1B1R/□□		
		50				1.21.5F1B1R/□□			1.21.5E1B1R/□□		
		60				1.21.6F1B1R/□□			1.21.6E1B1R/□□		

Connection / Connector	Finished dimension	PG	Article-No. for connector with								
			H-head		F-head		E-head				
			steel standard	E	VA	steel standard	E	VA	steel standard	E	VA
Oblique 90° -hinge 		20				1.21.2FK2		V	1.21.2EK2		V
		30				1.21.3FK2		V	1.21.3EK2		V
		40				1.21.4FK2		V	1.21.4EK2		V
		45				1.21.45FK2		V	1.21.45EK2		V
		50				1.21.5FK2		V	1.21.5EK2		V
		60				1.21.6FK2		V	1.21.6EK2		V
-bent anchor 		20				1.21.2FB2/□□		E	1.21.2EB2/□□		E
		30				1.21.3FB2/□□		E	1.21.3EB2/□□		E
		40				1.21.4FB2/□□		E	1.21.4EB2/□□		E
		45				1.21.45FB2/□□		E	1.21.45EB2/□□		E
		50				1.21.5FB2/□□		E	1.21.5EB2/□□		E
		60				1.21.6FB2/□□		E	1.21.6EB2/□□		E
-bent anchor 90° 		20				1.21.2F2B2/□□			1.21.2E2B2/□□		
		30				1.21.3F2B2/□□			1.21.3E2B2/□□		
		40				1.21.4F2B2/□□			1.21.4E2B2/□□		
		45				1.21.45F2B2/□□			1.21.45E2B2/□□		
		50				1.21.5F2B2/□□			1.21.5E2B2/□□		
		60				1.21.6F2B2/□□			1.21.6E2B2/□□		
Oblique-cross-hinge 		20				1.21.2FK3			1.21.2EK3		V
		30				1.21.3FK3			1.21.3EK3		V
		40				1.21.4FK3			1.21.4EK3		V
		45				1.21.45FK3			1.21.45EK3		V
		50				1.21.5FK3			1.21.5EK3		V
		60				1.21.6FK3			1.21.6EK3		V
90° 		20				1.21.2FK4			1.21.2EK4		V
		30				1.21.3FK4			1.21.3EK4		V
		40				1.21.4FK4			1.21.4EK4		V
		45				1.21.45FK4			1.21.45EK4		V
		50				1.21.5FK4			1.21.5EK4		V
		60				1.21.6FK4			1.21.6EK4		V

Connection / Connector	Finished dimension	PG	Article-No. for connector with										
			H-head		F-head				E-head				
			steel standard	E	VA	steel standard	E	VA	steel standard	E	VA		
Parallel -square 		20											
		30											
		40				1.21.3F5				1.21.3E5			
		45				1.21.4F5				1.21.4E5			
		50				1.21.45F5				1.21.45E5			
		60				1.21.5F5				1.21.5E5			
-square 90° 		20											
		30											
		40								1.21.3E2-5			
		45											
		50											
		60											
-cross 		20				1.21.2/3F5			1.21.2/3E5				
		30				1.21.3/5F5			1.21.3/5E5				
		40											
		45											
		50											
		60											
-high 		20											
		30											
		40								1.21.3/2F5			1.21.3/2E5
		45											
		50								1.21.5/3F5			1.21.5/3E5
		60											
-high 90° 		20											
		30											
		40											
		45											
		50											
		60									1.21.5/3E2-5		

Connection / Connector	Finished dimension	PG, K×2	Article-No. for connector			PG, K×2	Article-No. for connector		
			steel standard	E	VA		steel standard	E	VA
Extension 		20	1.21.2V0		V				
		30	1.21.3V0		V				
		40	1.21.4V0		V				
		45	1.21.45V0		V				
		50	1.21.5V0		V				
		60	1.21.6V0		V				
		30/20	1.21.3/2V0		V	60/20	1.21.6/2V0		V
		40/20	1.21.4/2V0		V	30	1.21.6/3V0		V
		30	1.21.4/3V0		V	40	1.21.6/4V0		V
		45/20	1.21.45/2V0		V	45	1.21.6/45V0		V
		30	1.21.45/3V0		V	50	1.21.6/5V0		V
		40	1.21.45/4V0		V				
		50/20	1.21.5/2V0		V				
		30	1.21.5/3V0		V				
		40	1.21.5/4V0		V				
		45	1.21.5/45V0		V				

E = ground-connector, VA = stainless steel 1.4305

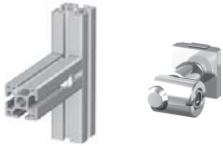
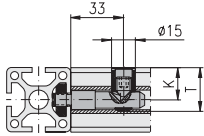

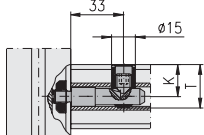
Connection / Connector	Finished dimension	PG	Article-No. for connector	
			steel standard	VA
Miter -hinge l + r 		20	1.21.2G1	V
		30	1.21.3G1	V
		40	1.21.4G1	V
		45	1.21.45G1	V
		50	1.21.5G1	V
		60	1.21.6G1	V
-bent anchor l + r 		20	1.21.2GB1/□□	
		30	1.21.3GB1/□□	
		40	1.21.4GB1/□□	
		45	1.21.45GB1/□□	
		50	1.21.5GB1/□□	
		60	1.21.6GB1/□□	
Miter 90° -hinge l + r 		20	1.21.2G2	V
		30	1.21.3G2	V
		40	1.21.4G2	V
		45	1.21.45G2	V
		50	1.21.5G2	V
		60	1.21.6G2	V
-bent anchor l 		20	1.21.2GB2L/□□	
		30	1.21.3GB2L/□□	
		40	1.21.4GB2L/□□	
		45	1.21.45GB2L/□□	
		50		
		60		
		20		
		30		
		40		
		45		
		50	1.21.5GB2L/□□	
		60	1.21.6GB2L/□□	
-bent anchor r 		20	1.21.2GB2R/□□	
		30	1.21.3GB2R/□□	
		40	1.21.4GB2R/□□	
		45	1.21.45GB2R/□□	
		50	1.21.5GB2R/□□	
		60	1.21.6GB2R/□□	
Shifter 		20	1.21.2GS	
		30	1.21.3GS	
		40	1.21.4GS	
		45	1.21.45GS	
		50	1.21.5GS	
		60	1.21.6GS	

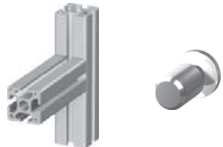
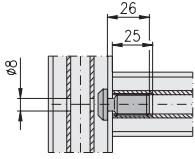
Connection variants with screw-type connectors		
Profile with profile	Profile to plate with thread	Profile to plate with through-hole

Mounting instruction for screw-type connectors
<ol style="list-style-type: none"> 1. Screw anchor in until it stops against the shoulder 2. Unscrew anchor until it lines-up with the cross bushing position (max. one turn) 3. Set up profile with cross bushing

Connection / Connector	Finished dimension	PG	thread	Article-No. for connectors for mounting on profiles with												
				F-slot		E-slot		other								
				Length of thread		Length of thread		Length of thread								
				7 mm	11 mm	40 mm										
				steel standard	VA	steel standard	VA	steel standard	VA	steel standard	VA	steel standard	VA			
Screw-type - front sided 		20	M6			1.21.2S1M6/11										
						1.21.3S1M6/11										
						1.21.4S1M6/11										
						1.21.45S1M6/11										
						1.21.5S1M6/11										
						1.21.6S1M6/11										
				20	M8			1.21.2S1M8/11	V							
								1.21.3S1M8/11	V							
								1.21.4S1M8/11	V							
								1.21.45S1M8/11	V							
								1.21.5S1M8/11	V							
								1.21.6S1M8/11	V							
		20	M8					1.21.2S1M8/40								
										1.21.3S1M8/40						
										1.21.4S1M8/40						
										1.21.45S1M8/40						
										1.21.5S1M8/40						
										1.21.6S1M8/40						
Screw-type - parallel -square 		20	M8			1.21.2S5M8/11										
		30				1.21.3S5M8/11										
		40				1.21.4S5M8/7										
		45						1.21.45S5M8/11								
		50						1.21.5S5M8/11								
		60						1.21.6S5M8/11								
-cross 		20	M8			1.21.2/3S5M8/11										
		30				1.21.3/5S5M8/11										
		40														
		45														
		50														
		60														
-high 		20	M8					1.21.3/2S5M8/11								
		30														
		40														
		45														
		50									1.21.5/3S5M8/11					
		60														

E = ground-connector, VA = stainless steel 1.4305

Connection / Connector	Finished dimension	PG	Article-No. for connectors with threaded plate S M8 for								
			F-slot			E3-slot			E4-slot		
			steel standard	E	VA	steel standard	E	VA	steel standard	E	VA
Screw-type with -threaded plate standard 		20				1.21.2E1GE3			1.21.2E1GE4		
		30				1.21.3E1GE3			1.21.3E1GE4		
		40				1.21.4E1GE3			1.21.4E1GE4		
		45				1.21.45E1GE3			1.21.45E1GE4		
		50				1.21.5E1GE3			1.21.5E1GE4		
		60				1.21.6E1GE3			1.21.6E1GE4		
-threaded plate 90° 		20				1.21.2E2GE3			1.21.2E2GE4		
		30				1.21.3E2GE3			1.21.3E2GE4		
		40				1.21.4E2GE3			1.21.4E2GE4		
		45				1.21.45E2GE3			1.21.45E2GE4		
		50				1.21.5E2GE3			1.21.5E2GE4		
		60				1.21.6E2GE3			1.21.6E2GE4		

Connection / Connector	Finished dimension	Article-No. for connectors with								
		H-head			F-head			E-head		
		steel standard	E	VA	steel standard	E	VA	steel standard	E	VA
Connector screw 					1.21.VSFM14			1.21.VSEM14		

Drill dimensions for connector cross bushings

Slot type	Cross bushing	PG/ Profile/ Slot	Core hole distance K	Boring depth, Cross bushing length T	Article-No.		
					steel	VA	
H-slots		20	10	14	1.20.B21	V	
F + E-slots		20	10	17	1.21.B20	V	
		30	15	22	1.21.B30	V	
		40	20	27	1.21.B40	V	
		45	22.5	29.5	1.21.B45	V	
		50	25	32	1.21.B50	V	
		60	30	37	1.21.B60	V	
E-slots	special- universal- connector for profile 30x150		30x150	15	30	1.21.B31	
	special- SE-connector		16, E3	-	15	1.21.BE3	
			E4	-	16	1.21.BE4	
special- ST-connector		E	-	19	1.21.STBM6		

tools ↗ 1.99

Drill dimensions for connector cross bushings - Special cases

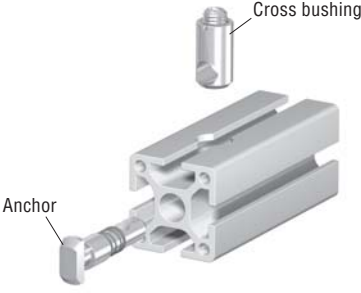
Profile	Cross bushing	PG/ Profile/ Slot	Core hole distance K	Boring depth, Cross bushing length T	Article-No.	
					steel	VA
1.11.030030.21 		30	15	22	1.21.B34	
1.11.030150.84P 		30	15	22		
1.11.040040.28LP 		40	20	27	1.21.B44	

tools ↗ 1.99

Mounting variants

Standard application: Cross bushing, flush	Special application: Cross bushing for the next smaller profile	
	for the application of panels	for the application of cover profiles

Connector components



As an alternative to the complete connector it is also possible to order the component parts.
Because of the extensive combination possibilities, storage of the complete connectors will be reduced by over 80%.

Connector components for profiles with
core hole-Ø 6 mm → 91
core hole-Ø 12 mm → 92-95














Connector for core hole-Ø 6 mm			Connector complete			Single parts					
			PG 20			Anchor		Piece			
			steel standard	E	VA	steel standard	E	VA			
		Universal	1.20.2H0		V	1.20.A2H0		V	1	1	
			1.20.2F0			1.20.A2F0			1	1	
			1.20.2E0			1.20.A2E0			1	1	
		Oblique -hinge l + r	1.20.2HK1			1.20.A2HK1			1	1	
			1.20.2FK1			1.20.A2FK1			1	1	
		90° -hinge	1.20.2HK2			1.20.A2HK2			1	1	
			1.20.2FK2			1.20.A2FK2			1	1	
		Parallel -square ¹⁾	1.20.2H0		V						
			1.20.2F0								
			1.20.2E0								
		-cross ¹⁾	1.20.2H0		V						
			1.20.2F0								
			1.20.2E0								
		-high ¹⁾	1.20.2H0		V						
			1.20.2F0								
			1.20.2E0								
		Miter -hinge l + r	1.20.2G1			1.20.A2G1			1	2	
		90° -hinge l + r	1.20.2G2			1.20.A2G2			1	2	
		Extension	1.20.2V0		V	1.20.A2V0		V	1	2	
		Screw-type	1.20.2S2M4/7		V	1.20.A2S2M4/7		V	1	1	
			1.20.2S2M5/7			1.20.A2S2M5/7			1	1	
			1.20.2S2M6/7			1.20.A2S2M6/7			1	1	
		-Parallel-square ²⁾	1.20.2S2M4/7		V						
			1.20.2S2M5/7								
			1.20.2S2M6/7								
		-Parallel-cross ²⁾	1.20.2S2M4/7		V						
			1.20.2S2M5/7								
			1.20.2S2M6/7								
		-Parallel-high ²⁾	1.20.2S2M4/7		V						
			1.20.2S2M5/7								
			1.20.2S2M6/7								



	Cross bushing, steel	1.20.B21		Cross bushing, steel
	Cross bushing, VA	1.20.B21	V	Cross bushing, VA

E = ground-connector, VA = stainless steel 1.4305

¹⁾ = Connector, universal

²⁾ = Connector, screw-type

Connector for core hole Ø12 mm			Connectors, complete							
			PG 20		PG 30		PG 40			
			steel standard	E VA	steel standard	E VA	steel standard	E VA		
		Universal	1.21.2H0		1.21.3H0		1.21.4F0			
			1.21.2F0	E V	1.21.3F0	E V	1.21.4E0	E V		
			1.21.2E0	E V	1.21.3E0	E V	1.21.4E0	E V		
		Standard	1.21.2F1	E V	1.21.3F1	E V	1.21.4F1	E V		
			1.21.2E1	E V	1.21.3E1	E V	1.21.4E1	E V		
		90°	1.21.2F2	E V	1.21.3F2	E V	1.21.4F2	E V		
			1.21.2E2	E V	1.21.3E2	E V	1.21.4E2	E V		
		Oblique -hinge l + r	1.21.2FK1		1.21.3FK1		1.21.4FK1			
			1.21.2EK1		1.21.3EK1		1.21.4EK1			
		-bent anchor l	1.21.2FB1L/□□	E	1.21.3FB1L/□□	E	1.21.4FB1L/□□	E		
			1.21.2EB1L/□□	E	1.21.3EB1L/□□	E	1.21.4EB1L/□□	E		
		-bent a. standard l	1.21.2F1B1L/□□		1.21.3F1B1L/□□		1.21.4F1B1L/□□			
			1.21.2E1B1L/□□		1.21.3E1B1L/□□		1.21.4E1B1L/□□			
		-bent anchor r	1.21.2FB1R/□□	E	1.21.3FB1R/□□	E	1.21.4FB1R/□□	E		
			1.21.2EB1R/□□	E	1.21.3EB1R/□□	E	1.21.4EB1R/□□	E		
		-bent a. standard r	1.21.2F1B1R/□□		1.21.3F1B1R/□□		1.21.4F1B1R/□□			
			1.21.2E1B1R/□□		1.21.3E1B1R/□□		1.21.4E1B1R/□□			
		90°		-hinge	1.21.2FK2		1.21.3FK2		1.21.4FK2	
					1.21.2EK2		1.21.3EK2		1.21.4EK2	
-bent anchor	1.21.2FB2/□□			E	1.21.3FB2/□□	E	1.21.4FB2/□□	E		
	1.21.2EB2/□□			E	1.21.3EB2/□□	E	1.21.4EB2/□□	E		
-bent anchor 90°	1.21.2F2B2/□□		1.21.3F2B2/□□		1.21.4F2B2/□□					
	1.21.2E2B2/□□		1.21.3E2B2/□□		1.21.4E2B2/□□					
		Oblique-cross -hinge	1.21.2FK3		1.21.3FK3		1.21.4FK3			
			1.21.2EK3		1.21.3EK3		1.21.4EK3			
		-hinge 90°	1.21.2FK4		1.21.3FK4		1.21.4FK4			
			1.21.2EK4		1.21.3EK4		1.21.4EK4			
		Parallel -square			1.21.3/2F5 ²⁾					
					1.21.3/2E5 ²⁾					
			1.21.2/3F5 ¹⁾		1.21.3F5					
		-square 90° -cross ¹⁾	1.21.2/3E5 ¹⁾		1.21.3E5					
					1.21.3E2-5					
		-high ²⁾					1.21.4F5			
							1.21.4E5			
-high 90°										
		Miter -hinge l + r	1.21.2G1		1.21.3G1		1.21.4G1			
			1.21.2GB1/□□		1.21.3GB1/□□		1.21.4GB1/□□			
		90° -hinge l + r	1.21.2G2		1.21.3G2		1.21.4G2			
			1.21.2GB2L/□□		1.21.3GB2L/□□		1.21.4GB2L/□□			
		-bent anchor r	1.21.2GB2R/□□		1.21.3GB2R/□□		1.21.4GB2R/□□			
Shifter	1.21.2GS		1.21.3GS		1.21.4GS					


	Cross bushing, steel	1.21.B20		1.21.B30		1.21.B40	
	Cross bushing, VA		1.21.B20 V		1.21.B30 V		1.21.B40 V

E = ground-connector, VA = stainless steel 1.4305

PG 45								PG 50								PG 60								Single parts			
steel standard				VA	steel standard				VA	steel standard				VA	Anchor				Piece								
E	V				E	V				E	V				E	V											
1.21.45F0	E	V			1.21.5F0	E	V			1.21.6F0	E	V			1.21.A1H0					1	1						
1.21.45E0	E	V			1.21.5E0	E	V			1.21.6E0	E	V			1.21.A1F0	E	V			1	1						
1.21.45F1	E	V			1.21.5F1	E	V			1.21.6F1	E	V			1.21.A1E0	E	V			1	1						
1.21.45E1	E	V			1.21.5E1	E	V			1.21.6E1	E	V			1.21.A1F1	E	V			1	1						
1.21.45F2	E	V			1.21.5F2	E	V			1.21.6F2	E	V			1.21.A1E1	E	V			1	1						
1.21.45E2	E	V			1.21.5E2	E	V			1.21.6E2	E	V			1.21.A1F2	E	V			1	1						
1.21.45FK1		V			1.21.5FK1		V			1.21.6FK1		V			1.21.A1E2	E	V			1	1						
1.21.45EK1		V			1.21.5EK1		V			1.21.6EK1		V			1.21.A1FK1		V			1	1						
1.21.45FB1L/□□	E				1.21.5FB1L/□□	E				1.21.6FB1L/□□	E				1.21.A1EK1		V			1	1						
1.21.45EB1L/□□	E				1.21.5EB1L/□□	E				1.21.6EB1L/□□	E				1.21.A1FB1L/□□	E				1	1						
1.21.45F1B1L/□□					1.21.5F1B1L/□□					1.21.6F1B1L/□□					1.21.A1EB1L/□□	E				1	1						
1.21.45E1B1L/□□					1.21.5E1B1L/□□					1.21.6E1B1L/□□					1.21.A1F1B1L/□□					1	1						
1.21.45FB1R/□□	E				1.21.5FB1R/□□	E				1.21.6FB1R/□□	E				1.21.A1E1B1L/□□					1	1						
1.21.45EB1R/□□	E				1.21.5EB1R/□□	E				1.21.6EB1R/□□	E				1.21.A1FB1R/□□	E				1	1						
1.21.45F1B1R/□□					1.21.5F1B1R/□□					1.21.6F1B1R/□□					1.21.A1EB1R/□□	E				1	1						
1.21.45E1B1R/□□					1.21.5E1B1R/□□					1.21.6E1B1R/□□					1.21.A1F1B1R/□□					1	1						
1.21.45FK2		V			1.21.5FK2		V			1.21.6FK2		V			1.21.A1E1B1R/□□					1	1						
1.21.45EK2		V			1.21.5EK2		V			1.21.6EK2		V			1.21.A1FK2		V			1	1						
1.21.45FB2/□□	E				1.21.5FB2/□□	E				1.21.6FB2/□□	E				1.21.A1EK2		V			1	1						
1.21.45EB2/□□	E				1.21.5EB2/□□	E				1.21.6EB2/□□	E				1.21.A1FB2/□□	E				1	1						
1.21.45F2B2/□□					1.21.5F2B2/□□					1.21.6F2B2/□□					1.21.A1EB2/□□	E				1	1						
1.21.45E2B2/□□					1.21.5E2B2/□□					1.21.6E2B2/□□					1.21.A1F2B2/□□					1	1						
1.21.45FK3		V			1.21.5FK3		V			1.21.6FK3		V			1.21.A1E2B2/□□					1	1						
1.21.45EK3		V			1.21.5EK3		V			1.21.6EK3		V			1.21.A1FK3		V			1	1						
1.21.45FK4		V			1.21.5FK4		V			1.21.6FK4		V			1.21.A1EK3		V			1	1						
1.21.45EK4		V			1.21.5EK4		V			1.21.6EK4		V			1.21.A1FK4		V			1	1						
															1.21.A1EK4		V			1	1						
															1.21.A2F5					1	1						
															1.21.A2E5					1	1						
					1.21.5/3F5 ²⁾										1.21.A3F5					1	1						
					1.21.5/3E5 ²⁾										1.21.A3E5					1	1						
															1.21.A3E2-5					1	1						
															1.21.A4F5					1	1						
															1.21.A4E5					1	1						
1.21.45F5															1.21.A45F5					1	1						
1.21.45E5															1.21.A45E5					1	1						
					1.21.5F5										1.21.A5F5					1	1						
					1.21.5E5										1.21.A5E5					1	1						
										1.21.6F5					1.21.A6F5					1	1						
										1.21.6E5					1.21.A6E5					1	1						
					1.21.5/3E2-5										1.21.A3E2-5					1	1						
1.21.45G1		V			1.21.5G1		V			1.21.6G1		V			1.21.A1G1		V			1	2						
1.21.45GB1/□□					1.21.5GB1/□□					1.21.6GB1/□□					1.21.A1GB1/□□					1	2						
1.21.45G2		V			1.21.5G2		V			1.21.6G2		V			1.21.A1G2		V			1	2						
1.21.45GB2L/□□															1.21.A1GB2L/□□					1	2						
					1.21.5GB2L/□□					1.21.6GB2L/□□					1.21.A1GB245L/□□					1	2						
1.21.45GB2R/□□					1.21.5GB2R/□□					1.21.6GB2R/□□					1.21.A1GB2R/□□					1	2						
1.21.45GS					1.21.5GS					1.21.6GS					1.21.A1GS					1	2						


Single parts

Anchor

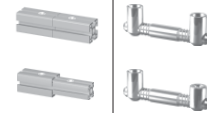
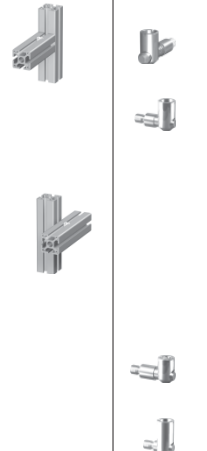
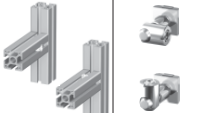




Base with spring






Cross bushing

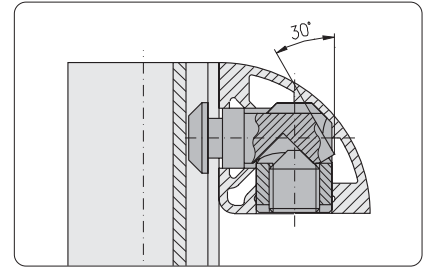


Base with setscrew

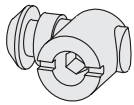
Connector for core hole Ø12 mm			Connectors, complete							
			PG 20		PG 30		PG 40			
			steel standard	E	VA	steel standard	E	VA	steel standard	E
	Extension	1.21.2V0		V	1.21.3V0		V	1.21.4V0		V
					1.21.3/2V0		V	1.21.4/2V0 1.21.4/3V0		V V
	Screw-type -front sided	1.21.2S1M6/11		V	1.21.3S1M6/11		V	1.21.4S1M6/11		V
		1.21.2S1M8/11			1.21.3S1M8/11			1.21.4S1M8/11		
		1.21.2S1M8/40			1.21.3S1M8/40			1.21.4S1M8/40		
	-Parallel-square	1.21.2S5M8/11			1.21.3S5M8/7 1.21.3S5M8/11					
								1.21.4S5M8/7 1.21.4S5M8/11		
	-Parallel-cross	1.21.2/3S5M8/11			1.21.3/5S5M8/11					
-Parallel-high				1.21.3/2S5M8/11						
	Screw-type threaded plate -Standard	1.21.2E1GE3			1.21.3E1GE3			1.21.4E1GE3		
		1.21.2E1GE4			1.21.3E1GE4			1.21.4E1GE4		
	-90°	1.21.2E2GE3			1.21.3E2GE3			1.21.4E2GE3		
		1.21.2E2GE4			1.21.3E2GE4			1.21.4E2GE4		

	Cross bushing, steel	1.21.B20			1.21.B30			1.21.B40		
	Cross bushing, VA		1.21.B20	V		1.21.B30	V		1.21.B40	V

						Single parts				1.21.B20	1.21.B30	1.21.B40	1.21.B45	1.21.B50			
PG 45		PG 50		PG 60		Anchor			Piece								
steel standard	E	VA	steel standard	E	VA	steel standard	E	VA									
1.21.45V0		V	1.21.5V0		V	1.21.6V0		V	1.21.A1V0		1	2	-	-	-	-	-
1.21.45/2V0		V	1.21.5/2V0		V	1.21.6/2V0		V	1.21.A1V0		1	1	1	-	-	-	-
1.21.45/3V0		V	1.21.5/3V0		V	1.21.6/3V0		V	1.21.A1V0		1	1	-	1	-	-	-
1.21.45/4V0		V	1.21.5/4V0		V	1.21.6/4V0		V	1.21.A1V0		1	1	-	-	1	-	-
			1.21.5/45V0		V	1.21.6/45V0		V	1.21.A1V0		1	1	-	-	-	1	-
			1.21.6/5V0		V	1.21.6/5V0		V	1.21.A1V0		1	1	-	-	-	-	1
1.21.45S1M6/11			1.21.5S1M6/11			1.21.6S1M6/11			1.21.A1SM6/11		1	1					
1.21.45S1M8/11		V	1.21.5S1M8/11		V	1.21.6S1M8/11		V	1.21.A1SM8/11		V	1	1				
1.21.45S1M8/40			1.21.5S1M8/40			1.21.6S1M8/40			1.21.A1SM8/40			1	1				
									1.21.A2SM8/11			1	1				
									1.21.A3SM8/7			1	1				
									1.21.A3SM8/11			1	1				
									1.21.A4SM8/7			1	1				
1.21.45S5M8/11									1.21.A4SM8/11			1	1				
			1.21.5S5M8/11						1.21.A45SM8/11			1	1				
						1.21.6S5M8/11			1.21.A5SM8/11			1	1				
									1.21.A6SM8/11			1	1				
									1.21.A3SM8/11			1	1				
									1.21.A5SM8/11			1	1				
			1.21.5/3S5M8/11						1.21.A2SM8/11			1	1				
									1.21.A3SM8/11			1	1				
1.21.45E1GE3			1.21.5E1GE3			1.21.6E1GE3			1.21.A1E1GE3			1	1				
1.21.45E1GE4			1.21.5E1GE4			1.21.6E1GE4			1.21.A1E1GE4			1	1				
1.21.45E2GE3			1.21.5E2GE3			1.21.6E2GE3			1.21.A1E2GE3			1	1				
1.21.45E2GE4			1.21.5E2GE4			1.21.6E2GE4			1.21.A1E2GE4			1	1				
1.21.B45			1.21.B50			1.21.B60			<i>Cross bushing, steel</i>								
1.21.B45	V		1.21.B50	V		1.21.B60	V		<i>Cross bushing, VA</i>								

**Parallel connector
for profile 30×30, soft**

Application

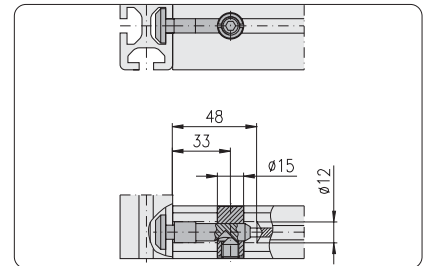
Special anchor for parallel connector for profile 30×30, 2 F-slots, soft



Description	Weight	Article-No.
Connector, parallel	40 g	1.21.31E5
Connector, parallel	33 g	1.21.31F5

Single parts

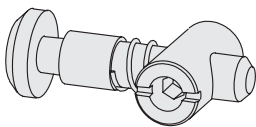
Description	Weight	Article-No.
Anchor, incl. spring	23 g	1.21.A31E5
Anchor, incl. spring	16 g	1.21.A31F5
Cross bushing, incl. setscrew	17 g	1.21.B34

**Universal connector
for profile 30×150**


Drill dimensions

Application

Universal connector for connection of two profiles 30×150

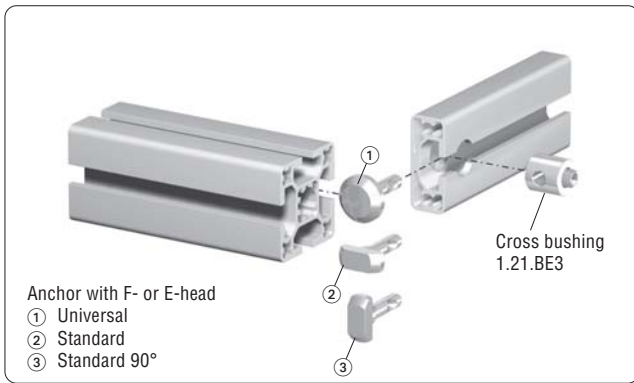


Description	Weight	Article-No.
Connector, universal	68 g	1.21.31E0

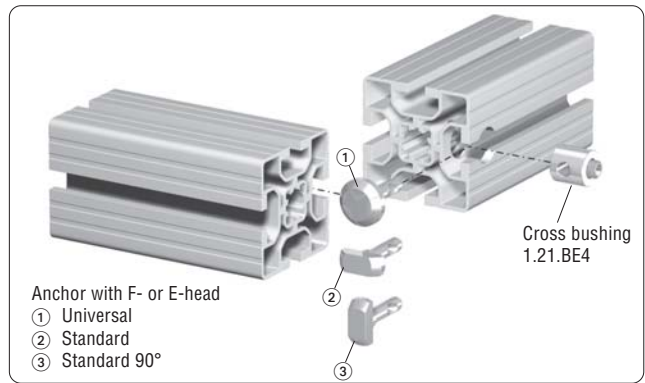
Single parts

Description	Weight	Article-No.
Anchor, incl. spring	41 g	1.21.A1E0
Cross bushing, incl. setscrew	27 g	1.21.B31

SE-Connector



for profiles with E3-slot, PG16, E



for profiles with E4-slot

Application

- for PG 16 E
- allows mounting of additional profiles into existing frames

Boring depth T	
mounting in	T
E3-slot	15 mm
E4-slot	16 mm

Drill distance L	
mounting on	L
F-slot	16 mm
E3-slot	15 mm
E4-slot	14 mm

Connection		Connection		Connector	Article-No. for SE-connector			
					mounting in E3-slot		mounting in E4-slot	
Profile PG16, E3-slot to F/E-slot		Profile with E4-slot to F/E-slot			steel	VA	steel	VA
					standard	E	standard	E
Universal		Universal			1.21.SE3F0		1.21.SE4F0	
					1.21.SE3E0		1.21.SE4E0	
Standard		Standard			1.21.SE3F1		1.21.SE4F1	
					1.21.SE3E1		1.21.SE4E1	
90°		90°			1.21.SE3F2		1.21.SE4F2	
					1.21.SE3E2		1.21.SE4E2	

Connectors for E3/E4-slot			Connectors, complete						Single parts		
			mounting in E3-slot			mounting in E4-slot			Anchor		
			steel	VA	steel	VA	steel	VA			
			standard	E	standard	E	standard	E			
		Universal	1.21.SE3F0		1.21.SE4F0		1.21.ASEF0		1	1	
			1.21.SE3E0		1.21.SE4E0		1.21.ASEE0		1	1	
		Standard	1.21.SE3F1		1.21.SE4F1		1.21.ASEF1		1	1	
			1.21.SE3E1		1.21.SE4E1		1.21.ASEE1		1	1	
		90°	1.21.SE3F2		1.21.SE4F2		1.21.ASEF2		1	1	
			1.21.SE3E2		1.21.SE4E2		1.21.ASEE2		1	1	
	Cross bushing		1.21.BE3		1.21.BE4						

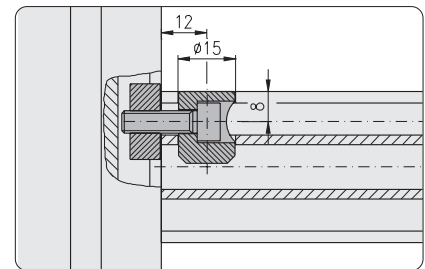
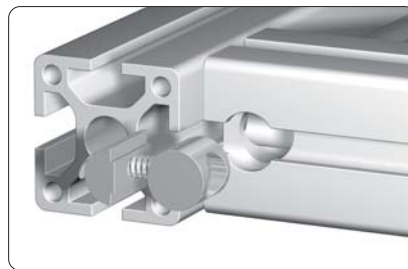
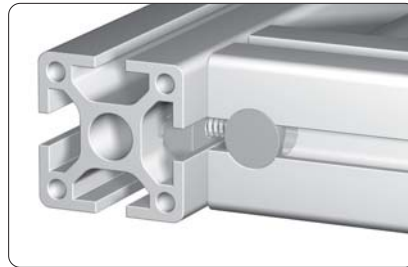
E = ground-connector, VA = stainless steel 1.4305

ST-Connector



Application

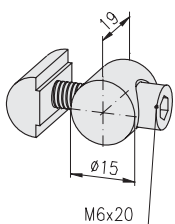
ST-Connector for later insertion of profiles into closed frames



ST-Connection for profile 30×150

Technical data

material: steel
 surface: galvanised
 torque: max. 14 Nm
 tensile load: max. 5,000 N



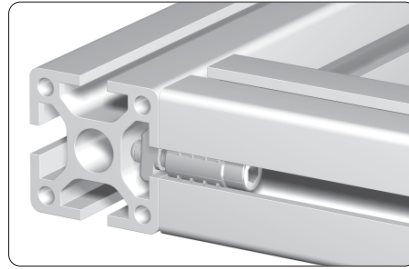
Connector complete

Description	G	Weight	Article-No.
ST-Connector	M6	32.0 g	1.21.STEM620

Single parts

Description	G	Weight	Article-No.
ST-Cross bushing	M6	16.7 g	1.21.STBM6
T-Nut for subsequent insertion into E-slots	M6	10.0 g	1.324.EM6
Cap head screw DIN 912	M6×20	5.3 g	1.21.S0620

Bayonet type connector



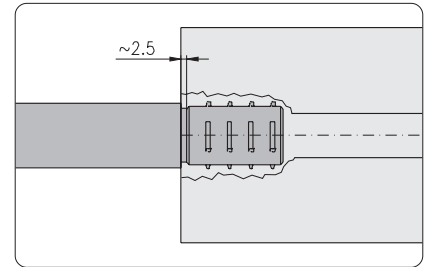
Application

- Connections with bayonet type connectors have the following characteristics:
- quick assembly
 - no profile machining necessarily
 - suitable for the subsequent mounting of profiles
 - suitable for the connection of profiles with E-slots to profiles with E- or F-slots.

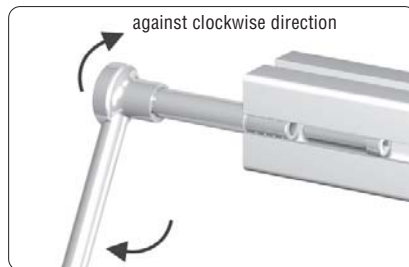
Pre-assembly of the notching case



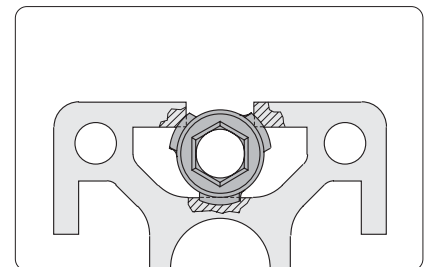
insert the cap head screw and the notching case into the slot



positioning with socket pin



tighten the notching case (approx. 45° anti-clockwise turn)



end position of the notching case

Final assembly



pre-mounting of the T-slot nut



pre-mounting of the T-slot nut



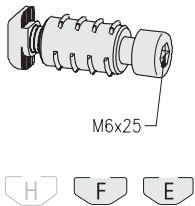
join the profiles and tighten the T-slot nut



final tightening with socket spanner

Technical data

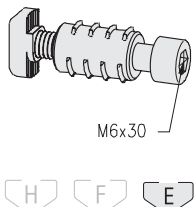
- Notching case:
 - material: steel
 - surface: galvanised
- Cap head screw:
 - material: steel
 - surface: galvanised
- T-slot nut:
 - material: GD-Zn



Description	Pcs	Weight	Article-No.
Bayonet type connector EF		16.2 g	1.25.EF

Single parts

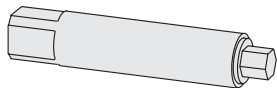
Notching case E for bayonet type connector	1	7.5 g	1.25.BE
Cap head screw DIN 912, M6×25	1	7.0 g	0.63.D00912.06025
T-slot nut F, M6	1	1.7 g	1.34.10FM6



Description	Pcs.	Weight	Article-No.
Bayonet type connector EE		18.5 g	1.25.EE

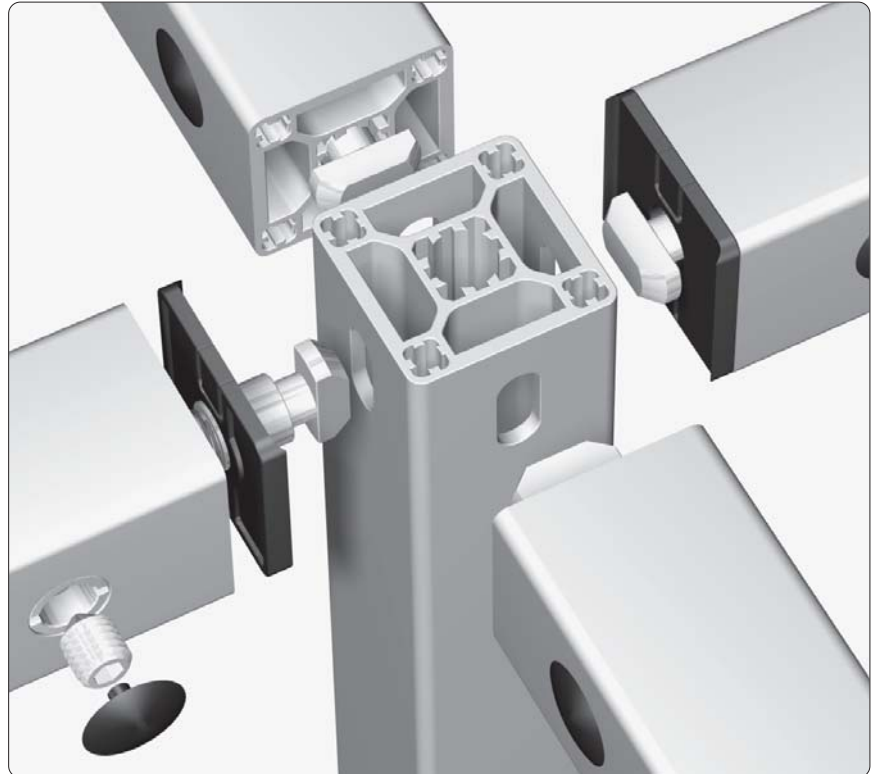
Single parts

Notching case E for bayonet type connector	1	7.5 g	1.25.BE
Cap head screw DIN 912, M6×30	1	8.0 g	0.63.D00912.06030
T-slot nut E, M6	1	3.0 g	1.34.10EM6



Description	Weight	Article-No.
Socket pin for notching case E	47.0 g	1.25.WZ1

Connection of 0-slot profiles



Comments
Connector ↗ 1.2A

Connector - drill dimensions

without radius covers

PG 30	PG 40
<p>Drill dimensions without radius covers</p>	<p>Drill dimensions without radius covers</p>
<p>Drill dimensions with radius covers</p>	<p>Drill dimensions with radius covers</p>

with radius covers
↗ 1.43

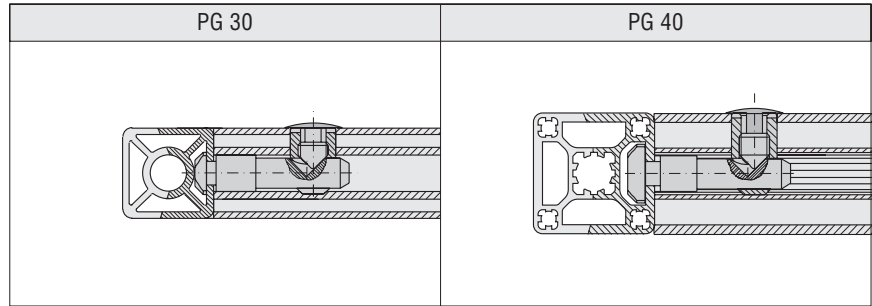
Cover plug

for connector cross bushings
↗ 1.42

PG 30	PG 40

2

Connection with standard connectors



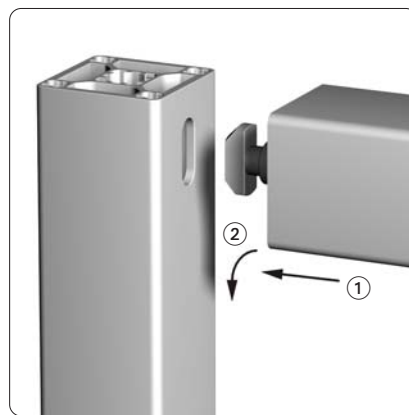
Single parts

Connector, standard 1.21.3F1 (V)
 Connector, standard 90° 1.21.3F2 (V)

Single parts

Connector, standard 1.21.4E1 (V)
 Connector, standard 90° 1.21.4E2 (V)

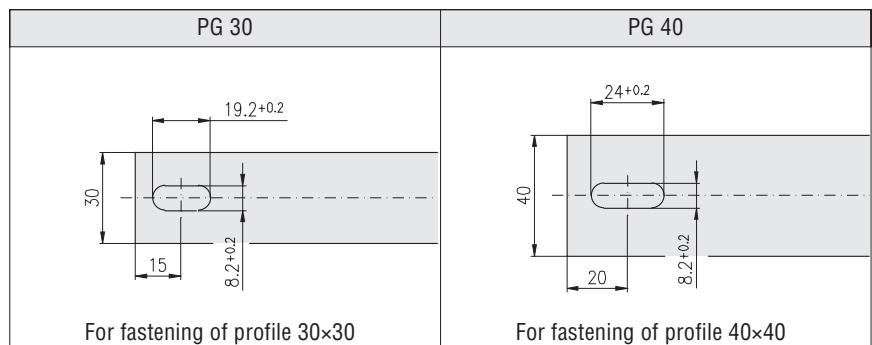
Mounting variation for profiles with 1 connector



Assembly

- ① insert connector
- ② turn profile

Fabrication measurements



Mounting variation

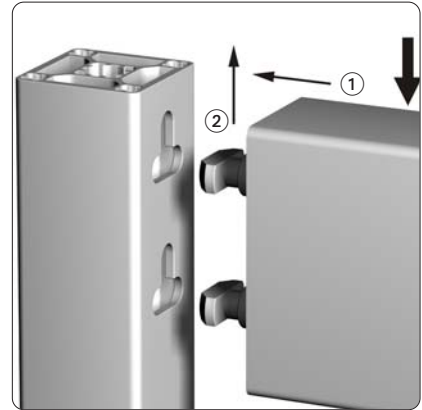
for profiles with 1 or more connectors, if the profile cannot be rotated

for high flexure load



Comments

Position of assembly: profiles flush on the top



Assembly

- ① insert connector
- ② push profile to the top

Fabrication measurements

PG 30	PG 40	PG 45
<p>For fastening of profile 30x30</p>	<p>For fastening of profile 40x40</p>	<p>For fastening of profile 45x45</p>
<p>For fastening of profile 30x60</p>	<p>For fastening of profile 40x80</p>	<p>For fastening of profile 45x90</p>
<p>For fastening of profile 60x60</p>	<p>For fastening of profile 80x80</p>	<p>For fastening of profile 90x90</p>

2

Mounting variation

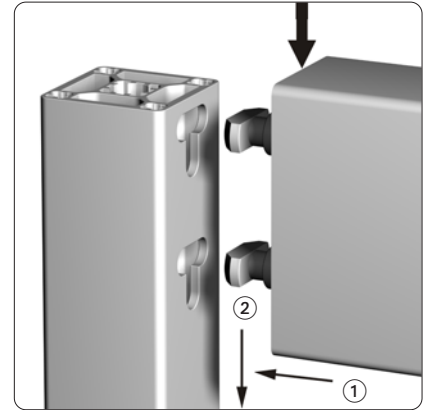
for profiles with 1 or more connectors, if the profile cannot be rotated

for high sliding load



Comments

Position of assembly: profiles flush on the top



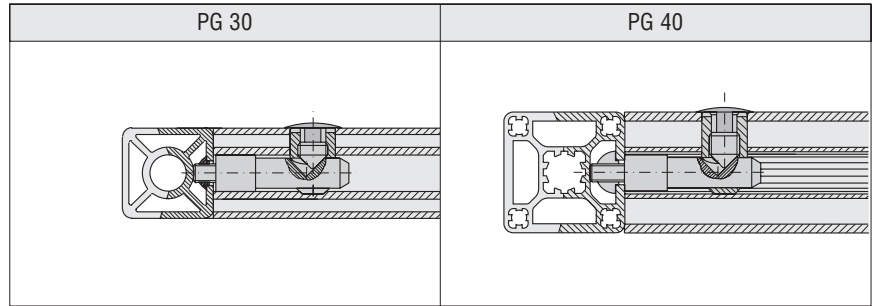
Assembly

- ① insert connector
- ② push profile to the bottom

Fabrication measurements

PG 30	PG 40	PG 45
<p>For fastening of profile 30x30</p>	<p>For fastening of profile 40x40</p>	<p>For fastening of profile 45x45</p>
<p>For fastening of profile 30x60</p>	<p>For fastening of profile 40x80</p>	<p>For fastening of profile 45x90</p>
<p>For fastening of profile 60x60</p>	<p>For fastening of profile 80x80</p>	<p>For fastening of profile 90x90</p>

Connection with screw-type connector



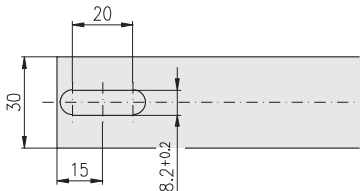
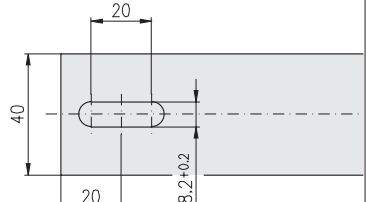
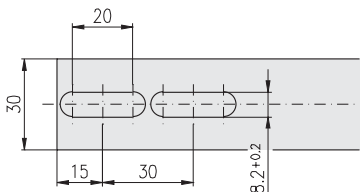
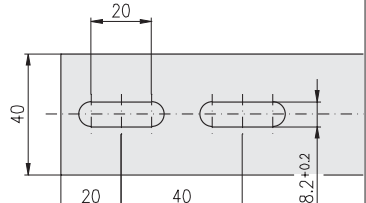
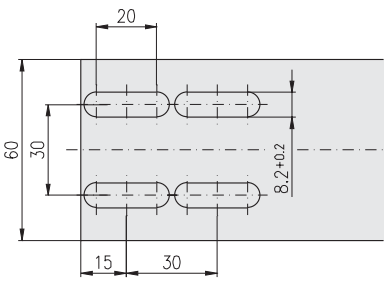
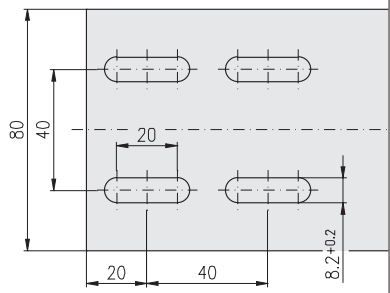
Single parts

- Screw-type connector 1.21.3S1M8/07 (V)
- T-Nut 1.324.FM8 (V)

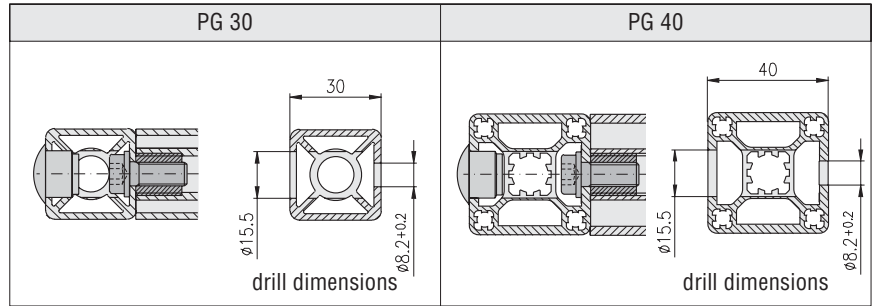
Single parts

- Screw-type connector 1.21.4S1M8/11 (V)
- T-Nut 1.324.EM8 (V)

Fabrication measurements

PG 30	PG 40
 <p>For fastening of profile 30x30</p>	 <p>For fastening of profile 40x40</p>
 <p>For fastening of profile 30x60</p>	 <p>For fastening of profile 40x80</p>
 <p>For fastening of profile 60x60</p>	 <p>For fastening of profile 80x80</p>

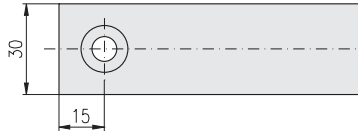
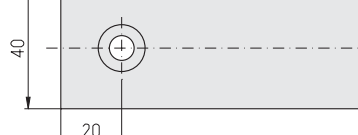
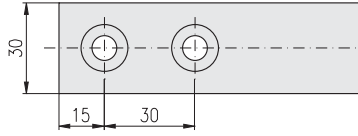
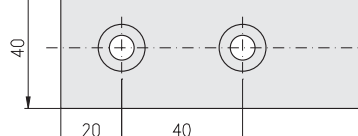
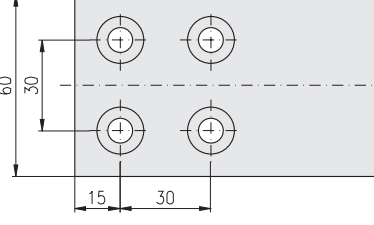
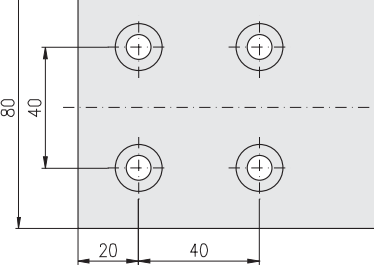
Connection with DIN-Screw



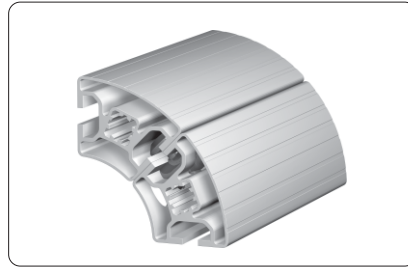
Single parts

- Threaded insert M14/M8 1.35.1140815
- Cap head screw DIN 6912, M8×20 0.63.D06912.08020
- Washer, DIN 433 - 8.4 0.62.D00433.A08,4
- Cover plug Ø15 1.42.6114.x

Fabrication measurements

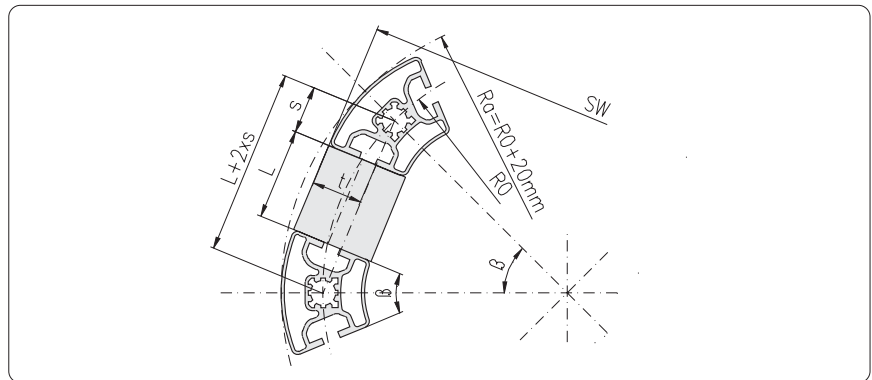
PG 30	PG 40
 <p>For fastening of profile 30×30</p>	 <p>For fastening of profile 40×40</p>
 <p>For fastening of profile 30×60</p>	 <p>For fastening of profile 40×80</p>
 <p>For fastening of profile 60×60</p>	 <p>For fastening of profile 80×80</p>

Connection of profiles 40, round



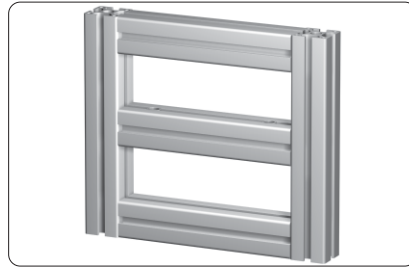
Drill dimensions for profiles 40, round			
30°	c-c	1.21.A2F5	1.21.B31
45°	c-c	1.21.A2E5	1.21.B31
60°	c-c	1.21.A2E5	1.21.B31
90°	c-c	1.21.A2E5	1.21.B31

Calculation formulas for polygons



known	searched	Profile 40, round 30° (β = 30°)	Profile 40, round 45° (β = 45°)	Profile 40, round 60° (β = 60°)
		t = 22.04 s = 15.53	t = 24.57 s = 22.96	t = 28.04 s = 30.00
R ₀	L =	$R_0 \times 0.51764 - 31.06$	$R_0 \times 0.76537 - 45.92$	$R_0 - 60$
R _a	L =	$(R_a - 20) \times 0.51764 - 31.06$	$(R_a - 20) \times 0.76537 - 45.92$	$R_a - 80$
SW	L =	$\frac{SW - 44.08}{\sqrt{3.73205}} \times 0.51764 - 31.06$	$\frac{SW - 49.14}{\sqrt{3.4142}} \times 0.76537 - 45.92$	$\frac{SW - 56.08}{\sqrt{3}} - 60$
SW	R ₀ =	$\frac{SW - 44.08}{\sqrt{3.73205}}$	$\frac{SW - 49.14}{\sqrt{3.4142}}$	$\frac{SW - 56.08}{\sqrt{3}}$
SW	R _a =	$\frac{SW - 44.08}{\sqrt{3.73205}} + 20$	$\frac{SW - 49.14}{\sqrt{3.4142}} + 20$	$\frac{SW - 56.08}{\sqrt{3}} + 20$
R ₀	SW =	$\sqrt{(R_0 \times 2)^2 - (R_0 \times 0.51764)^2} + 44.08$	$\sqrt{(R_0 \times 2)^2 - (R_0 \times 0.76537)^2} + 49.14$	$(R_0 \times 2)^2 - R_0^2 + 56.08$
R _a	SW =	$\sqrt{((R_a - 20) \times 2)^2 - ((R_a - 20) \times 0.51764)^2} + 44.08$	$\sqrt{((R_a - 20) \times 2)^2 - ((R_a - 20) \times 0.76537)^2} + 49.14$	$((R_a - 20) \times 2)^2 - R_a^2 + 56.08$

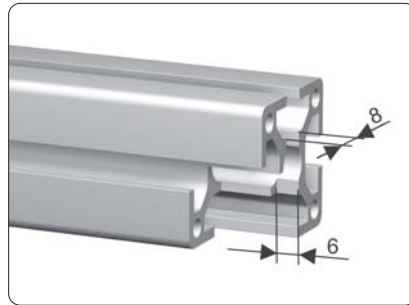
Subsequent mounting of profiles



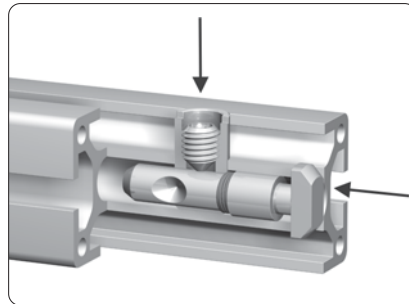
Step by step instruction for subsequent mounting of profiles with two standard connections for all profile groups

For the subsequent mounting of the profile:

1. Mill on both ends a slot size of 6x8 mm.



2. Mount connector and fix anchor in front position with setscrew.



3. Mount profile.

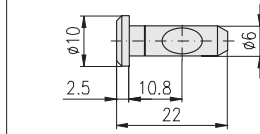


4. Loosen setscrew.
Due to the compressing spring the anchor is pushed into the slot.
Turn anchor by 90° with screw driver.
Fasten setscrew.



Connection of MayTec with other profile systems

Form H

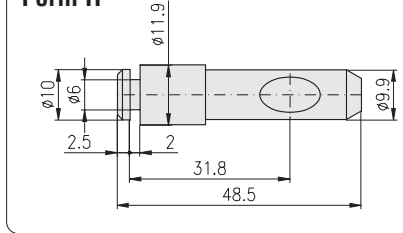


MayTec profiles can easily be combined with other profile systems. Two points have to be considered when combining with other profiles:

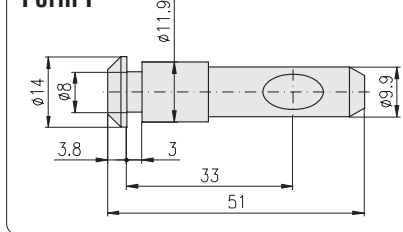
1. Anchor head-form and size

The MayTec system provides 3 anchor head sizes. If any of the sizes don't fit into the slots of other profile systems, the anchor head can be made to fit as required.

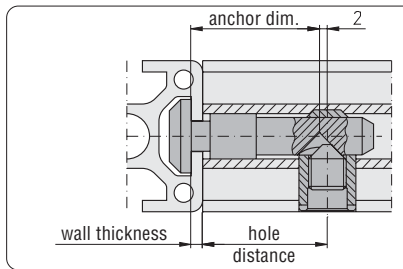
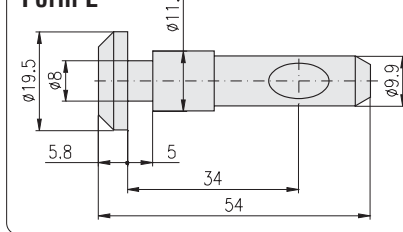
Form H



Form F



Form E



2. Hole distance

During the machining of the cross bore the hole distance has to match the wall thickness of the profile.

hole distance =
 anchor dim. - wall thickness + 2 mm

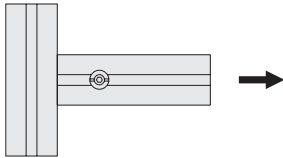
Torque tightening values for connector setscrew

PG	Slot	Setscrew special execution	Torque value	
			recommended	max.
20	H	M6×8	6.0 Nm	8.5 Nm
	F	M8×10	15.0 Nm	20.0 Nm
30	F	M10×12	25.0 Nm	30.0 Nm
40	E	M10×12	30.0 Nm	40.0 Nm
45	E	M10×12	30.0 Nm	40.0 Nm
50	E	M10×12	30.0 Nm	40.0 Nm
60	E	M10×12	30.0 Nm	40.0 Nm

Comments

The max. tightening values are only valid for the MayTec setscrew and can not be reached by the usual commercial quality standard.

Tension load

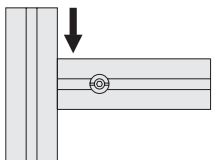


PG	Slot	max. Tensile strength			
		Connector		T-Nut	
		Standard	Universal		
20	H	-	1,500 N	M4	4,000 N
	F	5,000 N	6,000 N	M8	8,000 N
30	F	5,000 N	6,000 N	M8	8,000 N
40	E	10,000 N	12,000 N	M8	12,000 N
45	E	15,000 N	18,000 N	M8	20,000 N
50	E	15,000 N	18,000 N	M8	20,000 N
60	E	15,000 N	18,000 N	M8	20,000 N

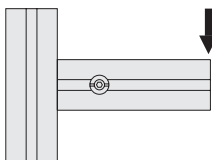
Comments

All values given have been tested with pre-tension of the connectors and maximum torque value and refer to the connection of two identical profiles.

Slide load

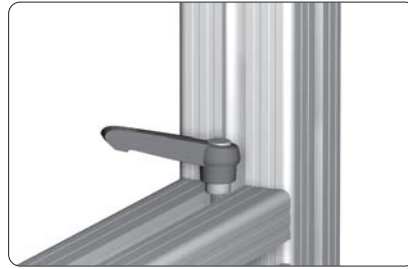


Flexure load



PG	Profile	Slot	max. Slide strength			max. Flexure strength
			Connector			
			Pcs.	Standard	E-connector	Standard
20	20×20	H	1	1,500 N	-	50 Nm
	20×40		2	3,000 N	-	150 Nm
	40×40		4	6,000 N	-	300 Nm
	20×30	F	1	5,000 N	7,500 N	65 Nm
30	30×30	F	1	5,000 N	7,500 N	100 Nm
	30×50		1	5,000 N	7,500 N	160 Nm
	30×60		2	10,000 N	15,000 N	300 Nm
	30×100, 5F		2	10,000 N	15,000 N	640 Nm
	30×100, 8F		3	15,000 N	22,500 N	960 Nm
	30×150, 8F		3	15,000 N	22,500 N	900 Nm
	60×60 angle		3	15,000 N	22,500 N	400 Nm
	60×60		4	20,000 N	30,000 N	600 Nm
	30×150		E	2	12,000 N	18,000 N
40	40×40	E	1	6,000 N	9,000 N	250 Nm
	40×60		1	6,000 N	9,000 N	500 Nm
	40×80		2	12,000 N	18,000 N	750 Nm
	40×120		3	18,000 N	27,000 N	2,000 Nm
	40×160		4	24,000 N	36,000 N	3,750 Nm
	80×80 angle		3	18,000 N	27,000 N	1,000 Nm
	80×80, 8E		4	24,000 N	36,000 N	1,500 Nm
	80×120		6	36,000 N	54,000 N	2,250 Nm
	120×120		8	48,000 N	72,000 N	3,250 Nm
	80×160		8	48,000 N	72,000 N	3,750 Nm
45	45×45	E	1	6,000 N	9,000 N	360 Nm
	45×60		1	6,000 N	9,000 N	530 Nm
	45×90		2	12,000 N	18,000 N	1,080 Nm
	90×90		4	24,000 N	36,000 N	2,160 Nm
50	50×50	E	1	6,000 N	9,000 N	400 Nm
	50×100, 6E		2	12,000 N	18,000 N	1,200 Nm
	50×100, 8E		3	18,000 N	27,000 N	2,000 Nm
	50×150		3	18,000 N	27,000 N	3,200 Nm
	100×100		4	24,000 N	36,000 N	2,400 Nm
	100×200		8	48,000 N	72,000 N	12,000 Nm
	100×300		12	72,000 N	108,000 N	19,000 Nm
60	60×60	E	1	6,000 N	9,000 N	480 Nm
	60×90		2	12,000 N	18,000 N	1,200 Nm

End fixing with clamping lever



Application

For frequent release of connections and for easy adjustment, the setscrew can be replaced with a clamping lever. The position of the lever can be changed.

End fixing with angle bracket



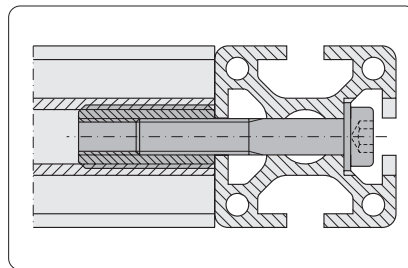
Application

To support connections of exposed profiles i.e. to torque or impact loading, the profiles can be reinforced with angle supports.

Cross connection with angle bracket



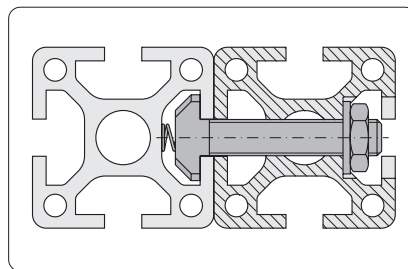
End fixing with socket head screw



Application

To combat high sliding forces or impact loading, the profiles can also be connected with screws.

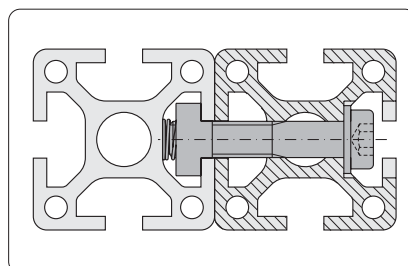
Fastening with T-Bolt and hexagon nut



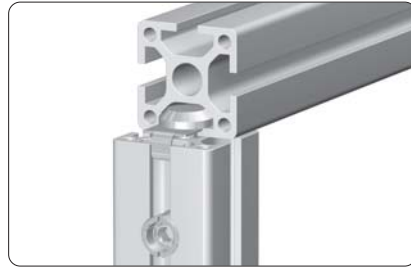
Application

Should additional profiles need to be mounted parallel on a finished frame, then this can be accomplished by parallel connectors, T-Bolts or by T-Nuts.

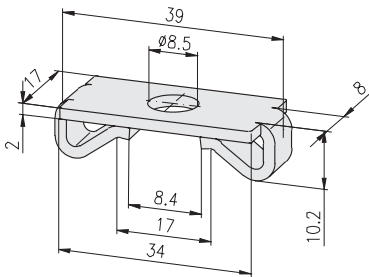
Connection with socket head screw and T-Nuts



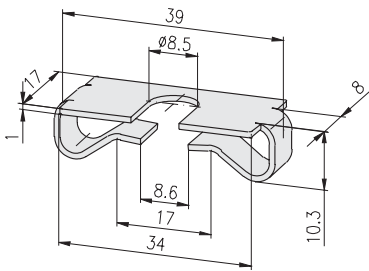
Retaining plates



Technical data
 material: steel
 surface: galvanised



Description	Weight	Article-No.
Retaining plate	13 g	1.29.11140



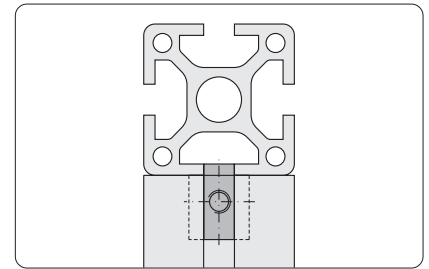
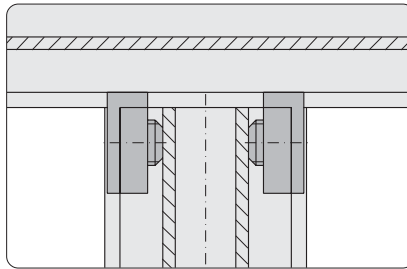
Description	Weight	Article-No.
Retaining plate for connector	11 g	1.29.11240

Anti-twist devices



Application

In the case of high torque forces with connections of one connector only, twisting can be prevented by mounting 1 or 2 anti-twist devices.



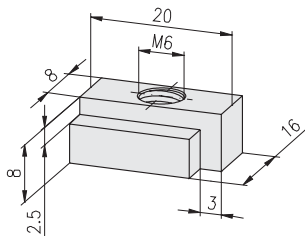
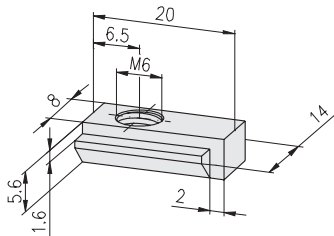
The nose of the anti-twist device fits into the basic profile.

Technical data

material: steel
 surface: galvanised
 max. moment of torque: $M_{A, max}$

Fastening elements

F-slot:
 Setscrew ISO 4026 M6×8 0.66.104026.06008
 E-slot:
 Setscrew ISO 4026 M6×12 0.66.104026.06012



Description	G	$M_{A, max}$	Weight	Article-No.
Anti-twist device F	M6	10 Nm	7.3 g	1.29.321.FM6

Description	G	$M_{A, max}$	Weight	Article-No.
Anti-twist device E	M6	10 Nm	14 g	1.29.321.EM6

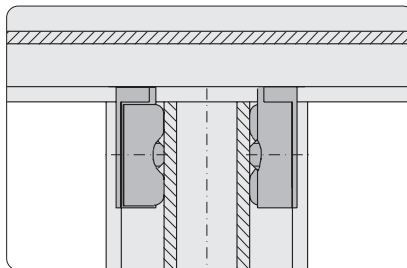
**Anti-twist devices
for subsequent insertion**



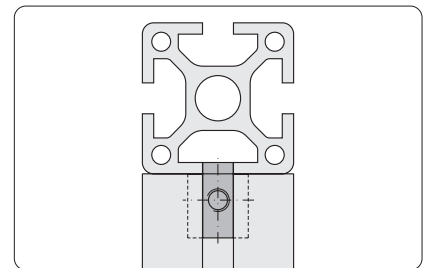
Application

In the case of high torque forces with connections of one connector only, twisting can be prevented by mounting 1 or 2 anti-twist devices.

- for subsequent insertion

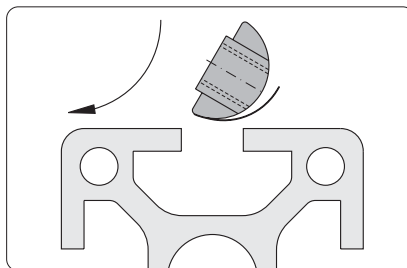


The nose of the anti-twist device fits into the basic profile.



Technical data

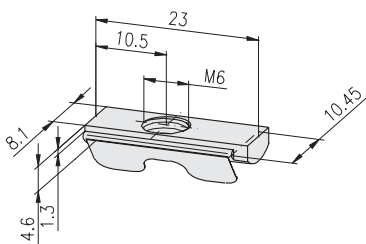
material: steel
 surface: galvanised
 max. moment of torque: $M_{A, \max}$



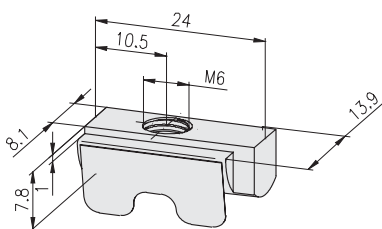
Insert front-sided and rotate

Fastening elements

F-slot:
 Setscrew ISO 4026 M6×8 0.66.104026.06008
 E-slot:
 Setscrew ISO 4026 M6×12 0.66.104026.06012



Description	G	$M_{A, \max}$	Weight	Article-No.
Anti-twist device F	M6 for subsequent insertion	10 Nm	7.3 g	1.29.324.FM6



Description	G	$M_{A, \max}$	Weight	Article-No.
Anti-twist device E	M6 for subsequent insertion	10 Nm	14 g	1.29.324.EM6

Clamping levers



Clamping lever for drill jigs

Application

Any MayTec connector can be equipped with a clamping lever.
For frequent opening and closing

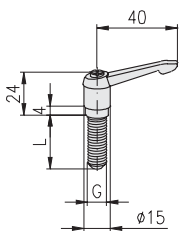


Clamping lever for connector

Technical data

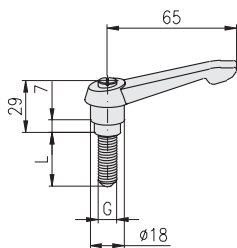
clamping handle: PA-glass-fiber reinf.
clamping lever: with ratchet lever handle
annular gear: die casted zinc steel
thread: steel

Clamping levers 40 for connector



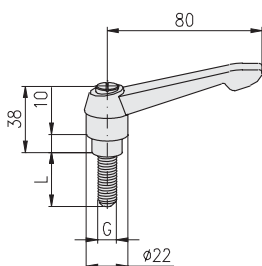
Description	G	L	Weight	Article-No.
Clamping lever 40 for connector	M6	20	17 g	1.29.500620
Clamping lever 40 for connector	M8	20	21 g	1.29.500820
Clamping lever 40 for connector	M10	20	24 g	1.29.501020
Clamping lever 40 for connector	M10	30	29 g	1.29.501030

Clamping levers 65 for connector














Description	G	L	Weight	Article-No.
Clamping lever 65 for connector	M6	20	36 g	1.29.650620
Clamping lever 65 for connector	M8	20	41 g	1.29.650820
Clamping lever 65 for connector	M10	20	44 g	1.29.651020
Clamping lever 65 for connector	M10	30	49 g	1.29.651030

Clamping levers 80 for connector


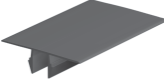

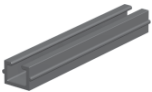






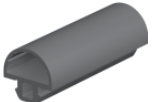

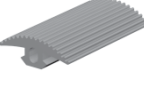
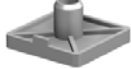





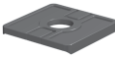







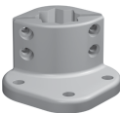














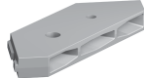

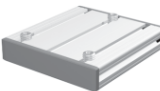





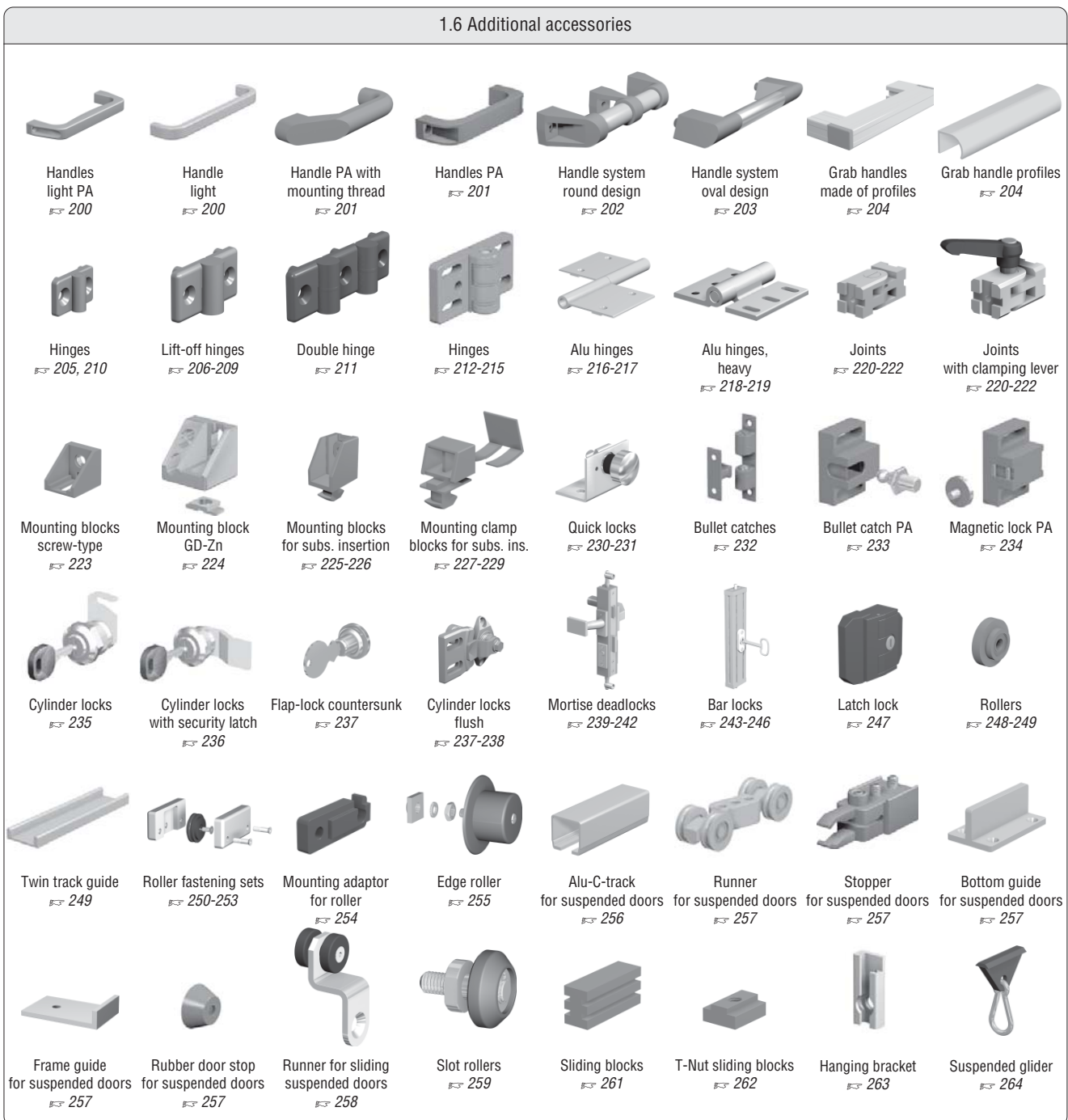
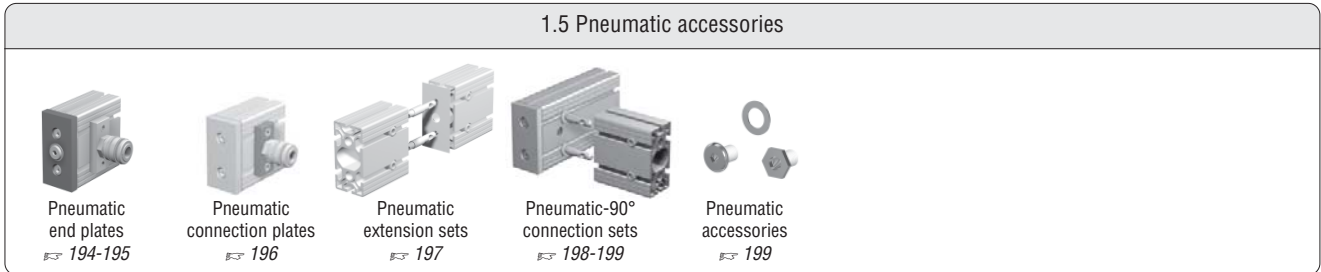
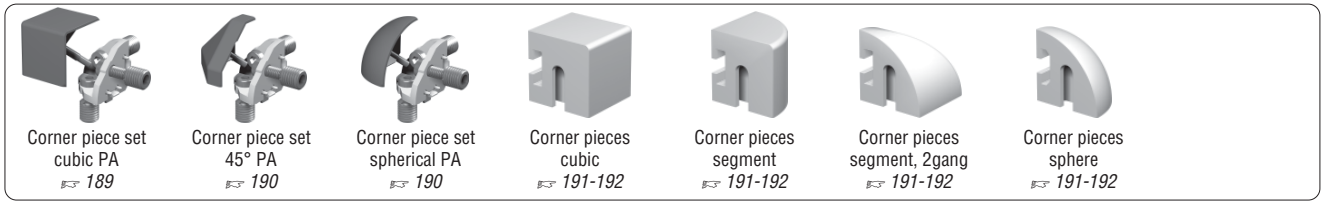
Description	G	L	Weight	Article-No.
Clamping lever 80 for connector	M8	20	64 g	1.29.800820
Clamping lever 80 for connector	M10	20	65 g	1.29.801020
Clamping lever 80 for connector	M10	30	70 g	1.29.801030

1.3 Fastening elements











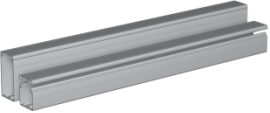
 Threaded plates ↗ 119	 Threaded plates for subs. insertion ↗ 120	 Threaded plates heavy ↗ 121	 T-Nuts ↗ 122	 T-Nuts for subs. insertion ↗ 122-123	 Spring-nuts front-sided insertion ↗ 124	 T-slot nuts ↗ 125	 Rhomboid T-slot nuts with self-locking ↗ 126
 T-Bolts front-sided insertion ↗ 127	 Threaded inserts ↗ 128-129	 Press-fit threaded inserts ↗ 130					

1.4 Installation accessories






 Cover profiles ↗ 131	 Cover profiles ↗ 131	 Reducing profiles ↗ 132	 Combination profiles ↗ 133	 Combination profiles ↗ 134	 Combination profiles for sliding profiles ↗ 136	 Guide profile for sliding profile ↗ 137	 Framing profiles one piece ↗ 138
 Wedge profiles ↗ 139	 Sponge rubber round cords ↗ 140-141	 Sealing profile ↗ 142	 Framing profiles ↗ 143	 Rubber cover-profiles ↗ 145	 Cover caps for profiles ↗ 146-148	 Cover cap Ø48 for hand rail profile ↗ 148	 Cover plugs for cross bushings ↗ 149
 Cover plugs domed for cross bushings ↗ 149	 Cover caps for tubes ↗ 150	 Cover caps for screw bores ↗ 150	 Radius covers ↗ 151-152	 Radius compensations ↗ 153	 Floor levelling screws ↗ 154	 Levelling foot PA 20 ↗ 154	 Hand adjustable feet ↗ 155
 Levelling feet ↗ 156	 Adjustable tilt-feet ↗ 157-161	 Angular adjusting feet ↗ 162	 Base foot ↗ 163	 Base feet ↗ 164-168	 Base angle ↗ 169	 Stacking foot ↗ 169	 Fixed castors ↗ 170
 Swivel castors ↗ 171	 Swivel castors lockable ↗ 171	 Angles ↗ 172	 Angles PA ↗ 173	 Angles GD-Zn ↗ 174-179	 Angles Alu ↗ 180	 Swivel angles straight design ↗ 181	 Swivel angles ↗ 181-182
 Cross connection plates ↗ 182	 Base plates ↗ 183	 Floor mounting plate ↗ 184	 Mounting plates ↗ 185	 Floor plate ↗ 185	 Connection plates ↗ 186	 Fastening plate for joint 30x100 ↗ 187	 Eye-bolt ↗ 188



1.7 Electrical accessories

 Potential equalisation ↔ 265	 Ground connections ↔ 266	 Cable and hose clamp ↔ 267	 Block for cable binder ↔ 268	 Installation rings ↔ 269	 Mounting set for 19" profile ↔ 270	 Safety switches ↔ 271-272	 Safety interlocking-mountings ↔ 273-277
 Sensor brackets ↔ 278	 Electrical installation trunking ↔ 279-282		 Electrical installation trunkings ↔ 283-284				

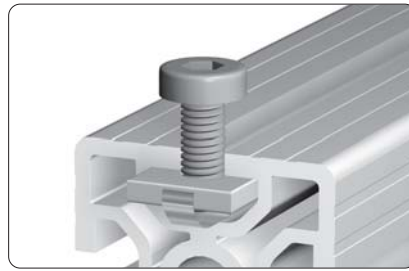
1.8 Panel elements

 Corner elements for wire net m. profile ↔ 285	 Corner element 33 for wire net m. prf. 33x10 ↔ 286	 Mounting sockets ↔ 287	 Panel elements ↔ 288-291	 Wire nets, grid ↔ 292-293
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1.9 Tools

 Button head screws ↔ 294	 Drill jigs ↔ 295, 297	 Drills ↔ 296, 298-299	 Milling cutters ↔ 296, 298-299	 Screw taps ↔ 301
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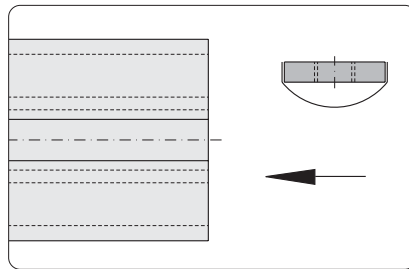
Threaded plates



Fixed into position with leaf spring

Application

Fastening element for screw-type connections

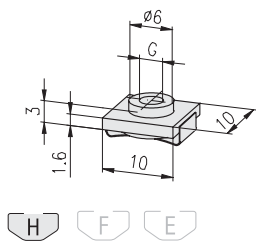


Assembly

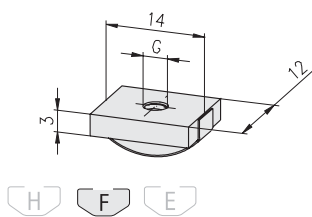
Insert from end

Technical data

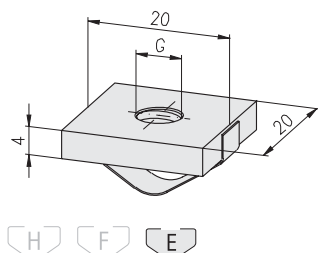
material: steel
 surface: galvanised
 max. moment of torque: $M_{A, \max}$



Description	G	$M_{A, \max}$	Weight	Article-No.
Threaded plate H	M3	1.3 Nm	1.5 g	1.31.HM3
Threaded plate H	M4	2.0 Nm	1.3 g	1.31.HM4
Threaded plate H	M5	2.0 Nm	1.2 g	1.31.HM5

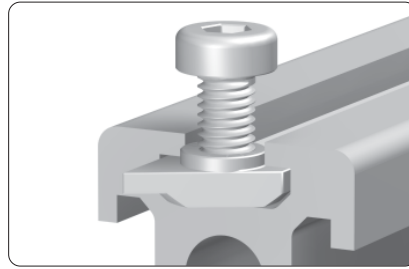


Description	G	$M_{A, \max}$	Weight	Article-No.
Threaded plate F	M3	1.3 Nm	3.9 g	1.31.FM3
Threaded plate F	M4	3.0 Nm	3.7 g	1.31.FM4
Threaded plate F	M5	5.0 Nm	3.6 g	1.31.FM5
Threaded plate F	M6	7.0 Nm	3.3 g	1.31.FM6

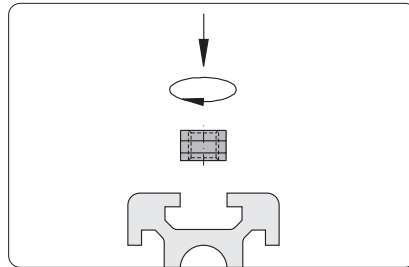


Description	G	$M_{A, \max}$	Weight	Article-No.
Threaded plate E	M3	1.3 Nm	12.0 g	1.31.EM3
Threaded plate E	M4	3.0 Nm	11.8 g	1.31.EM4
Threaded plate E	M5	5.0 Nm	11.6 g	1.31.EM5
Threaded plate E	M6	8.0 Nm	11.3 g	1.31.EM6
Threaded plate E	M8	15.0 Nm	11.0 g	1.31.EM8

**Threaded plates
for subsequent insertion**



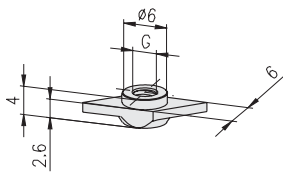
Application
Fastening element for screw-type connections



Assembly
Insert frontally and turn 60°

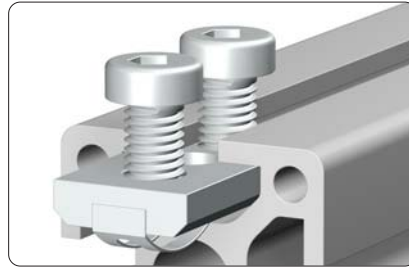
Technical data

material: steel
surface: galvanised
max. moment of torque: $M_{A, \max}$



Description	G	$M_{A, \max}$	Weight	Article-No.
Threaded plate for subsequent insertion H	M3	1.3 Nm	0.90 g	1.314.HM3
Threaded plate for subsequent insertion H	M4	2.0 Nm	0.85 g	1.314.HM4
Threaded plate for subsequent insertion H	M5	2.0 Nm	0.80 g	1.314.HM5

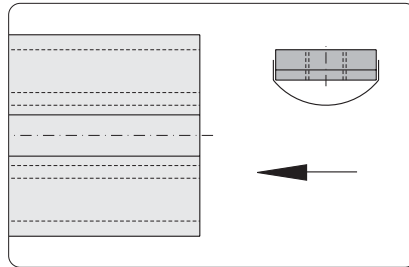
**Threaded plates
heavy**



Fixed into position with leaf spring

Application

- Fastening element for
- screw-type connections
 - hinges, heavy, type 20, 21, 22, 23, 31

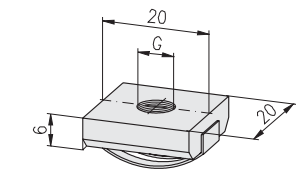


Assembly

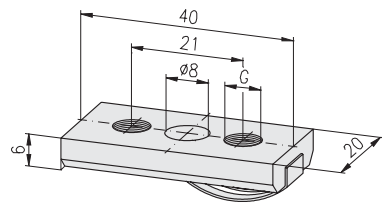
Insert from end

Technical data

material: steel
 surface: galvanised
 max. moment of torque: $M_{A, \max}$

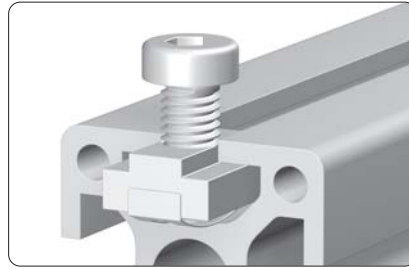


Description	G	$M_{A, \max}$	Weight	Article-No.
Threaded plate, heavy E	M6	10.0 Nm	17.2 g	1.316.EM6
Threaded plate, heavy E	M8	26.0 Nm	16.3 g	1.316.EM8



Description	G	$M_{A, \max}$	Weight	Article-No.
Threaded plate, heavy E	2×M6	10.0 Nm	33.8 g	1.316.E2M6
Threaded plate, heavy E	2×M8	26.0 Nm	32.0 g	1.316.E2M8

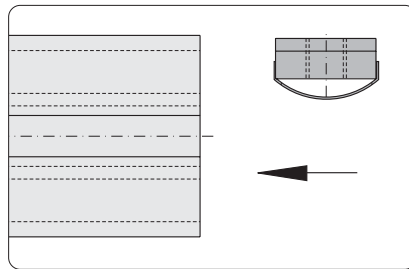
T-Nuts



Fixing with leaf spring / compressing spring

Application

Fastening element for screw-type connections



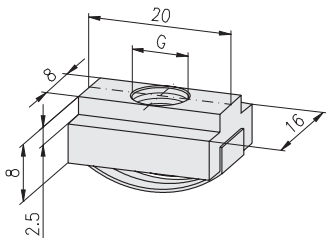
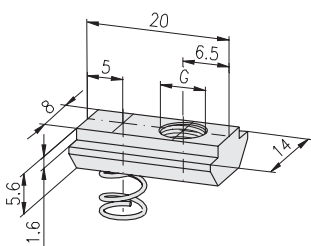
Insert from end

Assembly

Insert from end

Technical data

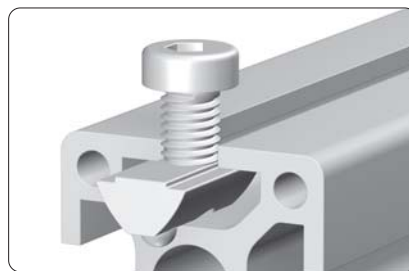
material: steel
 surface: galvanised
 max. moment of torque: $M_{A, max}$



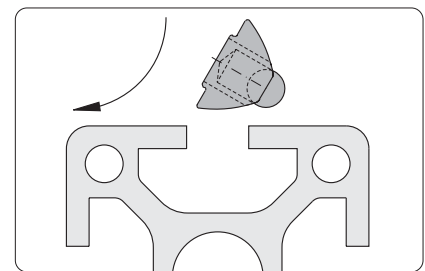
Description	G	$M_{A, max}$	Weight	Article-No.
T-Nut F	M6	10 Nm	7.0 g	1.32.FM6
T-Nut F	M8	26 Nm	6.6 g	1.32.FM8

Description	G	$M_{A, max}$	Weight	Article-No.
T-Nut E	M6	10 Nm	15 g	1.32.EM6
T-Nut E	M8	26 Nm	14 g	1.32.EM8

T-Nuts with spring ball for subsequent insertion



Fixing with spring ball



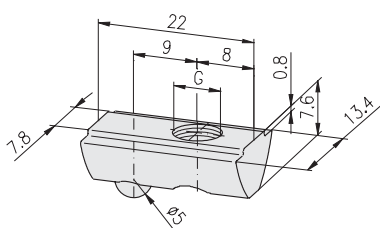
Insert front-sided and rotate

Technical data

material: steel
 surface: galvanised
 max. moment of torque: $M_{A, max}$

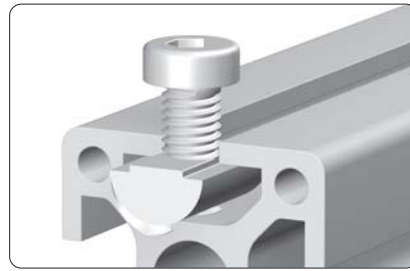
Application

Fastening element for screw-type connections



Description	G	$M_{A, max}$	Weight	Article-No.
T-Nut with spring ball for subsequ. insertion E	M4	3.0 Nm	10.4 g	1.323.EM4
T-Nut with spring ball for subsequ. insertion E	M5	5.0 Nm	10.2 g	1.323.EM5
T-Nut with spring ball for subsequ. insertion E	M6	10.0 Nm	9.9 g	1.323.EM6
T-Nut with spring ball for subsequ. insertion E	M8	26.0 Nm	9.6 g	1.323.EM8

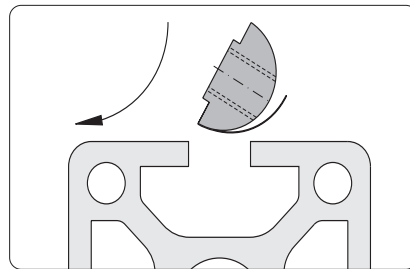
T-Nuts for subsequent insertion



Fixing with leaf spring

Application

Fastening element for screw-type connections



Insert front-sided and rotate

Technical data

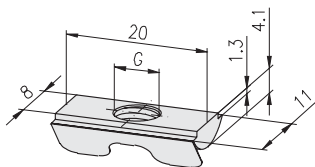
Design steel:

- material: steel
- surface: galvanised

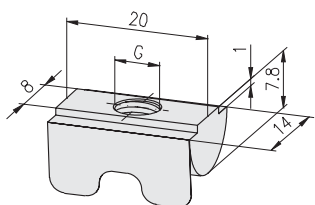
Design stainless:

- material: stainless steel 1.4305
- surface: pickled and passivated

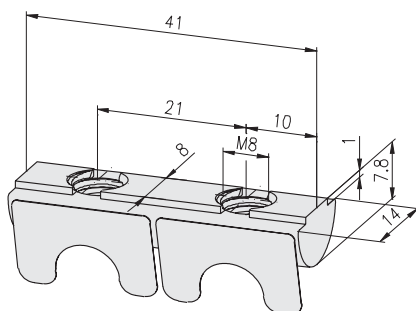
max. moment of torque: $M_{A, max}$



Description	G	Design	$M_{A, max}$	Weight	Article-No.
T-Nut for subsequent insertion F	M3	steel	1.3 Nm	5.0 g	1.324.FM3
T-Nut for subsequent insertion F	M4	steel	3.0 Nm	4.9 g	1.324.FM4
T-Nut for subsequent insertion F	M5	steel	5.0 Nm	4.6 g	1.324.FM5
T-Nut for subsequent insertion F	M6	steel	10.0 Nm	4.3 g	1.324.FM6
T-Nut for subsequent insertion F	M8	steel	10.0 Nm	3.7 g	1.324.FM8
T-Nut for subsequent insertion F	M6	stainless	10.0 Nm	4.3 g	1.324.FM6V
T-Nut for subsequent insertion F	M8	stainless	10.0 Nm	3.7 g	1.324.FM8V



Description	G	Design	$M_{A, max}$	Weight	Article-No.
T-Nut for subsequent insertion E	M3	steel	1.3 Nm	10.0 g	1.324.EM3
T-Nut for subsequent insertion E	M4	steel	3.0 Nm	10.0 g	1.324.EM4
T-Nut for subsequent insertion E	M5	steel	5.0 Nm	10.0 g	1.324.EM5
T-Nut for subsequent insertion E	M6	steel	10.0 Nm	10.0 g	1.324.EM6
T-Nut for subsequent insertion E	M8	steel	26.0 Nm	9.0 g	1.324.EM8
T-Nut for subsequent insertion E	M6	stainless	10.0 Nm	10.0 g	1.324.EM6V
T-Nut for subsequent insertion E	M8	stainless	26.0 Nm	9.0 g	1.324.EM8V



Fixing with leaf spring

Application

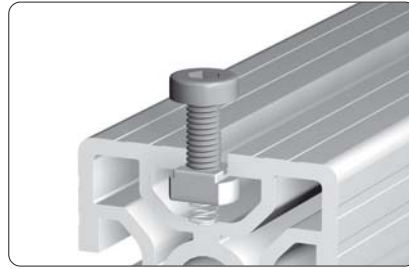
- Fastening element for
- screw-type connections
 - hinges, heavy, type 20, 21, 22, 23, 31

Technical data

material: steel
 surface: galvanised
 max. moment of torque: $M_{A, max}$

Description	G	$M_{A, max}$	Weight	Article-No.
T-Nut for subsequent insertion E	2xM8	26.0 Nm	20.3 g	1.324.E2M8.41

Spring-nuts front-sided insertion

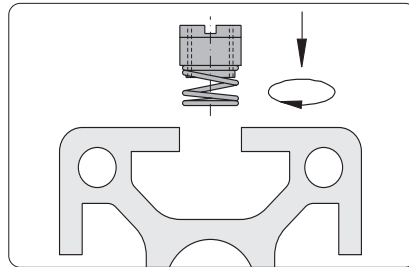


Fixing with compressing spring

Application

Fastening element for screw-type connections. Applicable for small loads such as:

- enclosures
- electric switches

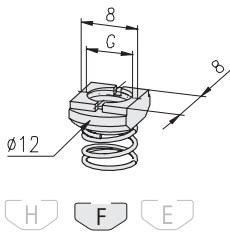


Assembly

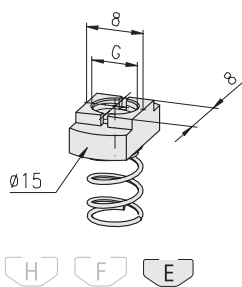
Insert front-sided and turn 90°

Technical data

material: steel
 surface: galvanised
 max. moment of torque: $M_{A, \max}$

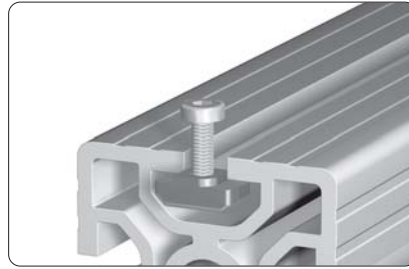


Description	G	$M_{A, \max}$	Weight	Article-No.
Spring-nut F	M3	1.3 Nm	1.6 g	1.33.FM3
Spring-nut F	M4	3.0 Nm	1.5 g	1.33.FM4
Spring-nut F	M5	5.0 Nm	1.3 g	1.33.FM5
Spring-nut F	M6	8.0 Nm	1.1 g	1.33.FM6



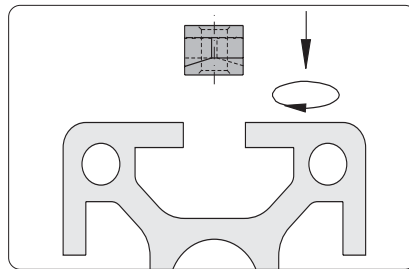
Description	G	$M_{A, \max}$	Weight	Article-No.
Spring-nut E	M3	1.3 Nm	3.9 g	1.33.EM3
Spring-nut E	M4	3.0 Nm	3.7 g	1.33.EM4
Spring-nut E	M5	5.0 Nm	3.4 g	1.33.EM5
Spring-nut E	M6	10.0 Nm	3.0 g	1.33.EM6

T-slot nuts



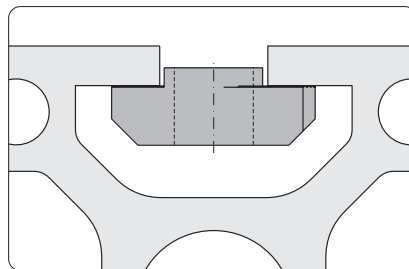
Application

Fastening element for screw-type connections



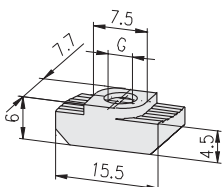
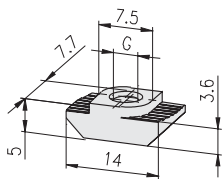
Assembly

Mount the T-slot nut onto the screw and insert into the slot. Rotate the screw with T-slot nut 90° inside and then fasten.



Technical data

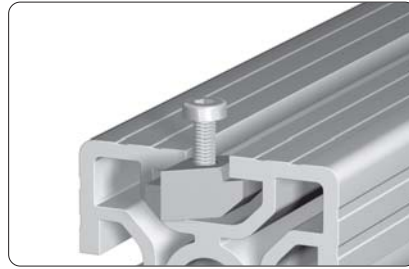
material: GD-Zn
max. moment of torque: $M_{A, max}$



Description	G	Colour	$M_{A, max}$	Weight	Article-No.
T-slot nut F	M4	blue	3.0 Nm	2.4 g	1.34.10FM4
T-slot nut F	M5	black	5.0 Nm	2.0 g	1.34.10FM5
T-slot nut F	M6	yellow	10.0 Nm	1.7 g	1.34.10FM6

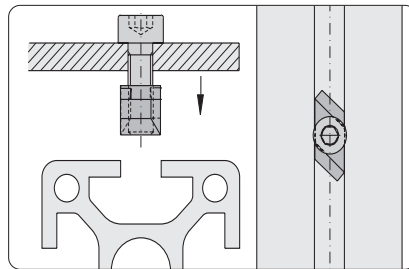
Description	G	Colour	$M_{A, max}$	Weight	Article-No.
T-slot nut E	M4	blue	3.0 Nm	3.6 g	1.34.10EM4
T-slot nut E	M5	black	5.0 Nm	3.2 g	1.34.10EM5
T-slot nut E	M6	yellow	10.0 Nm	3.0 g	1.34.10EM6

Rhomboid T-slot nuts with self-locking



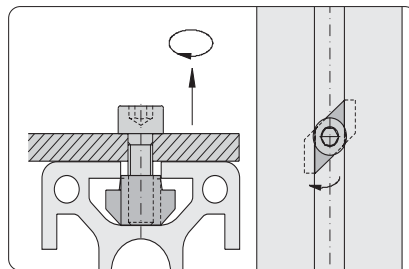
Application

For pre-assembly of threads in the profile slot.

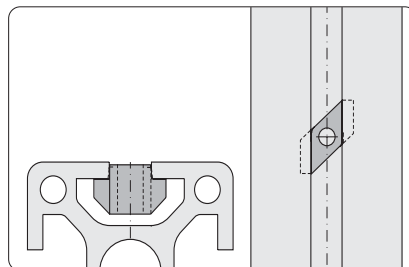


Assembly

Pre-assemble the rhomboid T-slot nut onto the screw, and insert into the slot.



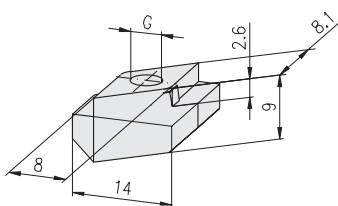
By tightening the screw, the rhomboid T-slot nut is turned 90° and jammed inside the slot with its conical flanks.



Even after loosening the screw, the rhomboid T-slot nut will remain wedged in place

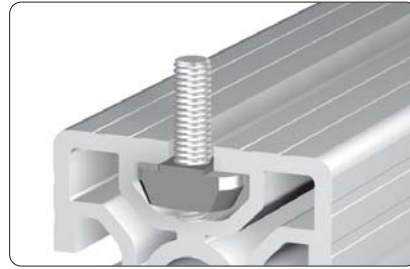
Technical data

material: GD-Zn
 surface: galvanised
 max. moment of torque: $M_{A, \max}$



Description	G	$M_{A, \max}$	Weight	Article-No.
Rhomboid T-slot nut E	M3	1.3 Nm	6.5 g	1.34.20EM3
Rhomboid T-slot nut E	M4	3.0 Nm	6.2 g	1.34.20EM4
Rhomboid T-slot nut E	M5	5.0 Nm	5.9 g	1.34.20EM5
Rhomboid T-slot nut E	M6	10.0 Nm	5.5 g	1.34.20EM6

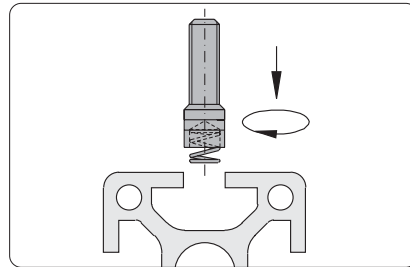
**T-Bolts
front-sided insertion**



Fixing with compressing spring

Application

Fastening element for screw-type connections

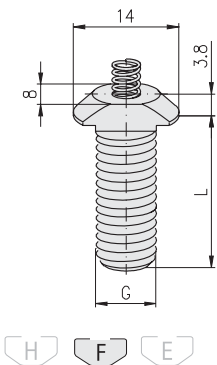


Assembly

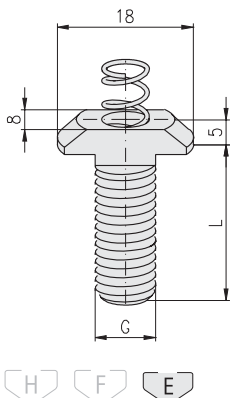
Insert front-sided and turn 90°

Technical data

material: steel
 surface: galvanised
 max. moment of torque: $M_{A, \max}$



Description	G×L	$M_{A, \max}$	Weight	Article-No.
T-Bolt F	M6×20	6 Nm	6.0 g	1.34.FM62
T-Bolt F	M6×30	6 Nm	7.0 g	1.34.FM63
T-Bolt F	M8×20	15 Nm	8.0 g	1.34.FM82
T-Bolt F	M8×30	15 Nm	11.2 g	1.34.FM83



Description	G×L	$M_{A, \max}$	Weight	Article-No.
T-Bolt E	M6×20	6 Nm	9.0 g	1.34.EM62
T-Bolt E	M6×30	6 Nm	10.0 g	1.34.EM63
T-Bolt E	M8×20	18 Nm	12.0 g	1.34.EM82
T-Bolt E	M8×30	18 Nm	14.0 g	1.34.EM83
T-Bolt E	M8×40	18 Nm	18.0 g	1.34.EM84

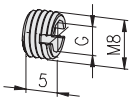
Threaded inserts



Application
For mounting on front end

Technical data
material: steel
surface: galvanised

Comments
for core hole Ø6



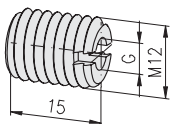
Description	G	Weight	Article-No.
Threaded insert	M8/M4	1.0 g	1.35.10804
Threaded insert	M8/M5	0.9 g	1.35.10805



Application
For mounting on front end

Technical data
material: steel
surface: galvanised

Comments
for outer chambers PG 50, heavy



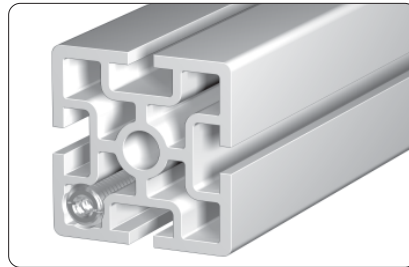
Description	G	Weight	Article-No.
Threaded insert	M12/M6	7.3 g	1.35.11206
Threaded insert	M12/M8	5.5 g	1.35.11208

Threaded inserts



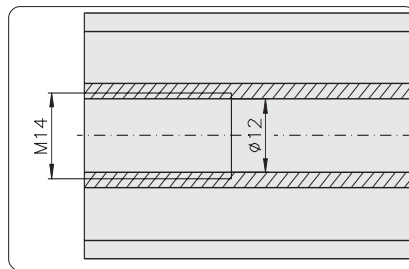
Application

For mounting on front end and fastening of any profile with core hole Ø12



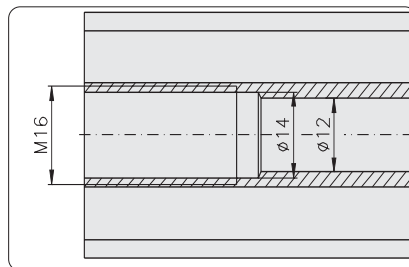
Application

For mounting on front end and fastening of profiles PG 60:
Profile 60x60, 2E
Profile 60x60, 4E



Assembly preparation for threaded insert M14/Mxx

- Tap M14 thread in core hole Ø12 mm

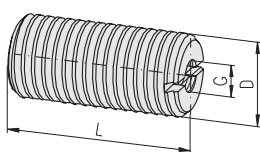


1) Assembly preparation for threaded insert M16/M12

- Drill Ø12 mm core hole to 14 mm
- Tap M16 thread in core hole Ø14 mm

Technical data

material: steel
surface: galvanised



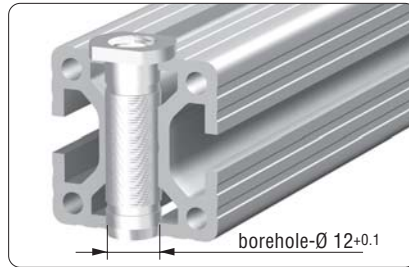
Description	D/G	L	Weight	Article-No.
Threaded insert	M14/M6	15	11 g	1.35.1140615
Threaded insert	M14/M6	30	22 g	1.35.1140630
Threaded insert	M14/M8	15	9 g	1.35.1140815
Threaded insert	M14/M8	30	18 g	1.35.1140830
Threaded insert	M14/M10	15	6 g	1.35.1141015
Threaded insert	M14/M10	30	12 g	1.35.1141030
1) Threaded insert	M16/M12	15	8 g	1.35.1161215
1) Threaded insert	M16/M12	30	16 g	1.35.1161230

Press-fit threaded inserts



Application

For mounting on front end and fastening of any profile with core hole Ø12.

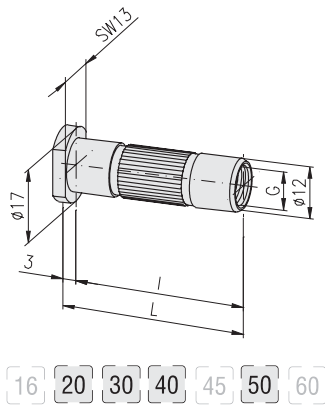


Application

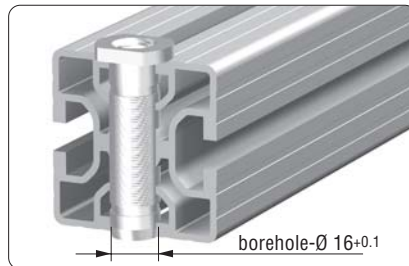
For screw connections across the profile for cross section of 20 mm / 30 mm / 40 mm / 50 mm

Technical data

material: steel
surface: galvanised



Description	G	L	I	Weight	Article-No.
Press-fit threaded insert	Ø12/M8	22.5	19.5	15 g	1.35.608195
Press-fit threaded insert	Ø12/M8	32.5	29.5	20 g	1.35.608295
Press-fit threaded insert	Ø12/M8	42.5	39.5	26 g	1.35.608395
Press-fit threaded insert	Ø12/M8	52.5	49.5	31 g	1.35.608495
Press-fit threaded insert	Ø12/M10	22.5	19.5	11 g	1.35.610195
Press-fit threaded insert	Ø12/M10	32.5	29.5	15 g	1.35.610295
Press-fit threaded insert	Ø12/M10	42.5	39.5	18 g	1.35.610395
Press-fit threaded insert	Ø12/M10	52.5	49.5	22 g	1.35.610495

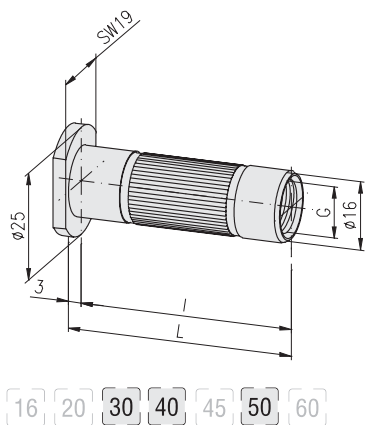


Application

For screw connections across the profile for cross section of 30 mm / 40 mm / 50 mm

Technical data

material: steel
surface: galvanised



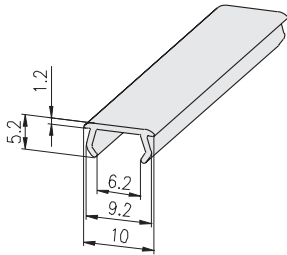
Description	G	L	I	Weight	Article-No.
Press-fit threaded insert	Ø16/M14	32.5	29.5	25 g	1.35.614295
Press-fit threaded insert	Ø16/M14	42.5	39.5	30 g	1.35.614395
Press-fit threaded insert	Ø16/M14	52.5	49.5	35 g	1.35.614495

Cover profiles



Application

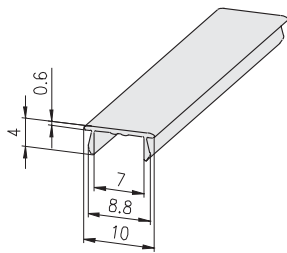
Cover profile with 1.2 mm jutout for the protection of the profile slots



Technical data

- bar length: 2.5 m
- material: PVC rigid
- oil and water resistant
- anti-electrostatic
- lead- and cadmium free

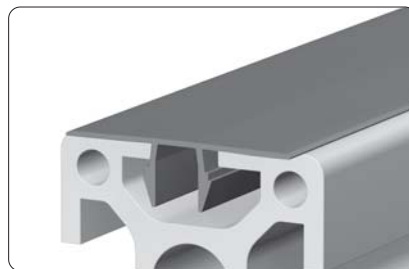
Description	similar to RAL	Weight	Article-No.
Cover profile 10, PVC, F/E, grey	7035	85 g/bar	1.41.11.1
Cover profile 10, PVC, F/E, black	9011	85 g/bar	1.41.11.2
Cover profile 10, PVC, F/E, yellow	1023	85 g/bar	1.41.11.1023



Technical data

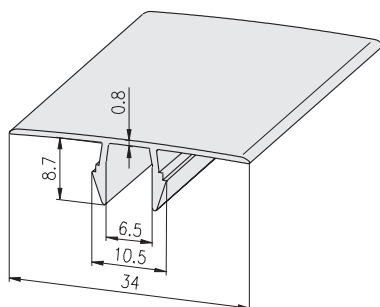
- bar length: 2.5 m
- material: aluminium
- surface: neutral anodised

Description	Weight	Article-No.
Cover profile 10, Alu, F/E	67.5 g/bar	1.41.121



Application

Cover profile for the protection of the profile slots.
Dangerous spots can be marked with yellow cover profiles.

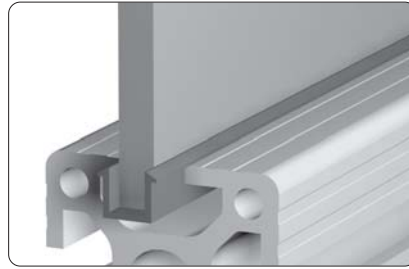


Technical data

- bar length: 2.5 m (grey, black)
3.0 m (yellow)
- material: PVC rigid
- oil and water resistant

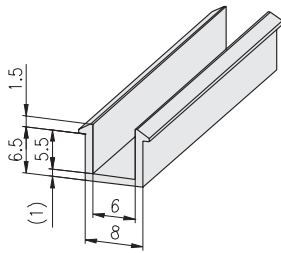
Description	similar to RAL	bar	Weight	Article-No.
Cover profile 34, PVC, E, grey	7035	2.5 m	170 g/bar	1.41.15E34.1
Cover profile 34, PVC, E, black	9011	2.5 m	170 g/bar	1.41.15E34.2
Cover profile 34, PVC, E, blue	5002	2.5 m	170 g/bar	1.41.15E34.5002
Cover profile 34, PVC, E, yellow	1003	3.0 m	204 g/bar	1.41.15E34.1003

Reducing profiles PVC



Application

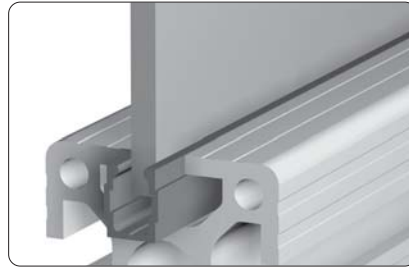
To reduce the slot size from 8 mm to 6 mm



Technical data

- bar length: 2.5 m
- material: PVC rigid
- oil and water resistant
- anti-electrostatic
- lead- and cadmium free

Description	Colour	similar to RAL	Weight	Article-No.
Reducing profile PVC, F/E, 8/6	grey	7035	85 g/bar	1.41.21.1
Reducing profile PVC, F/E, 8/6	black	9011	85 g/bar	1.41.21.2

Combination profiles PVC


Use as reduction profile



Use as slot-cover profile

Application

Combination profiles for use as reduction or cover profiles

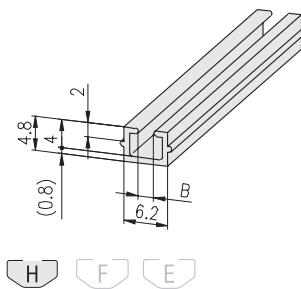
Technical data

bar length: 2.5 m

material: PVC rigid

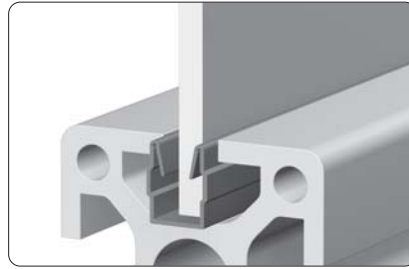
- oil and water resistant

Colours: grey
black
red
blue
green



Description	B	Colour	similar to RAL	Weight	Article-No.
Combination profile PVC, H	2	grey	7035	37.5 g/bar	1.41.H02.1
Combination profile PVC, H	2	black	9011	37.5 g/bar	1.41.H02.2
Combination profile PVC, H	2	red	3000	37.5 g/bar	1.41.H02.3000
Combination profile PVC, H	2	blue	5002	37.5 g/bar	1.41.H02.5002
Combination profile PVC, H	2	green	6024	37.5 g/bar	1.41.H02.6024
Combination profile PVC, H	4	grey	7035	35.0 g/bar	1.41.H04.1
Combination profile PVC, H	4	black	9011	35.0 g/bar	1.41.H04.2

Combination profiles



Use as reduction profile

Application

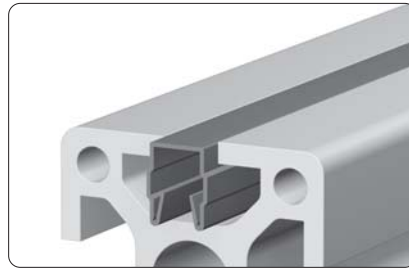
Combination profiles for use as reduction or cover profiles

Technical data

bar length: 2.5 m

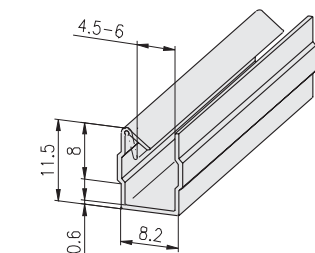
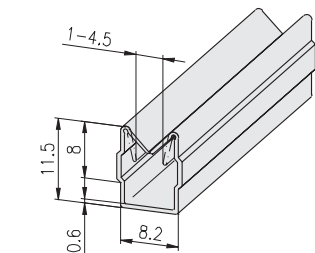
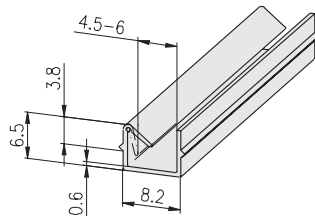
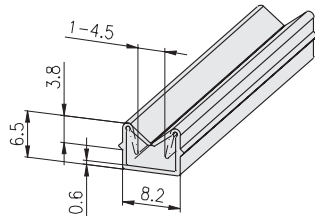
material: PP

- oil and water resistant



Use as slot-cover profile

Colours: grey
black
orange
red
blue
green



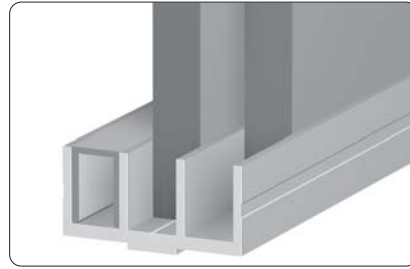
Description	D	Colour	similar to RAL	Weight	Article-No.
Combination profile F	1 - 4.5	grey	7035	31 g/bar	1.41.F14.1
Combination profile F	1 - 4.5	black	9011	31 g/bar	1.41.F14.2

Description	D	Colour	similar to RAL	Weight	Article-No.
Combination profile F	4.5 - 6	grey	7035	28 g/bar	1.41.F46.1
Combination profile F	4.5 - 6	black	9011	28 g/bar	1.41.F46.2
Combination profile F	4.5 - 6	red	3000	28 g/bar	1.41.F46.3000
Combination profile F	4.5 - 6	blue	5002	28 g/bar	1.41.F46.5002
Combination profile F	4.5 - 6	green	6024	28 g/bar	1.41.F46.6024

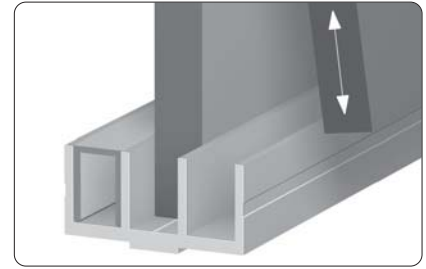
Description	D	Colour	similar to RAL	Weight	Article-No.
Combination profile E	1 - 4.5	grey	7035	47 g/bar	1.41.E314.1
Combination profile E	1 - 4.5	black	9011	47 g/bar	1.41.E314.2

Description	D	Colour	similar to RAL	Weight	Article-No.
Combination profile E	4.5 - 6	grey	7035	42 g/bar	1.41.E346.1
Combination profile E	4.5 - 6	black	9011	42 g/bar	1.41.E346.2
Combination profile E	4.5 - 6	orange	2004	42 g/bar	1.41.E346.2004
Combination profile E	4.5 - 6	red	3000	42 g/bar	1.41.E346.3000
Combination profile E	4.5 - 6	blue	5002	42 g/bar	1.41.E346.5002
Combination profile E	4.5 - 6	green	6024	42 g/bar	1.41.E346.6024

**Sliding doors
construction types**



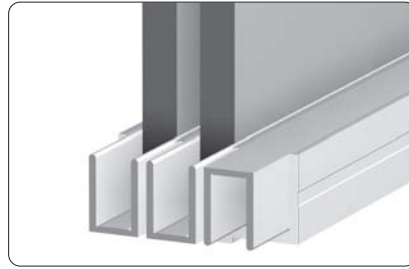
Fixed



Removable

Profile	Sliding profile 30 mm			Sliding profile 50 mm	
Type of mounting	Fixed	Removable		Fixed	Removable
Profile above	30×14	30×26	30×26	50×14	50×14
Profile below	30×14	30×14	30×26	50×14	50×14
Panel element 8 mm	 $H = A - 6$	 $H = A - 18$ $H1 = A - 44$	 $H = A - 30$ $H1 = A - 56$	 $H = A - 9$	 $H = A - 19$ $H1 = A - 45$
Panel element 6 mm	 $H = A - 8$	 $H = A - 19$ $H1 = A - 45$	 $H = A - 31$ $H1 = A - 57$	 $H = A - 9$	 $H = A - 19$ $H1 = A - 45$
Panel element 1 - 14 mm	 $H = A - 6$ $H1 = A - 58$	 $H = A - 18$ $H1 = A - 70$	 $H = A - 30$ $H1 = A - 82$	 $H = A - 17$ $H1 = A - 69$	 $H = A - 19$ $H1 = A - 71$

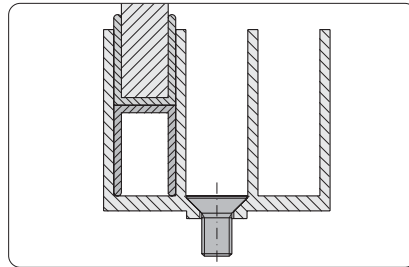
Combination profiles PVC



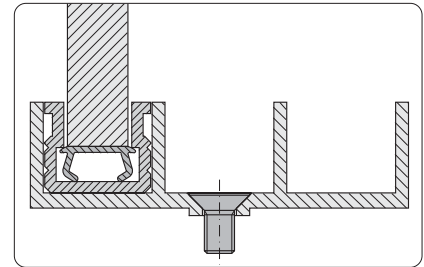
Application

Combination profiles for sliding profiles alternatively suitable as:

- reducing profile
- cover profile
- Inserted plate (only combination profile 1.41.330)



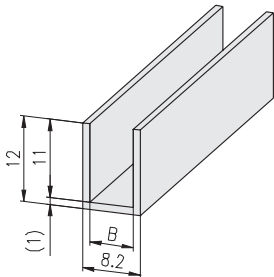
Inserted plate for sliding profile 30x26: combination profile 1.41.330



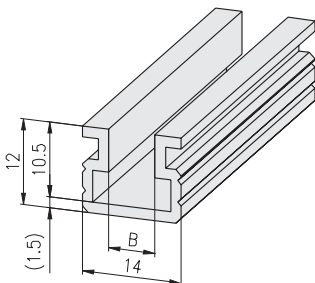
Inserted plate for sliding profile 50x14: for sliding profile 1.41.11.1, 1.41.11.2

Technical data

bar length: 2.5 m
 material: PVC rigid
 oil and water resistant
 colour: grey

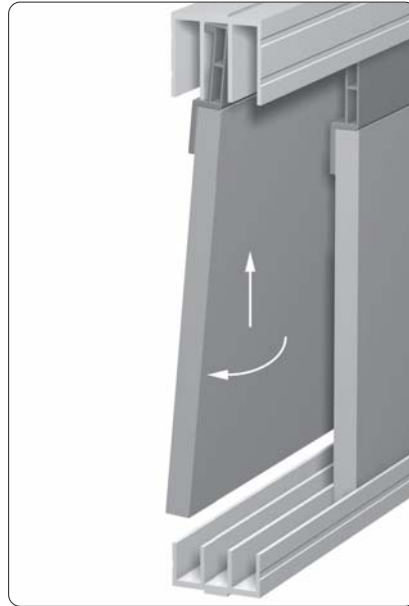


Description	B	Weight	Article-No.
Combination profile PVC for 30x14	6.2	115 g/bar	1.41.330



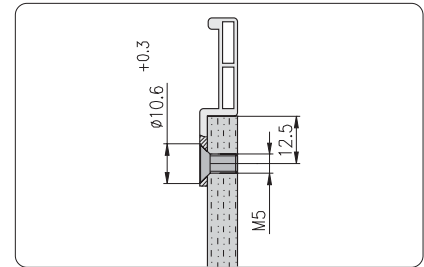
Description	B	Weight	Article-No.
Combination profile PVC for 50x14	6.5	222.5 g/bar	1.41.350
Combination profile PVC for 50x14	9.0	205.0 g/bar	1.41.351

Guide profile PVC

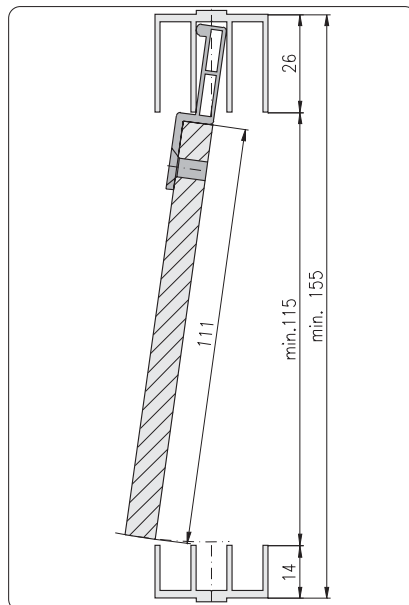


Application

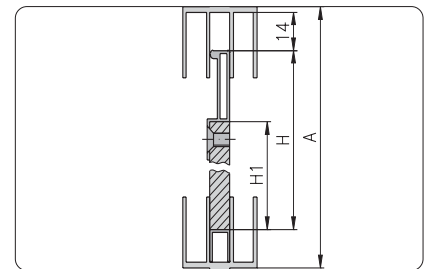
- The guide profile is necessary
- For demountable sliding doors
 - For the use of panel elements of each plate thickness from 1 mm to 14 mm



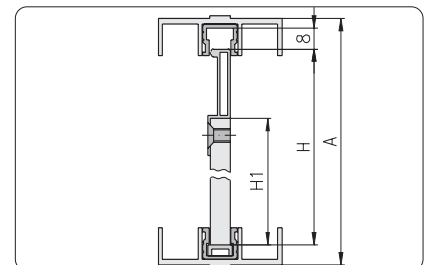
Drill dimensions



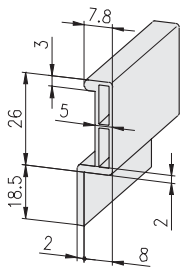
Minimum height for lifting of the panel elements



Use in sliding profile 30x26



Use in sliding profile 50x14 with combination profile



Technical data

- bar length: 2.5 m
 material: PVC rigid
 oil and water resistant
 colour: grey

Description

Guide profile PVC for sliding profile

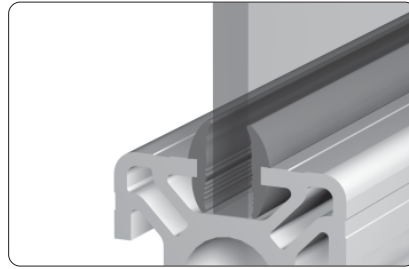
Weight

375 g/bar

Article-No.

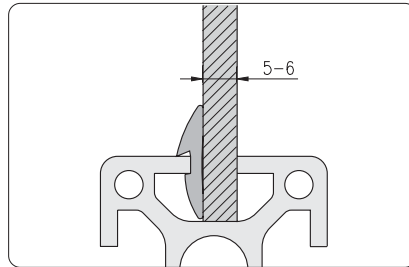
1.41.360

**Framing profiles
one piece**

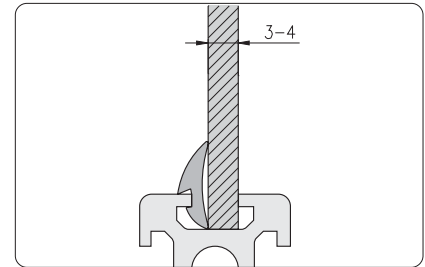


Application

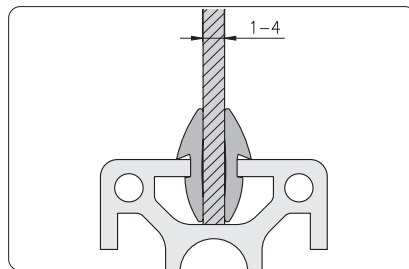
The one piece framing profile for mounting panels of different thickness. The elastic lips provide a good seal.



One sided application for profiles with F-slot and panels 5 - 6 mm thick



One sided application for profiles with H-slot and panels 3 - 4 mm thick



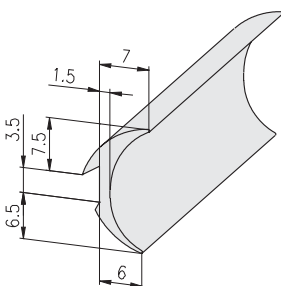
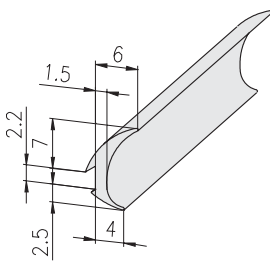
Two sided application for panels 1 - 4 mm thick

Technical data

- length of ring: 60 m
- material: NBR - 60 Shore A
 - compatible with acrylic glass
 - oil and water resistant

Colours

- grey: similar to RAL 7035
- black: similar to RAL 9011



Description	Colour	Weight	Article-No.
Framing profile one piece F	grey ring	740 g/ring	1.41.5F0.1.60
Framing profile one piece F	grey cut to length	37 g/m	1.41.5F0.1-A00A00/...
Framing profile one piece F	black ring	740 g/ring	1.41.5F0.2.60
Framing profile one piece F	black cut to length	37 g/m	1.41.5F0.2-A00A00/...

/... = length in mm



Description	Colour	Weight	Article-No.
Framing profile one piece E	grey ring	1,040 g/ring	1.41.5E0.1.60
Framing profile one piece E	grey cut to length	52 g/m	1.41.5E0.1-A00A00/...
Framing profile one piece E	black ring	1,040 g/ring	1.41.5E0.2.60
Framing profile one piece E	black cut to length	52 g/m	1.41.5E0.2-A00A00/...

/... = length in mm

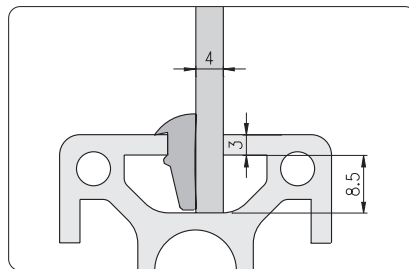
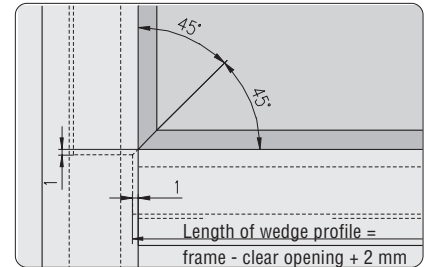
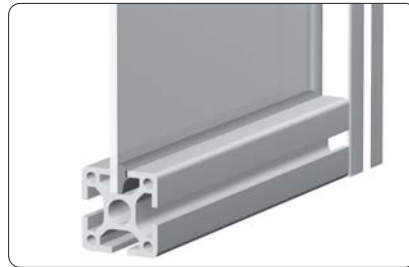


Wedge profiles

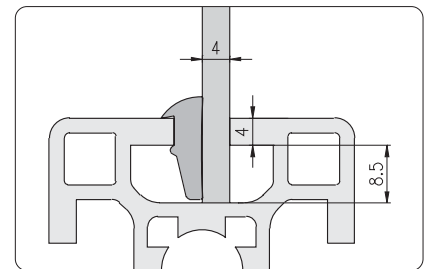


Application

Wedge profiles for sealing or fixing of panel elements with a thickness of 4 mm.



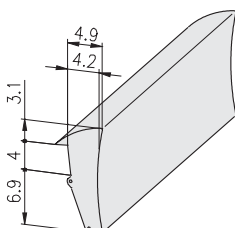
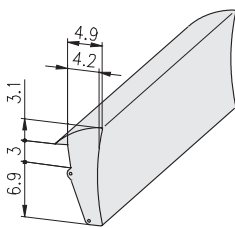
E3-slot



E4-slot

Technical data

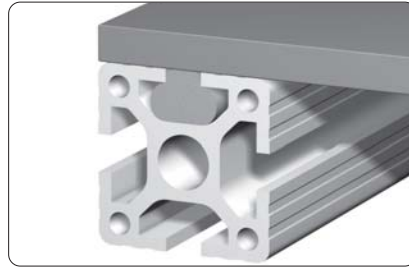
- length of ring: 100 m
- material: Santoprene
- free of silicon
- compatible with acrylic glass



Description	Colour	Weight	Article-No.
Wedge profile E3	grey	ring 5.0 kg/ring	1.41.51E3.1.99
Wedge profile E3	grey	cut to length 50 g/m	1.41.51E3.1-A00A00/... /... = length in mm

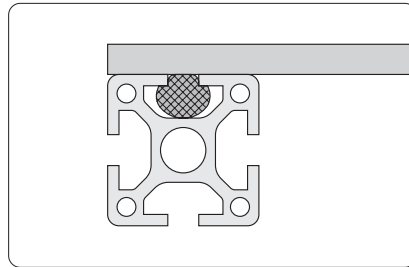
Description	Colour	Weight	Article-No.
Wedge profile E4	grey	ring 5.0 kg/ring	1.41.51E4.1.99
Wedge profile E4	grey	cut to length 50 g/m	1.41.51E4.1-A00A00/... /... = length in mm

Sponge rubber round cords

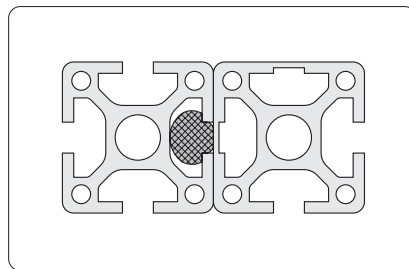


Application

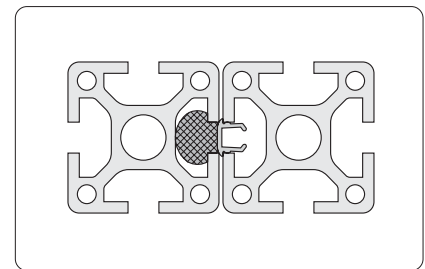
Sponge rubber round cords for sealing



Profile with panel element



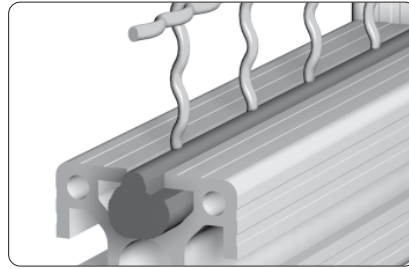
1 profile with slot
1 profile closed



2 profiles with slots
1 profile with slot-cover profile

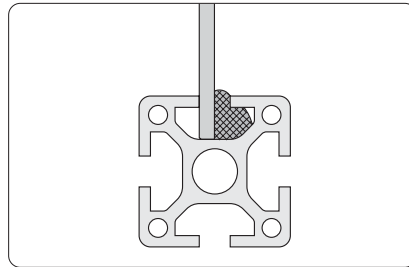
Sponge rubber round cord diameter-determination	
Profile slot	Sponge rubber diameter
H-slot	6 mm
F-slot	12 mm
E-slot	18 mm

Sponge rubber round cords

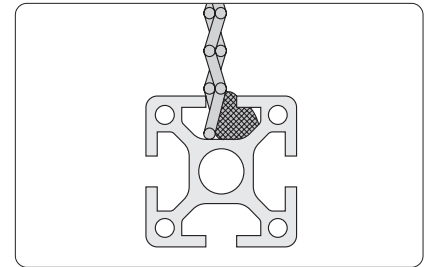


Application

For compensation of slot width on in-between sizes of cover panels.



Enclosures with panel materials

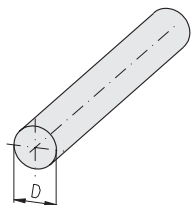


Enclosures with wire screens

Sponge rubber round cord diameter-determination		
Profile slot	Plate thickness	Sponge rubber diameter
H-slot	1 - 3 mm	6 mm
F-slot	1 - 2 mm	10 mm
	3 mm	8 mm
	4 - 5 mm	6 mm
E-slot	1 - 3 mm	10 mm
	3 - 4 mm	2×8 mm
	5 mm	2×6 mm

Technical data

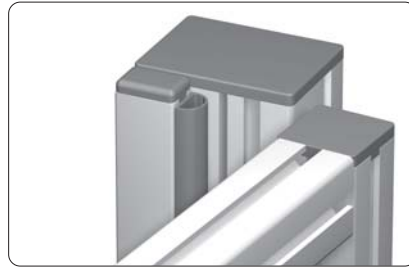
length of ring: 100 m
 material: EPDM
 colour: grey



Description	D	Weight	Article-No.
Sponge rubber round cords	Ø6 ring	1.1 kg/ring	1.41.606.99
Sponge rubber round cords	Ø6 cut to length	11 g/m	1.41.606-A00A00/...
Sponge rubber round cords	Ø8 ring	1.9 kg/ring	1.41.608.99
Sponge rubber round cords	Ø8 cut to length	19 g/m	1.41.608-A00A00/...
Sponge rubber round cords	Ø10 ring	3.2 kg/ring	1.41.610.99
Sponge rubber round cords	Ø10 cut to length	32 g/m	1.41.610-A00A00/...
Sponge rubber round cords	Ø12 ring	4.6 kg/ring	1.41.612.99
Sponge rubber round cords	Ø12 cut to length	46 g/m	1.41.612-A00A00/...
Sponge rubber round cords	Ø18 ring	10.0 kg/ring	1.41.618.99
Sponge rubber round cords	Ø18 cut to length	100 g/m	1.41.618-A00A00/...

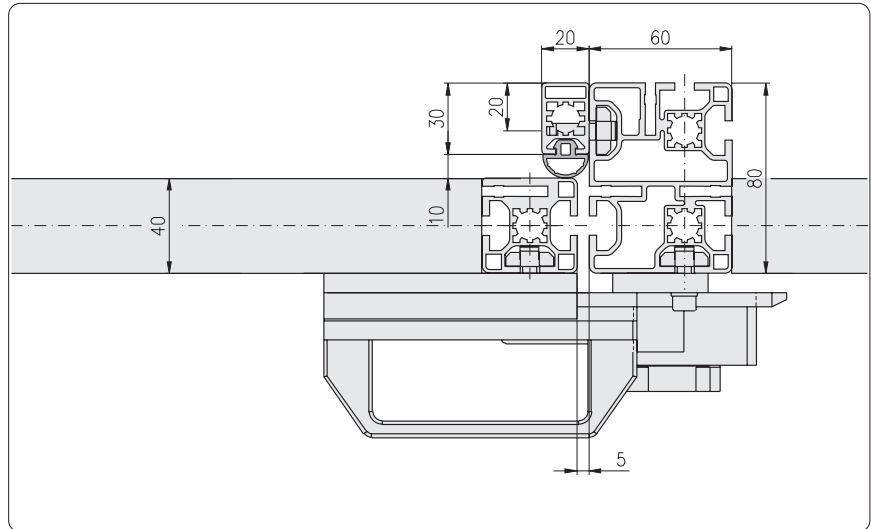
/... = length in mm

Sealing profile



Application

For sealing of doors and windows and for door stops

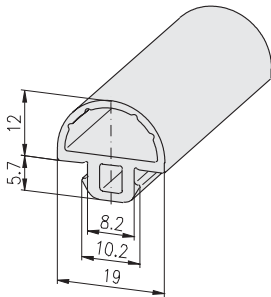


Technical data

length of ring: 40 m

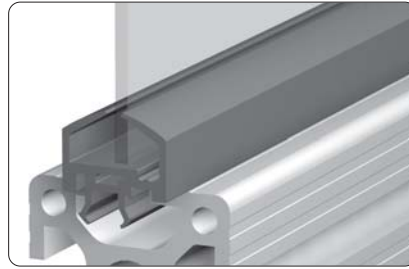
material: EPDM, 60° ± 5° Shore A

- free of silicon
- compatible with acrylic glass



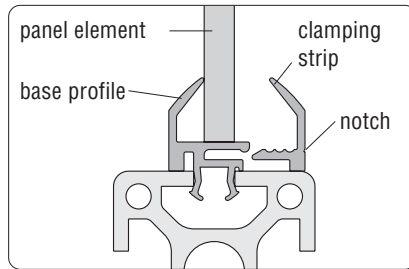
Description	Colour		Weight	Article-No.
Sealing profile F	black	ring	5.12 kg/ring	1.41.6510F.2.40
Sealing profile F	black	cut to length	128 g/m	1.41.6510F.2-A00A00/... /... = length in mm

Framing profiles



Application

The framing profile allows the installation of panels in closed frames.

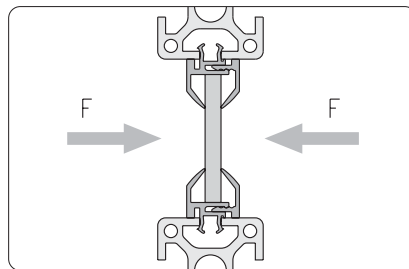


Assembly

1. Insert base profile in profile slot
2. Put panel element in position
3. Push clamping strip in position

Comments

The clamping strip is badged by a notch as a distinctive mark to the base profile.



Maximum loading of framing profile:

$$F_{max} = 200 \text{ N/m}$$

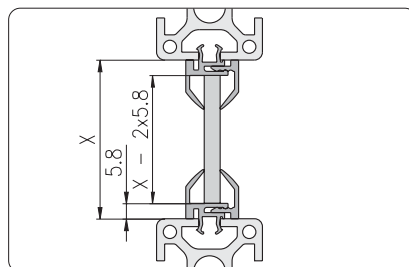
For maximum loading of element be aware of the stability of used framing profile.

Technical data

bar length: 6 m

- material:
- base body: PVC rigid, 98° Shore A
 - lip: PVC soft, TPE 60° ± 5° Shore A, compatible with acrylic glass

temperature range: -20°C to +80°C

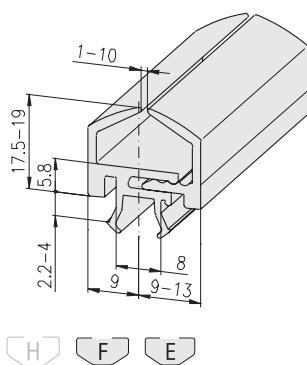




Comments

Suitable for panel elements from 1 to 10 mm thickness.

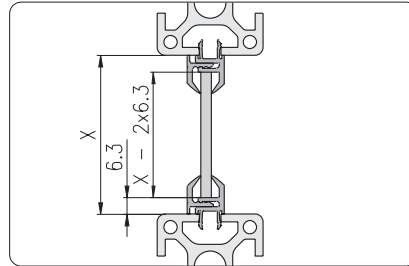
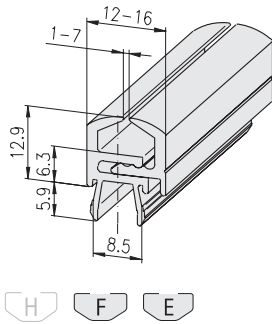
Colours

- grey: similar to RAL 7035
- black: similar to RAL 9011



Description	Colour		Weight	Article-No.
Framing profile F/E	grey	bar	1.1 kg/bar	1.41.710.1.60
 Framing profile F/E	grey	cut to length	181 g/m	1.41.710.1-A00A00/...
Framing profile F/E	black	bar	1.1 kg/bar	1.41.710.2.60
 Framing profile F/E	black	cut to length	181 g/m	1.41.710.2-A00A00/...

/... = length in mm





Comments

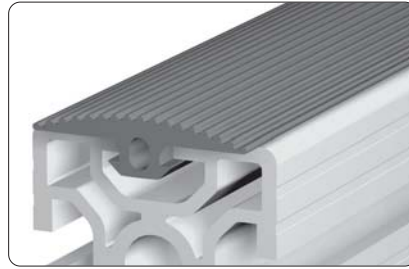
Suitable for panel elements from 1 to 7 mm thickness.

Colours

grey: similar to RAL 7035
black: similar to RAL 9011

Description	Colour	Weight	Article-No.
Framing profile F/E, 1-7 mm	grey bar	960 g/bar	1.41.720107.1.60
 Framing profile F/E, 1-7 mm	grey cut to length	160 g/m	1.41.720107.1-A00A00/...
Framing profile F/E, 1-7 mm	black bar	960 g/bar	1.41.720107.2.60
 Framing profile F/E, 1-7 mm	black cut to length	160 g/m	1.41.720107.2-A00A00/...

/... = length in mm

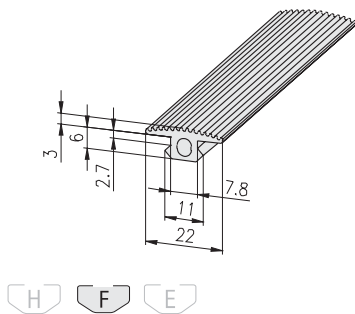
Rubber cover-profiles

Application

Rubber cover-profiles for profile protection
Suitable for:

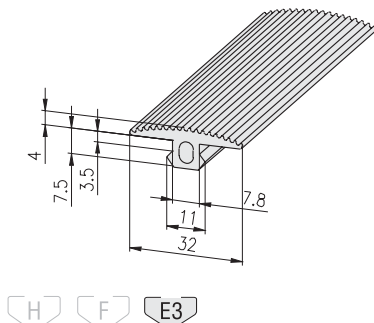
- door stop
- slide prevention on steps
- protection against damage
- handrails
- pads

Technical data

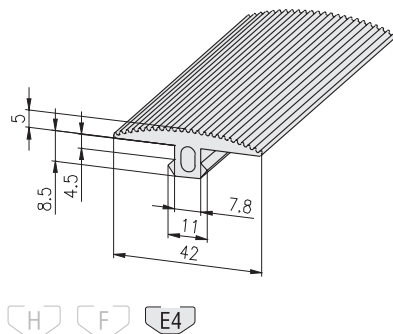
length of ring: 20 m
material: NBR, hardness 80 Shore A
oil and water resistant
colour: black


Description

Description	Weight	Article-No.
Rubber cover-profile F, black ring	2.4 kg/ring	1.41.8F30.20
Rubber cover-profile F, black cut to length	120 g/m	1.41.8F30-A00A00/... /... = length in mm


Description

Description	Weight	Article-No.
Rubber cover-profile E3, black ring	4.4 kg/ring	1.41.8E40.20
Rubber cover-profile E3, black cut to length	220 g/m	1.41.8E40-A00A00/... /... = length in mm


Description

Description	Weight	Article-No.
Rubber cover-profile E4, black ring	6.4 kg/ring	1.41.8E50.20
Rubber cover-profile E4, black cut to length	320 g/m	1.41.8E50-A00A00/... /... = length in mm

Cover caps



Application

Cover caps prevent dirt from entering and avoid lacerations.

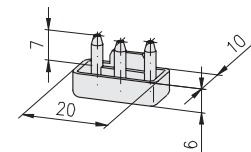
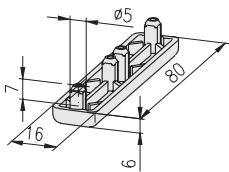
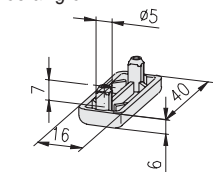
Technical data

material: PA-GF
temperature range: -20°C to +85°C

Comments

Before mounting debur core hole

Rectangle



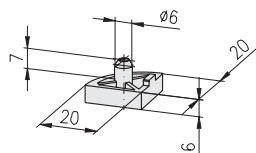
for profiles without core hole

Description	Colour	Weight	Article-No.
Cover cap 16×40, E only for E-Slot	black	3.9 g	1.42.09016040.2

Description	Colour	Weight	Article-No.
Cover cap 16×80, E	grey	7.1 g	1.42.09016080.1
Cover cap 16×80, E	black	7.1 g	1.42.09016080.2

Description	Colour	Weight	Article-No.
Cover cap 20×10	black	2 g	1.42.20201.2

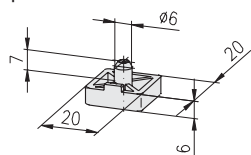
Soft



for profiles with core hole-Ø6

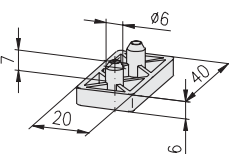
Description	Colour	Weight	Article-No.
Cover cap 20×20	grey	3 g	1.42.10200.1
Cover cap 20×20	black	3 g	1.42.10200.2

Square



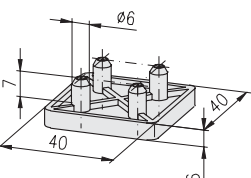
Description	Colour	Weight	Article-No.
Cover cap 20×20	grey	3 g	1.42.10202.1
Cover cap 20×20	black	3 g	1.42.10202.2

Rectangle

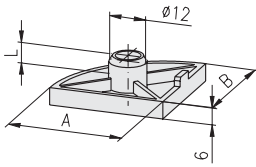


Description	Colour	Weight	Article-No.
Cover cap 20×40	grey	6 g	1.42.10204.1
Cover cap 20×40	black	6 g	1.42.10204.2

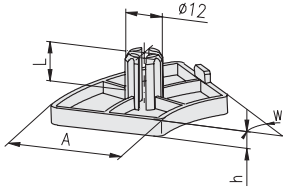
Square



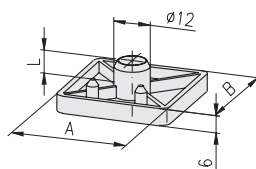
Description	Colour	Weight	Article-No.
Cover cap 40×40	black	6 g	1.42.10404.2

for profiles with core hole-Ø12
Soft


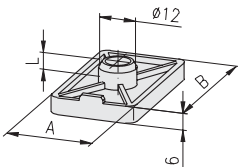
Description	A×B	L	Colour	Weight	Article-No.
Cover cap	30×30	7	grey	5 g	1.42.20300.1
Cover cap	30×30	7	black	5 g	1.42.20300.2
Cover cap	40×40	7	grey	8 g	1.42.20400.1
Cover cap	40×40	7	black	8 g	1.42.20400.2
Cover cap	50×50	7	grey	12 g	1.42.20500.1
Cover cap	50×50	7	black	12 g	1.42.20500.2

Round

note "h" !

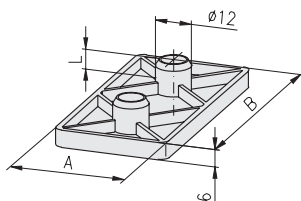
Description	A	W	h	L	Colour	Weight	Article-No.
Cover cap	40, round 30°	4	14		black	6 g	1.42.2040R30.2
Cover cap	40, round 45°	6	14		black	8 g	1.42.2040R45.2
Cover cap	40, round 60°	6	14		black	12 g	1.42.2040R60.2
Cover cap	40, round 90°	6	14		black	16 g	1.42.2040R90.2

Square


Description	A×B	L	Colour	Weight	Article-No.
Cover cap	30×30	14	grey	6 g	1.42.20303.1
Cover cap	30×30	14	black	6 g	1.42.20303.2
Cover cap	40×40	7	grey	10 g	1.42.20404.1
Cover cap	40×40	7	black	10 g	1.42.20404.2
Cover cap	45×45	14	black	12 g	1.42.2045045.2
Cover cap	50×50	7	grey	15 g	1.42.20505.1
Cover cap	50×50	7	black	15 g	1.42.20505.2
Cover cap	60×60	14	black	18 g	1.42.2060060.2

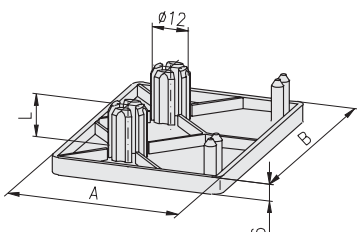
Rectangle


Description	A×B	L	Colour	Weight	Article-No.
Cover cap	20×30	7	black	4 g	1.42.20203.2
Cover cap	30×50	7	grey	8 g	1.42.20305.1
Cover cap	30×50	7	black	8 g	1.42.20305.2
Cover cap	45×60	14	black	12.1 g	1.42.2045060.2

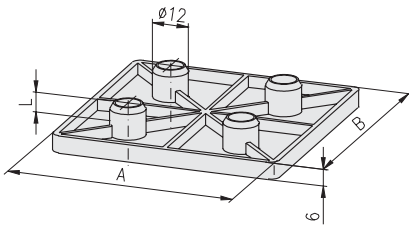


Description	A×B	L	Colour	Weight	Article-No.
Cover cap	30×60	7	grey	8 g	1.42.20306.1
Cover cap	30×60	7	black	8 g	1.42.20306.2
Cover cap	30×100	7	black	20 g	1.42.20310.2
1) Cover cap	30×150	7	black	27 g	1.42.20315.2
Cover cap	40×80	7	grey	18 g	1.42.20408.1
Cover cap	40×80	7	black	18 g	1.42.20408.2
Cover cap	45×90	14	black	20.5 g	1.42.2045090.2
Cover cap	50×100	7	grey	26 g	1.42.20510.1
Cover cap	50×100	7	black	26 g	1.42.20510.2
Cover cap	50×150	7	black	40 g	1.42.20515.2
Cover cap	60×90	14	black	25.9 g	1.42.2060090.2

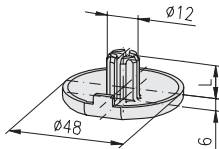
1) only for E-Slot



Description	A×B	L	Colour	Weight	Article-No.
Cover cap	60×80	14	black	21.4 g	1.42.2060080.2

Square


Description	AxB	L	Colour	Weight	Article-No.
Cover cap	80x80	7	black	34 g	1.42.20808.2
Cover cap	90x90	14	black	42 g	1.42.2090090.2
Cover cap	100x100	7	black	52 g	1.42.21010.2

Ø48 for hand rail profile


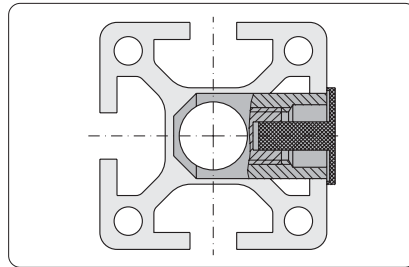
Technical data
material: PA-GF

Description	L	Colour	Weight	Article-No.
Cover cap Ø48 for hand rail profile	14	grey	1.8 g	1.42.2048R00.1
Cover cap Ø48 for hand rail profile	14	black	1.8 g	1.42.2048R00.2

Cover plugs



Cover plug in combination with cover profile

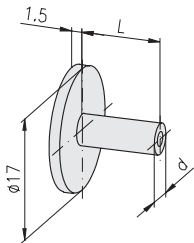


Application

The cover plug allows the closing of the connector cross bushing bore.

Technical data

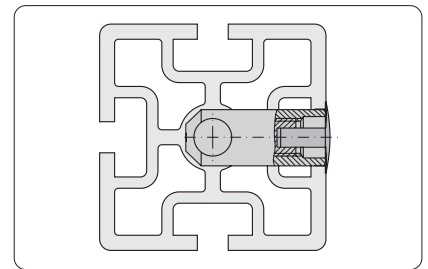
material: PE



Description	Colour	L	d	Weight	Article-No.
Cover plug 20	grey	3.5	Ø4.3	2 g	1.42.502.1
Cover plug 20	black	3.5	Ø4.3	2 g	1.42.502.2
Cover plug 30	grey	6.0	Ø5.3	3 g	1.42.503.1
Cover plug 30	black	6.0	Ø5.3	3 g	1.42.503.2
Cover plug 40	grey	11.0	Ø5.3	4 g	1.42.504.1
Cover plug 40	black	11.0	Ø5.3	4 g	1.42.504.2
Cover plug 50	grey	16.0	Ø5.3	5 g	1.42.505.1
Cover plug 50	black	16.0	Ø5.3	5 g	1.42.505.2

Cover plugs domed

C

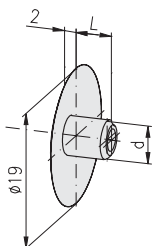


Application

The cover plug allows the closing of the connector cross bushing bore.

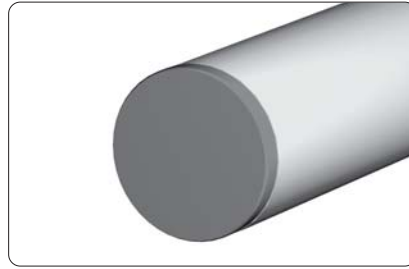
Technical data

material: PE



Description	Colour	L	d	Weight	Article-No.
Cover plug 20 domed	grey	3.5	Ø4.3	0.2 g	1.42.5120.1
Cover plug 20 domed	black	3.5	Ø4.3	0.2 g	1.42.5120.2
Cover plug 30 domed	grey	6.0	Ø5.3	0.3 g	1.42.5130.1
Cover plug 30 domed	black	6.0	Ø5.3	0.3 g	1.42.5130.2
Cover plug 40 domed	grey	11.0	Ø5.3	0.4 g	1.42.5140.1
Cover plug 40 domed	black	11.0	Ø5.3	0.4 g	1.42.5140.2
Cover plug 45 domed	grey	12.5	Ø5.3	0.4 g	1.42.5145.1
Cover plug 45 domed	black	12.5	Ø5.3	0.4 g	1.42.5145.2
Cover plug 50 domed	grey	15.0	Ø5.3	0.5 g	1.42.5150.1
Cover plug 50 domed	black	15.0	Ø5.3	0.5 g	1.42.5150.2
Cover plug 60 domed	grey	20.0	Ø5.3	0.7 g	1.42.5160.1
Cover plug 60 domed	black	20.0	Ø5.3	0.7 g	1.42.5160.2

Cover caps for tubes

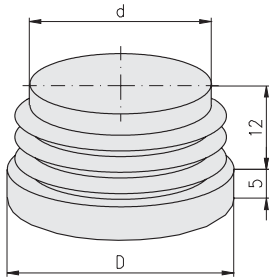


Application

The cover cap allows the closing of the aluminium tube (inner tube $\varnothing = d$)

Technical data

material: PE



Description	D	Colour	d	Weight	Article-No.
Tube cover cap	Ø20	grey	Ø16	1.8 g	1.42.6020.1
Tube cover cap	Ø20	black	Ø16	1.8 g	1.42.6020.2
Tube cover cap	Ø30	grey	Ø24	3.4 g	1.42.6030.1
Tube cover cap	Ø30	black	Ø24	3.4 g	1.42.6030.2
Tube cover cap	Ø40	grey	Ø32	5.3 g	1.42.6040.1
Tube cover cap	Ø40	black	Ø32	5.3 g	1.42.6040.2

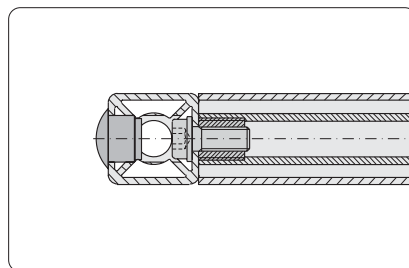
Cover caps for screw bores

C

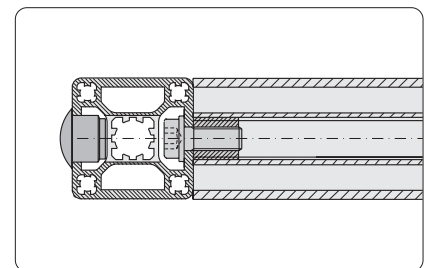


Application

The cover plug allows the closing of the screw bore.



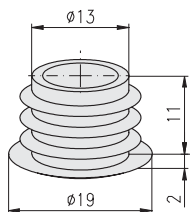
Profile 30



Profile 40

Technical data

material: PE



Description	Colour	Weight	Article-No.
Cover plug	Ø15 grey	1.3 g	1.42.6114.1
Cover plug	Ø15 black	1.3 g	1.42.6114.2

Radius covers

C

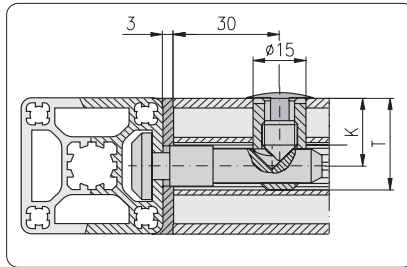


Application

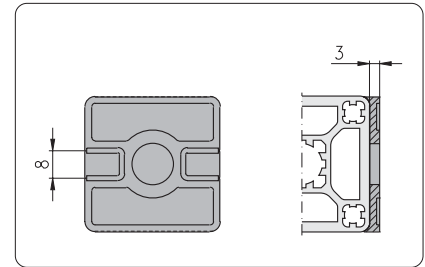
For covering the exterior profile radius

Technical data

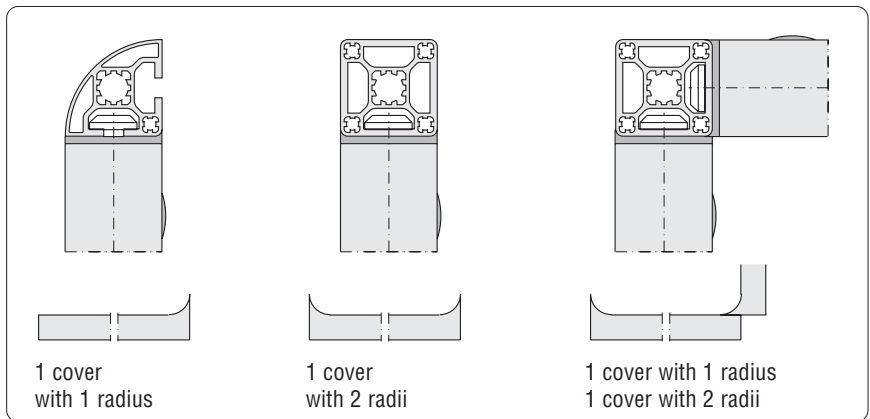
material: PA-GF



Drill dimensions by use of radius covers (dimensions K, T → connector-cross bushings 1.2B)



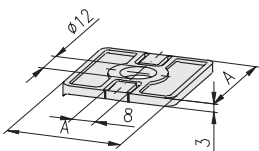
For mounting of panels the slots can be broken out



Mounting-Variations

Square

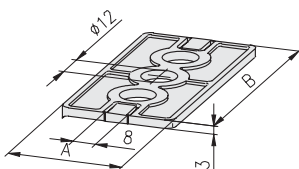
with one radius



Description	A	Colour	Weight	Article-No.
Radius cover 1R	30	grey	3.1 g	1.43.10030030.1
Radius cover 1R	30	black	3.1 g	1.43.10030030.2
Radius cover 1R	40	grey	6.1 g	1.43.10040040.1
Radius cover 1R	40	black	6.1 g	1.43.10040040.2
Radius cover 1R	45	grey	5.4 g	1.43.10045045.1
Radius cover 1R	45	black	5.4 g	1.43.10045045.2

Rectangle

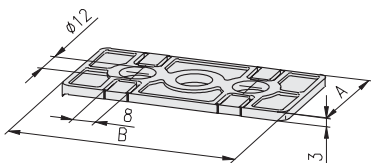
with one radius



Description	A	B	Colour	Weight	Article-No.
Radius cover 1R	30	60	grey	5.8 g	1.43.10030060.1
Radius cover 1R	30	60	black	5.8 g	1.43.10030060.2
Radius cover 1R	40	80	grey	11.8 g	1.43.10040080.1
Radius cover 1R	40	80	black	11.8 g	1.43.10040080.2
Radius cover 1R	45	90	grey	10.7 g	1.43.10045090.1
Radius cover 1R	45	90	black	10.7 g	1.43.10045090.2

Rectangle 90°

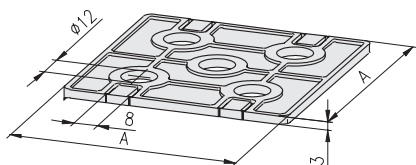
with one radius



Description	A	B	Colour	Weight	Article-No.
Radius cover 1R	30	60	grey	5.8 g	1.43.11030060.1
Radius cover 1R	30	60	black	5.8 g	1.43.11030060.2
Radius cover 1R	40	80	grey	11.8 g	1.43.11040080.1
Radius cover 1R	40	80	black	11.8 g	1.43.11040080.2
Radius cover 1R	45	90	grey	10.8 g	1.43.11045090.1
Radius cover 1R	45	90	black	10.8 g	1.43.11045090.2

Square

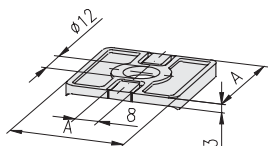
with one radius



Description	A	Colour	Weight	Article-No.
Radius cover 1R	60	grey	12.0 g	1.43.10060060.1
Radius cover 1R	60	black	12.0 g	1.43.10060060.2
Radius cover 1R	80	grey	24.0 g	1.43.10080080.1
Radius cover 1R	80	black	24.0 g	1.43.10080080.2

Square

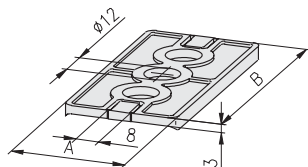
with two radii



Description	A	Colour	Weight	Article-No.
Radius cover 2R	30	grey	3.2 g	1.43.20030030.1
Radius cover 2R	30	black	3.2 g	1.43.20030030.2
Radius cover 2R	40	grey	6.3 g	1.43.20040040.1
Radius cover 2R	40	black	6.3 g	1.43.20040040.2
Radius cover 2R	45	grey	5.6 g	1.43.20045045.1
Radius cover 2R	45	black	5.6 g	1.43.20045045.2

Rectangle

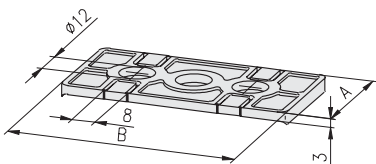
with two radii



Description	A	B	Colour	Weight	Article-No.
Radius cover 2R	30	60	grey	6.0 g	1.43.20030060.1
Radius cover 2R	30	60	black	6.0 g	1.43.20030060.2
Radius cover 2R	40	80	grey	12.0 g	1.43.20040080.1
Radius cover 2R	40	80	black	12.0 g	1.43.20040080.2
Radius cover 2R	45	90	grey	10.9 g	1.43.20045090.1
Radius cover 2R	45	90	black	10.9 g	1.43.20045090.2

Rectangle 90°

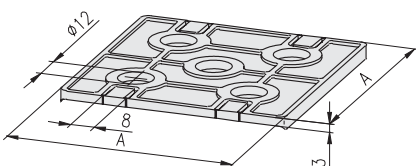
with two radii



Description	A	B	Colour	Weight	Article-No.
Radius cover 2R	30	60	grey	6.0 g	1.43.21030060.1
Radius cover 2R	30	60	black	6.0 g	1.43.21030060.2
Radius cover 2R	40	80	grey	12.0 g	1.43.21040080.1
Radius cover 2R	40	80	black	12.0 g	1.43.21040080.2
Radius cover 2R	45	90	grey	11.0 g	1.43.21045090.1
Radius cover 2R	45	90	black	11.0 g	1.43.21045090.2

Square

with two radii



Description	A	Colour	Weight	Article-No.
Radius cover 2R	60	grey	12.0 g	1.43.20060060.1
Radius cover 2R	60	black	12.0 g	1.43.20060060.2
Radius cover 2R	80	grey	24.0 g	1.43.20080080.1
Radius cover 2R	80	black	24.0 g	1.43.20080080.2

Radius compensations

C

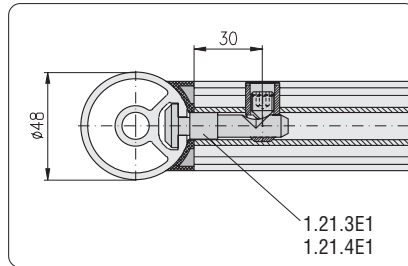
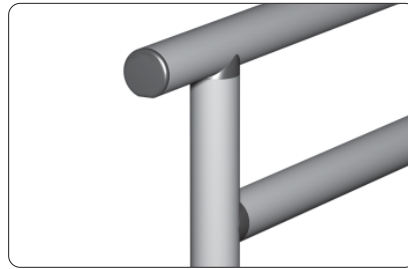


Application

Radius compensation for hand rails
 ↳ Profile applications 1.1E.03

Comments

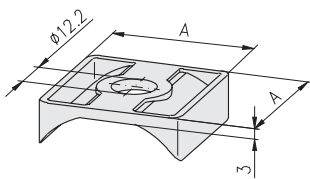
Angled joints at any required angle.
 Not suitably for the use with tilted hand rails.



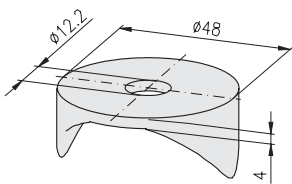
Working dimensions for hand rail straight with radius compensation

Technical data

material: PA-GF



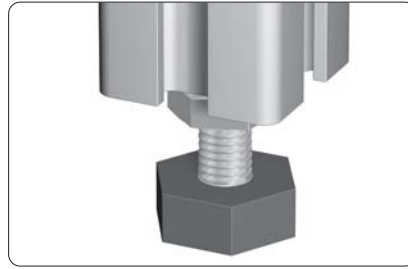
- 16
- 20
- 30
- 40
- 45
- 50
- 60



Description	A×A	Colour	Weight	Article-No.
Radius compensations	30×30	grey	4.0 g	1.43.71030030.1
Radius compensations	30×30	black	4.0 g	1.43.71030030.2
Radius compensations	40×40	grey	7.0 g	1.43.71040040.1
Radius compensations	40×40	black	7.0 g	1.43.71040040.2

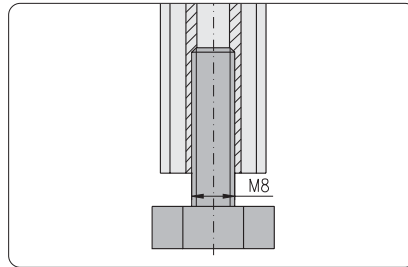
Description	Colour	Weight	Article-No.
Radius compensations Ø48	grey	4.0 g	1.43.71048000.1
Radius compensations Ø48	black	4.0 g	1.43.71048000.2

Levelling feet

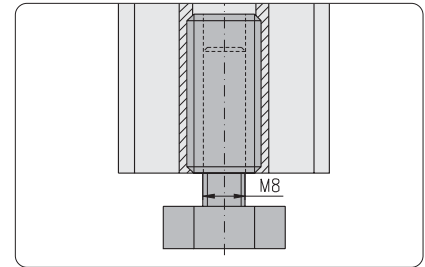


Assembly

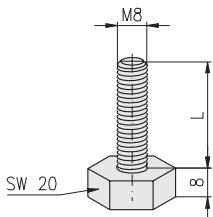
Fastening in core hole $\varnothing 6$ mm with thread M8



Fastening in core hole $\varnothing 6$ mm with thread M8



Fastening in core hole $\varnothing 12$ with threaded insert M14/M8



Technical data

- material:
- plate: PE-HD
 - screw: steel, galvanised
- max. static load: 2,500 N

Description

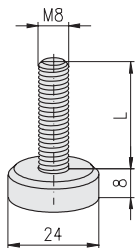
Floor levelling screw, SW20, M8x30

Weight

20 g

Article-No.

1.44.002003



Technical data

- material:
- plate: PE-HD
 - screw: steel, galvanised
- max. static load: 2,500 N

Description

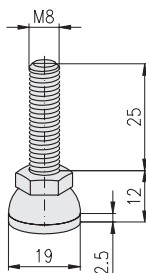
Floor levelling screw, $\varnothing 24$, M8x30

Weight

22 g

Article-No.

1.44.002403



Technical data

- material:
- foot plate: PA, black
 - threaded bolt: steel, galvanised
- max. static load: 500 N
with anti-slip-disc

Description

Levelling foot, PA, 20 M8x25

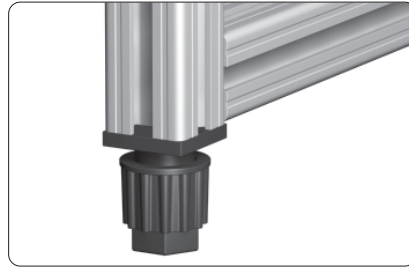
Weight

14 g

Article-No.

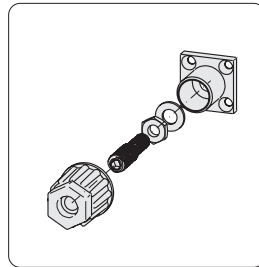
1.44.003020

Hand adjustable feet

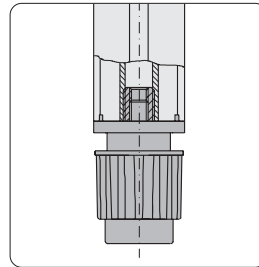


Application

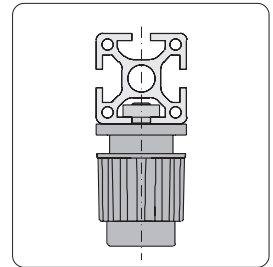
For manual levelling of benches, tables and light bases.



Height adjustable alternative by hand or with tool



Fastening in core hole

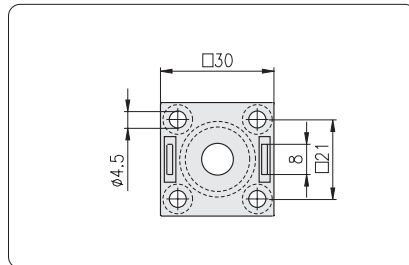
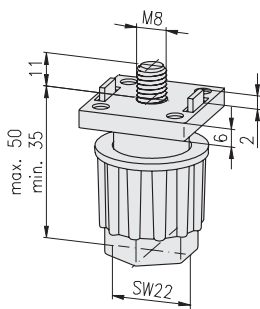


Fastening in slot

Technical data

material:

- capsule: PA, black
 - spindle, nut and washer: steel galvanised
- max. static load: 1,500 N



Description

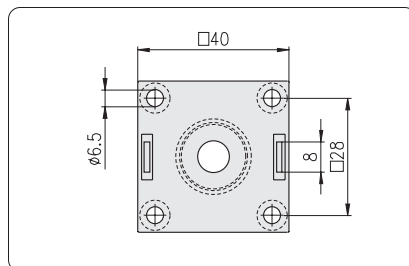
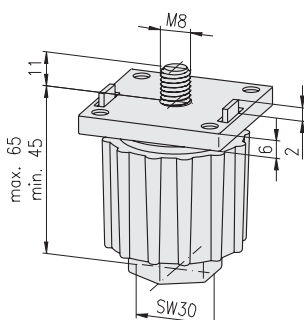
Hand adjustable foot 30

Weight

40 g

Article-No.

1.44.203008



Description

Hand adjustable foot 40

Weight

78 g

Article-No.

1.44.204008

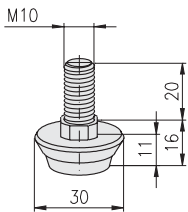
Levelling feet



Assembly

Fastening in core hole with threaded insert M14/M10

For profiles with core hole-Ø 12 mm



Technical data

material:

- foot plate: PA, black
 - cap: steel, galvanised
 - screw thread: steel, galvanised
- max. static load: 1,500 N

Description

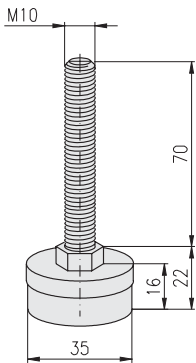
Levelling furniture foot, Ø30, M10×18

Weight

Article-No.

24 g

1.44.303002



Technical data

material:

- foot plate: PA, black
 - cap: steel, galvanised
 - screw thread: steel, galvanised
- max. static load: 1,500 N

Description

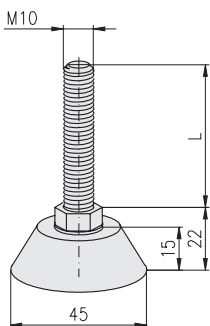
Levelling foot, Ø35, M10×70

Weight

Article-No.

70 g

1.44.303507



Technical data

material:

- foot plate: PA, black
 - screw thread: steel, galvanised
- max. static load: 1,500 N

Description

L

Levelling foot, Ø45, M10×50

Levelling foot, Ø45, M10×70

Weight

Article-No.

60 g

1.44.304505

69 g

1.44.304507

Adjustable tilt-feet



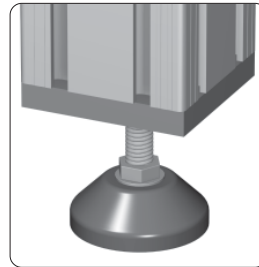
Application

Adjustable tilt-feet for gradual height adjustment of sub-assemblies such as:

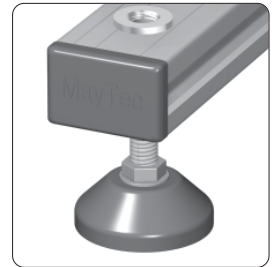
- tables
- bases
- shelves
- stands



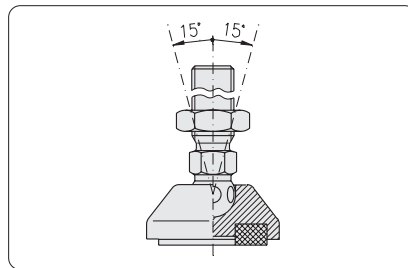
Fastening in core hole thread M14



Fastening with base plate, for profiles without centric core hole



Fastening by press-fit threaded insert across the profile

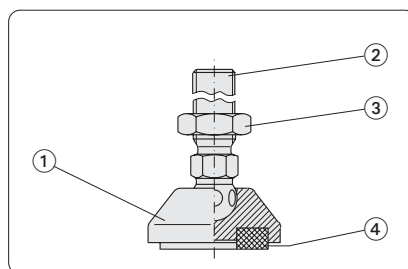


Levelling via ball and ball socket $\pm 15^\circ$

Comments

Infinitely variable adjustable tilt-feet for use either with:

- anti-slip disc
- cushion element



Adjustable tilt-feet - Single parts					
Pos.	Description	Material			
		PA	Steel	Stainl. steel 1.4305	NBR
	Adjustable tilt-foot-				
①	plate	•	•	•	
②	spindles		•	•	
③	nuts		•	•	
④	anti-slip disc cushion element				• •

Adjustable tilt-foot plates without mounting holes



Technical data

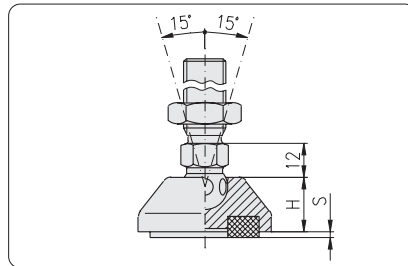
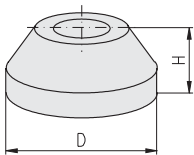
material:

PA: PA-GF, black

Steel: steel, black powder-coated

Stainless steel: stainless steel 1.4305

F = static load max. in kN



S = height of:

- anti-slip disc (S = 2 mm)
- cushion element (S = 10 mm)

Design without mounting holes

PA

Description	D	H	F	Weight	Article-No.
Adjustable tilt-foot plate PA, 30	Ø29	18	7 kN	8 g	1.44.411030
Adjustable tilt-foot plate PA, 40	Ø39	18	10 kN	13 g	1.44.411040
Adjustable tilt-foot plate PA, 45	Ø44	18	10 kN	15 g	1.44.411045
Adjustable tilt-foot plate PA, 50	Ø49	18	10 kN	16 g	1.44.411050
Adjustable tilt-foot plate PA, 60	Ø59	18	10 kN	20 g	1.44.411060

Steel

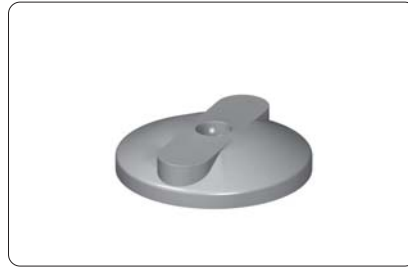
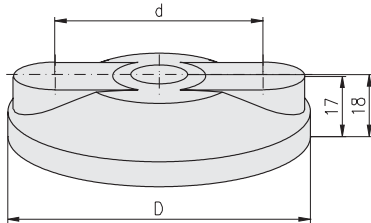
Adjustable tilt-foot plate steel, 30	Ø29	18	15 kN	52 g	1.44.431030
Adjustable tilt-foot plate steel, 40	Ø39	18	20 kN	99 g	1.44.431040
Adjustable tilt-foot plate steel, 45	Ø44	18	20 kN	115 g	1.44.431045
Adjustable tilt-foot plate steel, 50	Ø49	18	25 kN	140 g	1.44.431050
Adjustable tilt-foot plate steel, 60	Ø59	18	25 kN	190 g	1.44.431060
Adjustable tilt-foot plate steel, 80	Ø79	18	30 kN	460 g	1.44.431080
Adjustable tilt-foot plate steel, 100	Ø99	20	35 kN	760 g	1.44.431100
Adjustable tilt-foot plate steel, 120	Ø119	22	35 kN	1,150 g	1.44.431120

Stainless steel



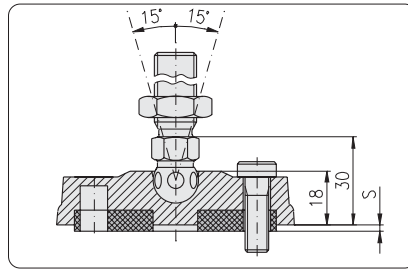
Adjustable tilt-foot plate stainless, 30	Ø29	18	15 kN	60 g	1.44.431030V
Adjustable tilt-foot plate stainless, 40	Ø39	18	20 kN	97 g	1.44.431040V
Adjustable tilt-foot plate stainless, 45	Ø44	18	20 kN	112 g	1.44.431045V
Adjustable tilt-foot plate stainless, 50	Ø49	18	25 kN	120 g	1.44.431050V
Adjustable tilt-foot plate stainless, 60	Ø59	18	25 kN	216 g	1.44.431060V
Adjustable tilt-foot plate stainless, 80	Ø79	18	30 kN	345 g	1.44.431080V
Adjustable tilt-foot plate stainless, 100	Ø99	18	35 kN	640 g	1.44.431100V
Adjustable tilt-foot plate stainless, 120	Ø119	18	35 kN	817 g	1.44.431120V

Adjustable tilt-foot plates with mounting holes



Technical data

material:
PA: PA-GF, black
F = static load max. in kN



Comments

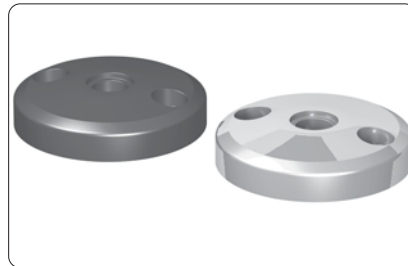
The holes for fastening screws are closed on the upper side and can be bored open if required.

S = height of:
• anti-slip disc (S = 2 mm)
• cushion element (S = 10 mm)

Design with mounting holes

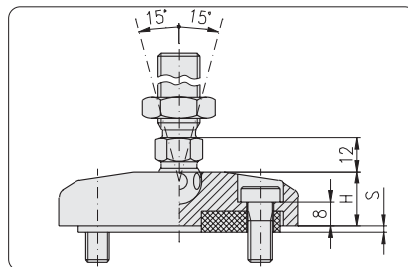
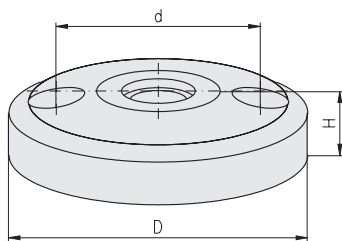
PA

Description	D	d	F	Weight	Article-No.
Adjustable tilt-foot plate PA, 80	Ø79	Ø54	10 kN	43 g	1.44.411080
Adjustable tilt-foot plate PA, 100	Ø99	Ø74	10 kN	65 g	1.44.411100
Adjustable tilt-foot plate PA, 120	Ø119	Ø94	10 kN	100 g	1.44.411120



Technical data

material:
Steel: steel, black powder-coated
Stainless steel: stainless steel 1.4305 pickled and passivated
F = static load max. in kN



Comments

Fixing drilling with counterbore DIN 74 - M8 for cap-screw DIN 6912-M8

S = height of:
• anti-slip disc (S = 2 mm)
• cushion element (S = 10 mm)

Design with mounting holes

Steel

Description	D	H	d	F	Weight	Article-No.
Adjustable tilt-foot plate steel, 80	Ø79	18	Ø54	30 kN	430 g	1.44.432080
Adjustable tilt-foot plate steel, 100	Ø99	20	Ø74	35 kN	740 g	1.44.432100
Adjustable tilt-foot plate steel, 120	Ø119	18	Ø94	35 kN	1,130 g	1.44.432120

Stainless steel

C R

Adjustable tilt-foot plate stainl., 80	Ø79	18	Ø54	30 kN	345 g	1.44.432080V
Adjustable tilt-foot plate stainl., 100	Ø99	18	Ø74	35 kN	640 g	1.44.432100V
Adjustable tilt-foot plate stainl., 120	Ø119	18	Ø94	35 kN	817 g	1.44.432120V

Adjustable tilt-foot spindles

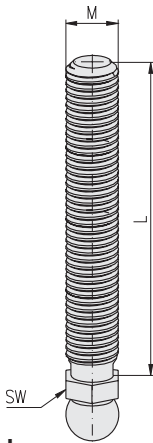


Technical data

material:

Steel: steel, galvanised
 Stainless steel: stainless steel 1.4305, pickled and passivated

Steel



Stainless steel

C R

Description	G × L	SW	Weight	Article-No.
Adjustable tilt-foot spindle, steel	M8 × 40	14	17 g	1.44.4608040
Adjustable tilt-foot spindle, steel	M8 × 80	14	31 g	1.44.4608080
Adjustable tilt-foot spindle, steel	M10 × 45	14	37 g	1.44.4610045
Adjustable tilt-foot spindle, steel	M10 × 90	14	51 g	1.44.4610090
Adjustable tilt-foot spindle, steel	M12 × 66	14	56 g	1.44.4612066
Adjustable tilt-foot spindle, steel	M12 × 100	14	79 g	1.44.4612100
Adjustable tilt-foot spindle, steel	M14 × 66	14	87 g	1.44.4614066
Adjustable tilt-foot spindle, steel	M14 × 100	14	119 g	1.44.4614100
Adjustable tilt-foot spindle, steel	M14 × 150	14	166 g	1.44.4614150
Adjustable tilt-foot spindle, steel	M16 × 66	17	111 g	1.44.4616066
Adjustable tilt-foot spindle, steel	M16 × 100	17	155 g	1.44.4616100
Adjustable tilt-foot spindle, steel	M16 × 150	17	220 g	1.44.4616150
Adjustable tilt-foot spindle, steel	M20 × 100	21	237 g	1.44.4620100
Adjustable tilt-foot spindle, steel	M20 × 150	21	331 g	1.44.4620150
Adjustable tilt-foot spindle, stainless	M14 × 66	14	87 g	1.44.4614066V
Adjustable tilt-foot spindle, stainless	M14 × 88	14	104 g	1.44.4614088V
Adjustable tilt-foot spindle, stainless	M14 × 100	14	119 g	1.44.4614100V
Adjustable tilt-foot spindle, stainless	M14 × 125	14	138 g	1.44.4614125V
Adjustable tilt-foot spindle, stainless	M14 × 150	14	166 g	1.44.4614150V

Adjustable tilt-foot nuts

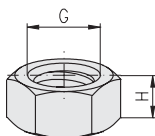


Technical data

material:

Steel: steel, galvanised
 Stainless steel: stainless steel 1.4305, pickled and passivated

Steel



Stainless steel

C R

Description	G	H	Weight	Article-No.
Adjustable tilt-foot nut	M8	5	5 g	1.44.46M08
Adjustable tilt-foot nut	M10	6	8 g	1.44.46M10
Adjustable tilt-foot nut	M12	7	10 g	1.44.46M12
Adjustable tilt-foot nut	M14	8	16 g	1.44.46M14
Adjustable tilt-foot nut	M16	8	17 g	1.44.46M16
Adjustable tilt-foot nut	M20	9	35 g	1.44.46M20
Adjustable tilt-foot nut, stainless	M14	8	16 g	1.44.46M14V

Adjustable tilt-foot anti-slip discs

C

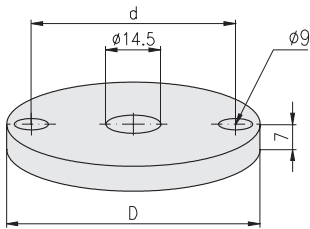
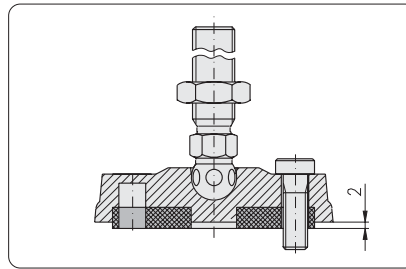


Application

Element for protection against dislocation and floor damage

Technical data

material: NBR, oil and water resistant
 colour: black
 hardness: 80 Shore A
 F = static load max. in KN



Description

	D	d	F	Weight	Article-No.
Adj. tilt-foot anti-slip disc for plate 30	Ø20	-	5 kN	2.0 g	1.44.471030
Adj. tilt-foot anti-slip disc for plate 40	Ø30	-	6 kN	4.0 g	1.44.471040
Adj. tilt-foot anti-slip disc for plate 45	Ø35	-	7 kN	5.5 g	1.44.471045
Adj. tilt-foot anti-slip disc for plate 50	Ø39	-	8 kN	7.5 g	1.44.471050
Adj. tilt-foot anti-slip disc for plate 60	Ø49	-	9 kN	12.0 g	1.44.471060
Adj. tilt-foot anti-slip disc for plate 80	Ø67	Ø54	10 kN	22.0 g	1.44.471080
Adj. tilt-foot anti-slip disc for plate 100	Ø87	Ø74	10 kN	36.0 g	1.44.471100
Adj. tilt-foot anti-slip disc for plate 120	Ø107	Ø94	10 kN	57.0 g	1.44.471120

Adjustable tilt-foot cushion elements

C

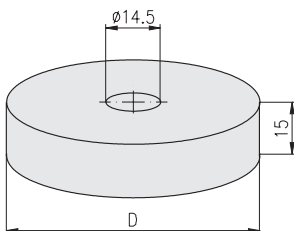
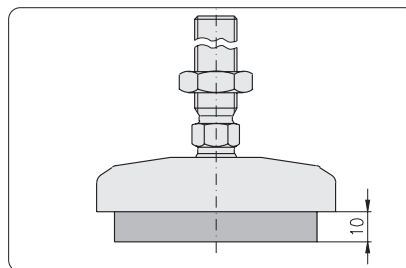


Application

Cushion elements

Technical data

material: NBR, oil and water resistant
 colour: black
 hardness: 70 Shore A
 F = static load max. in N



Description

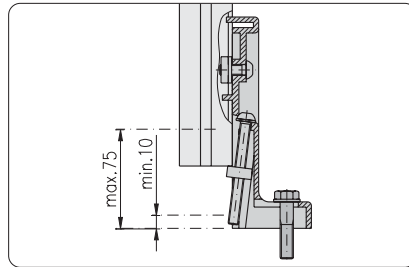
	D	F	Weight	Article-No.
Adj. tilt-foot cushion element for plate 40	Ø30	150 N	14 g	1.44.472040
Adj. tilt-foot cushion element for plate 45	Ø35	175 N	19 g	1.44.472045
Adj. tilt-foot cushion element for plate 50	Ø39	200 N	24 g	1.44.472050
Adj. tilt-foot cushion element for plate 60	Ø49	250 N	35 g	1.44.472060
Adj. tilt-foot cushion element for plate 80	Ø67	500 N	68 g	1.44.472080
Adj. tilt-foot cushion element for plate 100	Ø87	800 N	118 g	1.44.472100
Adj. tilt-foot cushion element for plate 120	Ø107	1,200 N	188 g	1.44.472120

Angular adjusting feet



Application

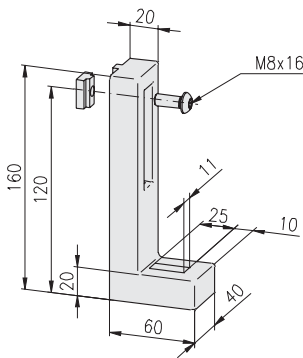
For fastening of frames to floor or wall



Technical data

material:

- base body: GD-Al, black
- nuts: steel galvanised
- screws: steel galvanised
- max. static load: 10,000 N



Delivery unit

- base body
- nut M8
- screw M8x16 - 10.9

Description

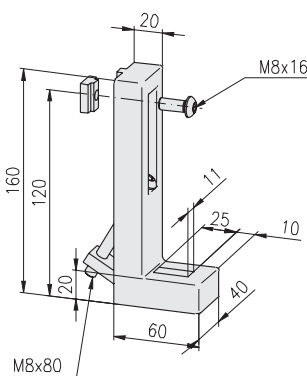
Angular adjusting foot without adjusting screw

Weight

Article-No.

236 g

1.44.716001



Delivery unit:

- base body
- nut M8
- screw M8x16 - 10.9
- screw M8x80 - 10.9
- square nut

Description

Angular adjusting foot with adjusting screw

Weight

Article-No.

264 g

1.44.716002

**Base foot
for profile 40x40**

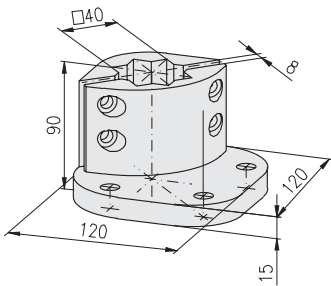
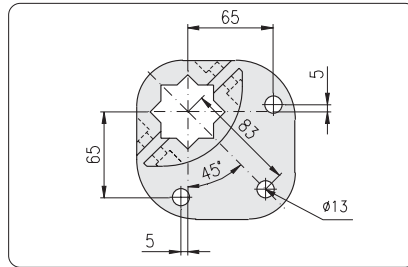


Application

Base feet for fastening profiles and frames to floor or wall.

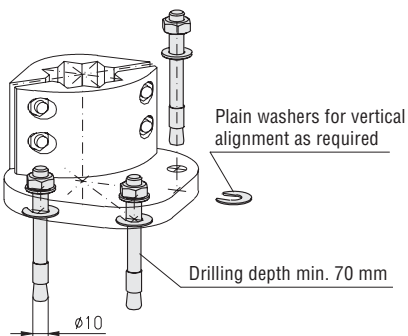
Technical data

material: GD-Zn



Description	Weight	Article-No.
Base foot for profile 40x40	979 g	1.44.83040

Floor mounting set



Description	Weight	Article-No.
Floor mounting set 3 MKT	202.3 g	1.44.83BB
Single parts	Pcs.	Weight
Pin anchor MKT, B10/20/90	3	65.3 g
Plain washer 1xØ24/11	8	0.8 g
		Article-No.
		0.66.MKT.B1020/90
		1.44.89011324

Base feet

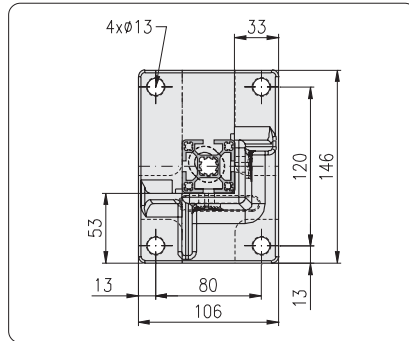
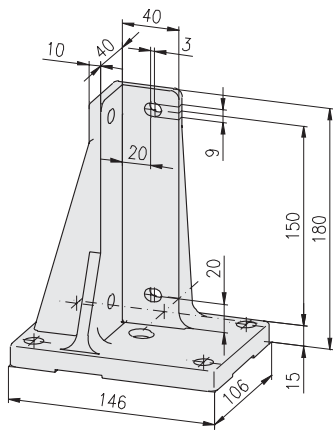


Application

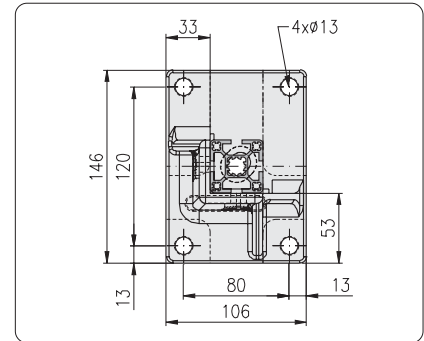
Base feet for fastening profiles and frames to floor or wall

Technical data

material: GK AlZn 10Si8Mg



40x40, type 1, left



40x40, type 1, right

Comments

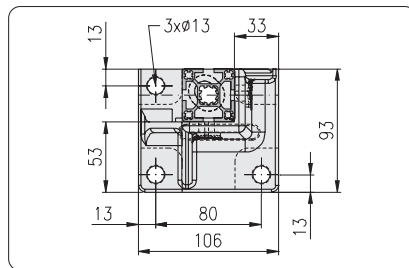
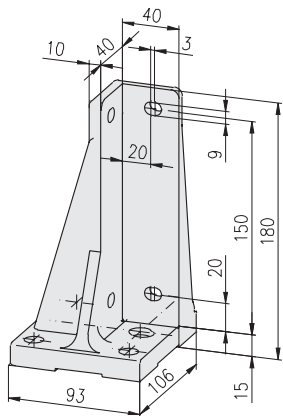
3D picture shows type 1, right mirror-inverted: type 1, left

Mounting sets (↔ 167, 168)

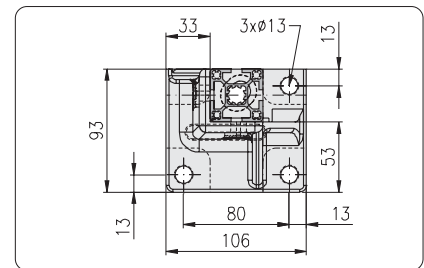
Floor mounting set 4 MKT
Profile mounting set 4 EM8

Description

Description	for profile	Weight	Article-No.
Base foot 40x40, type 1, left	40x40, 45x45	1.06 kg	1.44.84.4040.00L
Base foot 40x40, type 1, right	40x40, 45x45	1.06 kg	1.44.84.4040.00R



40x40, type 2, left



40x40, type 2, right

Comments

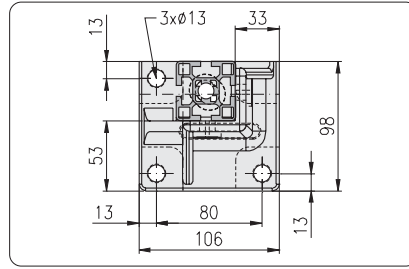
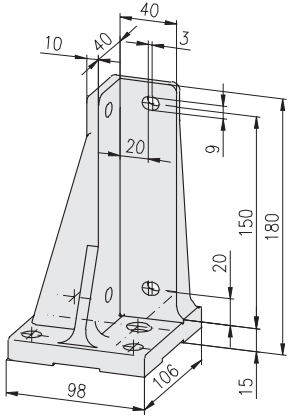
3D picture shows type 2, right mirror-inverted: type 2, left

Mounting sets (↔ 167, 168)

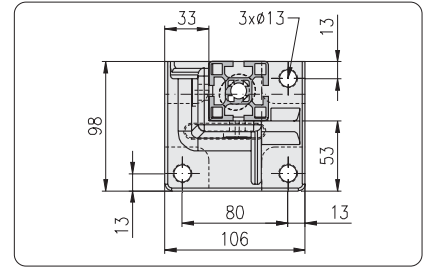
Floor mounting set 3 MKT
Profile mounting set 4 EM8

Description

Description	for profile	Weight	Article-No.
Base foot 40x40, type 2, left	40x40	0.83 kg	1.44.84.4040.40L
Base foot 40x40, type 2, right	40x40	0.83 kg	1.44.84.4040.40R



45x45, type 2, left



45x45, type 2, right

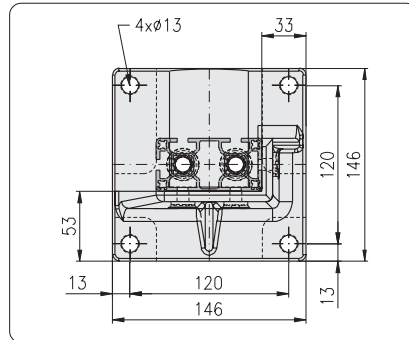
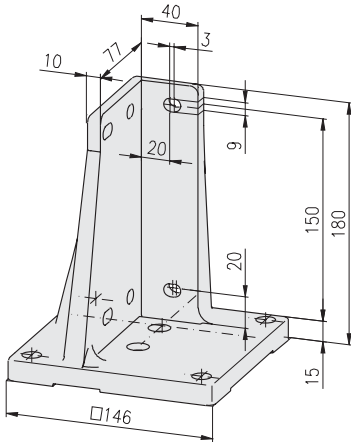
Comments

3D picture shows type 2, right
mirror-inverted: type 2, left

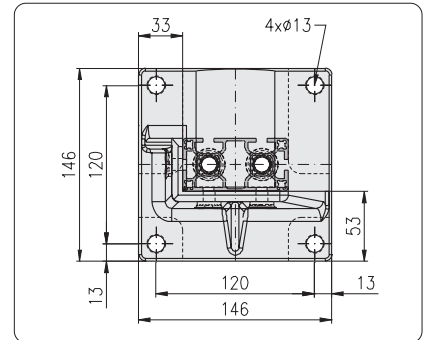
Mounting sets (↔ 167, 168)

Floor mounting set 3 MKT
Profile mounting set 4 EM8

Description	for profile	Weight	Article-No.
Base foot 45x45, type 2, left	45x45	0.85 kg	1.44.84.4545.45L
Base foot 45x45, type 2, right	45x45	0.85 kg	1.44.84.4545.45R



40x80, type 1, left



40x80, type 1, right

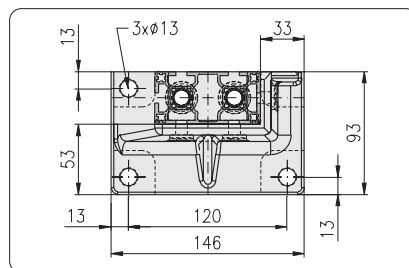
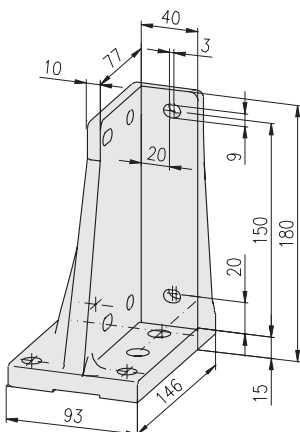
Comments

3D picture shows type 1, right
mirror-inverted: type 1, left

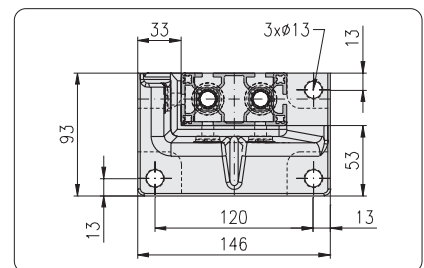
Mounting sets (↔ 167, 168)

Floor mounting set 4 MKT
Profile mounting set 6 EM8

Description	for profile	Weight	Article-No.
Base foot 40x80, type 1, left	40x80, 60x80, 45x90	1.39 kg	1.44.84.4080.00L
Base foot 40x80, type 1, right	40x80, 60x80, 45x90	1.39 kg	1.44.84.4080.00R



40x80, type 2, left



40x80, type 2, right

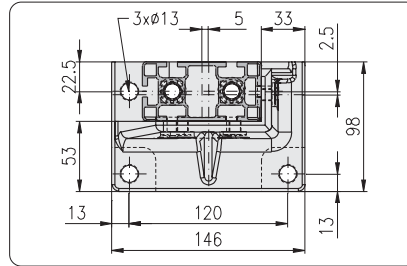
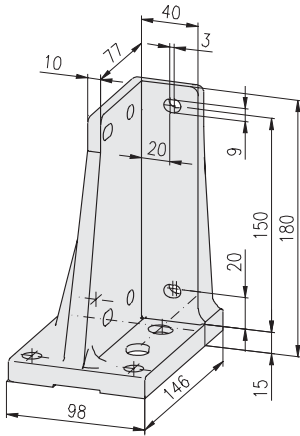
Comments

3D picture shows type 2, right
mirror-inverted: type 2, left

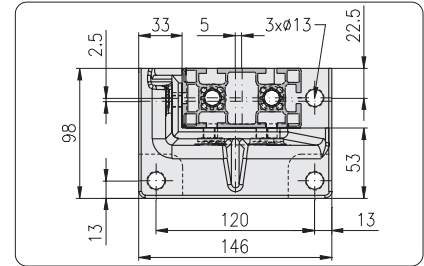
Mounting sets (↔ 167, 168)

Floor mounting set 3 MKT
Profile mounting set 6 EM8

Description	for profile	Weight	Article-No.
Base foot 40x80, type 2, left	40x80	1.01 kg	1.44.84.4080.40L
Base foot 40x80, type 2, right	40x80	1.01 kg	1.44.84.4080.40R



45x90, type 2, left



45x90, type 2, right

Comments

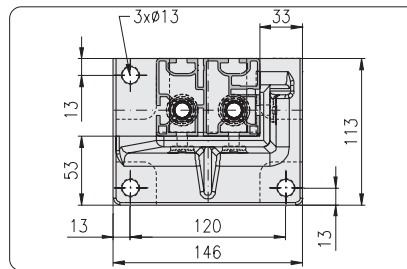
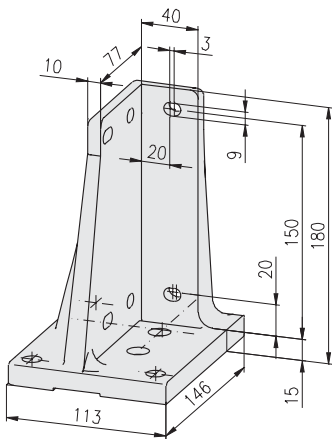
3D picture shows type 2, right
mirror-inverted: type 2, left

Mounting sets (↔ 167, 168)

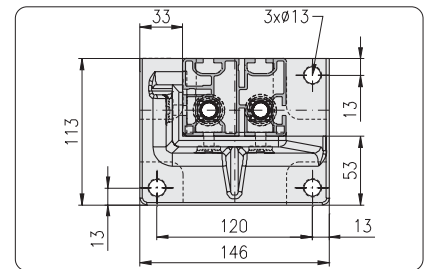
Floor mounting set 3 MKT
Profile mounting set 6 EM8

Description

Description	for profile	Weight	Article-No.
Base foot 45x90, type 2, left	45x90	1.10 kg	1.44.84.4590.45L
Base foot 45x90, type 2, right	45x90	1.10 kg	1.44.84.4590.45R



60x80, type 2, left



60x80, type 2, right

Comments

3D picture shows type 2, right
mirror-inverted: type 2, left

Mounting sets (↔ 167, 168)

Floor mounting set 3 MKT
Profile mounting set 6 EM8

Description

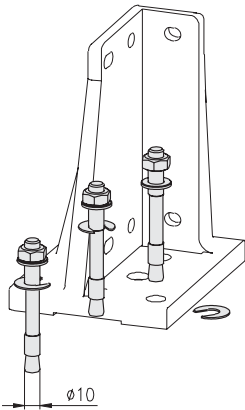
Description	for profile	Weight	Article-No.
Base foot 60x80, type 2, left	60x80	1.25 kg	1.44.84.6080.60L
Base foot 60x80, type 2, right	60x80	1.25 kg	1.44.84.6080.60R

Floor mounting sets

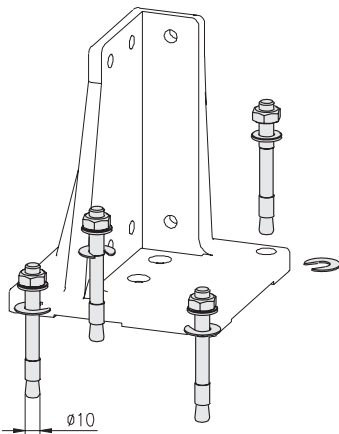
Cross-reference list for base feet and floor mounting sets			
Base foot	Article-No.	Floor mounting set	
		3 MKT, 1.44.83BB	4 MKT, 1.44.84BB
40×40, type 1, le/ri	1.44.84.4040.00x		•
40×40, type 2, le/ri	1.44.84.4040.40x	•	
40×80, type 1, le/ri	1.44.84.4080.00x		•
40×80, type 2, le/ri	1.44.84.4080.40x	•	
45×45, type 2, le/ri	1.44.84.4545.45x	•	
45×90, type 2, le/ri	1.44.84.4590.45x	•	
60×80, type 2, le/ri	1.44.84.6080.60x	•	

Comments

- Drilling depth min. 70 mm
- Plain washers for vertical alignment as required



Description	Weight	Article-No.	
Floor mounting set 3 MKT	202.3 g	1.44.83BB	
Single parts	Pcs.	Weight	Article-No.
Pin anchor MKT, B10/20/90	3	65.3 g	0.66.MKT.B1020/90
Plain washer 1×Ø24/11	8	0.8 g	1.44.89011324

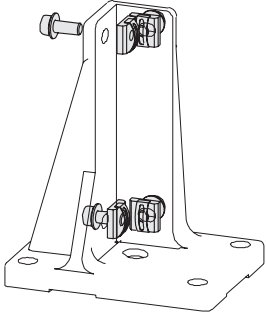


Description	Weight	Article-No.	
Floor mounting set 4 MKT	269.2 g	1.44.84BB	
Single parts	Pcs.	Weight	Article-No.
Pin anchor MKT, B10/20/90	4	65.3 g	0.66.MKT.B1020/90
Plain washer 1×Ø24/11	10	0.8 g	1.44.89011324

Profile mounting sets
Application

Suitable for mounting of the profiles:

- 40×40
- 45×45

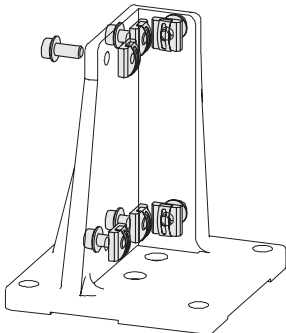


Description	Weight	Article-No.
Profile mounting set 4 EM8	112.4 g	1.44.80BP40.20
Single parts	Pcs.	Weight
Threaded plate, heavy, E M8	4	16.3 g
Collar screw W 251 M8×20	4	11.8 g

Application

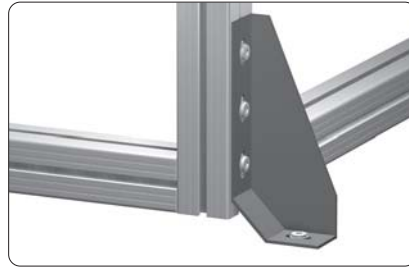
Suitable for mounting of the profiles:

- 40×80
- 45×90
- 60×80, panel



Description	Weight	Article-No.
Profile mounting set 6 EM8	168.6 g	1.44.80BP80.20
Single parts	Pcs.	Weight
Threaded plate, heavy, E M8	6	16.3 g
Collar screw W 251 M8×20	6	11.8 g

Base angle



Application

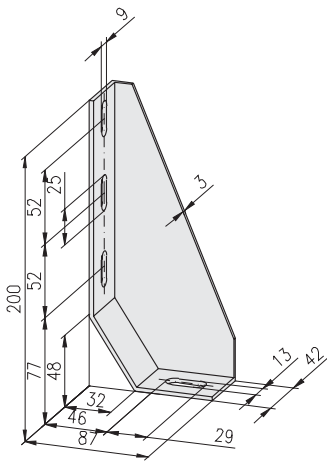
For fastening of frames to floor or wall



Suitable for use together with levelling feet with max. diameter 100 mm.

Technical data

material: sheet steel
surface: galvanised and black coated



Description

Base angle 200x87x42

Weight

413 g

Article-No.

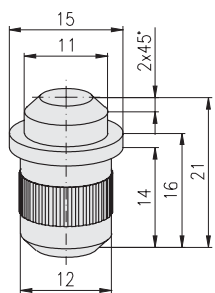
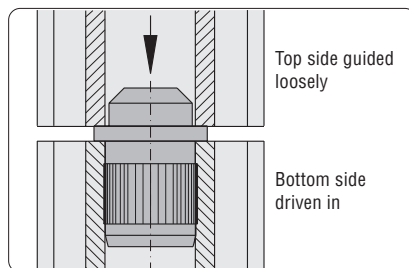
1.44.820001

Stacking foot



Application

Element to fix 2 profiles in core hole.



Technical data

material: steel
surface: galvanised

Description

Stacking foot

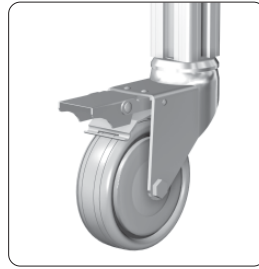
Weight

19 g

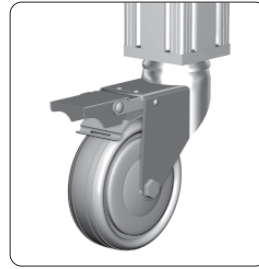
Article-No.

1.44.901221

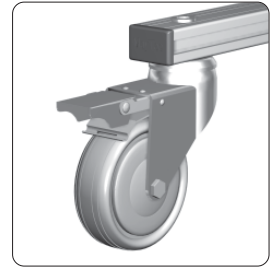
Castors



Fastening in core hole



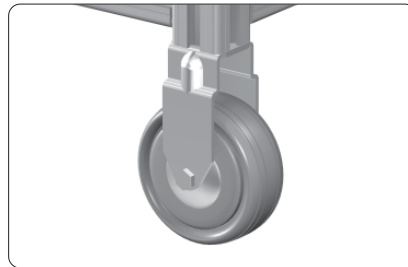
Fastening through base plate for profile without centric core hole



Fastening by press-fit threaded insert across the profile

Variations		
Castor-Ø	50 mm / 75 mm	100 mm / 125 mm
Bolt hole type	 s = 7 mm	 s = 10.5 mm
Fitting plate type	 s = 2 mm	 s = 3 mm

Fixed castors



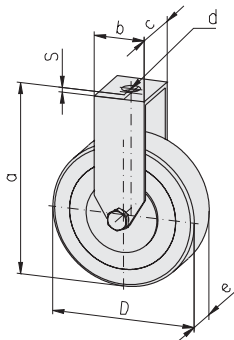
Technical data

material:

- capsule: sheet steel, galvanised
- wheels: solid rubber tyres, grey

Ø75/100/125 incl. thread protection

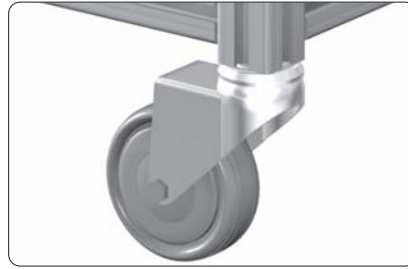
max. static load: F_{max}



Description	D	Weight	Article-No.
Fixed castor with bolt hole	Ø50	130 g	1.45.11050
Fixed castor with bolt hole	Ø75	240 g	1.45.11075
Fixed castor with bolt hole	Ø100	500 g	1.45.11100
Fixed castor with bolt hole	Ø125	900 g	1.45.11125
Fixed castor with fitting plate	Ø50	190 g	1.45.12050
Fixed castor with fitting plate	Ø75	300 g	1.45.12075
Fixed castor with fitting plate	Ø100	610 g	1.45.12100
Fixed castor with fitting plate	Ø125	1,010 g	1.45.12125

Design bolt hole							
D	a	b	c	d	e	s	F_{max}
Ø50	69	30	27	Ø10.5	18	2.0	400 N
Ø75	97	34	27	Ø10.5	25	2.0	550 N
Ø100	134	57	43	Ø12.5	32	2.5	800 N
Ø125	159	57	43	Ø12.5	32	2.5	1,000 N

Swivel castors



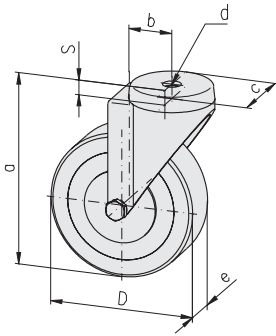
Technical data

material:

- capsule: sheet steel, galvanised
- wheels: solid rubber tyres, grey

Ø75/100/125 incl. thread protection

max. static load: F_{max}



Description	D	Weight	Article-No.
Swivel castor with bolt hole	Ø50	180 g	1.45.21050
Swivel castor with bolt hole	Ø75	310 g	1.45.21075
Swivel castor with bolt hole	Ø100	680 g	1.45.21100
Swivel castor with bolt hole	Ø125	890 g	1.45.21125
Swivel castor with fitting plate	Ø50	230 g	1.45.22050
Swivel castor with fitting plate	Ø75	360 g	1.45.22075
Swivel castor with fitting plate	Ø100	780 g	1.45.22100
Swivel castor with fitting plate	Ø125	990 g	1.45.22125

Dimensions see table below

Swivel castors lockable



Technical data

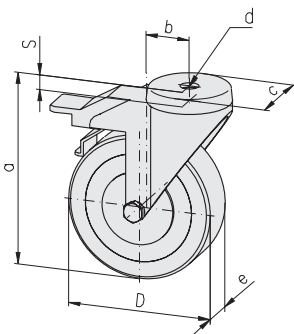
material:

- capsule: sheet steel, galvanised
- wheels: solid rubber tyres, grey

stop fix: - wheel break
- swivel break

Ø75/100/125 incl. thread protection

max. static load: F_{max}



Description	D	Weight	Article-No.
Swivel castor, lockable with bolt hole	Ø50	220 g	1.45.31050
Swivel castor, lockable with bolt hole	Ø75	450 g	1.45.31075
Swivel castor, lockable with bolt hole	Ø100	840 g	1.45.31100
Swivel castor, lockable with bolt hole	Ø125	990 g	1.45.31125
Swivel castor, lockable with fitting plate	Ø50	270 g	1.45.32050
Swivel castor, lockable with fitting plate	Ø75	500 g	1.45.32075
Swivel castor, lockable with fitting plate	Ø100	940 g	1.45.32100
Swivel castor, lockable with fitting plate	Ø125	1,090 g	1.45.32125

Design bolt hole							
D	a	b	c	d	e	s	F_{max}
Ø50	69	25	Ø43	Ø10.5	18	10.5	400 N
Ø75	100	30.5	Ø43	Ø10.5	25	10.5	550 N
Ø100	134	43	Ø57	Ø12.5	32	10.5	800 N
Ø125	159	43	Ø57	Ø12.5	32	10.5	1,000 N

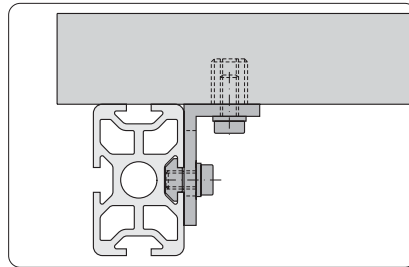
Angles 25x40



Fastening of panels

Application

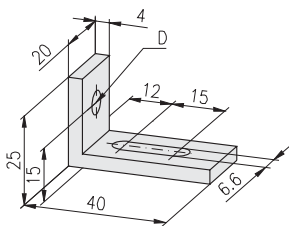
Angle bracket for the mounting of panels, table tops, switches and accessories



Fastening of table tops

Technical data

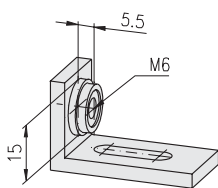
material: aluminium
 strength: F22
 surface: neutral anodised



Comments

Design with clearance hole drilling

Description	D	Weight	Article-No.
Angle 25x40	Ø6.6	11 g	1.46.110
Angle 25x40	Ø8.7	10 g	1.46.115



Comments

Design with nut M6 ± 0.5 mm floating in cage

Description	Weight	Article-No.
Angle 25x40, M6	15 g	1.46.120

Angles PA



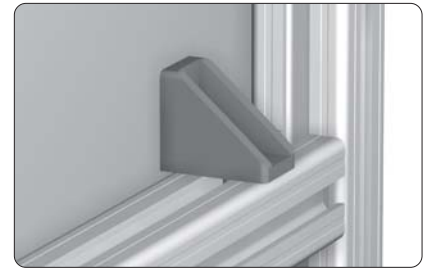
Support of free-standing profiles

Application

For supporting of profiles and mounting of cover panels



Support across the profile.
In this application the rotary lock must be removed from one side.

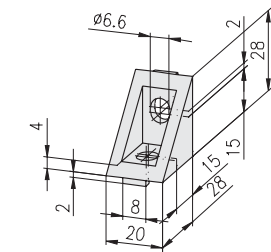


Mounting of cover panels.
In this application the rotary lock must be removed from both sides.

Technical data

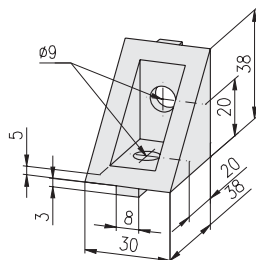
material: PA-GF

20x28



Description	Colour	Weight	Article-No.
Angle PA, 20x28	grey	6.4 g	1.46.203.2028.1
Angle PA, 20x28	black	6.4 g	1.46.203.2028.2

30x38



Description	Colour	Weight	Article-No.
Angle PA, 30x38	grey	18.9 g	1.46.203.3038.1
Angle PA, 30x38	black	18.9 g	1.46.203.3038.2

Angles GD-Zn



Application

For supporting profiles and mounting various machine components



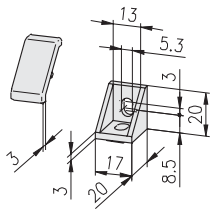
Technical data

material:

- angle: GD-Zn
 - cover cap: PA-GK 30
 - T-slot nut: steel, galvanised
 - screw: steel, galvanised
- surface:
natural or aluminium
coloured powder-coated

For mounting cross to the slot the noses can be broken off

17x20

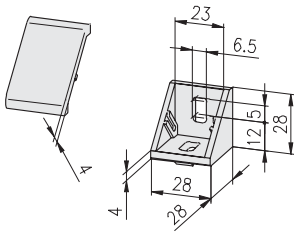


Description	Surface	Weight	Article-No.
Angle GD-Zn, 17x20	natural	13.7 g	1.46.204.1720.1
Angle GD-Zn, 17x20	powder-coated	13.7 g	1.46.204.1720.2
Cover cap for angle GD-Zn, 17x20		1.7 g	1.46.204.1720A
Angle connection set	1720 H/H	20.9 g	1.46.204.1720.□HH
Angle connection set	1720 H/F	23.6 g	1.46.204.1720.□HF
Angle connection set	1720 F/F	26.3 g	1.46.204.1720.□FF
Angle connection set	1720 T H/F	25.0 g	1.46.204.1720T□HF
Angle connection set	1720 T F/F	29.1 g	1.46.204.1720T□FF







Angle connection sets 1720 - Single parts					
Angle	Slot	Fastening elements			
	H	threaded plate		lens head screw	Pcs.
	F	T-slot nut			
1.46.204.1720.□	H	H	1.314.HM5	0.63.WN7381.05006	2
1.46.204.1720.□	H	H	1.314.HM5	0.63.WN7381.05006	1
		F	1.34.10FM5	0.63.WN7381.05008	1
1.46.204.1720.□	F	F	1.34.10FM5	0.63.WN7381.05008	2
	H	threaded plate		lens head screw	Pcs.
	F	T-nut for subs. insertion			
1.46.204.1720T□	H	H	1.314.HM5	0.63.WN7381.05006	1
		F	1.324.FM5	0.63.WN7381.05008	1
1.46.204.1720T□	F	F	1.324.FM5	0.63.WN7381.05008	2

- 1 angle natural
2 angle powder-coated

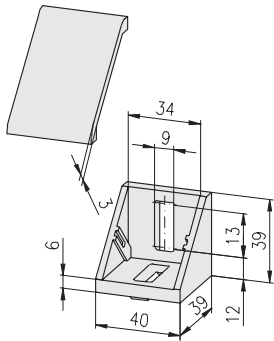
28x28







Description	Surface	Weight	Article-No.
Angle GD-Zn, 28x28	natural	39.6 g	1.46.204.2828.1
Angle GD-Zn, 28x28	powder-coated	39.6 g	1.46.204.2828.2
Cover cap for angle GD-Zn, 28x28		5.6 g	1.46.204.2828A
Angle connection set	2828 F/F	56.4 g	1.46.204.2828.□FF
Angle connection set	2828 F/E	56.8 g	1.46.204.2828.□FE
Angle connection set	2828 E/E	57.2 g	1.46.204.2828.□EE
Angle connection set	2828 T F/F	59.8 g	1.46.204.2828T□FF
Angle connection set	2828 T F/E	66.3 g	1.46.204.2828T□FE
Angle connection set	2828 T E/E	72.8 g	1.46.204.2828T□EE

Angle connection sets 2828 - Single parts						
Angle	Slot	Fastening elements				
		T-slot nut		lens head screw		Pcs.
1.46.204.2828.□	F F	1.34.10FM6		0.63.WN7381.06010		2
1.46.204.2828.□	F E	1.34.10FM6		0.63.WN7381.06010		1
		1.34.10EM6		0.63.WN7381.06012		1
1.46.204.2828.□	E E	1.34.10EM6		0.63.WN7381.06012		2
		T-nut for subs. insertion		lens head screw		Pcs.
1.46.204.2828T□	F F	1.324.FM6		0.63.WN7381.06012		2
1.46.204.2828T□	F E	1.324.FM6		0.63.WN7381.06012		1
		1.324.EM6		0.63.WN7381.06016		1
1.46.204.2828T□	E E	1.324.EM6		0.63.WN7381.06016		2

-
- 1 angle natural
- 2 angle powder-coated

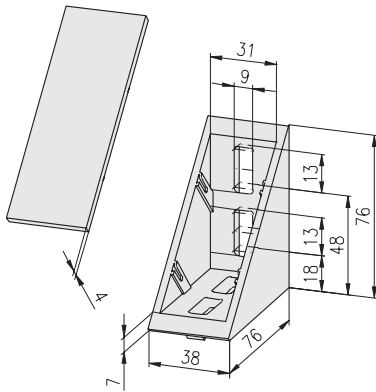
40×39


Description	Surface	Weight	Article-No.
Angle GD-Zn, 40×39	natural	85.5 g	1.46.204.4039.1
Angle GD-Zn, 40×39	powder-coated	85.5 g	1.46.204.4039.2
Cover cap for angle GD-Zn, 40×39		8.0 g	1.46.204.4039A
Angle connection set	4039 F/F	105.9 g	1.46.204.4039.□FF
Angle connection set	4039 F/E	111.9 g	1.46.204.4039.□FE
Angle connection set	4039 E/E	117.9 g	1.46.204.4039.□EE
Angle connection set	4039 T F/F	105.9 g	1.46.204.4039T□FF
Angle connection set	4039 T F/E	111.9 g	1.46.204.4039T□FE
Angle connection set	4039 T E/E	117.9 g	1.46.204.4039T□EE

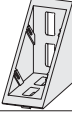



Angle connection sets 4039 - Single parts					
Angle	Slot	Fastening elements			
		T-screw		hexagon flange nut	Pcs.
1) 1.46.204.4039.□	F F	1.34.30FM820		0.61.D06923.M08	2
1.46.204.4039.□	F E	1.34.30FM820		0.61.D06923.M08	1
		1.34.30EM820		0.61.D06923.M08	1
1.46.204.4039.□	E E	1.34.30EM820		0.61.D06923.M08	2
		T-nut for subs. insertion		lens head screw	Pcs.
1.46.204.4039T□	F F	1.324.FM8		0.63.WN7381.08012	2
1.46.204.4039T□	F E	1.324.FM8		0.63.WN7381.08012	1
		1.324.EM8		0.63.WN7381.08016	1
1.46.204.4039T□	E E	1.324.EM8		0.63.WN7381.08016	2

- 1 angle natural
 2 angle powder-coated

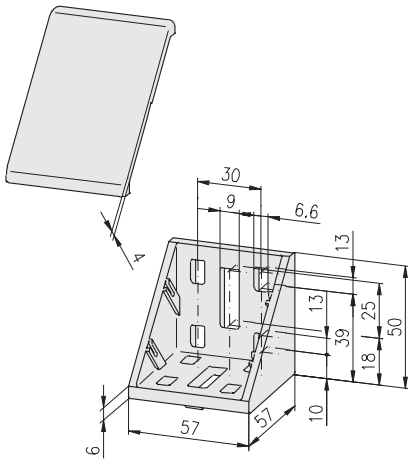
- 1) Connection with T-screw only without cover cap

38×76










Description	Surface	Weight	Article-No.
Angle GD-Zn, 38×76	natural	273.0 g	1.46.204.3876.1
Angle GD-Zn, 38×76	powder-coated	273.0 g	1.46.204.3876.2
Cover cap for angle GD-Zn, 38×76		16.8 g	1.46.204.3876A
Angle connection set	3876 F/F	334.2 g	1.46.204.3876.□FF
Angle connection set	3876 F/E	342.2 g	1.46.204.3876.□FE
Angle connection set	3876 E/E	350.2 g	1.46.204.3876.□EE
Angle connection set	3876 T F/F	313.8 g	1.46.204.3876T□FF
Angle connection set	3876 T F/E	325.8 g	1.46.204.3876T□FE
Angle connection set	3876 T E/E	337.8 g	1.46.204.3876T□EE

Angle connection sets 3876 - Single parts					
Angle	Slot	Fastening elements			
		T-screw		hexagon flange nut	Pcs.
1.46.204.3876.□	F F	1.34.30FM820		0.61.D06923.M08	4
1.46.204.3876.□	F E	1.34.30FM820		0.61.D06923.M08	2
		1.34.30EM820		0.61.D06923.M08	2
1.46.204.3876.□	E E	1.34.30EM820		0.61.D06923.M08	4
		T-nut for subs. insertion		lens head screw	Pcs.
1.46.204.3876T□	F F	1.324.FM8		0.63.WN7381.08012	4
1.46.204.3876T□	F E	1.324.FM8		0.63.WN7381.08012	2
		1.324.EM8		0.63.WN7381.08016	2
1.46.204.3876T□	E E	1.324.EM8		0.63.WN7381.08016	4

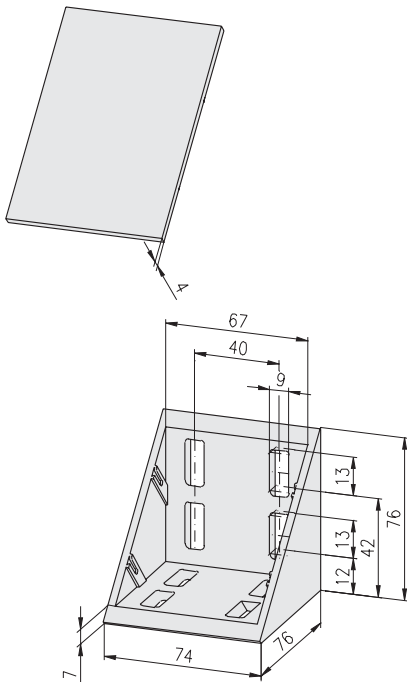
- 1 angle natural
 2 angle powder-coated

57×57




Description	Surface	Weight	Article-No.
Angle GD-Zn, 57×57	natural	226.3 g	1.46.204.5757.1
Angle GD-Zn, 57×57	powder-coated	226.3 g	1.46.204.5757.2
Cover cap for angle GD-Zn, 57×57		22.8 g	1.46.204.5757A
Angle connection set	5757 F/F	296.7 g	1.46.204.5757.□FF
Angle connection set	5757 F/E	280.8 g	1.46.204.5757.□FE
Angle connection set	5757 E/E	261.9 g	1.46.204.5757.□EE
Angle connection set	5757 T F/F	246.7 g	1.46.204.5757T□FF
Angle connection set	5757 T F/E	252.7 g	1.46.204.5757T□FE
Angle connection set	5757 T E/E	258.7 g	1.46.204.5757T□EE

Angle connection sets 5757 - Single parts							
Angle	Slot	Fastening elements					
	F	T-slot nut		lens head screw		Pcs.	
	E	T-screw		hexagon flange nut			
1.46.204.5757.□	F	F	1.34.10FM6	0.63.WN7381.06012	8		
1.46.204.5757.□	F	F	1.34.10FM6	0.63.WN7381.06012	4		
		E	1.34.30EM820	0.61.D06923.M08	1		
1.46.204.5757.□	E	E	1.34.30EM820	0.61.D06923.M08	2		
			T-nut for subs. insertion		lens head screw		Pcs.
1.46.204.5757T□	F	F	1.324.FM8	0.63.WN7381.08012	8		
1.46.204.5757T□	F	F	1.324.FM8	0.63.WN7381.08012	4		
		E	1.324.EM8	0.63.WN7381.08016	1		
1.46.204.5757T□	E	E	1.324.EM8	0.63.WN7381.08016	2		

- 1 angle natural
 2 angle powder-coated

74x76


Description	Surface	Weight	Article-No.
Angle GD-Zn, 74x76	natural	434.5 g	1.46.204.7476.1
Angle GD-Zn, 74x76	powder-coated	434.5 g	1.46.204.7476.2
Cover cap for angle GD-Zn, 74x76		32.7 g	1.46.204.7476A
Angle connection set	7476 E/E	588.9 g	1.46.204.7476.□EE

Angle connection set 7476 - Single parts					
Angle	Slot	Fastening elements			Pcs.
		T-screw		hexagon flange nut	
1.46.204.7476.□	E E	1.34.30EM820		0.61.D06923.M08	8

-
- 1 angle natural
- 2 angle powder-coated

Angles Alu



Mounting of cover panels

Application

For supporting of profiles and mounting of cover panels



Support across the profile

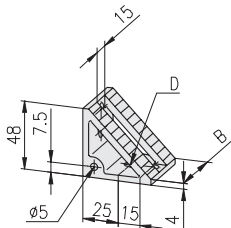


Support of free-standing profiles

Technical data

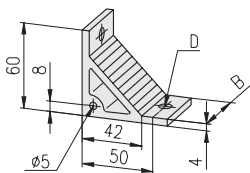
material: aluminium
 strength: F22
 surface: neutral anodised

48x48



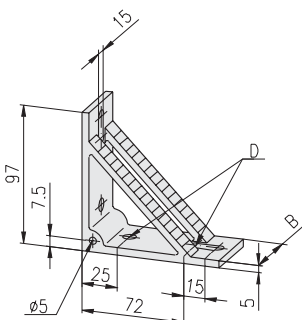
Description	D	B	Weight	Article-No.
Angle 48x48	Ø6.6	30	40 g	1.46.20536
Angle 48x48	Ø9.0	30	38 g	1.46.20539
Angle 48x48	Ø6.6	45	66 g	1.46.20546
Angle 48x48	Ø9.0	45	64 g	1.46.20549

60x60



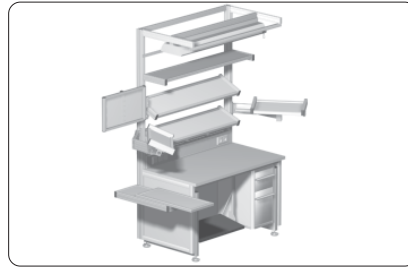
Description	D	B	Weight	Article-No.
Angle 60x60	Ø9.0	30	49 g	1.46.20639
Angle 60x60	Ø9.0	45	74 g	1.46.20649

100x100



Description	D	B	Weight	Article-No.
Angle 100x100	Ø6.6	30	95 g	1.46.21036
Angle 100x100	Ø9.0	30	93 g	1.46.21039
Angle 100x100	Ø6.6	45	155 g	1.46.21046
Angle 100x100	Ø9.0	45	153 g	1.46.21049

Swivel angles



Fastening from below



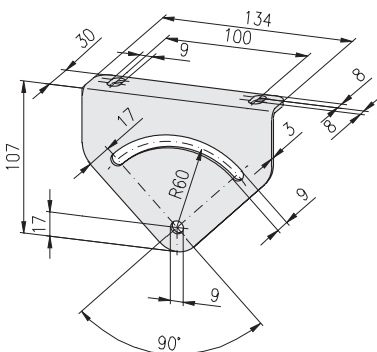
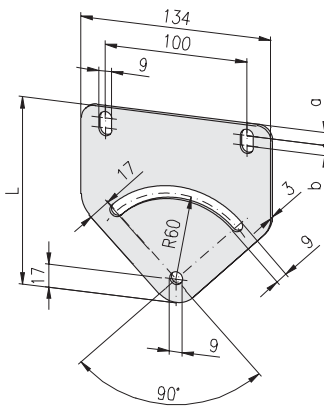
Fastening from the side

Application

Infinitely variable adjusting of inclination with swivel angle

Technical data

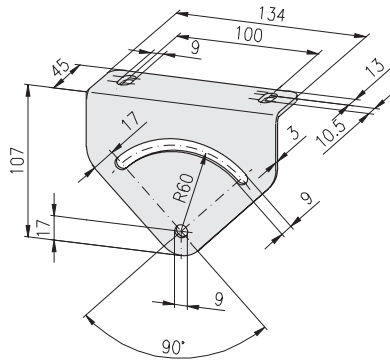
material: aluminium
strength: F22
surface: neutral anodised



- 16
- 20
- 30
- 40
- 45
- 50
- 60

Description	L	a	b	Weight	Article-No.
Swivel angle 131	131	8	8.0	105 g	1.46.3012900
Swivel angle 146	146	13	10.5	116 g	1.46.3014400

Description	Weight	Article-No.
Swivel angle 30	105 g	1.46.3110530



Description

Swivel angle 45

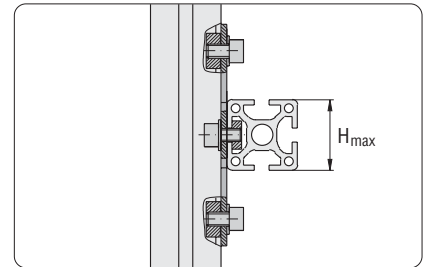
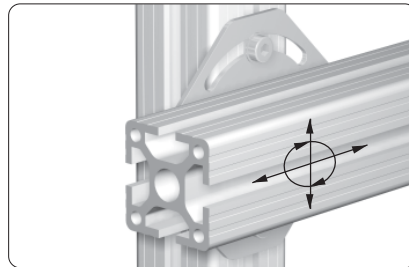
Weight

116 g

Article-No.

1.46.3110545

Cross connection plates

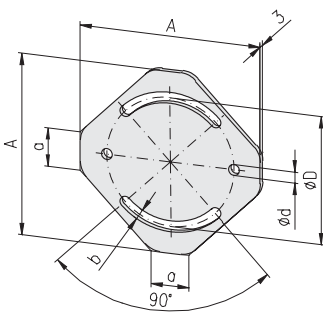


Application

The cross connection plate allows profile adjustment in 2 directions and at an angle of $\pm 45^\circ$

Technical data

material: aluminium
strength: F22
surface: neutral anodised



Description

Cross connection plate 65x65

Cross connection plate 85x85

Cross connection plate 95x95

Cross connection plate 125x125

H_{max}

20

30

30

50

Weight

20 g

35 g

45 g

80 g

Article-No.

1.47.1065

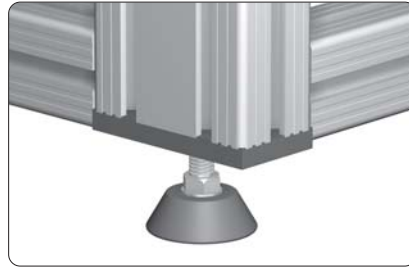
1.47.1085

1.47.1095

1.47.1125

Type	A	a	b	ØD	Ød
65x65	65	18	5.1	45	5.1
85x85	85	18	5.1	60	5.1
95x95	95	18	6.1	65	6.1
125x125	125	37	8.1	95	8.1

Base plates



Fastening of levelling feet

Application

Base and transporting plate for profiles without centric core hole



Fastening of castors



Fastening of eye-bolts

Technical data

Design Alu

material: aluminium
 strength: F22
 surface: black powder-coated

Design GD-Zn

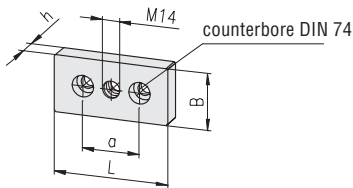
material: GD-Zn
 surface: black powder-coated

Accessories

- threaded insert
- cap-screw DIN 912

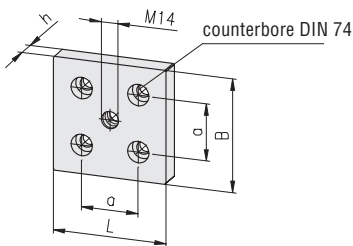
Comments

Counterbore DIN 74 for cap-screw DIN 912



- 16 20 30 40 45 50 60

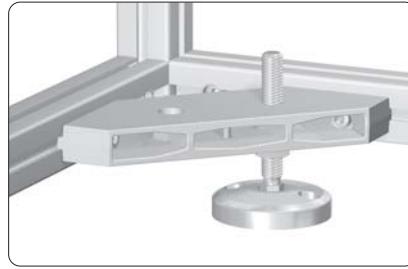
Description	B×L	Design	DIN 74	h	a	Weight	Article-No.
Base plate	30×60	GD-Zn M14	- Km6	12	30	104.2 g	1.47.20306
Base plate	40×80	GD-Zn M14	- Km8	16	40	205.2 g	1.47.20408
Base plate	45×90	GD-Zn M14	- Km8	16	45	256.5 g	1.47.2045090
Base plate	50×100	GD-Zn M14	- Km8	16	50	316.8 g	1.47.20510
Base plate	60×90	Alu M14	- Km8	15	45	197.1 g	1.47.2060090



- 16 20 30 40 45 50 60

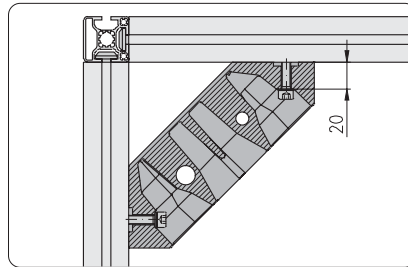
Description	B×L	Design	DIN 74	h	a	Weight	Article-No.
Base plate	60×60	GD-Zn M14	- Km8	12	30	158.4 g	1.47.2060060
Base plate	80×80	GD-Zn M14	- Km8	16	40	434.3 g	1.47.20808
Base plate	90×90	GD-Zn M14	- Km8	16	45	520.7 g	1.47.2090090
Base plate	100×100	GD-Zn M14	- Km8	16	50	601.0 g	1.47.21010

Floor mounting plate



Application

For fastening and manual levelling of profile racks and frames

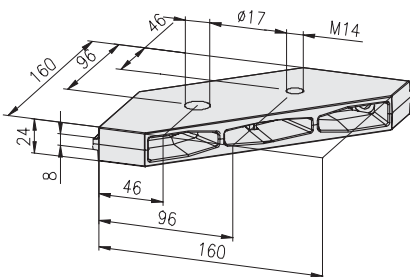


Technical data

material: aluminium
 surface: natural or black powder-coated

Fastening elements

F-slot: 2×T-nut FM8 1.32.FM8
 2×cap screw M8×25
 E-slot: 2×threaded plate, heavy EM8 1.316.EM8
 2×cap screw M8×30



Description

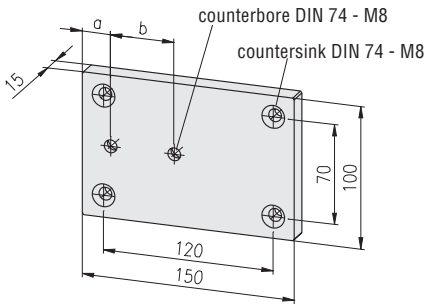
Description	Weight	Article-No.
Floor mounting plate, natural	622 g	1.47.225160.1
Floor mounting plate, black powder-coated	622 g	1.47.225160.2

Mounting plates



Application

Mounting plate for fixing on walls, table tops and machine frames



Technical data

material: aluminium
strength: F22
surface: neutral anodised

Comments

Counterbore DIN 74 - M8 for cap-screw DIN 912 - M8
Countersink DIN 74 - M8 for countersunk screw DIN 7991 - M8

- 16
- 20
- 30
- 40
- 45
- 50
- 60

Description

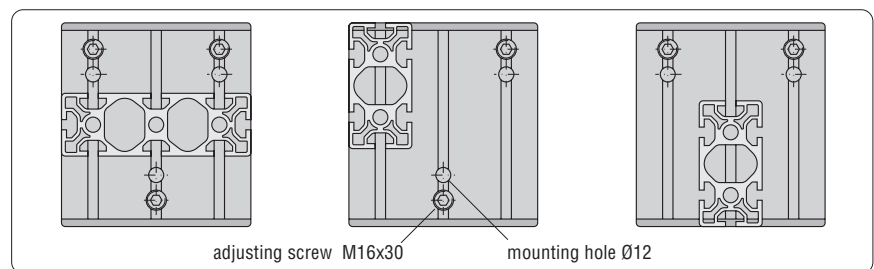
	a	b	Weight	Article-No.
Mounting plate for profile 30x60	15	30	450 g	1.47.30306
Mounting plate for profile 40x80	20	40	450 g	1.47.30408
Mounting plate for profile 50x100	25	50	450 g	1.47.30510

Floor plate

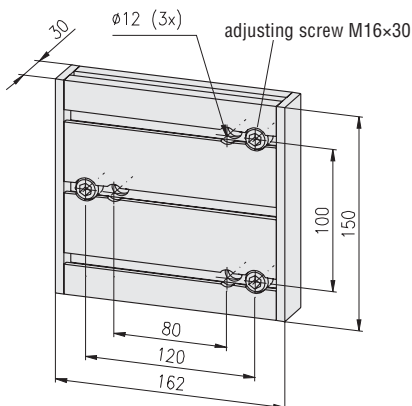


Application

For fastening and adjusting of vertical profiles to floor and wall



Fastening variants



Technical data

aluminium profile: anodised
cover caps: PA-GF black

Delivery unit:

- 1 profile 30x150x150
- 2 cover caps
- 3 set screws M16x30

- 16
- 20
- 30
- 40
- 45
- 50
- 60

Description

	Weight	Article-No.
Floor plate 30x150x150	1,100 g	1.47.40315

Connection plates



Flush connection of 2 profiles without gap



Connection of 2 profiles with gap



Fastening of the electrical trunking



Connection of the pneumatic air manifold

Application

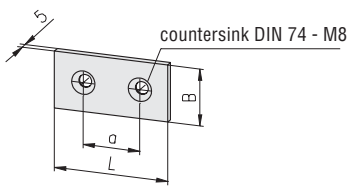
- for subsequent or additional connection of profiles
- for fastening of accessories

Technical data

material: aluminium
 strength: F22
 surface: neutral anodised

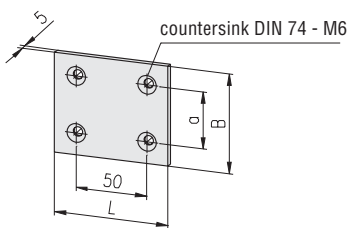
Comments

Countersink DIN 74 - M8 for countersunk screw DIN 7991 - M8



- 16 20 30 40 45 50 60

Description	B×L	a	Weight	Article-No.
Connection plate	30×60	30	28 g	1.47.50306
Connection plate	40×80	40	38 g	1.47.50408



- 16 20 30 40 45 50 60

Comments

Countersink DIN 74 - M6 for countersunk screw DIN 7991 - M6

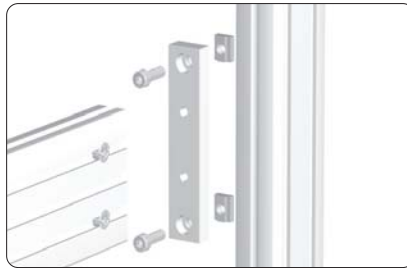
Description	B×L	a	Weight	Article-No.
Connection plate	50×80	30	50 g	1.47.50508
Connection plate	70×80	40	69 g	1.47.50708
Connection plate	75×80	45	76 g	1.47.50758
Connection plate	80×80	50	81 g	1.47.50808

**Fastening plate
30×150**



Fastening of profile 30×100

Fastening of profile 30×100 with joint 30×100



Application

Fastening plate to increase the carrying capacity of detached bracket or swivel arm

- for profile 30×100
- for joint 30×100

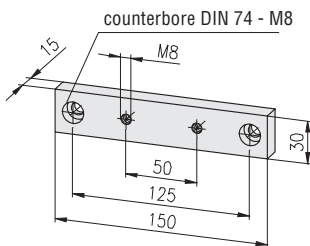
Technical data

material: aluminium
strength: F22
surface: neutral anodised

max. bend-load: $M_b = F \times L$	
vertical profiles	M_b
30×30	750 Nm
40×40	1,000 Nm
50×50	1,500 Nm

Comments

Counterbore DIN 74 - M8 for cap-screw DIN 6912 - M8



- 16 20 **30** 40 45 50 60

Description

Fastening plate 30×150

Weight

228 g

Article-No.

1.47.60315

Eye-bolt



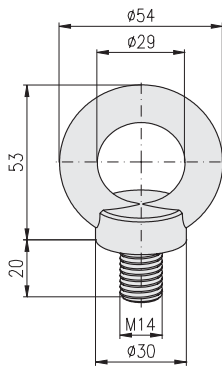
Mounting directly in the profile (core hole)



Mounting with base plates

Application

Eye-bolts for the transfer of frames and complete equipment



Technical data

material: C 15

max. load 1):

- for one eye-bolt 5,000 N
- for two eye-bolts total 7,000 N

1) The max. load given is valid only if the eye-bolt face is tightened firmly

Description

Eye-bolt M14

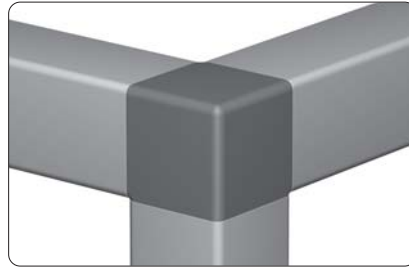
Weight

193 g

Article-No.

1.47.96314

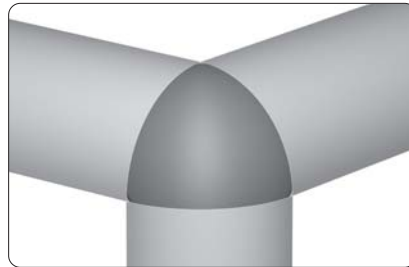
Corner pieces



Corner piece set cubic PA: For the connection of three profiles 40x40



Corner piece set 45° PA: For the connection of three profiles 40x40, 2E, 45°, LP



Corner piece set spherical PA: For the connection of three profiles 40x40, soft

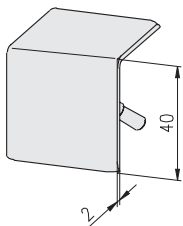
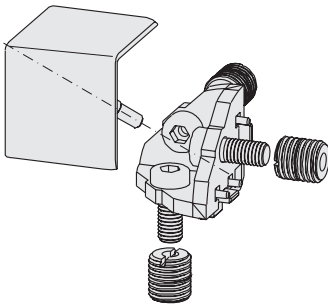
Technical data

- Cover cap:
material: PA, black
- Angle:
material: GD-Zn

Delivery unit (set)

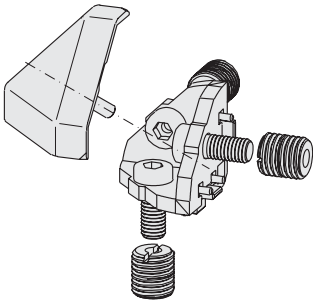
- Corner piece angle
- Corner piece cover cap
- Threaded insert M14/M8 (3 pcs)
- Cap head screw (3 pcs)

Cubic



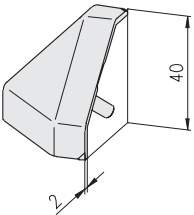
Description	Weight	Article-No.
Corner piece set cubic PA	136.0 g	1.48.14410

Description	Weight	Article-No.
Corner piece cover cap, cubic PA	15.5 g	1.48.14412

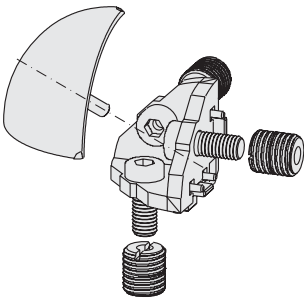
45°


16 20 30 **40** 45 50 60

Description	Weight	Article-No.
Corner piece set 45° PA	128.0 g	1.48.14440

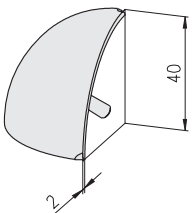


Description	Weight	Article-No.
Corner piece cover cap, 45° PA	7.5 g	1.48.14442

Spherical


16 20 30 **40** 45 50 60

Description	Weight	Article-No.
Corner piece set spherical PA	129.0 g	1.48.14480



Description	Weight	Article-No.
Corner piece cover cap, spherical PA	8.5 g	1.48.14482

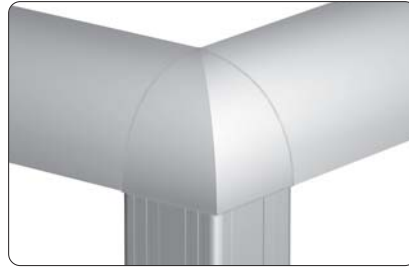
Corner pieces



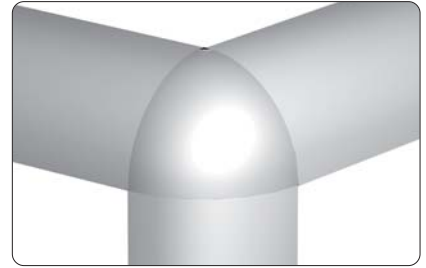
Corner pieces cubic:
Corner piece for the connection of 3 square profiles



Corner pieces segment:
Corner piece for the connection of 2 square profiles and 1 soft profile



Corner pieces segment, 2gang:
Corner piece for the connection of 2 soft profiles and 1 square profile



Corner pieces sphere:
Corner piece for the connection of 3 soft profiles

Technical data

material: aluminium

strength: F22

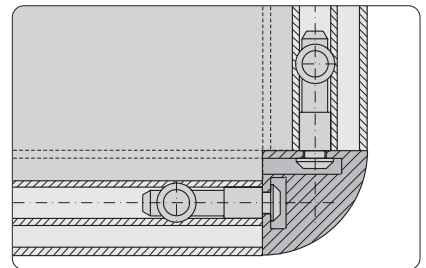
surface:

- design anodised: neutral anodised
- design black: black powder-coated

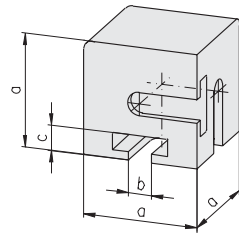
General

The attractive corner pieces are made of solid aluminium and guarantee the entire connection stability.

Connection with corner pieces

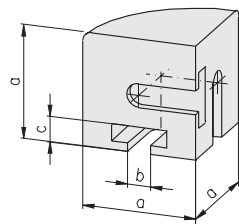


Connection of profiles with one corner piece using the standard connector

Corner pieces cubic


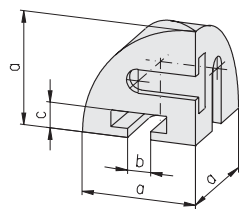
16 20 30 40 45 50 60

Description	a	Slot	b	c	Weight	Article-No.
Corner piece cubic 20, anodised		H	6.2	4.6	17 g	1.48.221
Corner piece cubic 30, anodised		F	8.2	6.2	59 g	1.48.331
Corner piece cubic 40, anodised		E3	8.2	9.0	135 g	1.48.441
Corner piece cubic 50, anodised		E4	8.2	10.0	292 g	1.48.551
Corner piece cubic 20, black		H	6.2	4.6	17 g	1.48.221.2
Corner piece cubic 30, black		F	8.2	6.2	59 g	1.48.331.2
Corner piece cubic 40, black		E3	8.2	9.0	135 g	1.48.441.2
Corner piece cubic 50, black		E4	8.2	10.0	292 g	1.48.551.2

Corner pieces segment


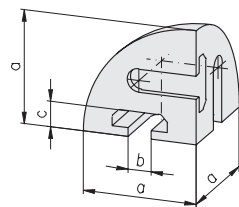
16 20 30 40 45 50 60

Description	a	Slot	b	c	Weight	Article-No.
Corner piece segment 20, anodised		H	6.2	4.6	12 g	1.48.222
Corner piece segment 30, anodised		F	8.2	6.2	43 g	1.48.332
Corner piece segment 40, anodised		E3	8.2	9.0	100 g	1.48.442
Corner piece segment 50, anodised		E4	8.2	10.0	222 g	1.48.552
Corner piece segment 20, black		H	6.2	4.6	12 g	1.48.222.2
Corner piece segment 30, black		F	8.2	6.2	43 g	1.48.332.2
Corner piece segment 40, black		E3	8.2	9.0	100 g	1.48.442.2
Corner piece segment 50, black		E4	8.2	10.0	222 g	1.48.552.2

Corner pieces segment, 2gang


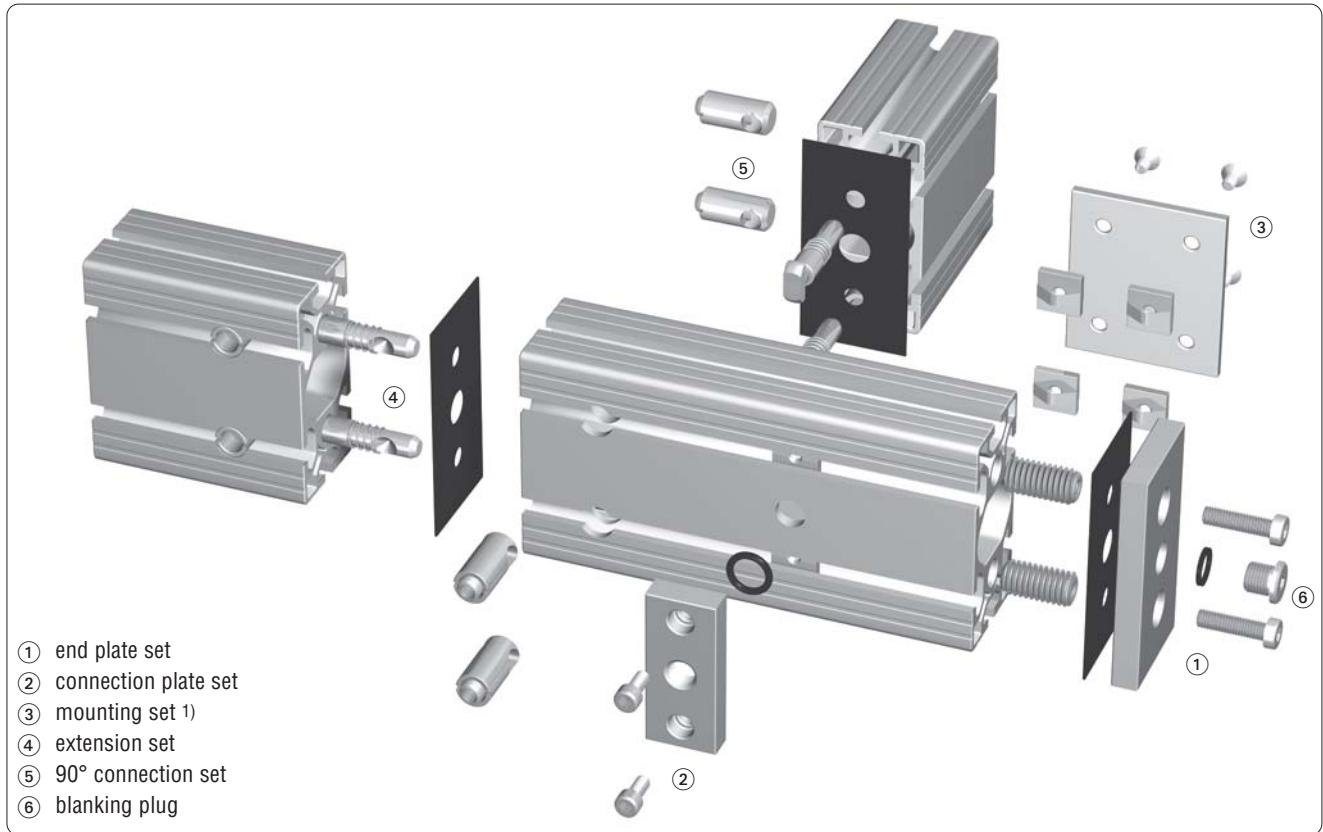
16 20 30 40 45 50 60

Description	a	Slot	b	c	Weight	Article-No.
Corner piece segment, 2gang 20, anodised		H	6.2	4.6	7 g	1.48.223
Corner piece segment, 2gang 30, anodised		F	8.2	6.2	24 g	1.48.333
Corner piece segment, 2gang 40, anodised		E3	8.2	9.0	57 g	1.48.443
Corner piece segment, 2gang 50, anodised		E4	8.2	10.0	135 g	1.48.553
Corner piece segment, 2gang 20, black		H	6.2	4.6	7 g	1.48.223.2
Corner piece segment, 2gang 30, black		F	8.2	6.2	24 g	1.48.333.2
Corner piece segment, 2gang 40, black		E3	8.2	9.0	57 g	1.48.443.2
Corner piece segment, 2gang 50, black		E4	8.2	10.0	135 g	1.48.553.2

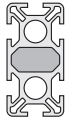
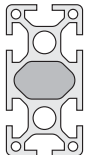
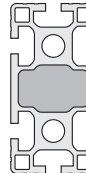
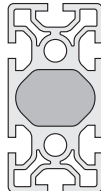
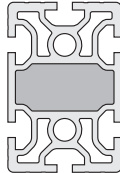
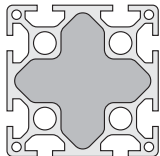
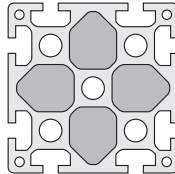
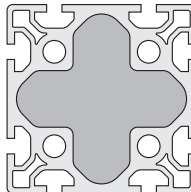
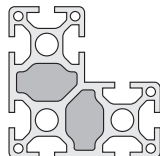
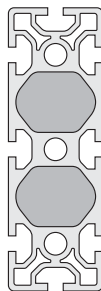
Corner pieces sphere


16 20 30 40 45 50 60

Description	a	Slot	b	c	Weight	Article-No.
Corner piece sphere 20, anodised		H	6.2	4.6	7 g	1.48.228
Corner piece sphere 30, anodised		F	8.2	6.2	24 g	1.48.338
Corner piece sphere 40, anodised		E3	8.2	9.0	57 g	1.48.448
Corner piece sphere 50, anodised		E4	8.2	10.0	135 g	1.48.558
Corner piece sphere 20, black		H	6.2	4.6	7 g	1.48.228.2
Corner piece sphere 30, black		F	8.2	6.2	24 g	1.48.338.2
Corner piece sphere 40, black		E3	8.2	9.0	57 g	1.48.448.2
Corner piece sphere 50, black		E4	8.2	10.0	135 g	1.48.558.2



1) for mounting set ⇔ connection plate 1.47.50...

Profiles for pneumatic applications				
PG 30	PG 40	PG 45	PG 50	PG 60
 Profile 30×60, 6F (pneumatic) cross-sectional area: 1) 299.8 mm ²	 Profile 40×80, 6E 1) 521.8 mm ²	 Profile 45×90, 6E 1) 816.2 mm ²	 Profile 50×100, 6E 1) 1,043.3 mm ²	 Profile 60×90, 6E 1) 1,203.0 mm ²
	 Profile 80×80, 8E 1) 2,454.1 mm ²	 Profile 90×90, 8E 1) 635.2 mm ² (4×)	 Profile 100×100, 8E 1) 4,080.4 mm ²	<p>Comments Any profile with closed interior chambers can also be used as pressure line. max. pressure: 10 bar</p>
	 Profile 80×80, 8E, angle 1) 505.7 mm ² (2×)		 Profile 50×150, 8E 1) 1,115.8 mm ² (2×)	

Pneumatic end plates

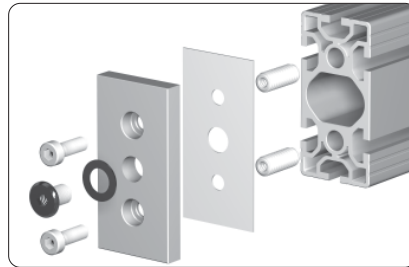
Application

- for the closing of profile ends
- vent disconnection thread

Comments

Blanking plug and reducing nipple

➔ *Pneumatic accessories 1.59*
Article-No. 1.59.010□□ and
1.59.020□□


Technical data

End plate

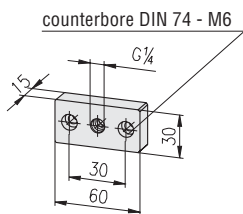
- material: aluminium
- strength: F22
- surface: black powder-coated

Seal

- material: NBR

Comments

Counterbore DIN 74 - M6 / M8
cap-screw DIN 912 - M6 / M8

30×60

Description

Pneumatic end plate set 30×60

Weight

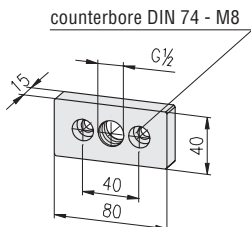
110 g

Article-No.

1.51.13060

Single parts
Pcs.

Pneumatic end plate 30×60	1	53 g	1.51.13061
Pneumatic seal 30×60	1	3 g	1.51.13062
Threaded insert M14/M6	2	22 g	1.35.1140615
Cap-screw DIN 912 - M6×16	2	5 g	0.63.D00912.06016

40×80

Description

Pneumatic end plate set 40×80

Weight

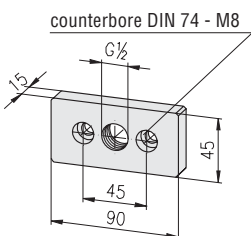
153 g

Article-No.

1.51.14080

Single parts
Pcs.

Pneumatic end plate 40×80	1	94 g	1.51.14081
Pneumatic seal 40×80	1	5 g	1.51.14082
Threaded insert M14/M8	2	18 g	1.35.1140815
Cap-screw DIN 912 - M8×16	2	9 g	0.63.D00912.08016

45×90

Description

Pneumatic end plate set 45×90

Weight

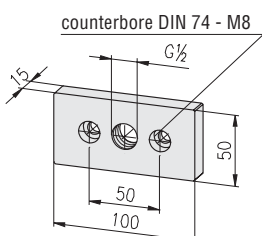
179 g

Article-No.

1.51.14590

Single parts
Pcs.

Pneumatic end plate 45×90	1	119 g	1.51.14591
Pneumatic seal 45×90	1	6 g	1.51.14592
Threaded insert M14/M8	2	18 g	1.35.1140815
Cap-screw DIN 912 - M8×16	2	9 g	0.63.D00912.08016

50×100

Description

Pneumatic end plate set 50×100

Weight

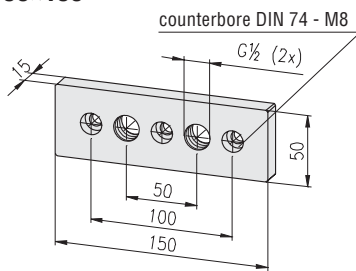
206 g

Article-No.

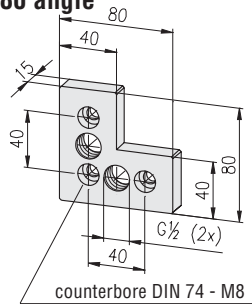
1.51.15100

Single parts
Pcs.

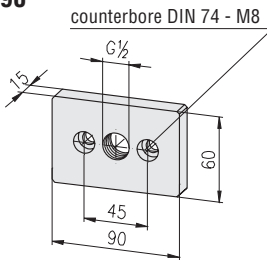
Pneumatic end plate 50×100	1	145 g	1.51.15101
Pneumatic seal 50×100	1	7 g	1.51.15102
Threaded insert M14/M8	2	18 g	1.35.1140815
Cap-screw DIN 912 - M8×16	2	9 g	0.63.D00912.08016

50x150


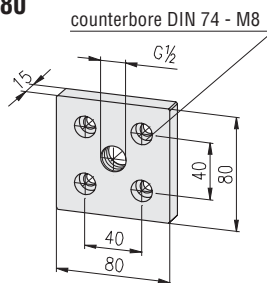
Description	Weight	Article-No.
Pneumatic end plate set 50x150	322 g	1.51.15150
Single parts		
Pneumatic end plate 50x150	1 231 g	1.51.15151
Pneumatic seal 50x150	1 10 g	1.51.15152
Threaded insert M14/M8	3 18 g	1.35.1140815
Cap-screw DIN 912 - M8x16	3 9 g	0.63.D00912.08016

80x80 angle


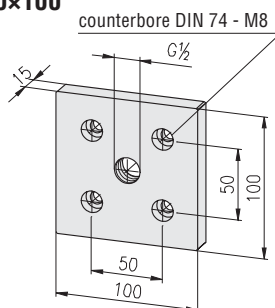
Description	Weight	Article-No.
Pneumatic end plate set 80x80 W	271 g	1.51.18080W
Single parts		
Pneumatic end plate 80x80 W	1 182 g	1.51.18081W
Pneumatic seal 80x80 W	1 8 g	1.51.18082W
Threaded insert M14/M8	3 18 g	1.35.1140815
Cap-screw DIN 912 - M8x16	3 9 g	0.63.D00912.08016

60x90


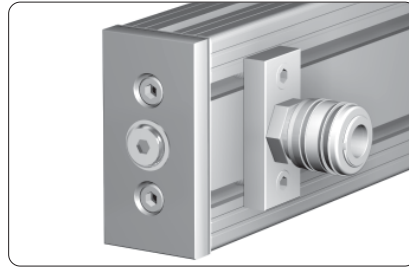
Description	Weight	Article-No.
Pneumatic end plate set 60x90	217 g	1.51.16090
Single parts		
Pneumatic end plate 60x90	1 156 g	1.51.16091
Pneumatic seal 60x90	1 7 g	1.51.16092
Threaded insert M14/M8	2 18 g	1.35.1140815
Cap-screw DIN 912 - M8x16	2 9 g	0.63.D00912.08016

80x80


Description	Weight	Article-No.
Pneumatic end plate set 80x80	251 g	1.51.18080
Single parts		
Pneumatic end plate 80x80	1 136 g	1.51.18081
Pneumatic seal 80x80	1 7 g	1.51.18082
Threaded insert M14/M8	4 18 g	1.35.1140815
Cap-screw DIN 912 - M8x16	4 9 g	0.63.D00912.08016

100x100


Description	Weight	Article-No.
Pneumatic end plate set 100x100	416 g	1.51.20100
Single parts		
Pneumatic end plate 100x100	1 296 g	1.51.20101
Pneumatic seal 100x100	1 12 g	1.51.20102
Threaded insert M14/M8	4 18 g	1.35.1140815
Cap-screw DIN 912 - M8x16	4 9 g	0.63.D00912.08016

Pneumatic connection plates

Application

Pneumatic connection for inlet and exhaust of air pressure


Technical data
End plate

- material: aluminium
- strength: F22
- surface: black powder-coated

O-Ring

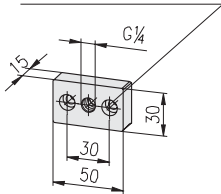
- material: NBR

Comments

Counterbore DIN 74 - M6 / M8 for cap-screw DIN 912 - M6 / M8

30×60

counterbore DIN 74 - M6


Description

Pneumatic connection plate set 30×60

Weight

59.2 g

Article-No.

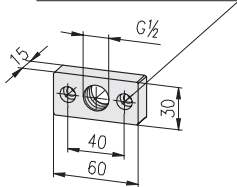
1.52.03061

Single parts
Pcs.

Pneumatic connection plate 30×60	1	40.0 g	1.52.03062
O-Ring 14×3	1	0.6 g	1.59.11403
T-Nut for subs. insertion F, M6	2	4.3 g	1.324.FM6
Cap-screw DIN 912 - M6×12	2	5.0 g	0.63.D00912.06012

40×80

counterbore DIN 74 - M6


Description

Pneumatic connection plate set 40×80

Weight

80.6 g

Article-No.

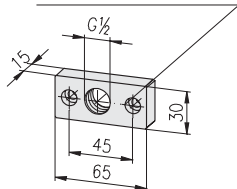
1.52.14081

Single parts
Pcs.

Pneumatic connection plate 40×80	1	50.0 g	1.52.14082
O-Ring 20×3	1	0.6 g	1.59.12003
T-Nut for subs. insertion E, M6	2	10.0 g	1.324.EM6
Cap-screw DIN 912 - M6×16	2	5.0 g	0.63.D00912.06016

45×90

counterbore DIN 74 - M6


Description

Pneumatic connection plate set 45×90

Weight

84.6 g

Article-No.

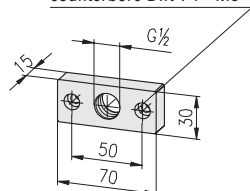
1.52.04591

Single parts
Pcs.

Pneumatic connection plate 45×90	1	5.0 g	1.52.04592
O-Ring 20×3	1	0.6 g	1.59.12003
T-Nut for subs. insertion E, M6	2	10.0 g	1.324.EM6
Cap-screw DIN 912 - M6×16	2	5.0 g	0.63.D00912.06016

50×100

counterbore DIN 74 - M6


Description

Pneumatic connection plate set 50×100

Weight

90.6 g

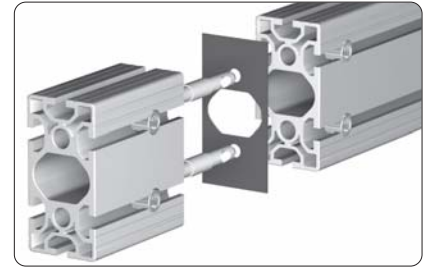
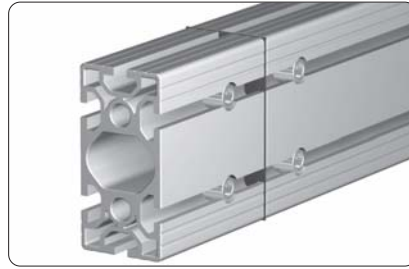
Article-No.

1.52.15101

Single parts
Pcs.

Pneumatic connection plate 50×100	1	60.0 g	1.52.15102
O-Ring 20×3	1	0.6 g	1.59.12003
T-Nut for subs. insertion E, M6	2	10.0 g	1.324.EM6
Cap-screw DIN 912 - M6×16	2	5.0 g	0.63.D00912.06016

Pneumatic extension sets



For the extension of air pressure profiles

for profile 30×60

Description	Pcs.	Weight	Article-No.
Pneumatic extension set 30×60		177 g	1.54.03061
Single parts			
Pneumatic seal 30×60	1	3 g	1.51.13062
Connector, profile extension	2	87 g	1.21.3V0

for profile 40×80

Pneumatic extension set 40×80		193 g	1.54.04081
Single parts			
Pneumatic seal 40×80	1	5 g	1.51.14082
Connector, profile extension	2	94 g	1.21.4V0

for profile 45×90

Pneumatic extension set 45×90		204 g	1.54.04591
Single parts			
Pneumatic seal 45×90	1	6 g	1.51.14592
Connector, profile extension	2	99 g	1.21.45V0

for profile 50×100

Pneumatic extension set 50×100		211 g	1.54.05101
Single parts			
Pneumatic seal 50×100	1	7 g	1.51.15102
Connector, profile extension	2	102 g	1.21.5V0

for profile 50×150

Pneumatic extension set 50×150		316 g	1.54.05151
Single parts			
Pneumatic seal 50×150	1	10 g	1.51.15152
Connector, profile extension	3	102 g	1.21.5V0

for profile 60×90

Pneumatic extension set 60×90		239 g	1.54.06091
Single parts			
Pneumatic seal 60×90	1	7 g	1.51.16092
Connector, profile extension	2	116 g	1.21.6V0

for profile 80×80 angle

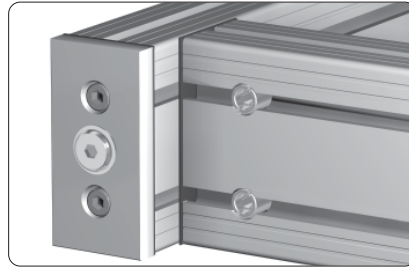
Pneumatic extension set 80×80 W		289 g	1.54.08081W
Single parts			
Pneumatic seal 80×80 W	1	7 g	1.51.18082W
Connector, profile extension	3	94g	1.21.4V0

for profile 80×80

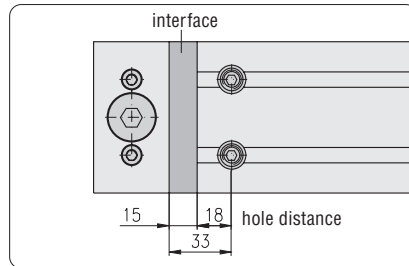
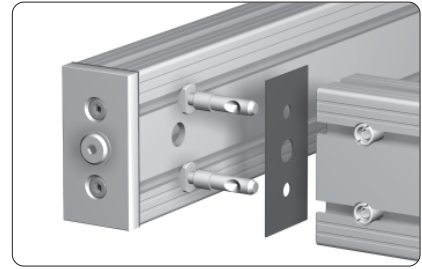
Pneumatic extension set 80×80		384 g	1.54.08081
Single parts			
Pneumatic seal 80×80	1	8 g	1.51.18082
Connector, profile extension	4	94 g	1.21.4V0

for profile 100×100

Pneumatic extension set 100×100		420 g	1.54.10101
Single parts			
Pneumatic seal 100×100	1	12 g	1.51.20102
Connector, profile extension	4	102 g	1.21.5V0

Pneumatic 90° connection sets


For 90° connections of air pressure-profiles



For the connection of profile 80×80, 100×100 a pneumatic connecting plate must be inserted to seal the chamber inside.


for profile 30×60

Description	Pcs.	Weight	Article-No.
Pneumatic 90° connection set 30×60		99 g	1.55.03061
Single parts			
Pneumatic seal 30×60	1	3 g	1.51.13062
Connector, standard 90°	2	48 g	1.21.3F2

for profile 40×80

Pneumatic 90° connection set 40×80		115 g	1.55.04081
Single parts			
Pneumatic seal 40×80	1	5 g	1.51.14082
Connector, standard 90°	2	55 g	1.21.4E2

for profile 45×90

Pneumatic 90° connection set 45×90		63 g	1.55.04591
Single parts			
Pneumatic seal 45×90	1	6 g	1.51.14592
Connector, standard 90°	2	57 g	1.21.45E2

for profile 50×100

Pneumatic 90° connection set 50×100		125 g	1.55.05101
Single parts			
Pneumatic seal 50×100	1	7 g	1.51.15102
Connector, standard 90°	2	59 g	1.21.5E2

for profile 50×150

Pneumatic 90° connection set 50×150		187 g	1.55.05151
Single parts			
Pneumatic seal 50×150	1	10 g	1.51.15152
Connector, standard 90°	3	59 g	1.21.5E2

for profile 60×90

Pneumatic 90° connection set 60×90		70 g	1.55.06091
Single parts			
Pneumatic seal 60×90	1	7 g	1.51.16092
Connector, standard 90°	2	63 g	1.21.6E2

for profile 80×80

Pneumatic 90° connection set 80×80		446 g	1.55.08081
Single parts			
Pneumatic seal 80×80	1	8 g	1.51.18082
Connector, standard 90°	4	55 g	1.21.4E2
Pneumatic connecting plate	1	217 g	1.55.08084
O-Ring 20×3	1	0.6 g	1.59.12003

for profile 100×100

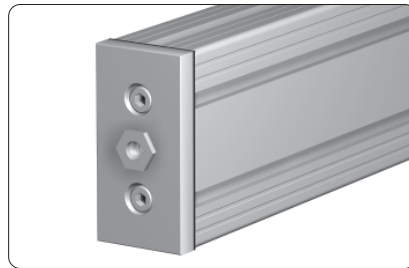
Pneumatic 90° connection set 100×100		618 g	1.55.10101
Single parts			
Pneumatic seal 100×100	1	12 g	1.51.20102
Connector, standard 90°	4	55 g	1.21.5E2
Pneumatic connecting plate	1	369 g	1.55.10104
O-Ring 20×3	1	0.6 g	1.59.12003

Pneumatic accessories



Application

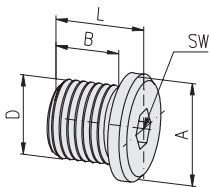
Blanking plug for the connection thread



Application

Reducing nipple to reduce the connection thread

Blanking plug



Technical data

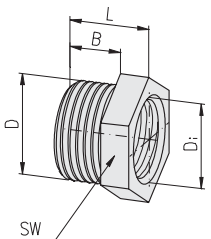
- material:
- blanking plug: steel, galvanised
 - sealing: NBR

Comments

Including sealing

Description	D	A	B	L	SW	Weight	Article-No.
Blanking plug,	B-1/4"	18	12	15	6	15 g	1.59.01030
Blanking plug,	B-1/2"	26	14	18	10	43 g	1.59.01050

Reducing nipple



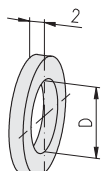
Technical data

material: brass

Description	Di	D	B	L	SW	Weight	Article-No.
Reducing nipple,	1/4" i - 3/8" a		9	14	19	14 g	1.59.02040
Reducing nipple,	3/8" i - 1/2" a		10	14	22	25 g	1.59.02050

Sealing ring

for reducing nipple



Technical data

material: PA, white

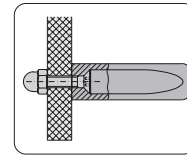
Description	D	Weight	Article-No.
Sealing ring	Ø1/4"	1 g	1.59.03030
Sealing ring	Ø3/8"	1 g	1.59.03040
Sealing ring	Ø1/2"	2 g	1.59.03050

Handles light PA

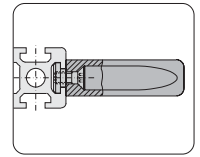


Application

For doors and drawers of light material



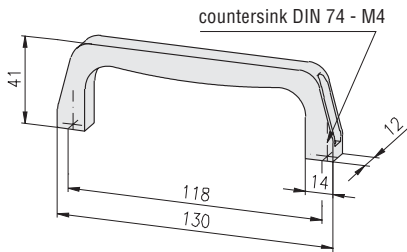
Mounting on panel elements



Mounting on profiles

Technical data

material: PA



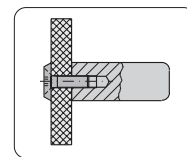
Description	Colour	Weight	Article-No.
Handle light PA	grey	30 g	1.61.20.1
Handle light PA	black	30 g	1.61.20.2

Handle light

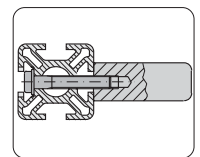


Application

For doors and drawers of light material



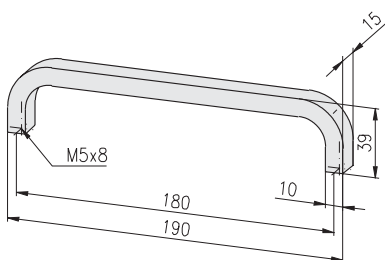
Mounting on panel elements



Mounting on profiles

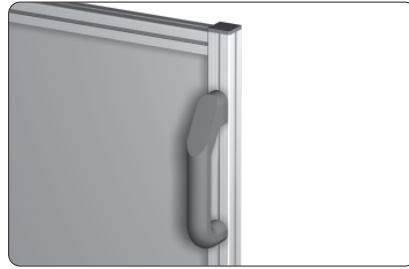
Technical data

material: aluminium
surface: neutral anodised

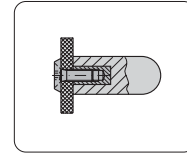


Description	Weight	Article-No.
Handle light	85 g	1.61.210

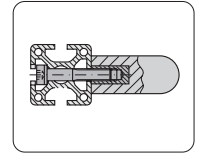
Handle PA



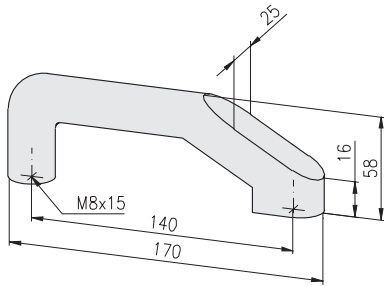
Application
Ergonomical designed handle



Mounting on panel elements



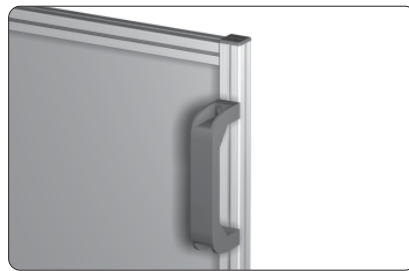
Mounting on profiles



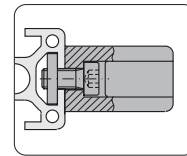
Technical data
material: PA
colour: black

Description	Weight	Article-No.
Handle PA, with thread M8	166 g	1.61.230

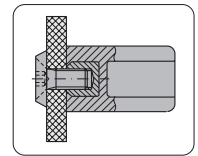
Handles PA



Application
Handle with fixing possibilities from the front and the rear



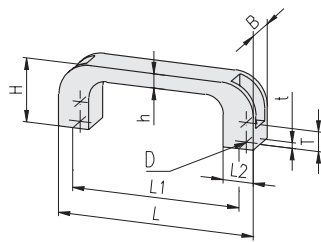
Handle with bore



Handle with thread

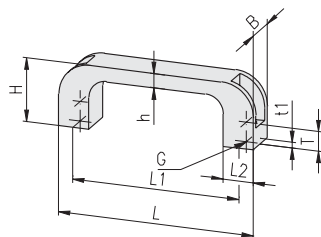
Technical data
material: PA
colour: black

with bore



Description	D	L	Weight	Article-No.
Handle PA, with bore	Ø6.5	110	24 g	1.61.24110
Handle PA, with bore	Ø6.5	139	44 g	1.61.24139
Handle PA, with bore	Ø8.5	151	64 g	1.61.24151
Handle PA, with bore	Ø8.5	200	74 g	1.61.24200
Handle PA, with bore	Ø10.5	260	114 g	1.61.24260

with thread



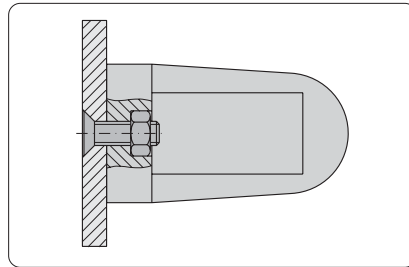
Description	G	L	Weight	Article-No.
Handle PA, with thread	M6	110	30 g	1.61.25110
Handle PA, with thread	M6	139	50 g	1.61.25139
Handle PA, with thread	M8	151	70 g	1.61.25151
Handle PA, with thread	M8	200	88 g	1.61.25200
Handle PA, with thread	M10	260	125 g	1.61.25260

L	L1	L2	H	h	T	t	t1	B
110	94	17	37	8	13	6	10	21
139	120	20	40	10	15	6	10	24
151	132	22	43	10	16	6	15	26
200	180	25	50	11	20	9	15	28
260	235	28	53	12	21	11	15	32

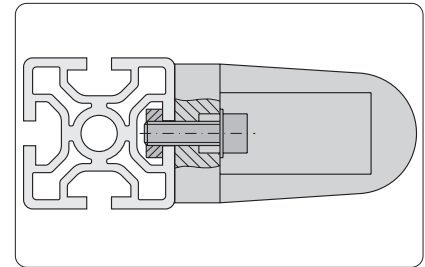
**Handle system
round design**

Application

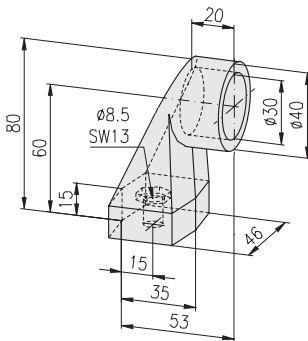
Handle system for making handles of any length



Mounting on panel elements



Mounting on profiles

Corner piece PA-GF

Technical data

 material: PA-GF
 colour: black

Description

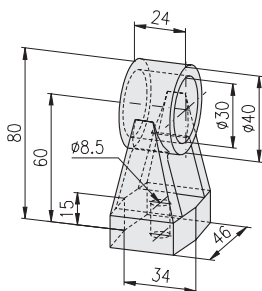
Corner piece PA-GF

Weight

76 g

Article-No.

1.61.280

Centre piece PA-GF

Technical data

 material: PA-GF
 colour: black

Description

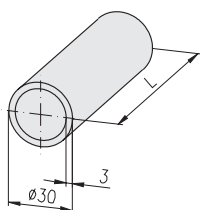
Centre piece PA-GF

Weight

53 g

Article-No.

1.61.281

Tube Ø30×3

Technical data

 material: aluminium
 surface: neutral anodised
 tube length: 6 m

Description

Tube Ø30×3

bar

Weight

4.2 kg

Article-No.

1.19.16130.60



Tube Ø30×3

cut to length

0.7 kg/m

1.19.16130-A00A00/...

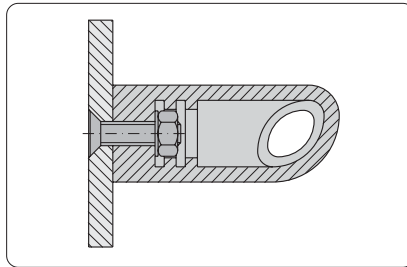
/... = length in mm

**Handle system
oval design**

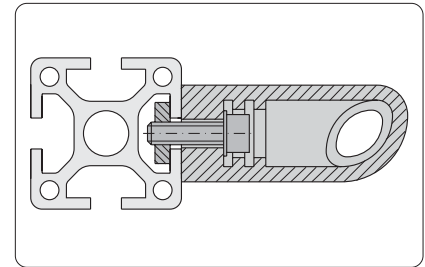


Application

Handle system for making handles of any length

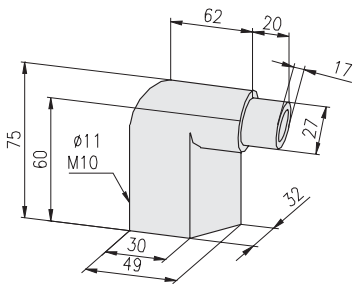


Mounting on panel elements



Mounting on profiles

Oval corner piece right



Technical data

material: PA-GF
colour: black

Description

Oval corner piece right

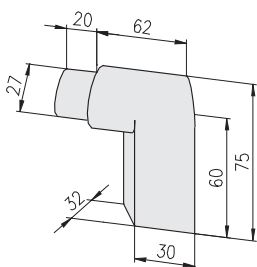
Weight

65 g

Article-No.

1.61.290

Oval corner piece left



Technical data

material: PA-GF
colour: black

Description

Oval corner piece left

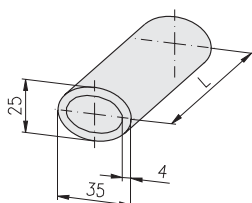
Weight

65 g

Article-No.

1.61.291

Oval tube 35x4



Technical data

material: aluminium
surface: neutral anodised
tube length: 3 m

Description

Oval tube 35x4

bar

Weight

2.5 kg

Article-No.

1.61.292.30



Oval tube 35x4

cut to length

0.83 kg/m

1.61.292-A00A00/...

/... = length in mm

Grab handles



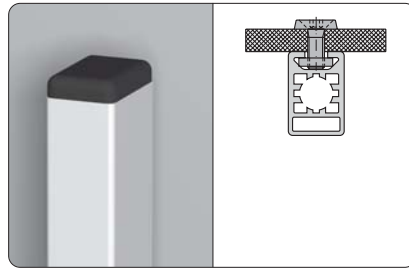
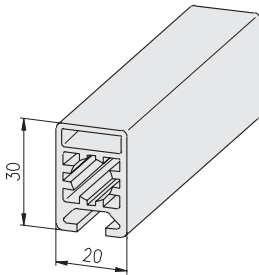
Application

Alu grip handles for customer's assembly from standard profiles.

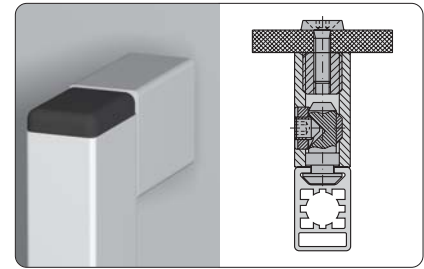
Comments

Grab handles increase the rigidity of panels without profile frames.

Profile 20x30, 1F, LP



Fixing of the profile directly on the panel element



Fixing of the profile with a connecting piece on the panel element

Description

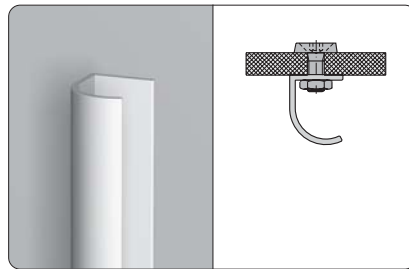
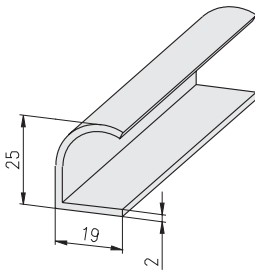
Profile 20x30, 1F, LP	cut to length	0.66 kg/m	1.11.020030.14LP-A00A00/...
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/... = length in mm

Weight

Article-No.

Grab handle profiles



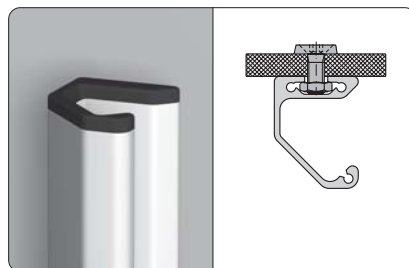
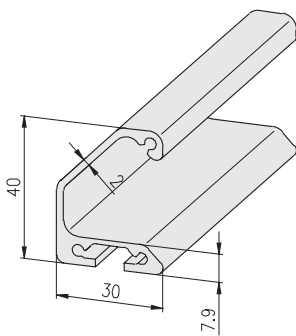
Description

Grab handle profile	cut to length	0.3 kg/m	1.19.14319-A00A00/...
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/... = length in mm

Weight

Article-No.



Description

Grab handle profile	cut to length	0.73 kg/m	1.19.14330-A00A00/...
---------------------	---------------	-----------	-----------------------

/... = length in mm

Weight

Article-No.

Technical data

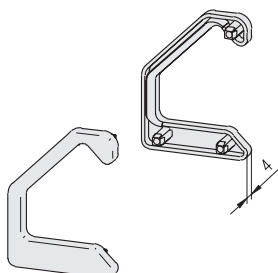
material: PA-GF
colour: black

Description

Cover cap kit left/right for grab handle profile		3.6 g	1.19.14330A
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Weight

Article-No.

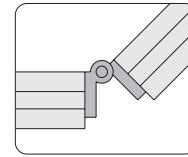


Hinges

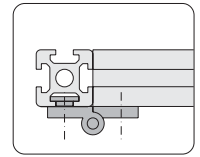


Application

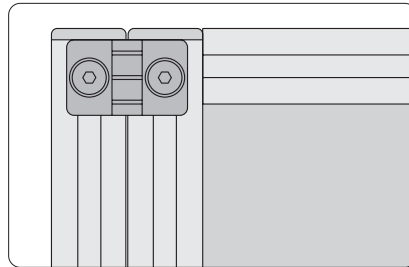
Hinge for doors and flaps of light material



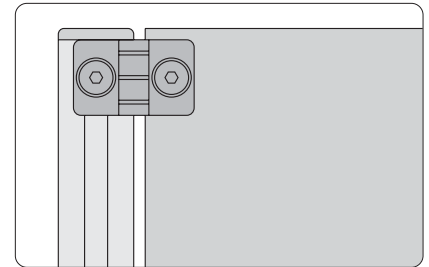
Face-sided connection of 2 profiles



Connection of 2 profiles in rectangular position

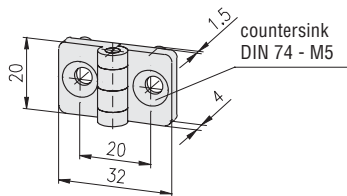


Doors with profile frames

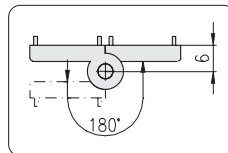


Doors made of panel elements without profile frames

Technical data			
Hinge	20x32	30x39	40x40
material:	PA-GF	PA-GF	GD-Zn, coated
colour:	black		
max. static load:	50 N	100 N	150 N



- 16
- 20
- 30
- 40
- 45
- 50
- 60



Swivel angle

Description

Hinge 20x32

Comments

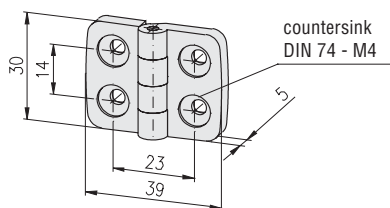
Countersink DIN 74 - M5 for countersunk screw DIN 7991 - M5

Weight

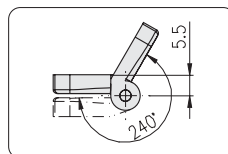
6 g

Article-No.

1.62.12032



- 16
- 20
- 30
- 40
- 45
- 50
- 60



Swivel angle

Description

Hinge 30x39

Comments

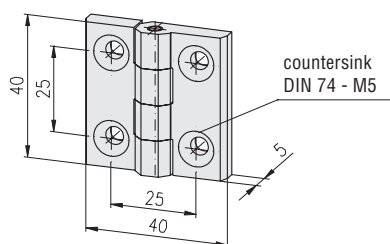
Countersink DIN 74 - M4 for countersunk screw DIN 7991 - M4

Weight

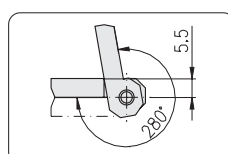
7.6 g

Article-No.

1.62.23039



- 16
- 20
- 30
- 40
- 45
- 50
- 60



Swivel angle

Description

Hinge 40x40

Comments

Countersink DIN 74 - M5 for countersunk screw DIN 7991 - M5

Weight

55 g

Article-No.

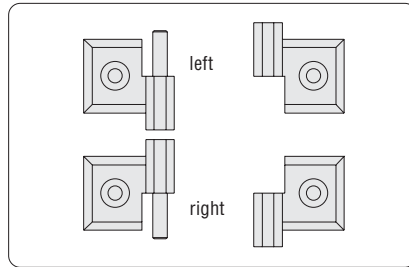
1.62.24040

Lift-off hinges

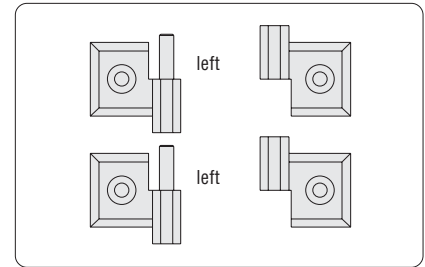


Application

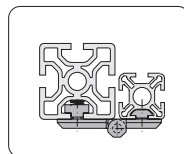
Enables the connection of different profile widths in parallel as well as in rectangular arrangement



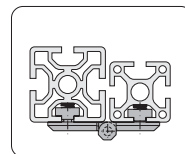
Non-liftable door with one right and one left sided hinge



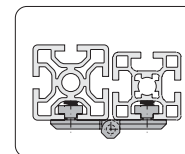
Liftable door with two similar hinges



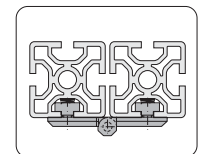
1 profile 30x30
1 profile 50x50



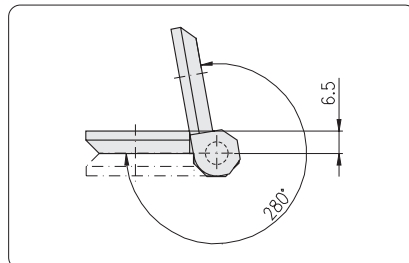
1 profile 40x40
1 profile 50x50



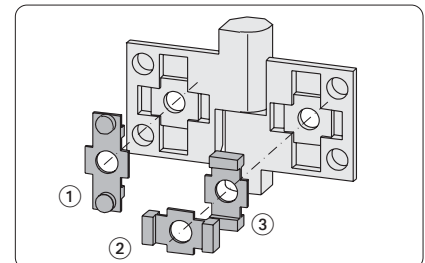
1 profile 45x45
1 profile 50x50



2 profiles 50x50



Swivel angle



Application of locking device:

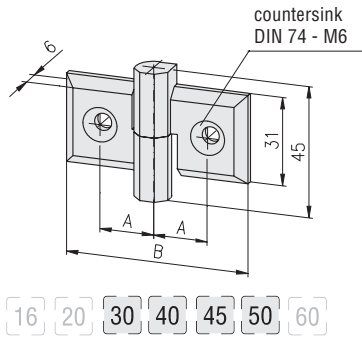
- ① for panel element
- ② for profile slot, horizontal
- ③ for profile slot, vertical

Technical data

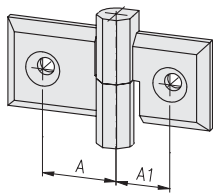
material: GD-Zn
 surface: black coated
 hinge bolt: stainless steel
 max. static load: 250 N

Comments

Countersink DIN 74 - M6 for
 countersunk screw DIN 7991 - M6



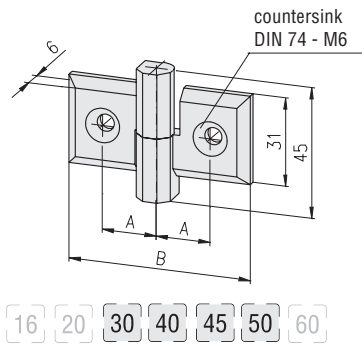
Description	A	B	Weight	Article-No.
Hinge 31,	A16.5 left	59	68 g	1.62.331.16/16L
Hinge 31,	A19.0 left	64	72 g	1.62.331.19/19L
Hinge 31,	A21.5 left	69	76 g	1.62.331.21/21L
Hinge 31,	A24.0 left	74	81 g	1.62.331.24/24L
Hinge 31,	A26.5 left	79	86 g	1.62.331.26/26L



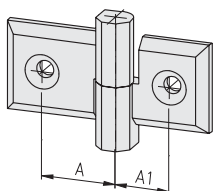
Combinations

Description	A ¹⁾	A1 ¹⁾	Article-No.
Hinge 31 × □□/□□ left			1.62.331.□□/□□L

¹⁾ Data without decimal places



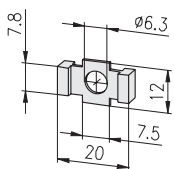
Description	A	B	Weight	Article-No.
Hinge 31,	A16.5 right	59	68 g	1.62.331.16/16R
Hinge 31,	A19.0 right	64	72 g	1.62.331.19/19R
Hinge 31,	A21.5 right	69	76 g	1.62.331.21/21R
Hinge 31,	A24.0 right	74	81 g	1.62.331.24/24R
Hinge 31,	A26.5 right	79	86 g	1.62.331.26/26R



Combinations

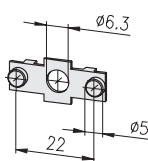
Description	A ¹⁾	A1 ¹⁾	Article-No.
Hinge 31 × □□/□□ right			1.62.331.□□/□□R

¹⁾ Data without decimal places



Technical data
 material: GD-Zn
 surface: rough

Description	Weight	Article-No.
Anti-twist device for slot 8 mm	4 g	1.62.331x1



Technical data
 material: GD-Zn
 surface: rough

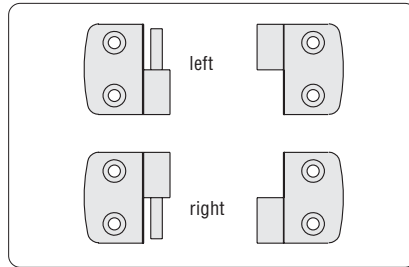
Description	Weight	Article-No.
Anti-twist device for panel element	4 g	1.62.331x2

Lift-off hinges

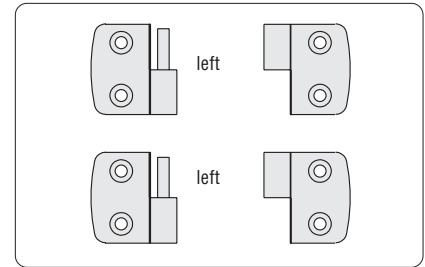


Application

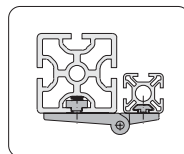
The hinges enable the connection of profiles with different widths.



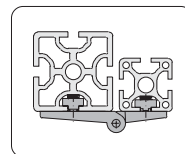
Non-liftable door with one right and one left sided hinge



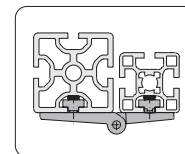
Liftable door with two similar hinges



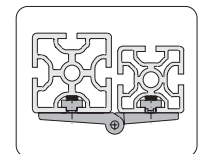
1 profile 60x60
1 profile 30x30



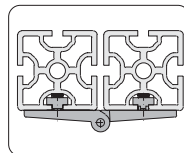
1 profile 60x60
1 profile 40x40



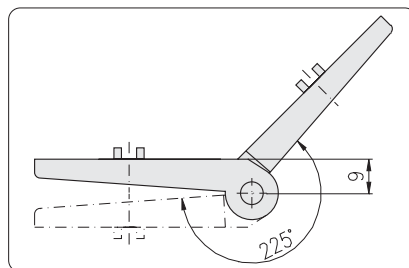
1 profile 60x60
1 profile 45x45



1 profile 60x60
1 profile 50x50



2 profiles 60x60



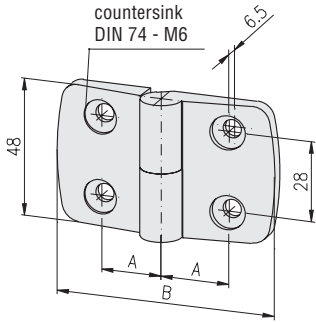
Swivel angle

Technical data

material: PA-GF
 surface: black
 hinge bolt: stainless steel
 max. static load: 150 N

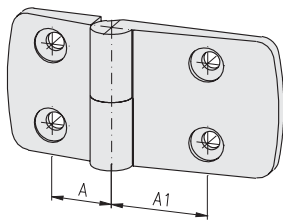
Comments

Countersink DIN 74 - M6 for
 countersunk screw DIN 7991 - M6



16 20 30 40 45 50 60

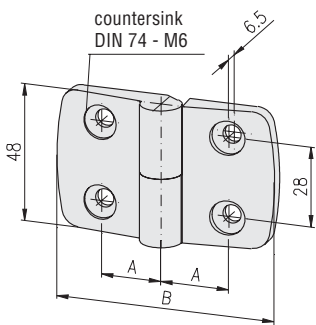
Description	A	B	Weight	Article-No.
Lift-off hinge 48	A17.5, left	59	8 g	1.62.348.17/17L
Lift-off hinge 48	A22.5, left	77	10 g	1.62.348.22/22L
Lift-off hinge 48	A25.0, left	87	15 g	1.62.348.25/25L
Lift-off hinge 48	A27.5, left	97	25 g	1.62.348.27/27L
Lift-off hinge 48	A32.5, left	115	35 g	1.62.348.32/32L



Combinations

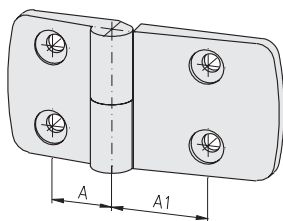
Description	A ¹⁾ A1 ¹⁾	Article-No.
Lift-off hinge 48 × □□/□□ left		1.62.348.□□/□□L

¹⁾ Data without decimal places



16 20 30 40 45 50 60

Description	A	B	Weight	Article-No.
Lift-off hinge 48	A17.5, right	59	8 g	1.62.348.17/17R
Lift-off hinge 48	A22.5, right	77	10 g	1.62.348.22/22R
Lift-off hinge 48	A25.0, right	87	15 g	1.62.348.25/25R
Lift-off hinge 48	A27.5, right	97	25 g	1.62.348.27/27R
Lift-off hinge 48	A32.5, right	115	35 g	1.62.348.32/32R

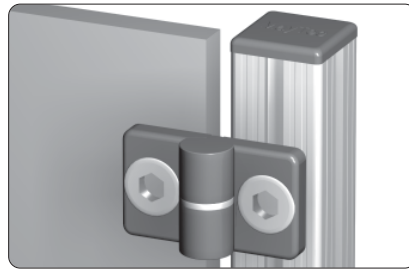


Combinations

Description	A ¹⁾ A1 ¹⁾	Article-No.
Lift-off hinge 48 × □□/□□ right		1.62.348.□□/□□R

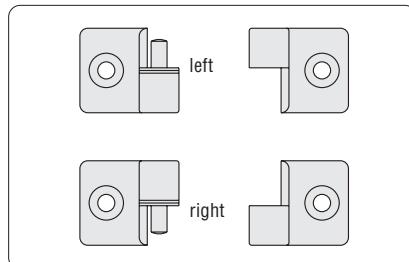
¹⁾ Data without decimal places

Hinges

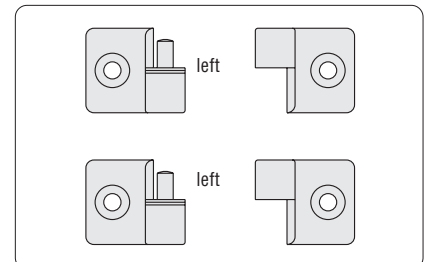


Application

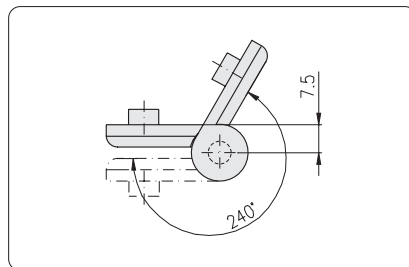
Hinge for doors and flaps of light material



Non-liftable door with one right and one left sided hinge



Liftable door with two similar hinges



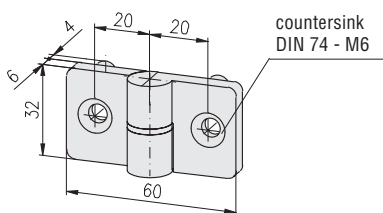
Swivel angle

Technical data

material: PA-GF
 colour: black
 max. static load: 100 N

Comments

Countersink DIN 74 - M6 for countersunk screw DIN 7991 - M6



- 16
- 20
- 30
- 40
- 45
- 50
- 60

Description

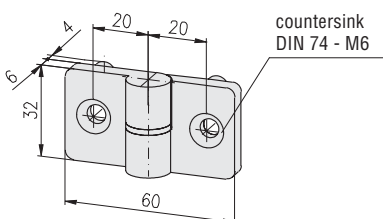
Hinge 32x60 left

Weight

21 g

Article-No.

1.62.41L



- 16
- 20
- 30
- 40
- 45
- 50
- 60

Description

Hinge 32x60 right

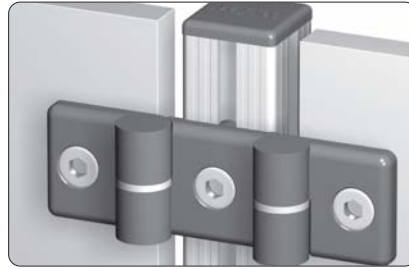
Weight

21 g

Article-No.

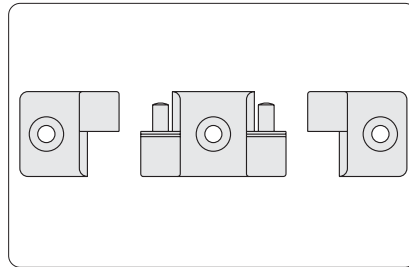
1.62.41R

Double hinge

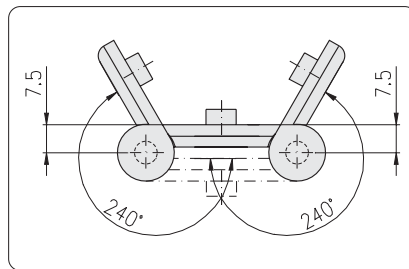


Application

Hinge for doors and flaps of light material.



Liftable doors



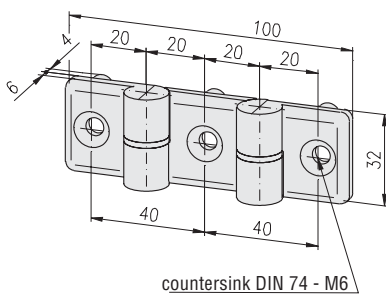
Swivel angle

Technical data

material: PA-GF
max. static load: 100 N

Comments

Countersink DIN 74 - M6 for
countersunk screw DIN 7991 - M6



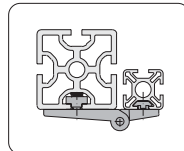
Description	Colour	Weight	Article-No.
Double hinge	grey	40 g	1.62.420.1
Double hinge	black	40 g	1.62.420.2

Hinges

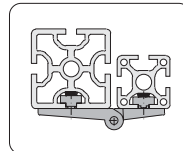


Application

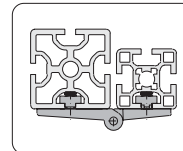
The hinges enable the connection of profiles with different widths.



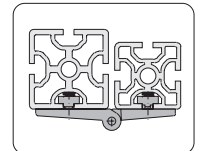
1 profile 60x60
1 profile 30x30



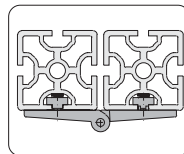
1 profile 60x60
1 profile 40x40



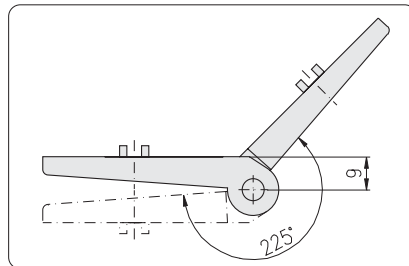
1 profile 60x60
1 profile 45x45



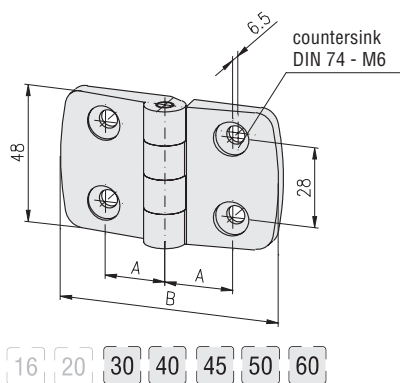
1 profile 60x60
1 profile 50x50



2 profiles 60x60



Swivel angle



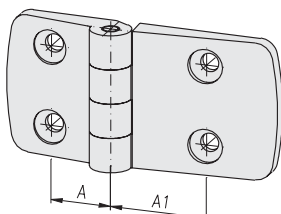
Technical data

material: PA-GF
colour: black
hinge bolt: stainless steel
max. static load: 200 N

Comments

Countersink DIN 74 - M6 for
countersunk screw DIN 7991 - M6

Description	A	B	Weight	Article-No.
Hinge 48 fixed	A17.5	59	8 g	1.62.448.17/17
Hinge 48 fixed	A22.5	77	10 g	1.62.448.22/22
Hinge 48 fixed	A25.0	87	15 g	1.62.448.25/25
Hinge 48 fixed	A27.5	97	25 g	1.62.448.27/27
Hinge 48 fixed	A32.5	115	35 g	1.62.448.32/32



Combinations

Description	A ¹⁾	A1 ¹⁾	Article-No.
Hinge 48 fixed × □□/□□			1.62.448.□□/□□

¹⁾ Data without decimal places

**Hinge
40x80**

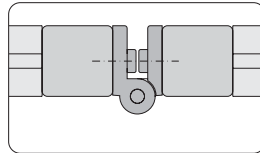


Application

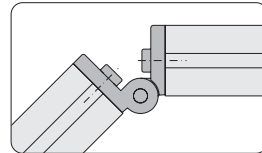
Scharnier für höhere Belastungen wie Türen mit Profilrahmen

Technical data

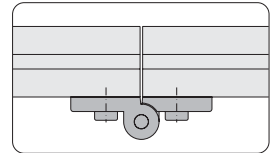
material: GD-Zn
 colour: black
 surface: coated
 max. static load: 750 N



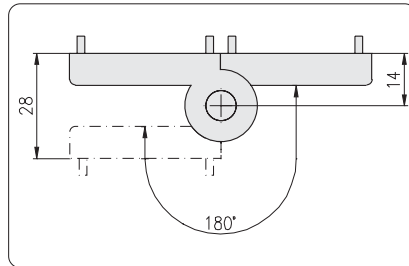
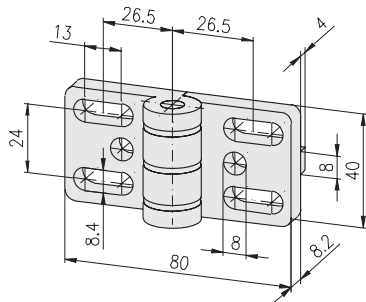
Connection of 2 vertical profiles. All anti-twist safety devices removed.



Face-sided connection of 2 profiles. With anti-twist safety device.



Connection of 2 horizontal profiles. With anti-twist safety device.



Swivel angle

- 16
- 20
- 30
- 40
- 45
- 50
- 60

Description

Hinge 40x80

Weight

180 g

Article-No.

1.62.520

**Hinges
40x80**

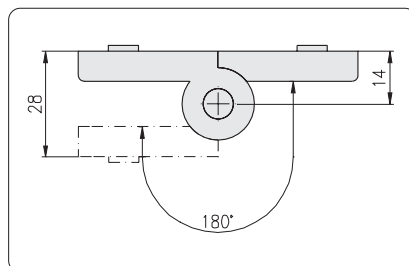


Application

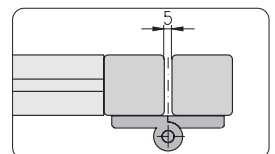
Hinge or higher loads such as doors with profile frames

Technical data

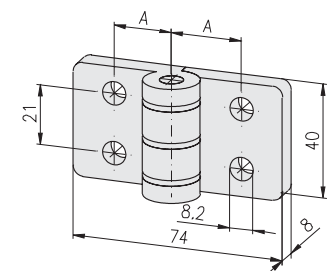
material: GD-Zn
 colour: black
 surface: powder-coated
 max. static load: 750 N



Swivel angle



Connection of 2 vertical profiles



Fastening elements:

- PG 40: T-Nut for subs. insertion E, M8 1.324.EM8
- PG 45: T-Nut E, M8 1.32.EM8
- PG 40/45: Threaded plate E, M8 1.31.EM8

- 16
- 20
- 30
- 40
- 45
- 50
- 60

Description

- Hinge 40x80 for PG 40
- Hinge 40x80 for PG 45

A

- 22.5
- 25.0

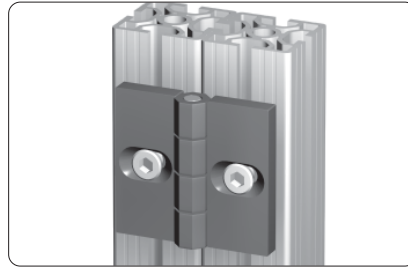
Weight

- 194 g
- 194 g

Article-No.

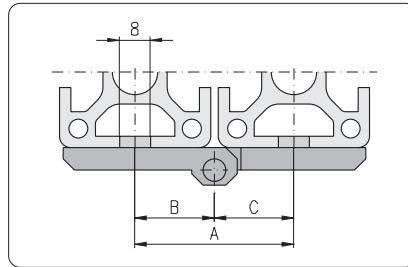
- 1.62.53045
- 1.62.53050

Hinges

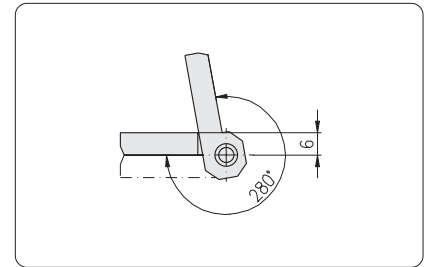


Application

Hinge with detachable fixing plug for different slot distances



Doors with profile frames



Swivel angle

Technical data

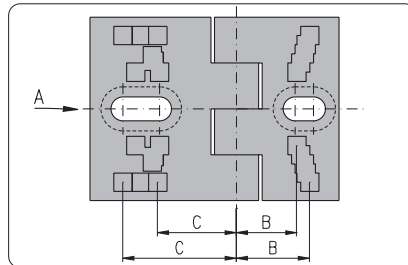
material: GD-Zn
 surface: coated
 colour: black
 max. static load: 250 N

Comments

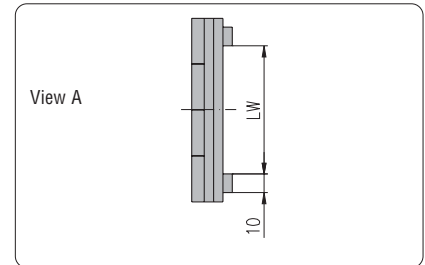
Countersink DIN 74 - M6 for countersunk screw DIN 7991 - M6

Delivery unit

Including 4 plugs for F- and E-slot



Distances for positioning plugs



Possibilities of fastening

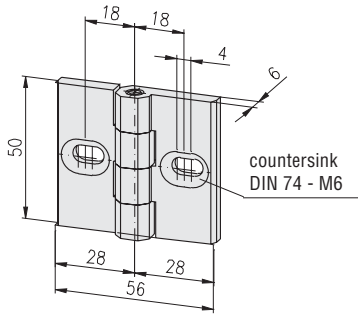
Legend

LW = width
 G = threaded plate 1.31.□□□
 T = T-Nut 1.324.□□□

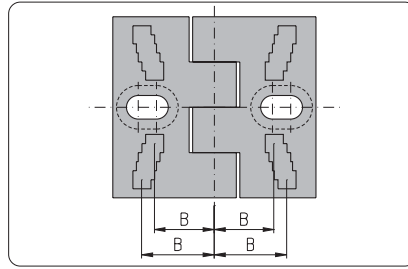
		short flange					
		slots					
		F		E3		E4	
B	LW	G	T	G	T	G	T
16.5	11	-	-	x	-	x	x
17.5	14.75	x	x	x	-	x	x
18.5	20.5	x	x	x	x	x	x
19	25.25	x	x	x	x	x	x
20	30	x	x	x	x	x	x

		long flange					
		slots					
		F		E3		E4	
C	LW	G	T	G	T	G	T
21	11	-	-	x	-	x	x
21.5	30	x	x	x	x	x	x
23.5	19	x	x	x	-	x	x
26	30	x	x	x	x	x	x
27.5	11	-	-	x	-	x	x
31	30	x	x	x	x	x	x

Hinge 50x56



- 16 20 30 40 45 50 60



Rear view: plug assignment

2 short flanges

B
16.5
17.5
18.5
19
20

Description

Hinge 50x56

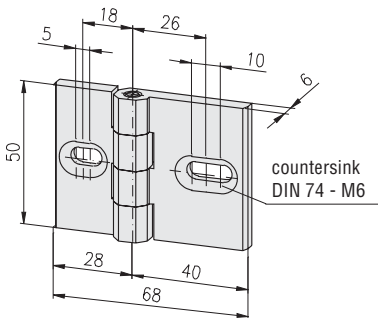
Weight

112 g

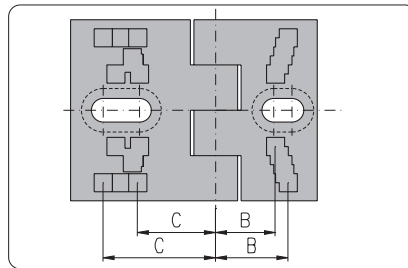
Article-No.

1.62.65056

Hinge 50x68



- 16 20 30 40 45 50 60



Rear view: plug assignment

1 short flange, 1 long flange

B	C
16.5	21
17.5	21.5
18.5	23.5
19	26
20	27.5
	31

Description

Hinge 50x68

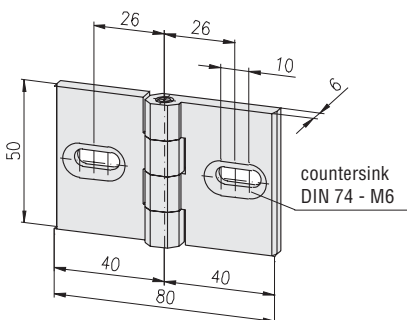
Weight

130 g

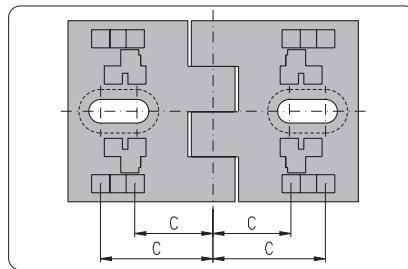
Article-No.

1.62.65068

Hinge 50x80



- 16 20 30 40 45 50 60



Rear view: plug assignment

2 long flanges

C
21
21.5
23.5
26
27.5
31

Description

Hinge 50x80

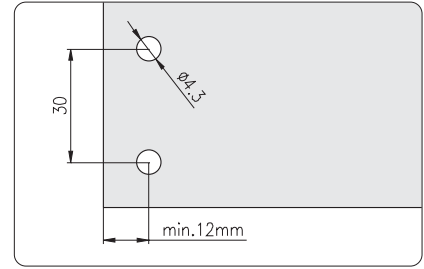
Weight

130 g

Article-No.

1.62.65080

Alu hinges



Distance of drill holes for panel elements of acrylic glass

Application

For doors of light material with or without profile frame. Each hinge element can be combined.

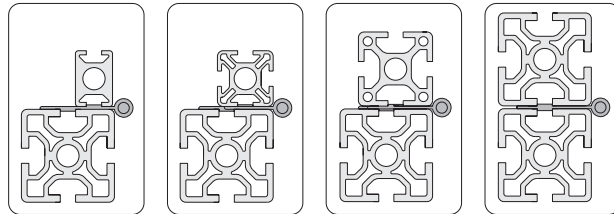
Technical data

material: aluminium Al Mg Si 0.5
 strength: F 25
 surface: neutral anodised
 max. static load: 100 N

Comments

Countersink DIN 74 - M4 for countersunk screw DIN 7991 - M4

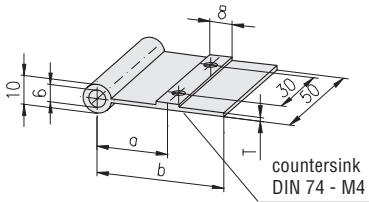
Type A



1 profile 20x30 1 profile 30x30 1 profile 40x40 2 profiles 50x50
 1 profile 50x50 1 profile 50x50 1 profile 50x50

Connection:

- profile to profile
- leg built-in covered
- hinge elements:
 Type A
 Type A

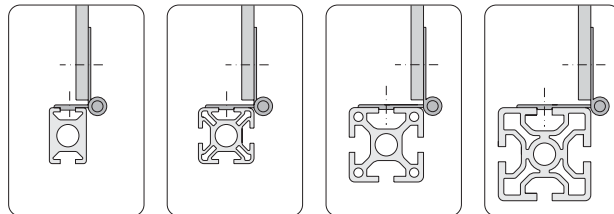


- 16 20 30 40 45 50 60

Description

	T	a	b	Weight	Article-No.
Hinge element Type A, PG 20, F	1.5	15.3	21	10 g	1.62.7120
Hinge element Type A, PG 30	1.5	20.3	29	11 g	1.62.7130
Hinge element Type A, PG 30	3.0	20.3	29	15 g	1.62.7130.030
Hinge element Type A, PG 40	1.5	25.3	37	13 g	1.62.7140
Hinge element Type A, PG 40	3.0	25.3	37	19 g	1.62.7140.030
Hinge element Type A, PG 50	1.5	30.3	45	14 g	1.62.7150
Hinge element Type A, PG 50	3.0	30.3	45	21 g	1.62.7150.030

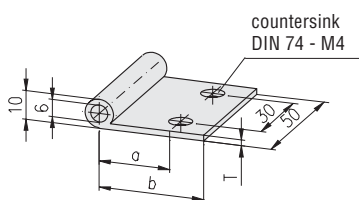
Type B



profile 20x30 profile 30x30 profile 40x40 profile 50x50

Connection:

- profile to panel element
- leg one side visible
- hinge elements:
 Type A
 Type B

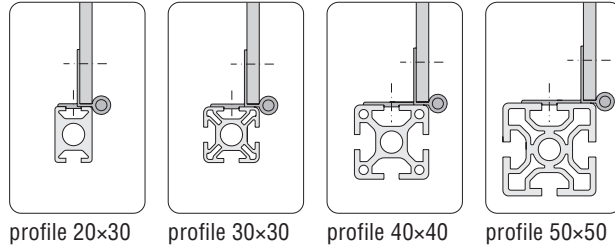


- 16 20 30 40 45 50 60

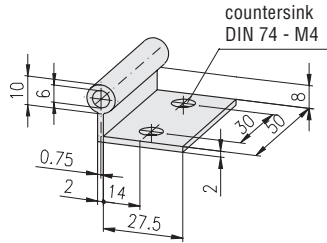
Description

	T	a	b	Weight	Article-No.
Hinge element Type B, PG 20	2.0	15.3	21	11 g	1.62.7220
Hinge element Type B, PG 20	3.0	15.3	21	13 g	1.62.7220.030
Hinge element Type B, PG 30	2.0	20.3	29	11 g	1.62.7230
Hinge element Type B, PG 30	3.0	20.3	29	13 g	1.62.7230.030
Hinge element Type B, PG 40	2.0	25.3	37	13 g	1.62.7240
Hinge element Type B, PG 40	3.0	25.3	37	16 g	1.62.7240.030
Hinge element Type B, PG 50	2.0	30.3	45	14 g	1.62.7250
Hinge element Type B, PG 50	3.0	30.3	45	18 g	1.62.7250.030

Type C



- Connection:**
- Profile to panel element
 - leg built-in covered
 - hinge elements:
Type A
Type C

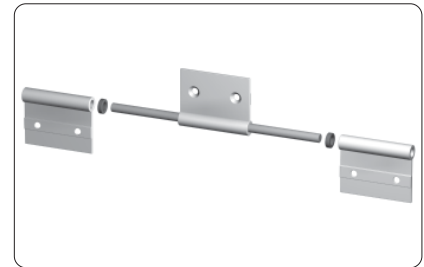


Description	Weight	Article-No.
Hinge element Type C, 30 mm	15 g	1.62.7330

Press-fit pins
for alu hinges

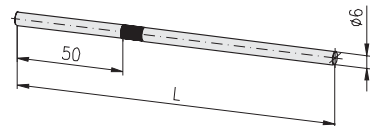


Press-fit pin for one sided installation



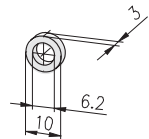
Press-fit pin for two sided installation

Technical data
material: steel
surface: galvanised



Description	L	Weight	Article-No.
Press-fit pin Ø6	100	29 g	1.62.7910
Press-fit pin Ø6	150	33 g	1.62.7915

Spacer



Technical data
material: PE
colour: black

Description	Weight	Article-No.
Spacer	1 g	1.62.7810

Alu hinges, heavy



Application

Hinge for higher loads such as doors with profile frames

Technical data

hinge

material: aluminium

strength: F25

surface: neutral anodised

bolt

Design steel

material: steel

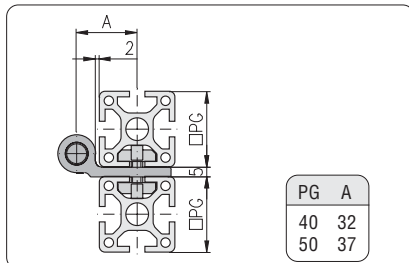
Design stainless

material: stainless steel

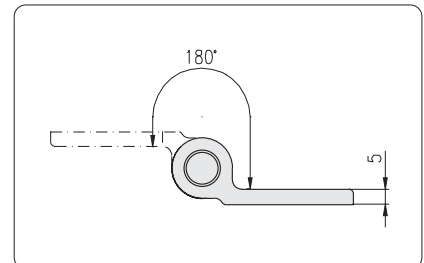
Comments

Countersink DIN 74 - M8 for

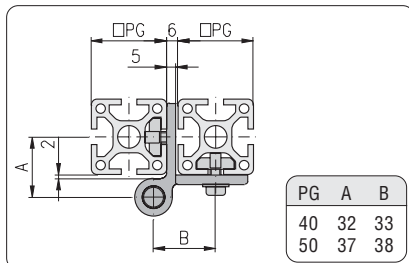
countersunk screw DIN 7991 - M8



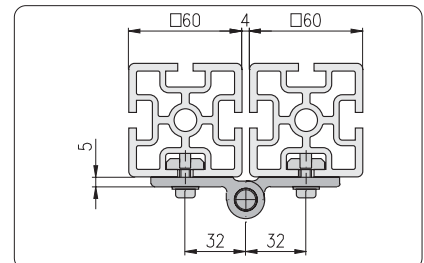
Application: Type 20



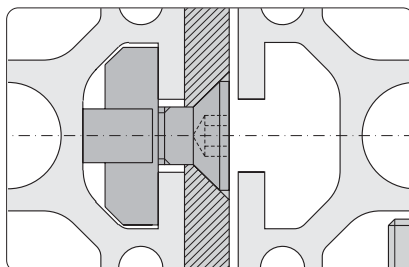
Swivel angle: Type 20



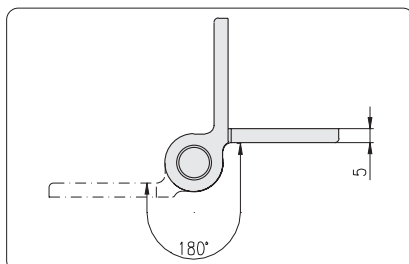
Application: Type 21, 22, 23, 31
with profiles PG 40/50



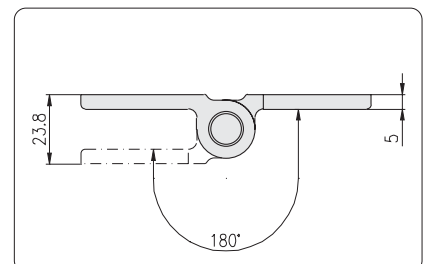
Application: Type 21, 22, 23, 31
with profiles PG 60



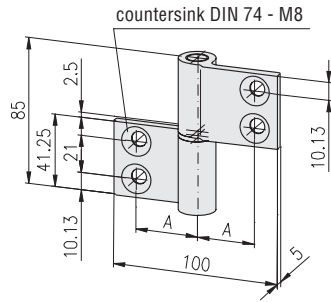
Application: Type 21, 22, 23, 31
with profiles PG 40/50



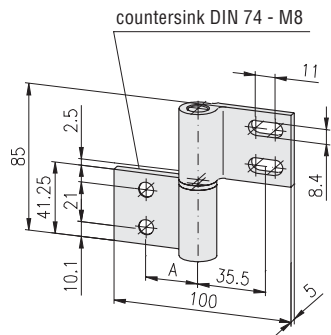
Swivel angle: Type 21, 22, 23, 31
at application with profiles PG 40/50



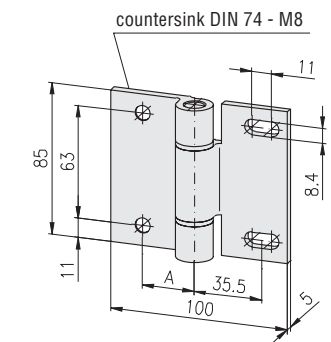
Swivel angle: Type 21, 22, 23, 31
at application with profiles PG 60



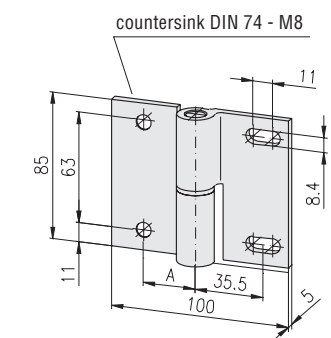
Description	Design	A	Weight	Article-No.
Alu hinge, heavy, type 20, PG 40	steel	32	166 g	1.62.842032085
Alu hinge, heavy, type 20, PG 50	steel	37	166 g	1.62.842037085
Alu hinge, heavy, type 20, PG 40	stainless	32	166 g	1.62.842032085V
Alu hinge, heavy, type 20, PG 50	stainless	37	166 g	1.62.842037085V



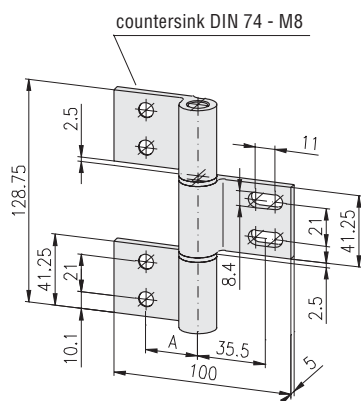
Description	Design	A	Weight	Article-No.
Alu hinge, heavy, type 21, PG 40/60	steel	32	159 g	1.62.842132085
Alu hinge, heavy, type 21, PG 50	steel	37	159 g	1.62.842137085
Alu hinge, heavy, type 21, PG 40/60	stainless	32	159 g	1.62.842132085V
Alu hinge, heavy, type 21, PG 50	stainless	37	159 g	1.62.842137085V



Description	Design	A	Weight	Article-No.
Alu hinge, heavy, type 22, PG 40/60	steel	32	261 g	1.62.842232085
Alu hinge, heavy, type 22, PG 50	steel	37	261 g	1.62.842237085
Alu hinge, heavy, type 22, PG 40/60	stainless	32	261 g	1.62.842232085V
Alu hinge, heavy, type 22, PG 50	stainless	37	261 g	1.62.842237085V

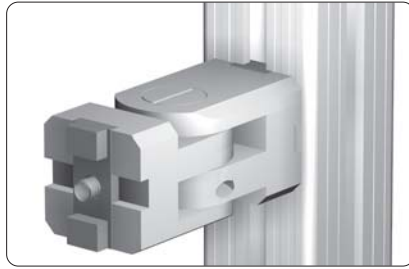


Description	Design	A	Weight	Article-No.
Alu hinge, heavy, type 23, PG 40/60	steel	32	258 g	1.62.842332085
Alu hinge, heavy, type 23, PG 50	steel	37	258 g	1.62.842337085
Alu hinge, heavy, type 23, PG 40/60	stainless	32	258 g	1.62.842332085V
Alu hinge, heavy, type 23, PG 50	stainless	37	258 g	1.62.842337085V



Description	Design	A	Weight	Article-No.
Alu hinge, heavy, type 31, PG 40/60	steel	32	245 g	1.62.843132128
Alu hinge, heavy, type 31, PG 50	steel	37	245 g	1.62.843137128
Alu hinge, heavy, type 31, PG 40/60	stainless	32	245 g	1.62.843132128V
Alu hinge, heavy, type 31, PG 50	stainless	37	245 g	1.62.843137128V

Joints
with / without clamping lever



The MayTec clamping system allows backlash free adjusting and clamping.



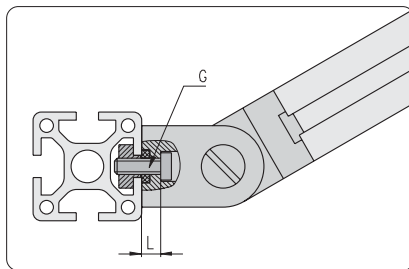
The joint can be locked with the adjustable clamping lever.

Application

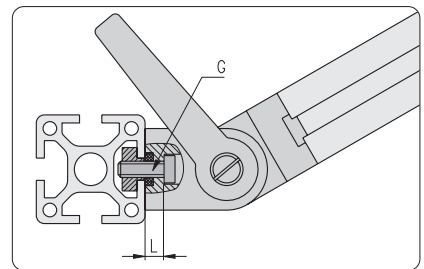
To enable infinitely variable adjusting and swivelling of profiles.

Technical data

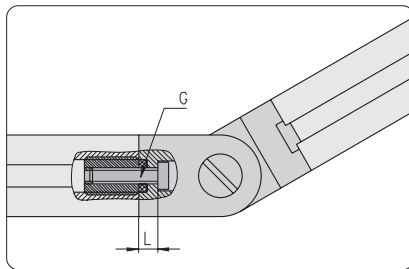
material: steel
surface: galvanised



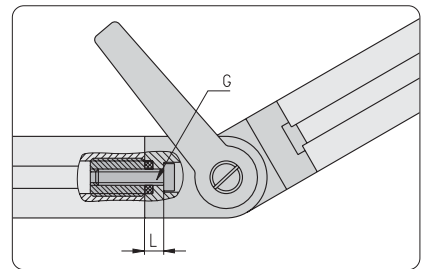
Mounting on profile side



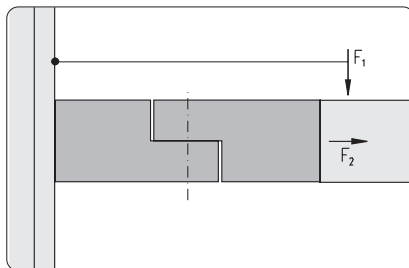
Mounting on profile side



Mounting on profile end



Mounting on profile end



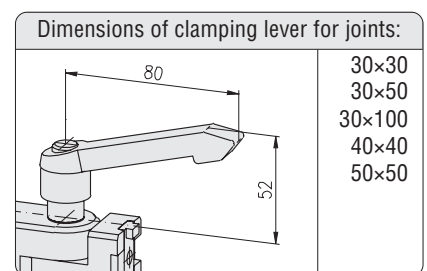
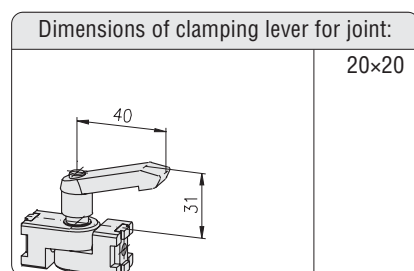
Joint	max. loads	
	F1 _{max}	F2 _{max}
20×20	10 Nm	2,000 N
30×30	30 Nm	4,000 N
30×50	50 Nm	4,000 N
30×100	100 Nm	8,000 N
30×100 ¹⁾	200 Nm	8,000 N
40×40	50 Nm	6,000 N
50×50	60 Nm	10,000 N

¹⁾ with fastening plate

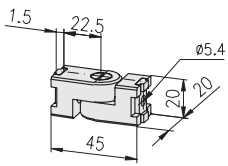
Comments

Mounting with:

- cap-screw DIN 6912
- washer DIN 433

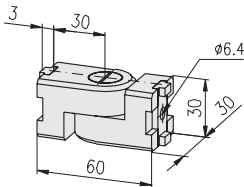


20x20



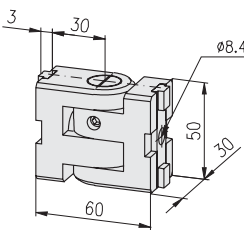
Description	G	L	Weight	Article-No.
Joint 20x20	M5	6.5	97 g	1.63.02021
Joint 20x20 with clamping lever	M5	6.5	114 g	1.63.12021
Anti-twist device for joint, H, L20			8 g	1.63.02022
Anti-twist device for joint, F, L20			8 g	1.63.02023

30x30



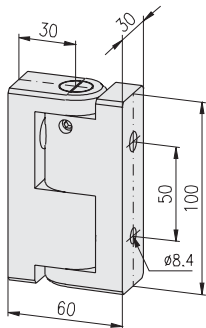
Description	G	L	Weight	Article-No.
Joint 30x30	M6	7.5	315 g	1.63.03031
Joint 30x30 with clamping lever	M6	7.5	380 g	1.63.13031
Anti-twist device for joint, L30			28 g	1.63.03032

30x50



Description	G	L	Weight	Article-No.
Joint 30x50	M8	7.5	533 g	1.63.03051
Joint 30x50 with clamping lever	M8	7.5	600 g	1.63.13051
Anti-twist device for joint, L30			28 g	1.63.03032
Anti-twist device for joint, L50			33 g	1.63.03052

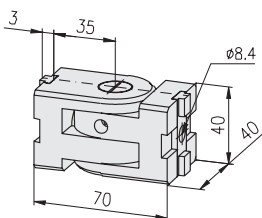
30x100



Comments
 To increase the load capacity on hinge 30x100
 ➔ fastening plate 30x150, 1.47.60315

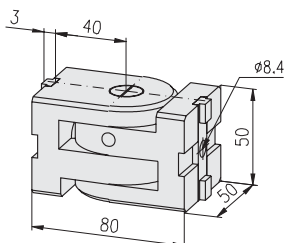
Description	G	L	Weight	Article-No.
Joint 30x100	M8	7.5	1,098 g	1.63.03101
Joint 30x100 with clamping lever	M8	7.5	1,160 g	1.63.13101

40x40



Description	G	L	Weight	Article-No.
Joint 40x40	M8	7.5	674 g	1.63.04041
Joint 40x40 with clamping lever	M8	7.5	739 g	1.63.14041
Anti-twist device for joint, L40			28 g	1.63.04042

50x50



Description	G	L	Weight	Article-No.
Joint 50x50	M8	7.5	1,244 g	1.63.05051
Joint 50x50 with clamping lever	M8	7.5	1,300 g	1.63.15051
Anti-twist device for joint, L50			33 g	1.63.03052

**Joints Zn
with / without clamping lever**



The MayTec clamping system allows backlash free adjusting and clamping.



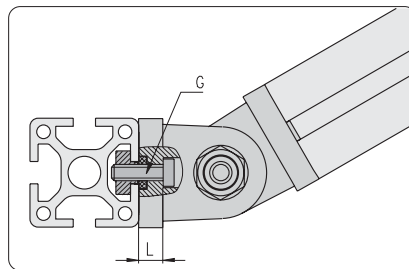
The joint can be locked with the adjustable clamping lever.

Application

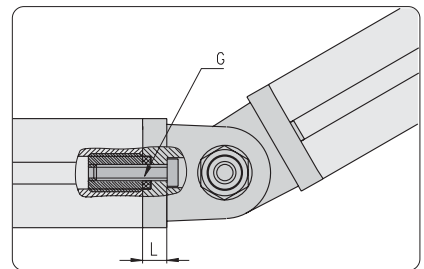
To enable infinitely variable adjusting and swivelling of profiles.

Technical data

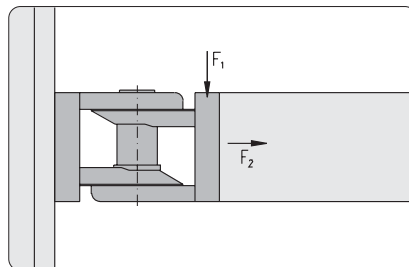
material: GD-Zn
surface: aluminium coloured powder-coated



Mounting on profile side



Mounting on profile end

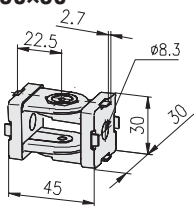


max. loads		
Joint	F1 _{max}	F2 _{max}
30×30	500 N	500 N
40×40	750 N	750 N
45×45	750 N	750 N

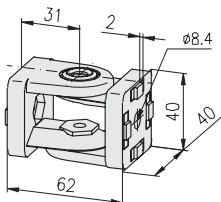
Comments

- Mounting with:
- cap screw DIN 6912
 - washer DIN 433

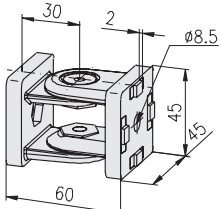
30×30



40×40



45×45



Description

	G	L	Weight	Article-No.
Joint Zn 30×30	M8	7.0	124 g	1.63.51030030
Joint Zn 30×30 with clamping lever	M8	7.0	147 g	1.63.52030030

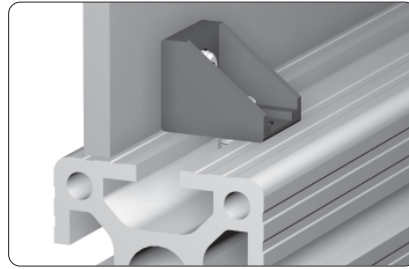
Description

	G	L	Weight	Article-No.
Joint Zn 40×40	M8	9.0	300 g	1.63.51040040
Joint Zn 40×40 with clamping lever	M8	9.0	344 g	1.63.52040040

Description

	G	L	Weight	Article-No.
Joint Zn 45×45	M8	8.0	320 g	1.63.51045045
Joint Zn 45×45 with clamping lever	M8	8.0	366 g	1.63.52045045

**Mounting blocks
screw-type**

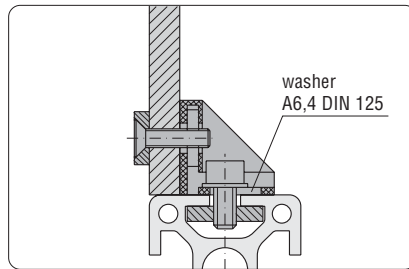


Application

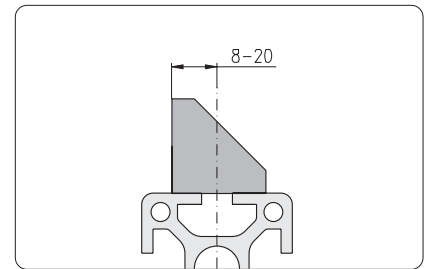
For mounting of panels

Technical data

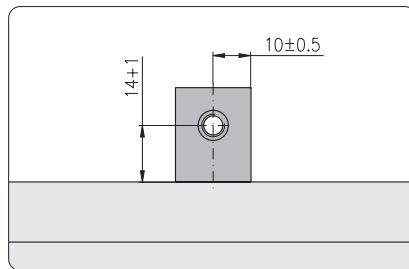
Mounting block
material: PA-GF
colours: grey, black
Threaded plate
material: steel
surface: galvanised



Mounting on the profile with threaded plate or T-Nut

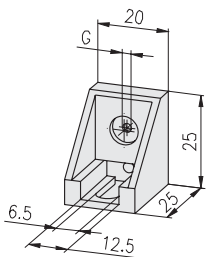


Adjustable position



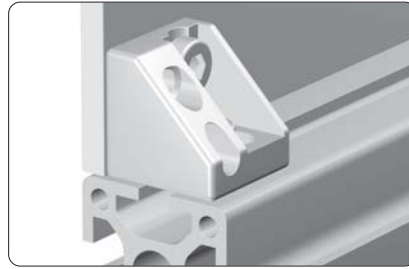
Comments

A 'floating' nut allows additional tolerance in the panel mounting holes.



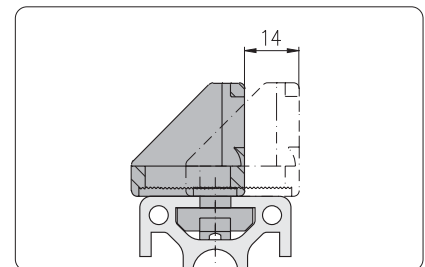
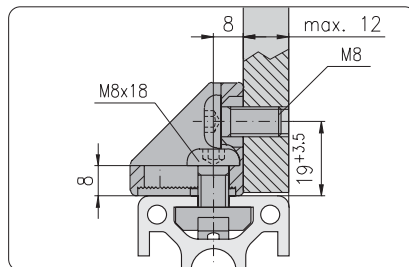
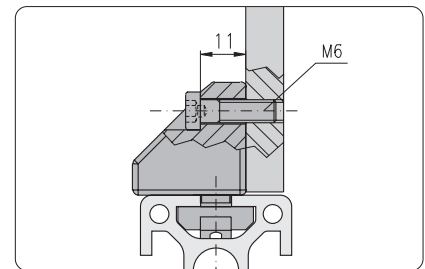
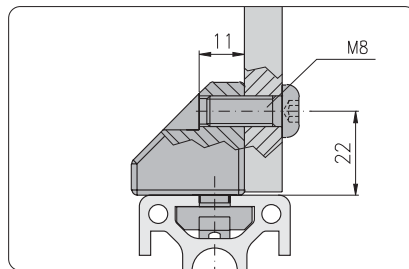
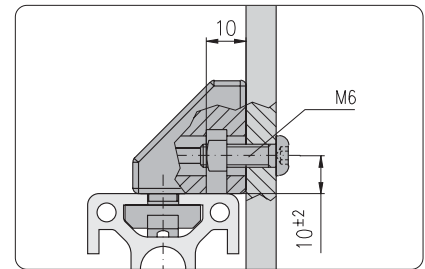
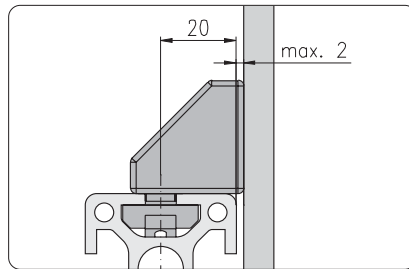
Description	G	Colour	Weight	Article-No.
Mounting block screw type M3	M3	grey	9 g	1.64.10M3.1
Mounting block screw type M3	M3	black	9 g	1.64.10M3.2
Mounting block screw type M4	M4	grey	9 g	1.64.10M4.1
Mounting block screw type M4	M4	black	9 g	1.64.10M4.2
Mounting block screw type M5	M5	grey	9 g	1.64.10M5.1
Mounting block screw type M5	M5	black	9 g	1.64.10M5.2
Mounting block screw type M6	M6	grey	9 g	1.64.10M6.1
Mounting block screw type M6	M6	black	9 g	1.64.10M6.2

Mounting block GD-Zn

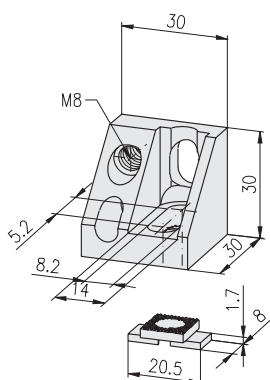
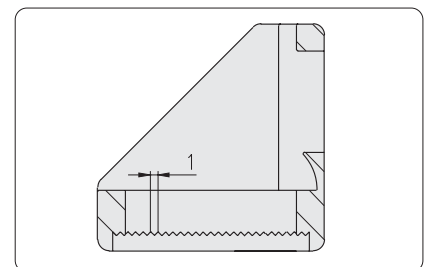


Application
For mounting of panels

Technical data
material: GD-Zn

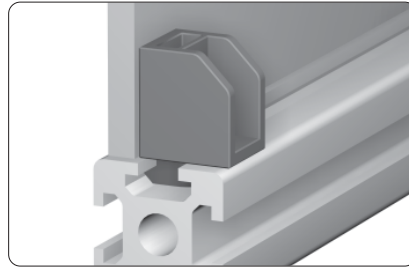


Anti-twistable mounting in steps of 1 mm



Description	G	Surface	Weight	Article-No.
Mounting block GD-Zn	M8	natural	68 g	1.64.153030.1
Mounting block GD-Zn	M8	black	68 g	1.64.153030.2

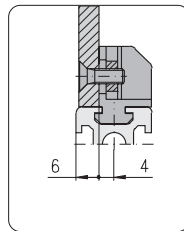
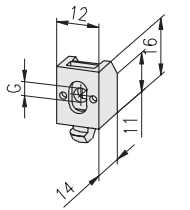
Mounting blocks for subsequent insertion



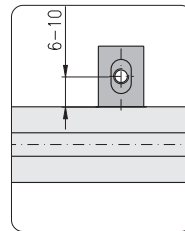
Application

For the mounting of panels with subsequent insertion.
Variable mounting position of panels with distancing plate.

Mounting block H



H-slot



Tolerance equilisation: 4 mm

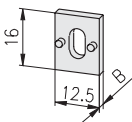
Technical data

material: PA-GF
colour: black
square nut: steel, galvanised
max. static load: 100 N, rectangular to slot

Description	G	Weight	Article-No.
Mounting block H	M4	2.6 g	1.64.2H2M4

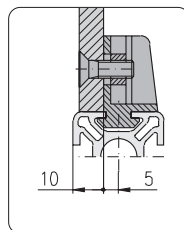
Technical data

material: PA-GF
colour: black

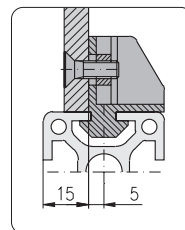


Description	B	Weight	Article-No.
Distancing plate for mounting block H	1	0.2 g	1.64.xH01
Distancing plate for mounting block H	2	0.4 g	1.64.xH02
Distancing plate for mounting block H	3	0.6 g	1.64.xH03
Distancing plate for mounting block H	4	0.8 g	1.64.xH04

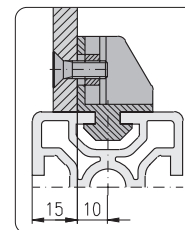
Mounting blocks F and E



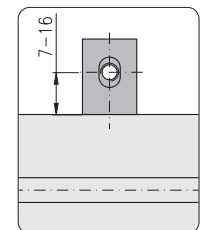
F-slot



E3-slot



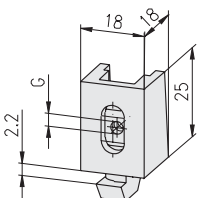
E4-slot



Tolerance equilisation: 9 mm

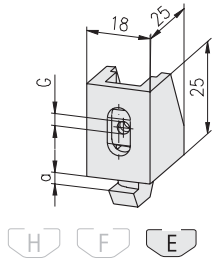
Technical data

material: PA-GF
colours: grey, black
square nut: steel, galvanised
max. static load: 250 N, rectangular to slot



Description	G	Colour	Weight	Article-No.
Mounting block F	M4	grey	9 g	1.64.2F2M4.1
Mounting block F	M4	black	9 g	1.64.2F2M4.2
Mounting block F	M5	grey	9 g	1.64.2F2M5.1
Mounting block F	M5	black	9 g	1.64.2F2M5.2
Mounting block F	M6	grey	9 g	1.64.2F2M6.1
Mounting block F	M6	black	9 g	1.64.2F2M6.2

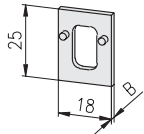
Mounting blocks E



Description	G	Colour	a	Weight	Article-No.
Mounting block E3	M4	grey	3.0	10.5 g	1.64.2E3M4.1
Mounting block E3	M4	black	3.0	10.5 g	1.64.2E3M4.2
Mounting block E3	M5	grey	3.0	10.1 g	1.64.2E3M5.1
Mounting block E3	M5	black	3.0	10.1 g	1.64.2E3M5.2
Mounting block E3	M6	grey	3.0	9.6 g	1.64.2E3M6.1
Mounting block E3	M6	black	3.0	9.6 g	1.64.2E3M6.2
Mounting block E4	M4	grey	4.0	10.6 g	1.64.2E4M4.1
Mounting block E4	M4	black	4.0	10.6 g	1.64.2E4M4.2
Mounting block E4	M5	grey	4.0	10.2 g	1.64.2E4M5.1
Mounting block E4	M5	black	4.0	10.2 g	1.64.2E4M5.2
Mounting block E4	M6	grey	4.0	9.9 g	1.64.2E4M6.1
Mounting block E4	M6	black	4.0	9.9 g	1.64.2E4M6.2

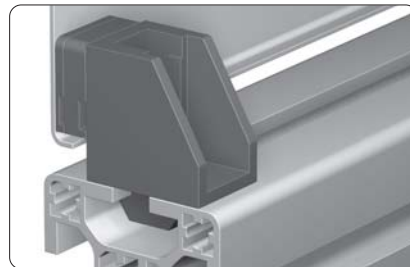
Technical data

material: PA-GF
colours: grey, black



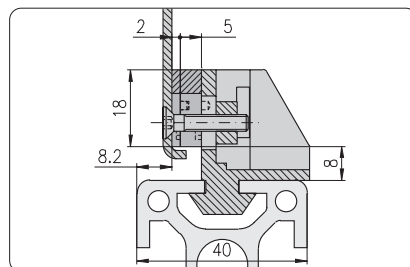
Description	B	Colour	Weight	Article-No.
Distancing plate for mounting block FE	2	grey	0.5 g	1.64.2x02.1
Distancing plate for mounting block FE	2	black	0.5 g	1.64.2x02.2
Distancing plate for mounting block FE	3	grey	0.8 g	1.64.2x03.1
Distancing plate for mounting block FE	3	black	0.8 g	1.64.2x03.2
Distancing plate for mounting block FE	5	grey	1.3 g	1.64.2x05.1
Distancing plate for mounting block FE	5	black	1.3 g	1.64.2x05.2

Distancing plate, thin



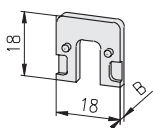
Application

For the mounting of folded panels



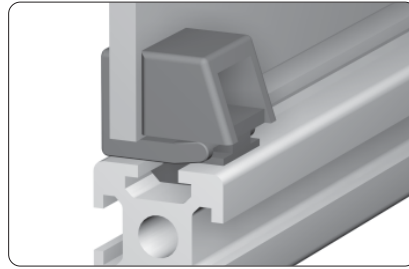
Technical data

material: PA-GF
colour: black



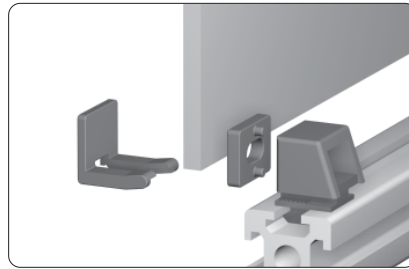
Description	B	Weight	Article-No.
Distancing plate, thin, for mounting block FE	2	0.3 g	1.64.2x102
Distancing plate, thin, for mounting block FE	3	0.6 g	1.64.2x103
Distancing plate, thin, for mounting block FE	5	0.9 g	1.64.2x105

Mounting clamp blocks for subsequent insertion

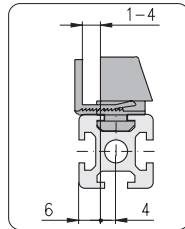


Application

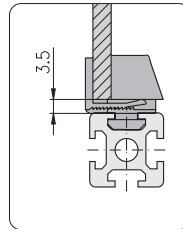
Mounting of panels with clamps, without drilling and screwing.
For subsequent insertion:
Variable mounting position of panels with distance plates.



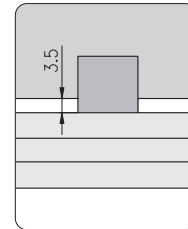
The distance plates are positioned and fastened by pins. It is possible to mount several distance plates in series.



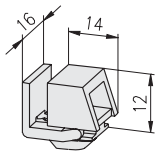
H-slot



Installation dimensions



Installation dimensions



Technical data

- material: PA-GF
- colour: black
- max. static load:
 - towards clamp block: 110 N
 - towards slider: 30 N

Description

Mounting clamp block H

Weight

3.4 g

Article-No.

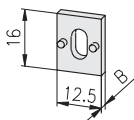
1.64.3H2

Technical data

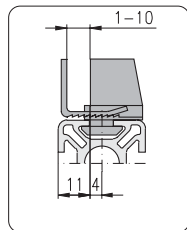
- material: PA-GF
- colour: black

Description

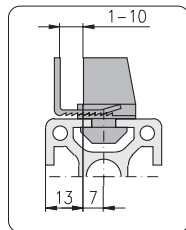
Description	B	Weight	Article-No.
Distancing plate for mounting clamp block H 1	1	0.2 g	1.64.xH01
Distancing plate for mounting clamp block H 2	2	0.4 g	1.64.xH02
Distancing plate for mounting clamp block H 3	3	0.6 g	1.64.xH03
Distancing plate for mounting clamp block H 4	4	0.8 g	1.64.xH04



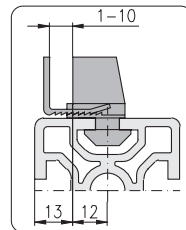
Mounting clamp blocks for subsequent insertion



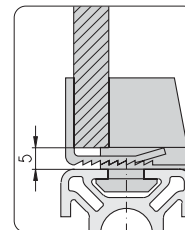
F-slot



E3-slot



E4-slot



Installation dimensions

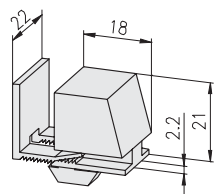
Technical data

material: PA-GF

colour: black

max. static load:

- towards clamp block: 250 N
- towards slider: 50 N



Description

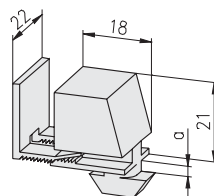
Mounting clamp block F

Weight

7.5 g

Article-No.

1.64.3F2



Description

Mounting clamp block E3

a

3.0

Weight

8.0 g

Article-No.

1.64.3E3

Mounting clamp block E4

a

4.0

Weight

8.0 g

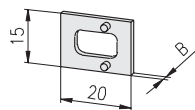
Article-No.

1.64.3E4

Technical data

material: PA-GF

colour: black



Description

Distancing plate for mounting clamp block FE 2

B

2

Weight

0.6 g

Article-No.

1.64.3x02

Distancing plate for mounting clamp block FE 3

B

3

Weight

0.9 g

Article-No.

1.64.3x03

Distancing plate for mounting clamp block FE 5

B

5

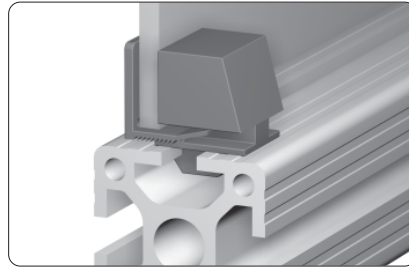
Weight

1.4 g

Article-No.

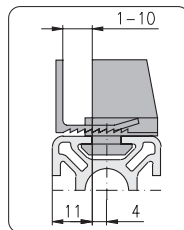
1.64.3x05

Mounting clamp blocks SL for subsequent insertion

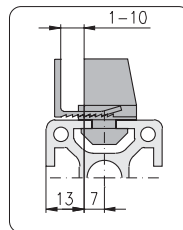


Application

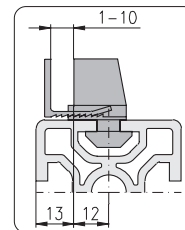
As mounting clamp block, however: For safety's sake it is only possible to be opened with special tools.



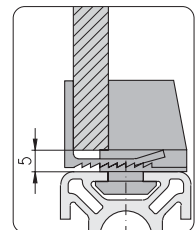
F-slot



E3-slot



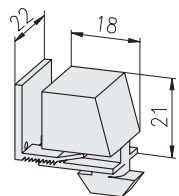
E4-slot



Installation dimensions

Technical data

- material: PA-GF
 colour: black
 max. static load:
 • towards clamp block: 250 N
 • towards slider: 50 N



Description

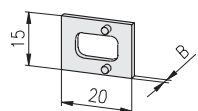
Description	Weight	Article-No.
Mounting clamp block F, SL	7.5 g	1.64.4F2
Mounting clamp block E3, SL	8.0 g	1.64.4E3
Mounting clamp block E4, SL	8.0 g	1.64.4E4

Technical data

- material: PA-GF
 colour: black

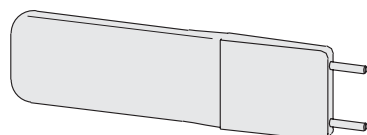
Description

Description	B	Weight	Article-No.
Distancing plate for mounting clamp block FE 2		0.6 g	1.64.3x02
Distancing plate for mounting clamp block FE 3		0.9 g	1.64.3x03
Distancing plate for mounting clamp block FE 5		1.4 g	1.64.3x05



Technical data

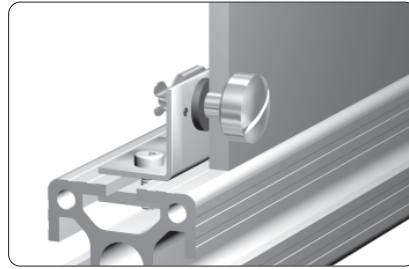
- material: PA-GF
 colour: red
 steel bolt: hardened



Description

Description	Weight	Article-No.
Tool for mounting clamp block SL	23 g	1.64.4W

Quick locks

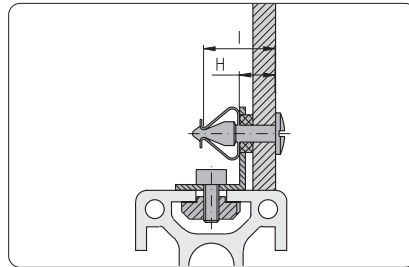


Application

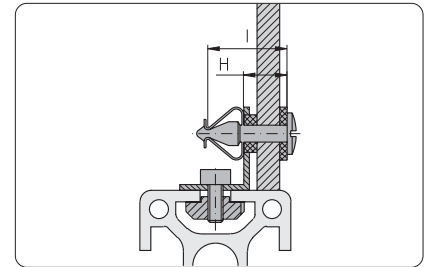
Mounting element for quick mounting and dismounting of covers

Comments

open: by 1/4-turn
close: by push in



Fastening without washer
 $H_{max} = S_{retaining\ ring} + \text{panel thickness}$

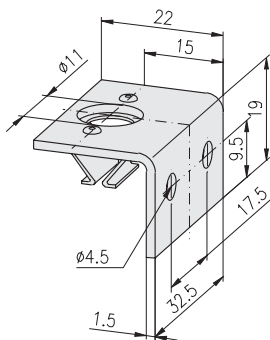


Fastening with washer
 $H_{max} = S_{retaining\ ring} + \text{panel thickness} + S_{washer}$

Technical data (assembly)

drilling diameter
in the covers: 7 mm
max. static load: 900 N
life time: ca. 10.000 operations

Mounting angle



Technical data

material: steel
surface: galvanised

Mounting elements:

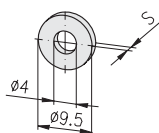
- F-slot:
- threaded plate F, M4 1.31.FM4
 - spring nut F, M4 1.33.FM4
 - T-slot nut F, M4 1.34.10FM4
- E-slot:
- spring nut E, M4 1.33.EM4
 - T-slot nut E, M4 1.34.10EM4
 - rhomboid T-slot nut E, M4 1.34.20EM4

Description	Weight	Article-No.
Mounting angle	14 g	1.64.5101

Retaining rings

Technical data

material: neoprene
hardness: 55 Shore A
temperature range: - 50°C to + 90°C

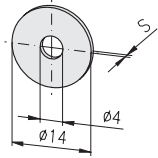


Description	S	Weight	Article-No.
Retaining ring	1.7	1.3 g	1.64.5217
Retaining ring	2.5	1.8 g	1.64.5225
Retaining ring	4.0	3.5 g	1.64.5240
Retaining ring	5.0	4.0 g	1.64.5250
Retaining ring	6.0	4.5 g	1.64.5260

Sealing washers

Technical data

material: neoprene
 hardness: 55 Shore A
 temperature range: - 50°C to + 90°C



Description	S	Weight	Article-No.
Sealing washer	0.5	0.8 g	1.64.5305
Sealing washer	1.0	1.7 g	1.64.5310
Sealing washer	1.5	2.5 g	1.64.5315
Sealing washer	2.0	3.3 g	1.64.5320

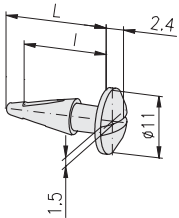
Round head bolts

Technical data

material: brass
 surface: nickel-plated

Comments

Mounting dimension "H" see mounting sketch



Description	H _{max}	L	I	Weight	Article-No.
Round head bolt	3.7	16.6	14.4	4.0 g	1.64.5416
Round head bolt	4.7	17.6	15.4	4.0 g	1.64.5417
Round head bolt	5.7	18.6	16.4	4.0 g	1.64.5418
Round head bolt	6.9	19.8	17.6	4.5 g	1.64.5419
Round head bolt	7.7	20.6	18.4	5.0 g	1.64.5420
Round head bolt	8.9	21.8	19.6	5.0 g	1.64.5421
Round head bolt	9.7	22.6	20.4	6.0 g	1.64.5422
Round head bolt	10.7	23.6	21.4	6.0 g	1.64.5423

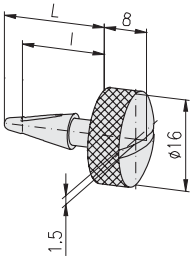
Knurled head bolts

Technical data

material: brass
 surface: nickel-plated

Comments

Mounting dimension "H" see mounting sketch



Description	H _{max}	L	I	Weight	Article-No.
Knurled head bolt	3.7	16.6	14.4	14.0 g	1.64.5516
Knurled head bolt	4.7	17.6	15.4	14.0 g	1.64.5517
Knurled head bolt	5.7	18.6	16.4	14.0 g	1.64.5518
Knurled head bolt	6.9	19.8	17.6	14.0 g	1.64.5519
Knurled head bolt	7.7	20.6	18.4	15.0 g	1.64.5520
Knurled head bolt	8.9	21.8	19.6	15.0 g	1.64.5521
Knurled head bolt	10.7	23.6	21.4	15.0 g	1.64.5523

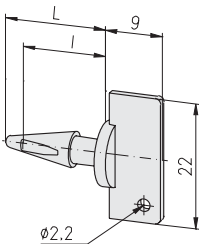
Wing head bolts

Technical data

material: brass
 surface: nickel-plated

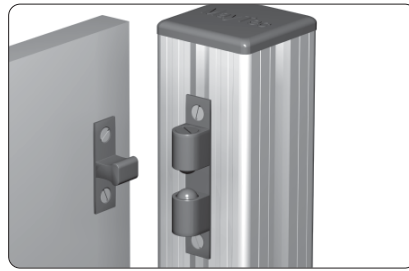
Comments

Mounting dimension "H" see mounting sketch



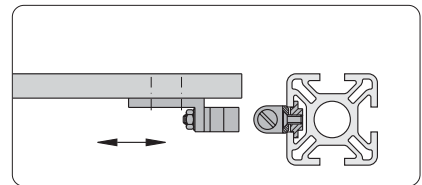
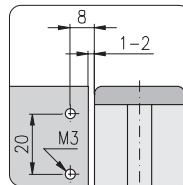
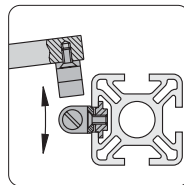
Description	H _{max}	L	I	Weight	Article-No.
Wing head bolt	3.7	16.6	14.4	5.8 g	1.64.5616
Wing head bolt	4.7	17.6	15.4	5.8 g	1.64.5617
Wing head bolt	5.7	18.6	16.4	5.8 g	1.64.5618
Wing head bolt	6.9	19.8	17.6	5.8 g	1.64.5619
Wing head bolt	7.7	20.6	18.4	6.3 g	1.64.5620
Wing head bolt	8.9	21.8	19.6	6.3 g	1.64.5621
Wing head bolt	9.7	22.6	20.4	6.3 g	1.64.5622
Wing head bolt	10.7	23.6	21.4	6.3 g	1.64.5623

Bullet catches



Application

Lock for swinging and sliding doors

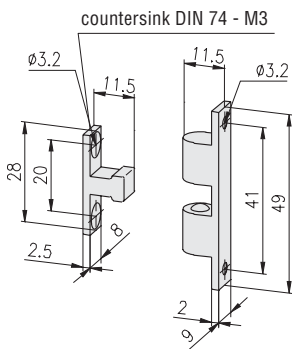


Technical data

material: brass
colour: natural

Comments

Countersink DIN 74 - M3 for countersunk screw DIN 7991 - M3



Description

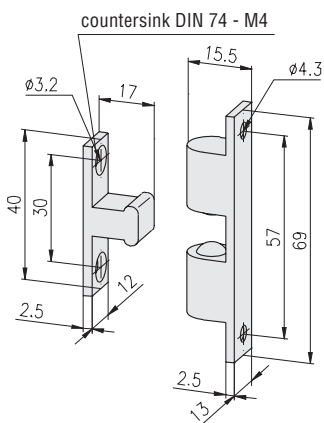
Bullet catch 9x50

Weight

25.0 g

Article-No.

1.65.1101



Comments

Countersink DIN 74 - M4 for countersunk screw DIN 7991 - M4

Description

Bullet catch 13x69

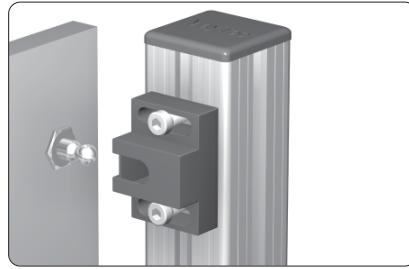
Weight

72.0 g

Article-No.

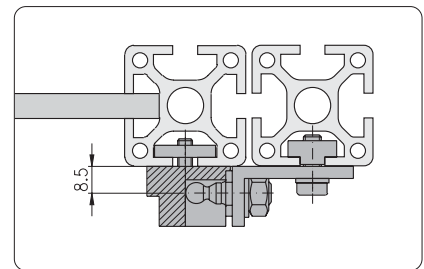
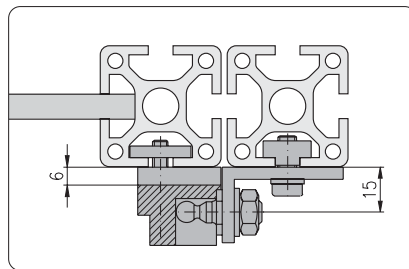
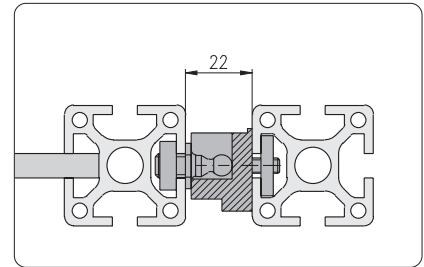
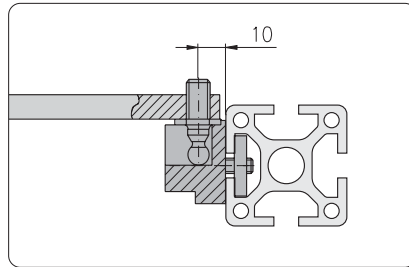
1.65.1102

Bullet catch PA



Application

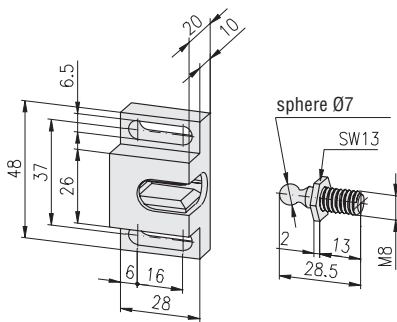
Lock for swinging and sliding doors



Fastening of the bolt with angle 25x40, Ø8.7 ↗ 1.46.115

Fastening of the bolt with angle 20x42, M8 ↗ 1.65.1301

Bullet catch PA



Technical data

capsule: PA-GF, black
bolt: steel, galvanised

Description

Bullet catch PA

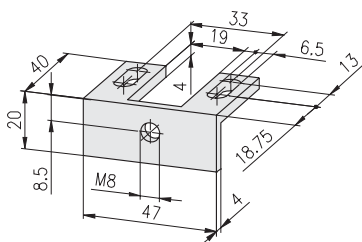
Weight

23.0 g

Article-No.

1.65.1201

Angle



Technical data

material: aluminium
strength: F22
surface: natural anodised

Description

Angle 20x47, M8

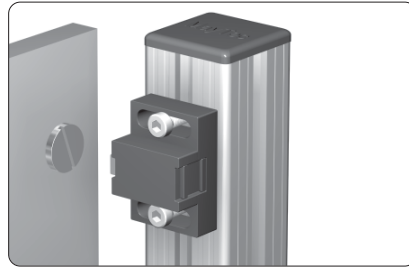
Weight

16.0 g

Article-No.

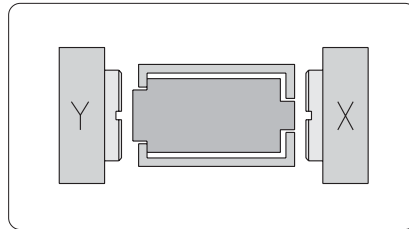
1.65.1301

Magnetic lock PA



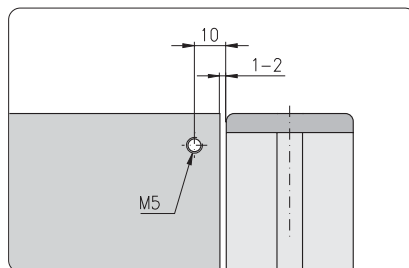
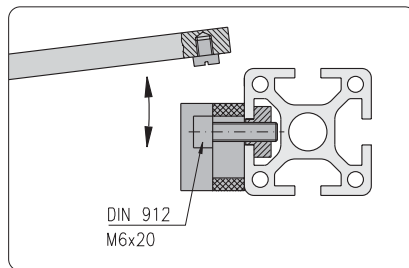
Application

Lock for swinging and sliding doors



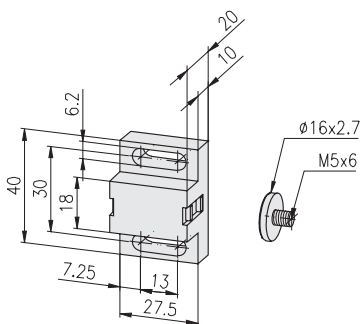
Comments

Different force
y = large force
x = small force



Technical data

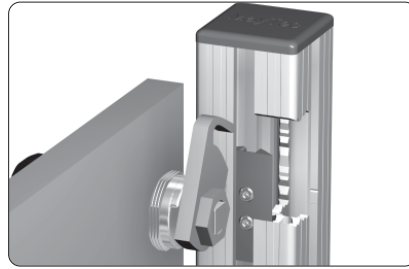
capsule: PA-GF, black
flat head screw: steel, galvanised



Description
Magnetic lock PA

Weight 38.0 g
Article-No. 1.65.2101

Cylinder locks

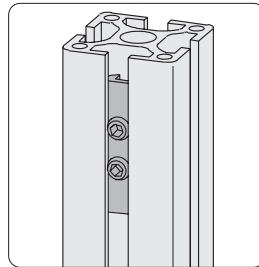


Application

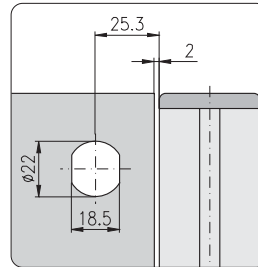
Locking system for swinging and sliding doors

Comments

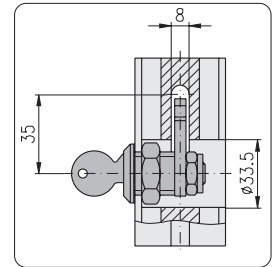
By turning the lock body the cylinder lock is insertable left or right



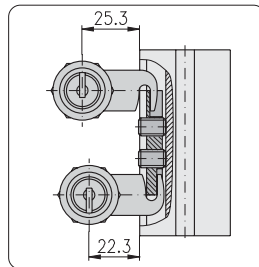
Insertion of the latch



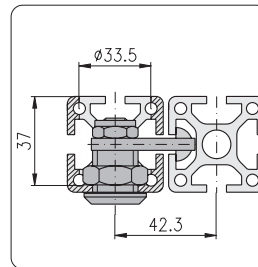
Fixing dimensions for the cylinder lock



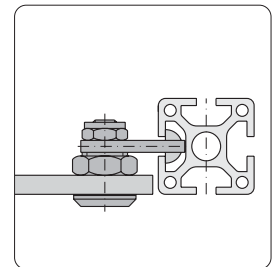
Fixing dimensions for the cylinder lock



Latch for two different bore spaces



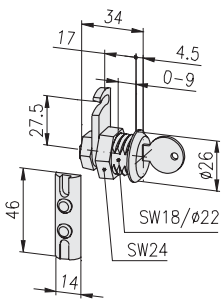
Swinging door with profile frame made of profile 40x40



Swinging door without profile frame

Technical data

capsule: GD Zn, galvanised
tongue, nut, screw: steel, galvanised



Description

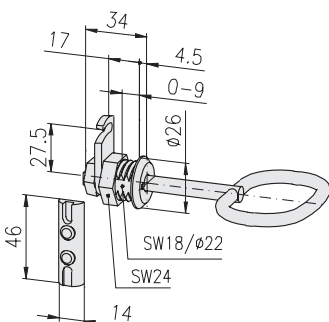
Cylinder lock with 2 keys

Weight

82.0 g

Article-No.

1.65.3101



Comments

Key with double beard Ø8 mm

Description

Cylinder lock with double beard insert

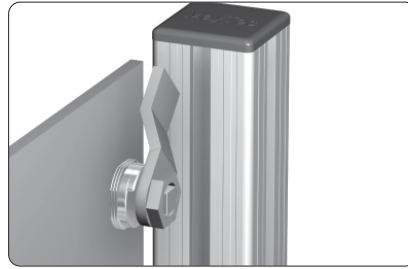
Weight

150.0 g

Article-No.

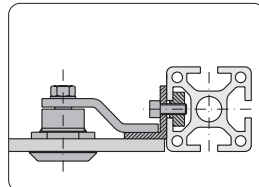
1.65.3102

Cylinder locks with security latch

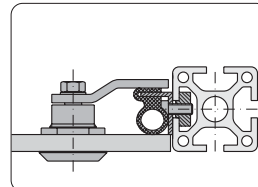


Application
Lock for swinging door

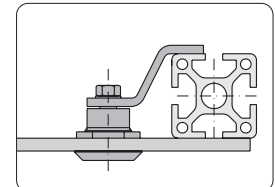
Comments
Security latch
Jolting- and vibrationless by integral lock



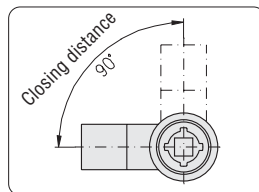
Installation variant with mounting angle



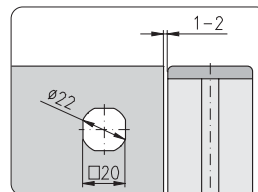
Installation variant with seal



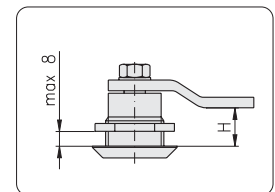
Installation variant



Closing distance

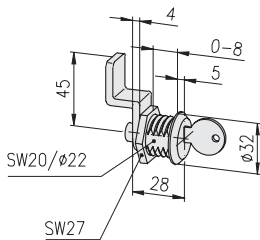


Drilling pattern



Security latch dimension H

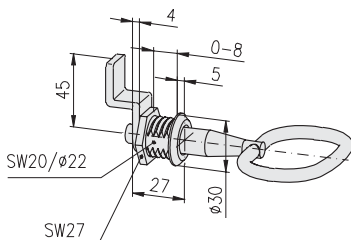
Cylinder locks



Technical data

capsule: GD Zn, galvanised
tongue, nut, screw: steel, galvanised

Description	Weight	Article-No.
Cylinder lock with 2 keys, without security latch	66 g	1.65.3201

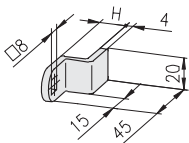


Comments

Socket wrench / square 8 mm

Description	Weight	Article-No.
Cylinder lock with 1 square key, without security latch	100 g	1.65.3202

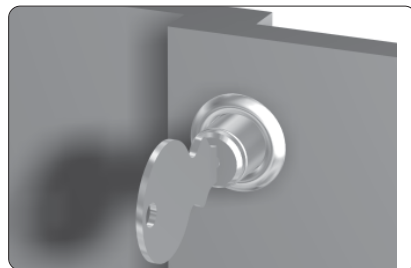
Security latch



Description	Weight	Article-No.
Security latch for cylinder lock	30 g	1.65.32...

H	Article-No.	H	Article-No.	H	Article-No.	H	Article-No.
4	1.65.3204	18	1.65.3218	30	1.65.3230	42	1.65.3242
6	1.65.3206	20	1.65.3220	32	1.65.3232	44	1.65.3244
8	1.65.3208	22	1.65.3222	34	1.65.3234	45	1.65.3245
10	1.65.3210	24	1.65.3224	35	1.65.3235	47	1.65.3247
13	1.65.3213	25	1.65.3225	36	1.65.3236	50	1.65.3250
14	1.65.3214	26	1.65.3226	38	1.65.3238		
16	1.65.3216	28	1.65.3228	40	1.65.3240		

Flap-lock countersunk for sliding door

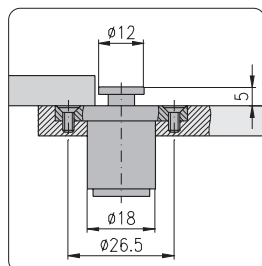
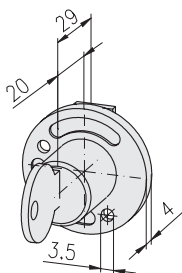


Application

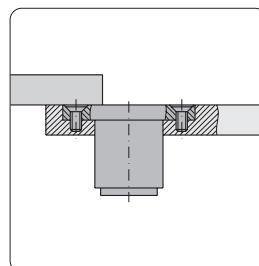
Lock for sliding door

Technical data

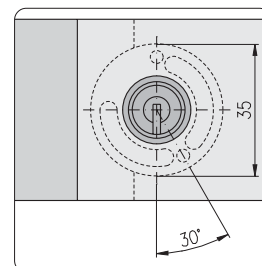
capsule: GD Zn, chrome-plated
tongue and nut: steel, galvanised



Locked



Open



Description

Flap-lock countersunk, for sliding door

Weight

52 g

Article-No.

1.65.3301

Cylinder locks flush

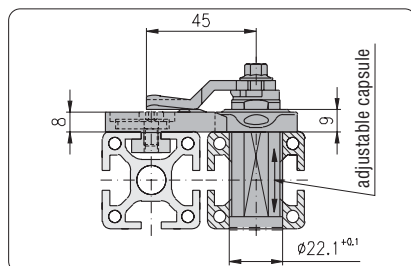


Application

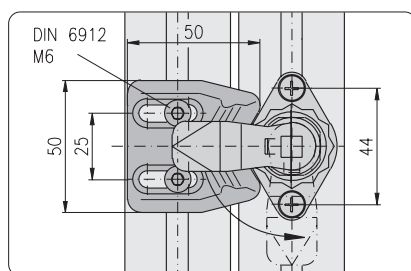
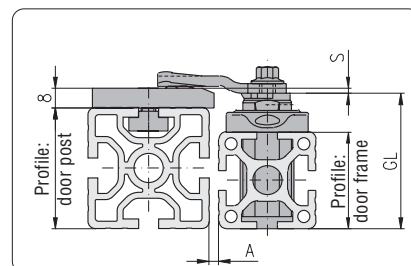
Locking system for swinging doors

Technical data

locking: 90°
material:
• capsule: GD Zn, chrome-plated
• fixing plate: steel, chrome-plated

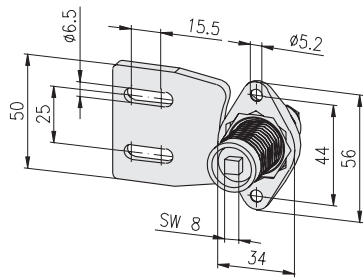


Outside: flush
(without jutout of lock parts)



Inside: with fixing plate

Profile		Latch		
Door post	Door frame	GL	A	S
40	40	56	1.6	-8
	45	66	1.8	-12
50	40	56	1.6	2
	45	66	1.8	-8
	50	66	2.0	-8
60	40	56	1.6	12
	45	66	1.8	2
	50	66	2.0	2
	60	76	3.0	-8

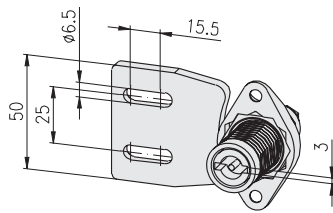
Cylinder locks flush

Delivery unit

- cylinder lock with fixing plate

Separate order

- key
- security latch

Description	GL	Weight	Article-No.
Cylinder lock flush, square	56	194.0 g	1.65.34156
Cylinder lock flush, square	66	212.8 g	1.65.34166
Cylinder lock flush, square	76	231.6 g	1.65.34176

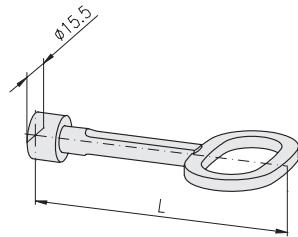

Delivery unit

- cylinder lock with fixing plate

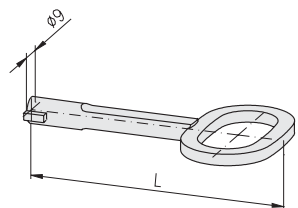
Separate order

- key
- security latch

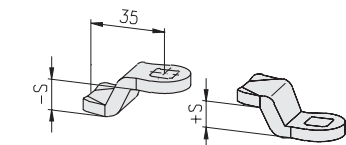
Description	GL	Weight	Article-No.
Cylinder lock flush, double beard	56	193.8 g	1.65.34356
Cylinder lock flush, double beard	66	204.1 g	1.65.34366
Cylinder lock flush, double beard	76	214.4 g	1.65.34376

Square keys


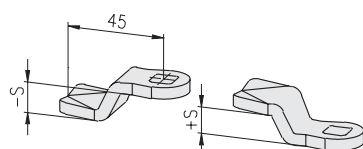
Description	L	Material	Weight	Article-No.
Square key 8, 40 mm		PA-GF	7.5 g	1.65.34540
Square key 8, 81 mm		GD Zn	41.6 g	1.65.34581

Double beard keys


Description	L	Material	Weight	Article-No.
Double beard key 3, 40 mm		PA-GF	6.4 g	1.65.34740
Double beard key 3, 89 mm		GD Zn	35.8 g	1.65.34789

Security latches


Description	S	Weight	Article-No.
Security latch 35	2	20.4 g	1.65.3493502.1
Security latch 35	-2	20.1 g	1.65.3493502.2
Security latch 35	-8	22.5 g	1.65.3493508.2
Security latch 35	12	22.9 g	1.65.3493512.1
Security latch 35	-12	22.9 g	1.65.3493512.2



Description	S	Weight	Article-No.
Security latch 45	2	26.8 g	1.65.3494502.1
Security latch 45	-2	27.4 g	1.65.3494502.2
Security latch 45	-8	27.3 g	1.65.3494508.2
Security latch 45	12	30.3 g	1.65.3494512.1
Security latch 45	-12	30.3 g	1.65.3494512.2

Mortise deadlocks



Application

Door locks for doors with profile frames made from profiles 40×40 and 45×45

Technical data

mortise deadlock: steel, galvanised
 screws and threaded plates: steel, galvanised
 lock insert: GD-Zn, galvanised
 rosette: LM, neutral anodised
 case: Al Mg Si 0.5 F25, neutral anodised



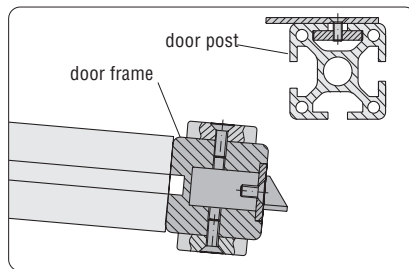
Door lock without lock insert and handles both sides



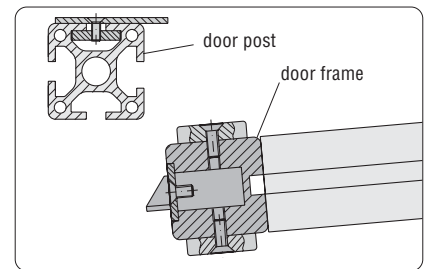
Door lock with cylinder lock and handles both sides



Door lock with lock insert, one handle and one fixed knob

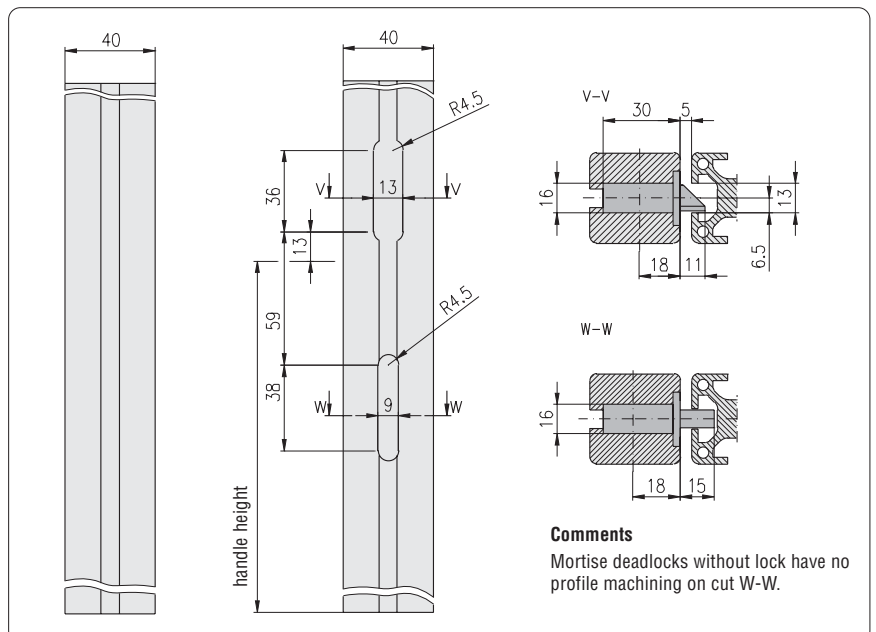


Mounting position left



Mounting position right

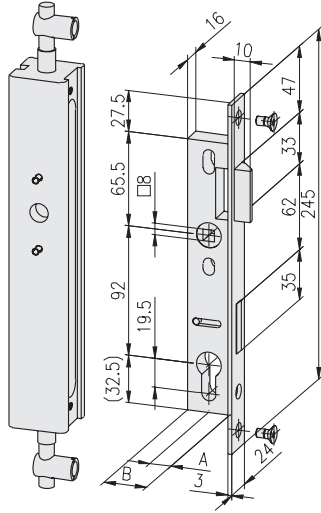
Profile machining for door post



Comments

Mortise deadlocks without lock have no profile machining on cut W-W.

Mortise deadlock installation sets
without lock



Comments

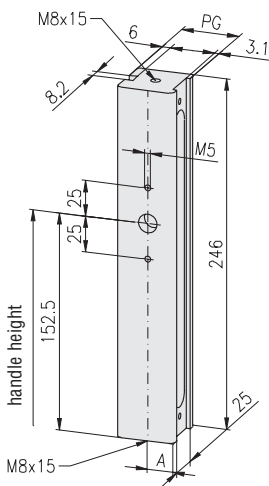
Drawing shows mounting position left,
mirror image mounting position right

Description	Weight	Article-No.
Mortise deadlock installation set without lock, left, PG 40	1,191 g	1.65.4001L40
Mortise deadlock installation set without lock, right, PG 40	1,191 g	1.65.4001R40
Mortise deadlock installation set without lock, left, PG 45	1,352 g	1.65.4001L45
Mortise deadlock installation set without lock, right, PG 45	1,352 g	1.65.4001R45

Single parts

Description	Pcs.	Weight	Article-No.
Mortise deadlock case without lock PG 40	1	665 g	1.65.4101x40
Mortise deadlock case without lock PG 45	1	790 g	1.65.4101x45
Mortise deadlock left, PG 40	1	412 g	1.65.4211L40
Mortise deadlock right, PG 40	1	412 g	1.65.4211R40
Mortise deadlock left, PG 45	1	430 g	1.65.4211L45
Mortise deadlock right, PG 45	1	430 g	1.65.4211R45
Screw connector PG 40	2	55 g	1.21.4S1M8/11
Screw connector PG 45	2	64 g	1.21.4S1M8/11
Countersunk screw DIN 7991 - M5x12	2	2 g	0.63.D07991.05012

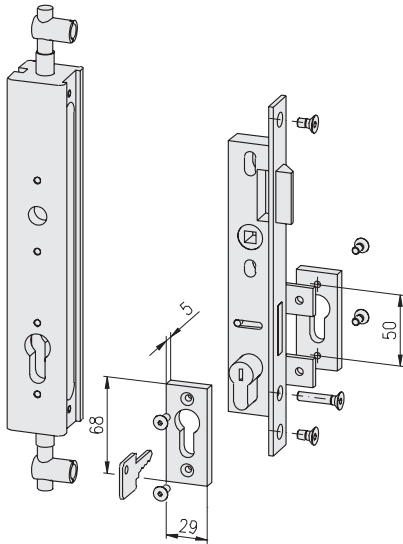
Mortise deadlock cases
without lock



Description	A	B	Weight	Article-No.
Mortise deadlock case without lock				
mounting position le/ri, PG 40	18	30	665 g	1.65.4101x40
mounting position le/ri, PG 45	20	32	790 g	1.65.4101x45

Mortise deadlock installation sets
with lock

Comments
Drawing shows mounting position left,
mirror image mounting position right



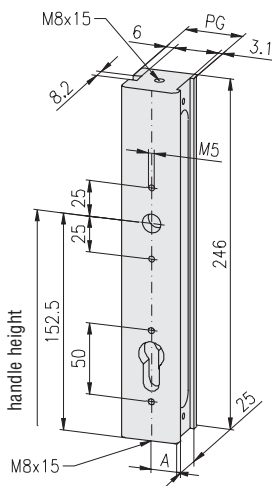
Dimensions → 240, drawing „Mortise
deadlock installation sets
without lock“

Description	Weight	Article-No.
Mortise deadlock installation set with lock, left, PG 40	1,371 g	1.65.4002L40
Mortise deadlock installation set with lock, right, PG 40	1,371 g	1.65.4002R40
Mortise deadlock installation set with lock, left, PG 45	1,535 g	1.65.4002L45
Mortise deadlock installation set with lock, right, PG 45	1,535 g	1.65.4002R45

Single parts

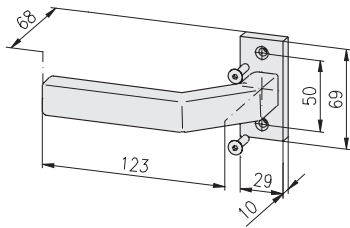
Description	Pcs.	Weight	Article-No.
Mortise deadlock case with lock PG 40	1	620 g	1.65.4102x40
Mortise deadlock case with lock PG 45	1	740 g	1.65.4102x45
Mortise deadlock left, PG 40	1	412 g	1.65.4211L40
Mortise deadlock right, PG 40	1	412 g	1.65.4211R40
Mortise deadlock left, PG 45	1	430 g	1.65.4211L45
Mortise deadlock right, PG 45	1	430 g	1.65.4211R45
Screw connector PG 40	2	55 g	1.21.4S1M8/11
Screw connector PG 45	2	64 g	1.21.4S1M8/11
Lock insert with 2 keys, PG 40	1	188 g	1.65.421240
Lock insert with 2 keys, PG 45	1	196 g	1.65.421245
Countersunk screw DIN 7991 - M5x12	2	2 g	0.63.D07991.05012
Rosette, set	1	25 g	1.65.4213
Countersunk screw DIN 7991 - M5x14	4	2 g	0.63.D07991.05014
Countersunk screw DIN 7991 - M5x30	1	4 g	0.63.D07991.05030

Mortise deadlock cases
with lock



16 20 30 40 45 50 60

Description	A	B	Weight	Article-No.
Mortise deadlock case with lock				
mounting position le/ri, PG 40	18	30	620 g	1.65.4102x40
mounting position le/ri, PG 45	20	32	740 g	1.65.4102x45

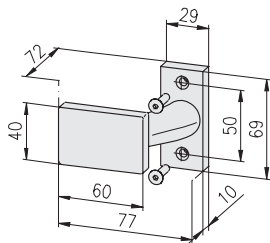
Door handle

Technical data

material: LM
surface: neutral anodised

Description	Weight	Article-No.
Door handle set	166 g	1.65.4220

Single parts

Description	Pcs.	Weight	Article-No.
Handle with rosette	1	160 g	1.65.4221
Countersunk screw DIN 7991 - M5x20	2	3 g	0.63.D07991.05020

Door knob

Technical data

material: LM
surface: neutral anodised

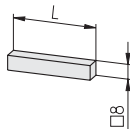
Comments

Door knob fixed

Description	Weight	Article-No.
Door knob set	178 g	1.65.4230

Single parts

Description	Pcs.	Weight	Article-No.
Door knob with rosette	1	172 g	1.65.4231
Countersunk screw DIN 7991 - M5x20	2	3 g	0.63.D07991.05020

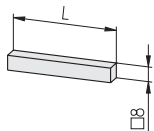
Push pins

Technical data

material: steel
surface: galvanised

Comments

Stop pin for 1 door handle variant only

Description	L	Weight	Article-No.
Push pin for 1 door handle, PG 40	56	28 g	1.65.425140
Push pin for 1 door handle, PG 45	58.5	29 g	1.65.425145



Description	L	Weight	Article-No.
Push pin for 2 door handles, PG 40	94	54 g	1.65.425240
Push pin for 2 door handles, PG 45	99	57 g	1.65.425245

Bar locks



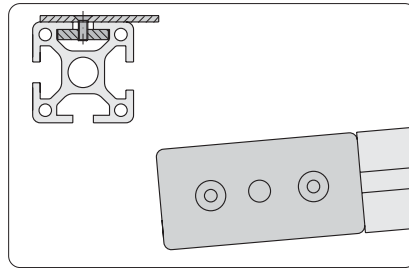
Bar lock with olive

Application

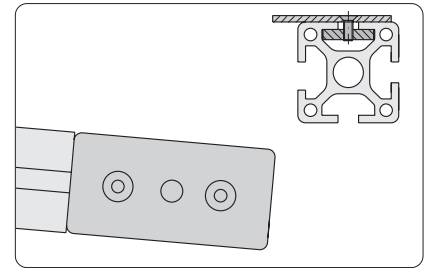
Lock for large doors made of profile 30×60 or 40×80, with pin arrest on top and bottom side.



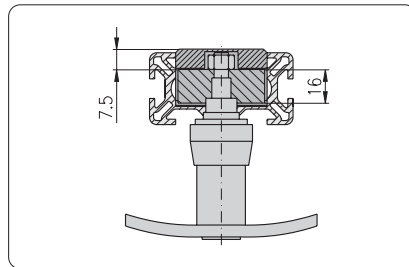
Bar lock with socket wrench



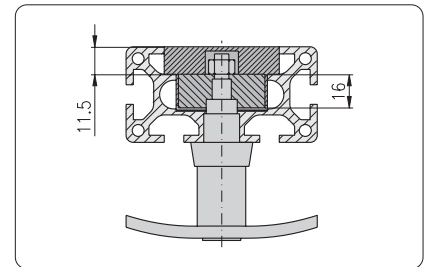
Mounting position right



Mounting position left

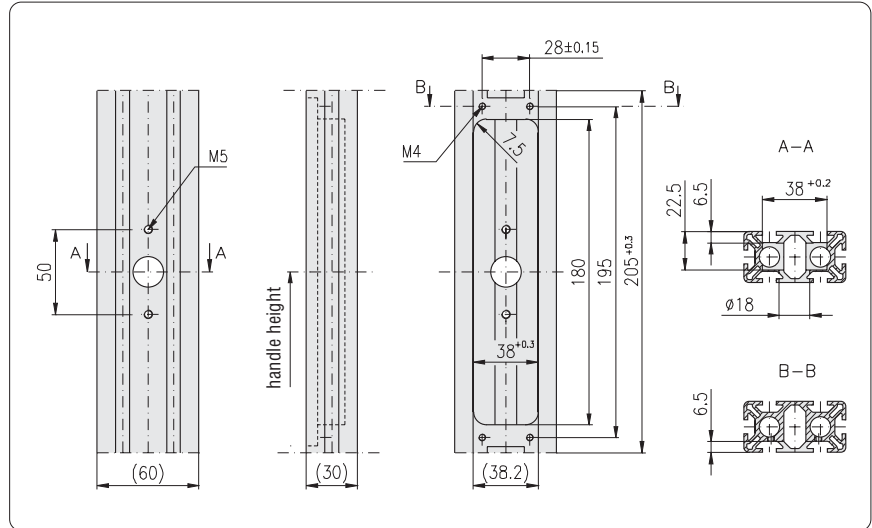
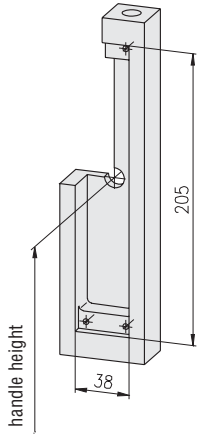


Mounting in profile 30×60



Mounting in profile 40×80

Profile machining 30x60
for bar lock



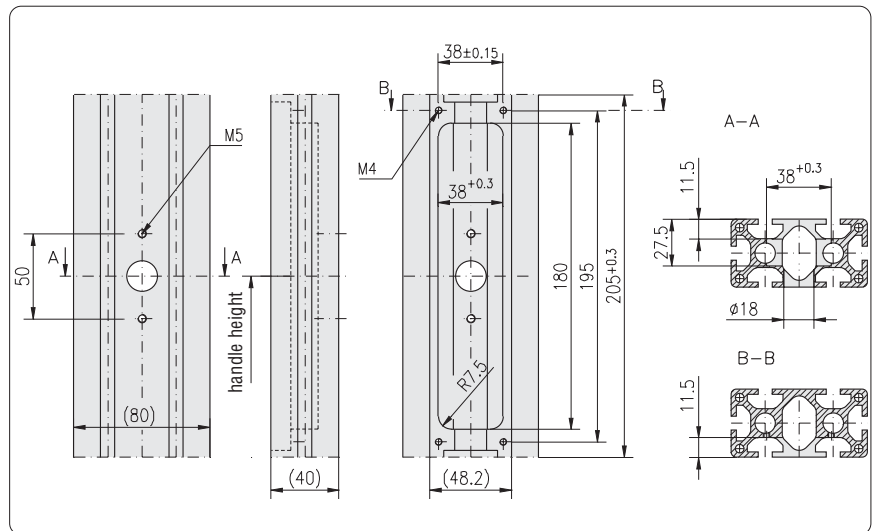
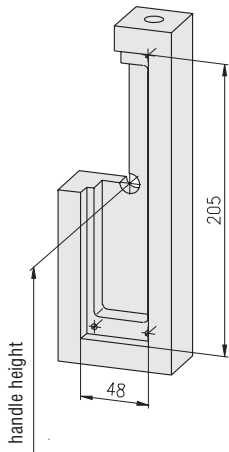
Description

Profile machining 30x60 for bar lock

Article-No.

1.65.5110

Profile machining 40x80
for bar lock



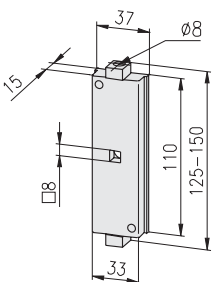
Description

Profile machining 40x80 for bar lock

Article-No.

1.65.5120

Bar locks



Technical data

material: steel
surface: galvanised

Description

Bar lock, left side
Bar lock, right side

Weight

230 g
230 g

Article-No.

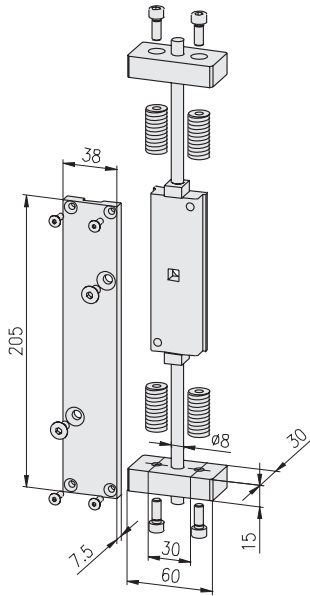
1.65.5210L
1.65.5210R

Bar locks
Technical data

cover plate: alu, neutral anodised
 face plate: alu, neutral anodised
 bar: alu, neutral anodised
 screws: steel, galvanised

Assembly accessories 30×60

for bar lock



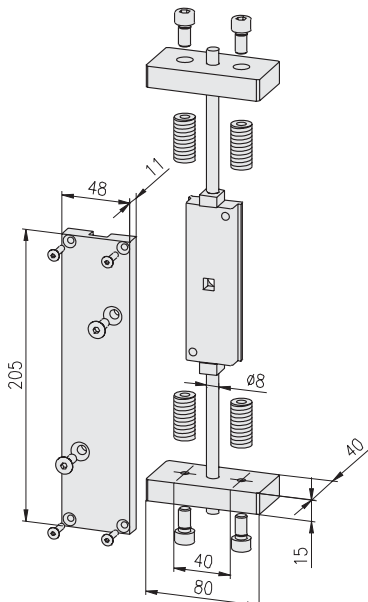
Description	Weight	Article-No.
Assembly accessories 30×60 for bar lock	590 g	1.65.5310

Single parts

Description	Pcs.	Weight	Article-No.
Cover plate 30×60	1	100 g	1.65.5311
Countersunk screw DIN 7991 - M4×12	4	1 g	0.63.D07991.04012
Countersunk screw DIN 7991 - M6×12	2	3 g	0.63.D07991.06012
Front plate 30×60	2	50 g	1.65.5312
Threaded insert M14/M6	4	22 g	1.35.1140615
Cap-screw DIN 912 - M6×16	4	5 g	0.63.D00912.06016
Bar, L1000	2	136 g	1.65.5313

Assembly accessories 40×80

for bar lock



Description	Weight	Article-No.
Assembly accessories 40×80 for bar lock	800 g	1.65.5320

Single parts

Description	Pcs.	Weight	Article-No.
Cover plate 40×80	1	225 g	1.65.5321
Countersunk screw DIN 7991 - M4×16	4	2 g	0.63.D07991.04016
Countersunk screw DIN 7991 - M6×16	2	4 g	0.63.D07991.06016
Front plate 40×80	2	90 g	1.65.5322
Threaded insert M14/M8	4	18 g	1.35.1140815
Cap-screw DIN 912 - M8×16	4	9 g	0.63.D00912.08016
Bar, L1000	2	136 g	1.65.5313

Olive installation set

for bar lock

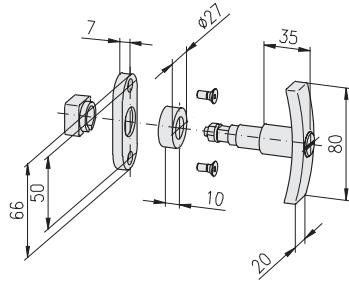
Technical data

material: GD-Zn, chrome-plated

Comments

Execution for profile 30×60 = with rosette

Execution for profile 40×80 = without rosette



Description	Weight	Article-No.
Olive installation set for bar lock without lock, for profile 30×60	134 g	1.65.5410
for profile 40×80	122 g	1.65.5420
Olive installation set for bar lock with lock, for profile 30×60	134 g	1.65.5510
for profile 40×80	120 g	1.65.5520

Single parts

Description	Pcs.	Weight	Article-No.
Olive without lock	1	122 g	1.65.5431
Olive with lock, incl. 2 keys	1	120 g	1.65.5531
Rosette	1	8 g	1.65.5432
Countersunk screw DIN 7991 - M5×12	2	2 g	0.63.D07991.05012

Lock mounting set
Technical data

lock insert: GD-Zn, galvanised

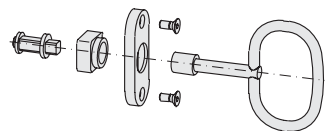
key: GD-Zn, galvanised

rosette: LM, neutral anodised

key catch: PVC, grey

with square key

for bar lock



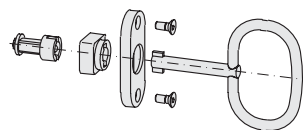
Description	Weight	Article-No.
Lock mounting set with square key for bar lock	73 g	1.65.5600

Single parts

Description	Pcs.	Weight	Article-No.
Lock insert	1	16 g	1.65.5601
Key catch	1	3 g	1.65.5602
Rosette	1	8 g	1.65.5432
Square key 8 mm	1	42 g	1.65.5604
Countersunk screw DIN 7991 - M5×12	2	2 g	0.63.D07991.05012

with double beard key

for bar lock



Description	Weight	Article-No.
Lock mounting set with double beard key for bar lock	73 g	1.65.5700

Single parts

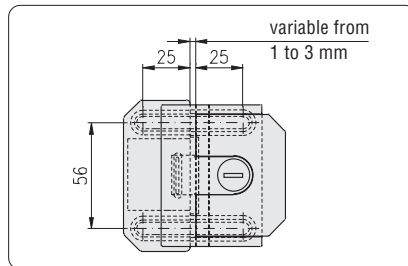
Description	Pcs.	Weight	Article-No.
Lock insert	1	16 g	1.65.5701
Key catch	1	3 g	1.65.5702
Rosette	1	8 g	1.65.5432
Double beard key Ø5	1	42 g	1.65.5704
Countersunk screw DIN 7991 - M5×12	2	2 g	0.63.D07991.05012

Latch locks

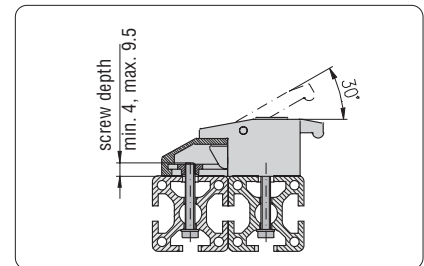


Application

Door lock with little jutout



Installation dimensions



Installation dimensions

Technical data

material:

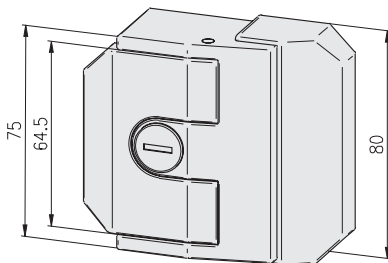
- capsule: GDZn black coated
- trap: GDZn rough
- nut: steel galvanised

Single parts

- cap-screw DIN 6913, M6
- washer DIN 433-6.4
- cover plug Ø14, 1.424014.□

Delivery unit

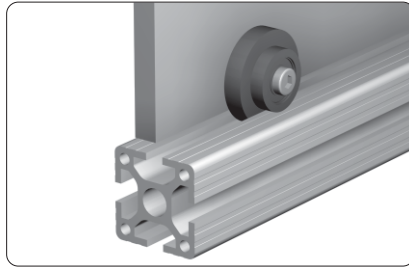
- latch lock
- 4 nuts M6
- 2 keys (by variant with lock)



Description

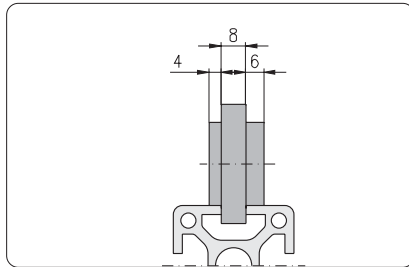
Description	Weight	Article-No.
Latch lock without lock	560 g	1.65.6010
Latch lock with lock, all keyed alike	560 g	1.65.6020
Latch lock with lock, key different	560 g	1.65.6030

Roller 39.5

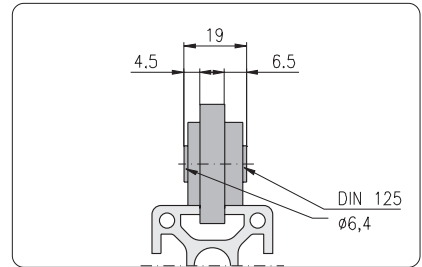


Application

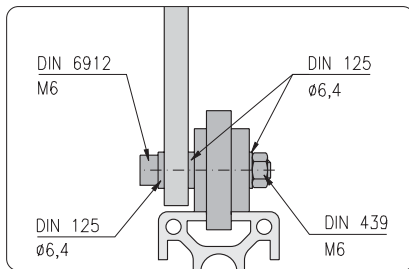
Roller for guiding in the 8 mm profile slot for sliding doors



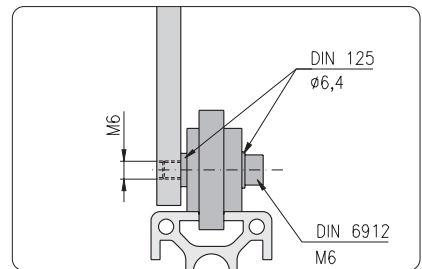
Asymmetric mount



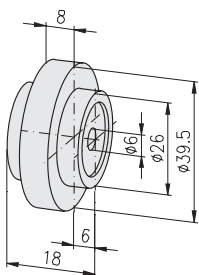
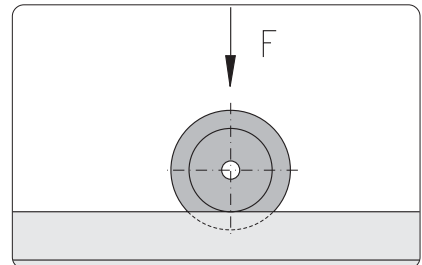
Mounting measure incl. washer DIN 125



Mounting with threaded pillar



Mounting with thread in panel element



Technical data

material: PA-GF
 colour: black
 max. static load: F = 150 N

Comments

2 deep grooved ball bearings with 2 cover discs

Description

Roller 39.5

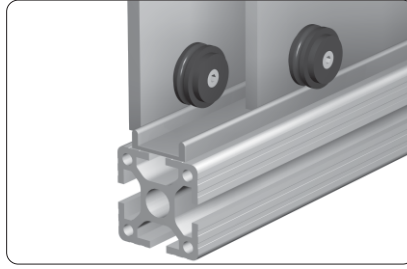
Weight

32 g

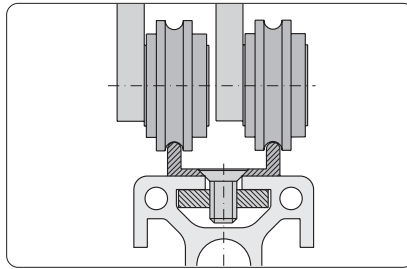
Article-No.

1.66.1395

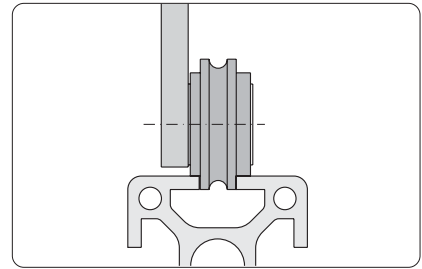
Roller 29



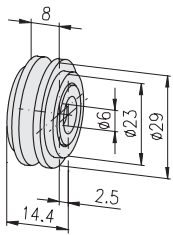
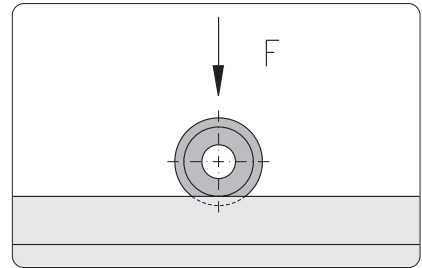
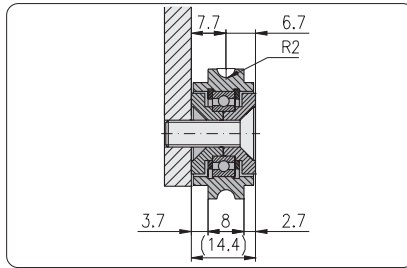
Application
Roller for guiding in the 8 mm profile slot or in the twin track



Guiding in the twin track



Guiding in the profile slot

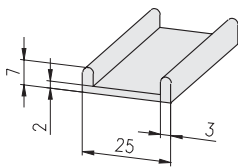


Technical data
material: PA-GF
colour: black
max. static load: $F = 150 \text{ N}$

Comments
1 deep grooved ball bearing with 2 sealing discs

Description	Weight	Article-No.
Roller 29	12 g	1.66.2290

Twin track guide



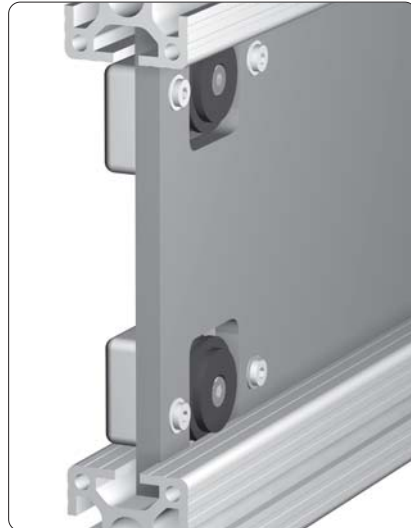
Technical data
material: plastic
colour: white

Comments
Fastening of the twin track guide with

- threaded plate
- countersunk screw

Description	Weight	Article-No.
Twin track guide, L2500	255 g	1.66.3100

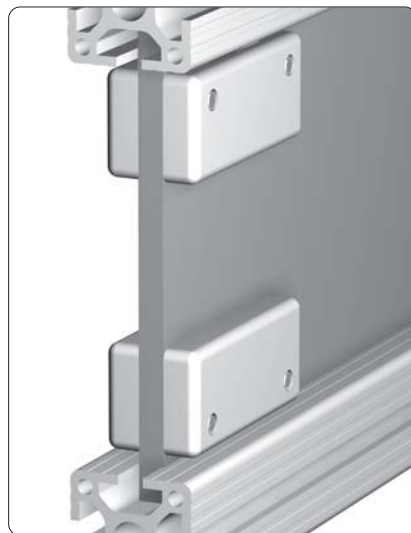
Roller fastening sets
type A



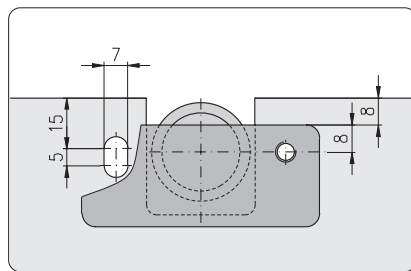
Roller fastening set type A, one-sided

Application

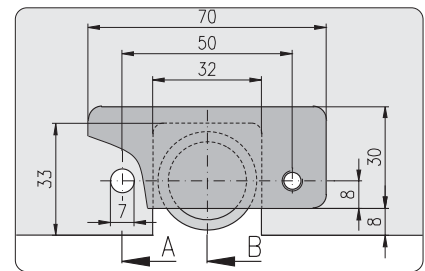
The roller fastening set allows the mounting of the roller into the panel element. Thus the panel element fits in the slot and fills the frame completely.



Roller fastening set type A, double-sided



Mounting on top side

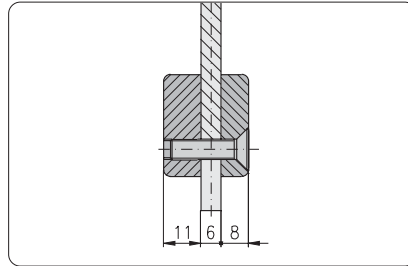


Mounting on bottom side

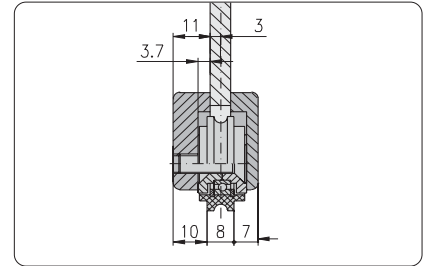
Comments

The elongated hole in the panel element allows the adjustment of the height tolerance.

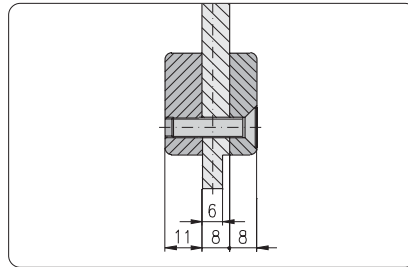
Roller fastening sets type A



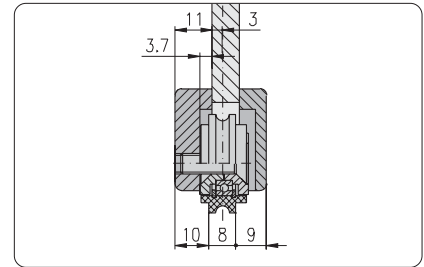
Panel element 6 mm
View A - A



Panel element 6 mm
View B - B



Panel element 8 mm
View A - A



Panel element 8 mm
View B - B

Technical data

base body
material: aluminium
surface: neutral anodised

one sided

Description	Weight	Article-No.
Roller fastening set type A, one sided, complete	55.5 g	1.66.5160

Single parts



Description	Pcs.	Weight	Article-No.
Roller bracket type A, left	1	21.0 g	1.66.5299
Roller 29	1	12.0 g	1.66.2290
Countersunk screw DIN 7991 - M6x20	1	4.5 g	0.63.D07991.06020
Cap-screw DIN 6912 - M6x20	2	5.0 g	0.63.D06912.06020
Washer DIN 6340 - 6.4	2	4.0 g	0.62.D06340.A06,4

double sided

Description	Weight	Article-No.
Roller fastening set type A, double sided, complete	64.5 g	1.66.5260

Single parts



Description	Pcs.	Weight	Article-No.
Roller bracket type A, right	1	16.0 g	1.66.5298
Roller bracket type A, left	1	21.0 g	1.66.5299
Roller 29	1	12.0 g	1.66.2290
Countersunk screw DIN 7991 - M6x20	1	4.5 g	0.63.D07991.06020
Countersunk screw DIN 7991 - M6x25	2	5.5 g	0.63.D07991.06025

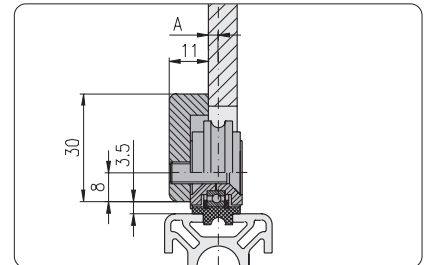
Roller fastening sets type B



Guidance in profile slot

Application

The roller fastening set allows the mounting of the roller into the panel element.

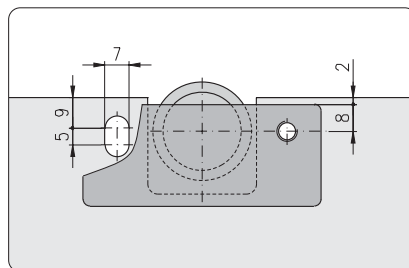


Guidance in twin track guide

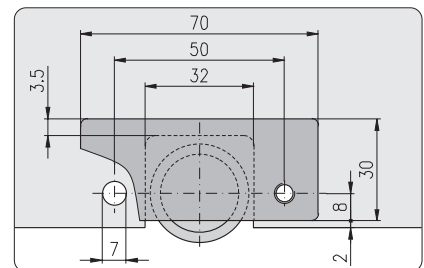
Comments

Mounting position of roller optional

- A = 1.7 mm
- 2.7 mm



Mounting on top side



Mounting on bottom side

Comments

The elongated hole in the panel element allows to adjust the height tolerance and to unhinge the sliding door.

Roller fastening sets type B

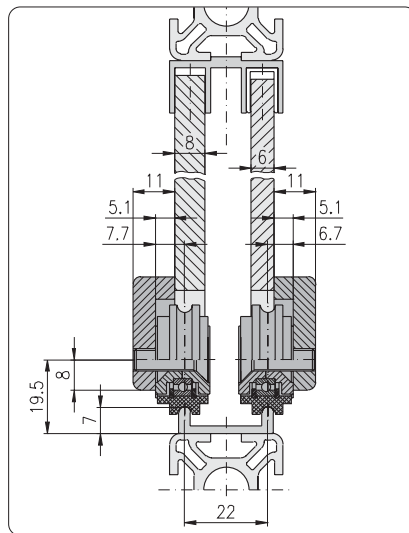


Application

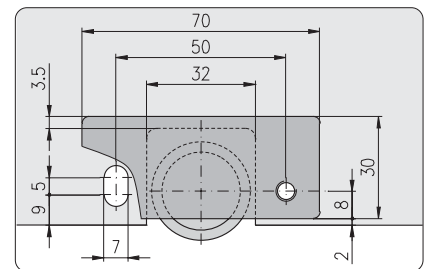
Guidance of sliding door
 on top: sliding profile 30x14
 on bottom: twin track guide with profile

The slot in the panel element allows:

- adjustment of height tolerance
- removal of the sliding door



Mounting position of roller:
 dimension 6.7 = panel element 6 mm
 dimension 7.7 = panel element 8 mm



Technical data

base body
 material: aluminium
 surface: neutral anodised

Description	Weight	Article-No.
Roller fastening set type B, complete	62 g	1.66.5360



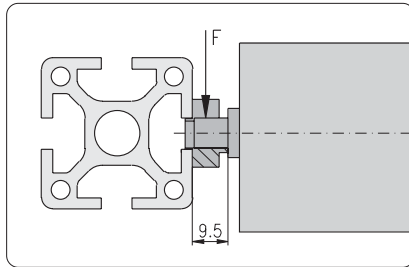
Single parts

Description	Pcs.	Weight	Article-No.
Roller bracket type B	1	21.0 g	1.66.5399
Roller 29	1	12.0 g	1.66.2290
Countersunk screw DIN 7991 - M6x20	1	4.5 g	0.63.D07991.06020
Cap-screw DIN 6912 - M6x20	2	5.0 g	0.63.D06912.06020
Washer DIN 6340 - 6.4	2	4.0 g	0.62.D06340.A06,4

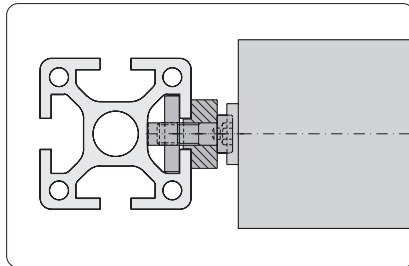
Mounting adaptor for roller



Application
For fastening of rollers

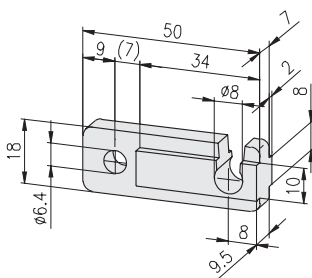


Comments
Simple mounting, enables installation without dismounting of frame
 $F_{max} = 1.000 \text{ N}$



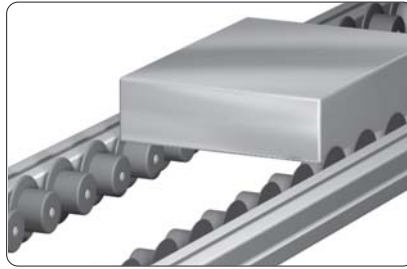
Technical data
material: PA, black

Mounting elements
F-slot: threaded plate F M6 1.31.FM6
E-slot: threaded plate E M6 1.31.EM6
 threaded plate, heavy E M6 1.316.EM6
cap-screw DIN 6912, M6



Description	Weight	Article-No.
Mounting adaptor for roller Ø8	9 g	1.66.70808

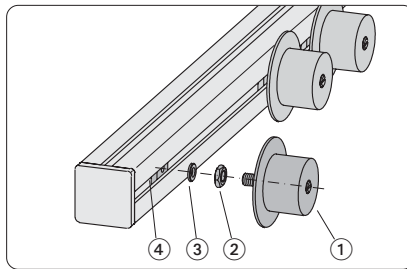
Edge roller



Application

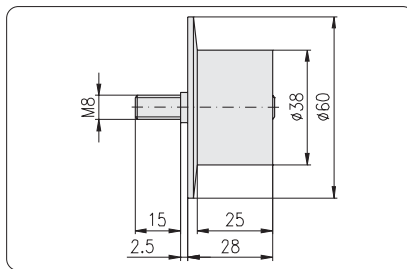
Roller conveyors for transporting boxes and containers

- low noise
- low friction operation due to double
- simple assembly



Single parts

- ① edge roller
- ② hexagon nut
- ③ shim
- ④ threaded plate



Technical data

material:

- roller: impact resistant plastic
- axle: galvanised

colour:

- roller: black

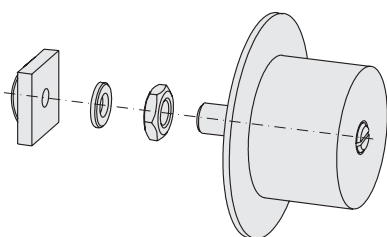
bearings: steel or rustfree ball bearings
on galvanised steel bolt

loading capacity:

- static: 50 N
- dynamic: 100 N

Fastening elements

threaded plate E M8	1.31.EM8
hexagon nut DIN 934 - M8	0.61.D00934.M08
washer DIN 125 - 8.4	0.62.D00125.A08,4



Description

Edge roller E

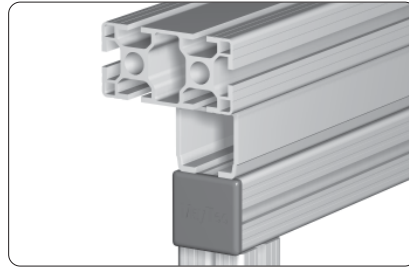
Weight

51.0 g

Article-No.

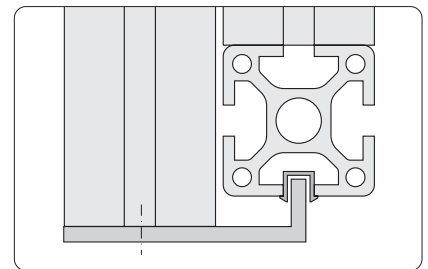
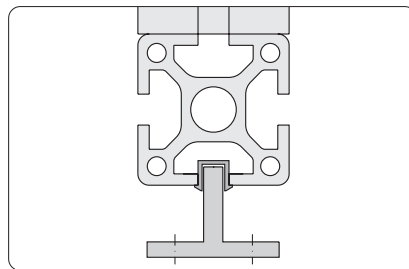
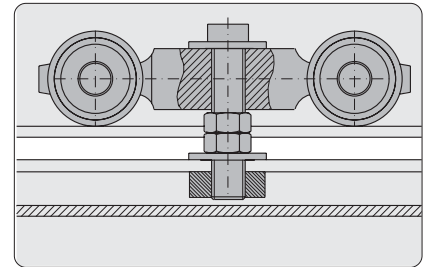
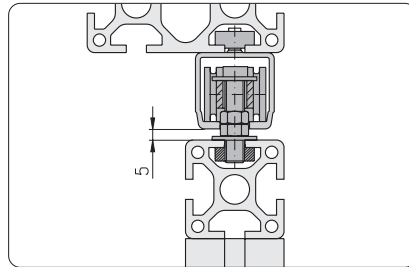
1.66.7523860

**Roller fitting
for suspended doors**



Application

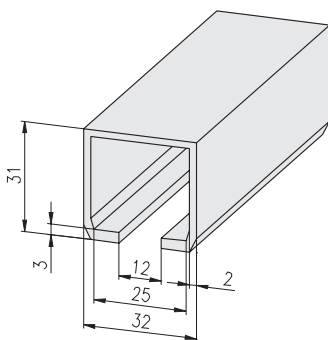
Sliding suspended doors made of profile frames for large openings and heavy doors.



Guidance for mounting on the floor

Guidance for mounting on the profile frame

**Alu C-track
for suspended doors**



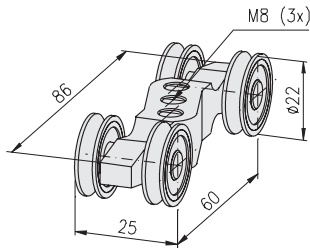
Technical data

bar length: 6 m
material: aluminium
surface: neutral anodised

Description	Weight	Article-No.
Alu C-track bar	3.6 kg	1.19.14532.60
Alu C-track cut to length	0.6 kg	1.19.14532-A00A00/... /... = length in mm

Runner

for suspended door

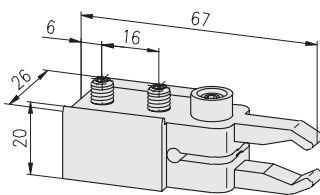

Technical data

material: steel
 surface: galvanised
 4 ball bearing rollers
 max. load capacity: 70 kg

Description	Weight	Article-No.
Runner for suspended door	91 g	1.66.8020

Stopper

for suspended door

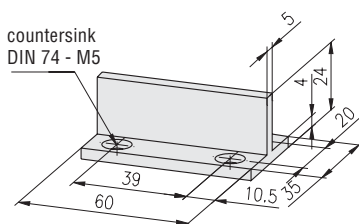

Technical data

material: plastic
 colour: grey

Description	Weight	Article-No.
Stopper for suspended door	21 g	1.66.8030

Bottom guide

for suspended door


Technical data

material: plastic
 colour: grey

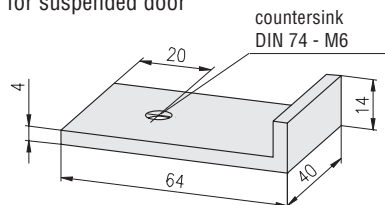
Comments

Countersink DIN 74 - M5 for
 countersunk screw DIN 7991 - M5

Description	Weight	Article-No.
Bottom guide for suspended door	9 g	1.66.8040

Frame guide

for suspended door


Technical data

material: aluminium
 surface: neutral anodised

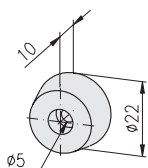
Comments

Countersink DIN 74 - M6 for
 countersunk screw DIN 7991 - M6

Description	Weight	Article-No.
Frame guide for suspended door	30 g	1.66.8050

Rubber door stop

for suspended door


Technical data

material: rubber
 colour: black

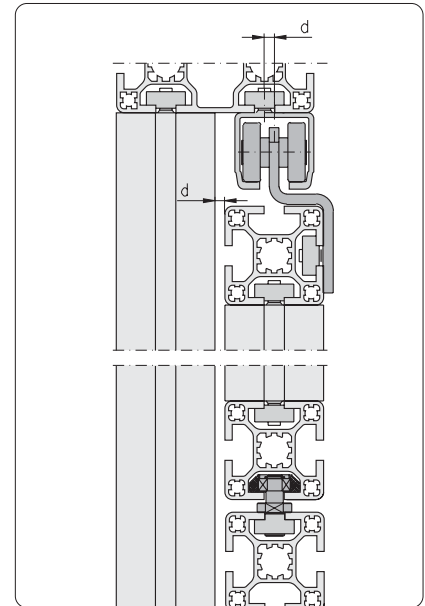
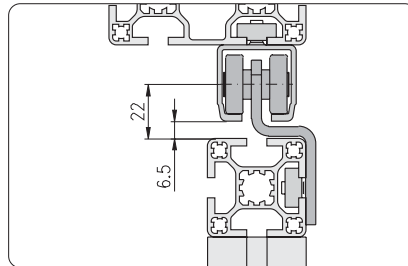
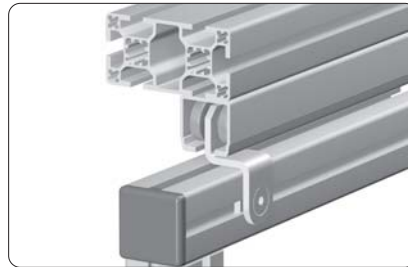
Description	Weight	Article-No.
Rubber door stop for suspended door	3 g	1.66.8060

**Runner
for sliding suspended doors**



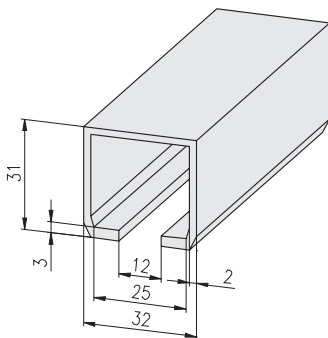
Application

Sliding suspended doors made of profile frames for large openings and heavy doors.



Distance d = mismatch of Alu C-track


**Alu C-track
for suspended doors**



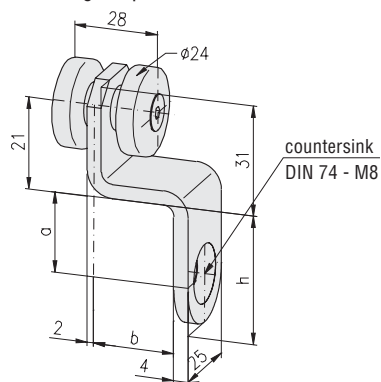
Technical data

bar length: 6 m
material: aluminium
surface: neutral anodised

Description

Description	Weight	Article-No.
Alu C-track bar	3.6 kg	1.19.14532.60
 Alu C-track cut to length	0.6 kg	1.19.14532-A00A00/... /... = length in mm

**Runner
for sliding suspended door**



Technical data

material:
• strap: VA
• bolt: C45 K
• distance bush: AlMg3
max. load capacity: 100 kg

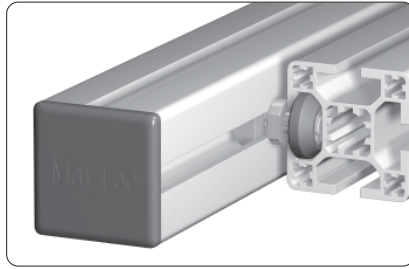
Comments

Countersink DIN 74 - M8 for countersunk screw DIN 7991 - M8

Description

Description	a	b	h	Weight	Article-No.
Runner for sliding susp. door, PG 40	21.0	20.0	38.0	102 g	1.66.81140
Runner for sliding susp. door, PG 45	23.5	22.5	43.0	114 g	1.66.81145

Slot rollers

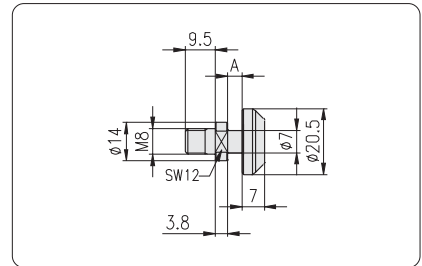
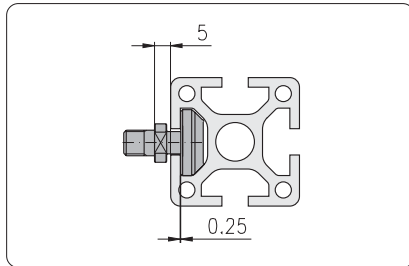
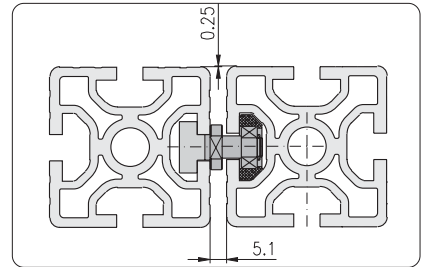
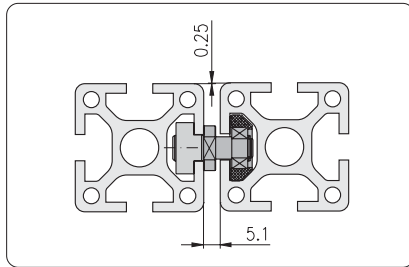


Application

For light running sliding doors

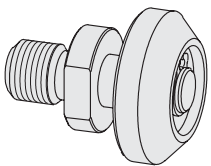
Technical data

material: PETP
 colour: black
 max. static load: 8 kg/roller

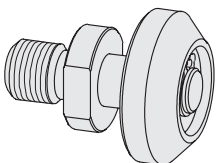


Fastening elements (optional)

- threaded plate E M8 1.31.EM8
- threaded plate, heavy, E M8 1.316.EM8
- T-Nut, E M8 1.32.EM8
- T-Nut for subs. insertion E, M8 1.324.EM8



Description	A	Weight	Article-No.
Slot roller E3	4.45	24 g	1.67.42E3M8



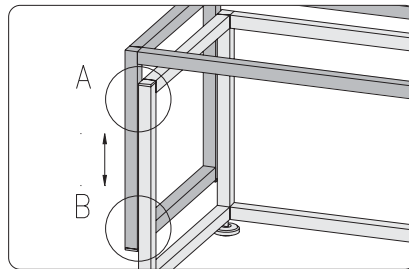
Description	A	Weight	Article-No.
Slot roller E4	5.45	24 g	1.67.42E4M8

Guidance system

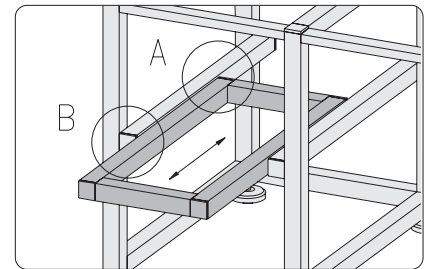


Application

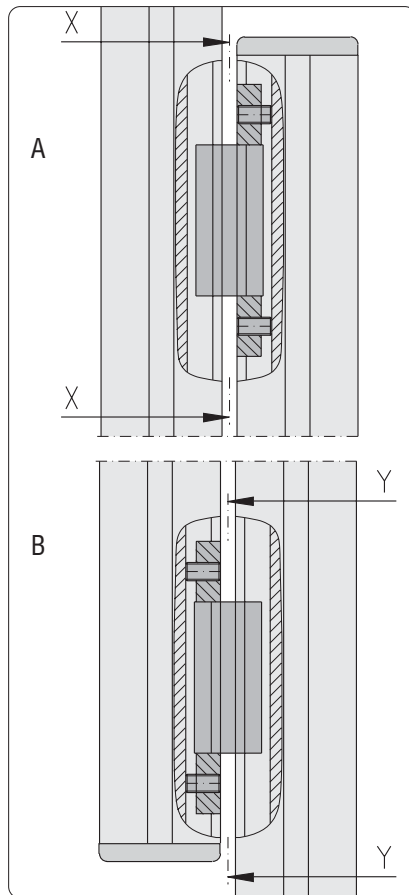
Slideway with sliding blocks e.g. for lifting tables and drawers



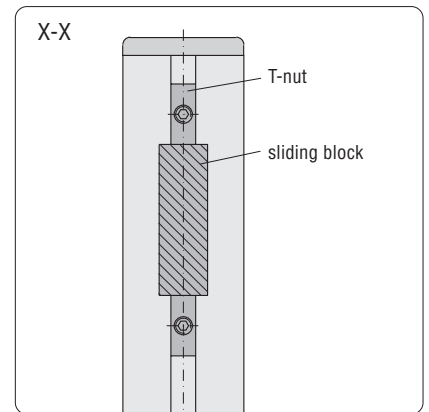
Slideway for lifting table



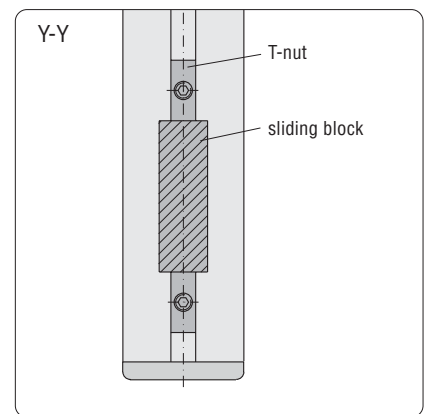
Slideway for drawer



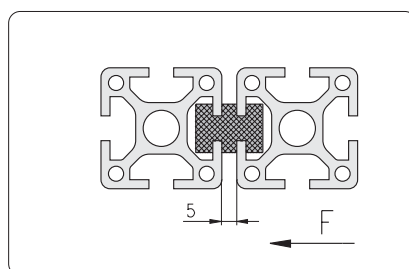
Details "A" and "B"



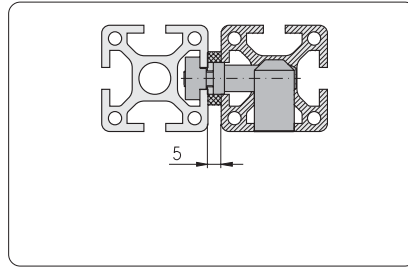
View "X"



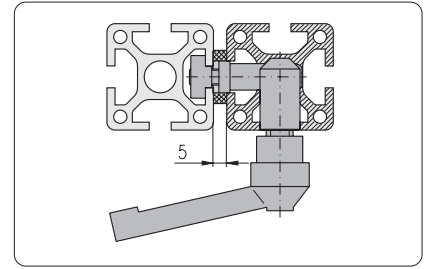
View "Y"



Clamping
for guidance system



Clamping with setscrew



Clamping with clamping lever

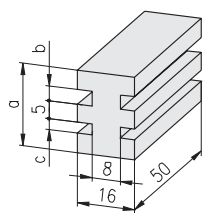
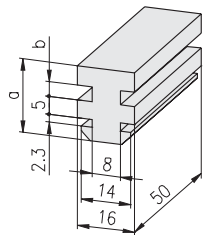
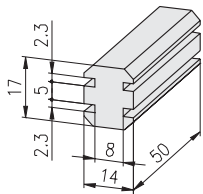
Single parts for clamping

Description	Article-No.
T-nut sliding block	1.67.□M8
Distance washer	1.67.2008
Clamping lever	1.29.801030

Connector

Description	for profile	Article-No.
Connector, screw-type, parallel, M8	30×30	1.21.3/4S5M8/7
Connector, screw-type, parallel, M8	40×40	1.21.4/5S5M8/11
Connector, screw-type, parallel, M8	45×45	1.21.45/5S5M8/11
Connector, screw-type, parallel, M8	50×50	1.21.5/6S5M8/11
Connector, screw-type, parallel, M8	60×60	1.21.6S1M8/11

Sliding blocks



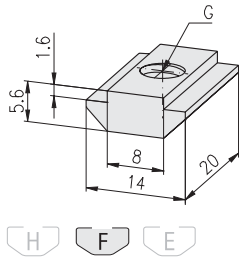
Technical data

material: PA, murlubric
 colour: black
 max. carrying capacity: $p = 20 \text{ N/mm}^2$
 at • temperature 20°C
 • velocity 1 m/sec

Description	F	Weight	Article-No.
Sliding block F	1,500 N	11 g	1.67.F2F2

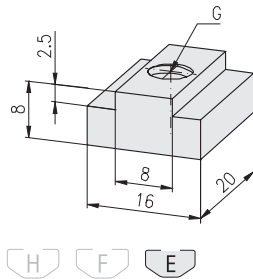
Description	a	b	F	Weight	Article-No.
Sliding block F/E3	19.6	3.1	1,500 N	15 g	1.67.F2E3
Sliding block F/E4	20.6	4.1	1,500 N	15 g	1.67.F2E4

Description	a	b	c	F	Weight	Article-No.
Sliding block E3	22.2	3.1	3.1	2,000 N	18 g	1.67.E3E3
Sliding block E3/E4	23.2	3.1	4.1	2,000 N	18 g	1.67.E3E4
Sliding block E4	24.2	4.1	4.1	2,000 N	23 g	1.67.E4E4

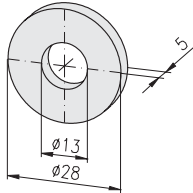
T-nut sliding blocks

Technical data

material: PA, murlubric
colour: black

Description	G	Weight	Article-No.
T-nut sliding block F	M6	1.5 g	1.67.FM6
T-nut sliding block F	M8	1.5 g	1.67.FM8



Description	G	Weight	Article-No.
T-nut sliding block E	M6	3 g	1.67.EM6
T-nut sliding block E	M8	3 g	1.67.EM8

Distance washer

Technical data

material: PVC
colour: grey

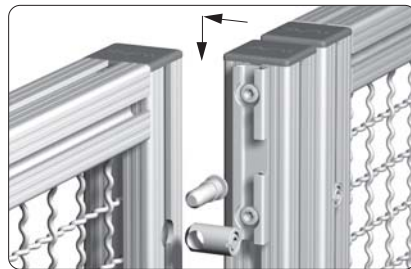
Description	Weight	Article-No.
Distance washer	3 g	1.67.2008

Hanging bracket

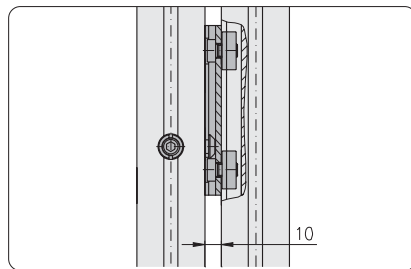


Application

Element for mounting unhingeable fence elements



The connector cross bushing can be fixed at the front or back side

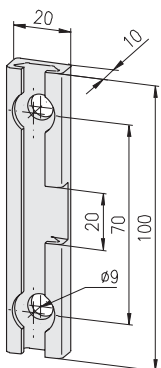


Technical data

material: aluminium
 strength: F25
 surface: neutral anodised

Comments

- Elements for mounting:
- cap-screw DIN 6912 M8
 - T-Nut M8
 - parallel-connector with F-head



Description

Hanging bracket

Weight

16 g

Article-No.

1.68.201050

Suspended glider

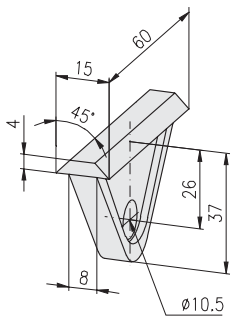


Application

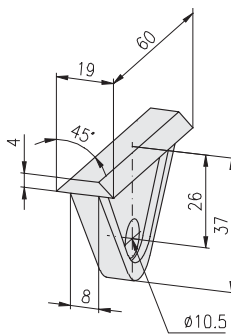
Element for tool suspension in MayTec-profile

Technical data

material: PA-GF
 colour: black
 max. static load: 300 N



Description	Weight	Article-No.
Suspended glider F	10 g	1.69.F010

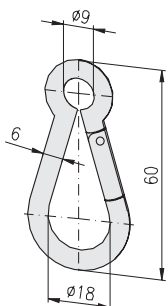


Description	Weight	Article-No.
Suspended glider E	10 g	1.69.E010

Carabine swivel

Technical data

material: steel
 surface: galvanised



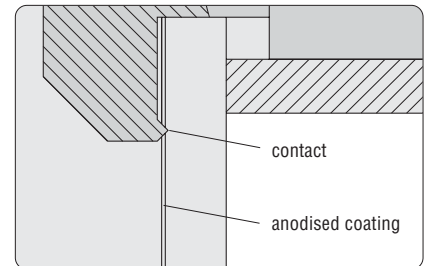
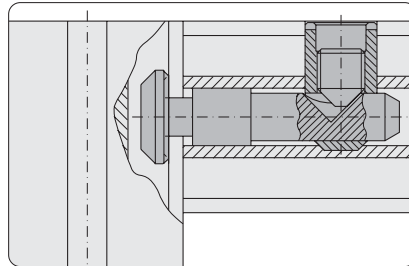
Description	Weight	Article-No.
Carabine swivel 60x6	27 g	1.69.1606

Potential equalisation



Application

Ground connections to establish the potential equalisation between two profiles. The serration at the bottom of the socket head of the connector pushes through the anodised coating of the profiles and thus provides the electrical contact.

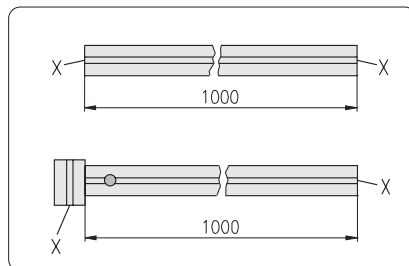


Comments

Suitable to equalize charge accumulations. Not suitable for higher currents.

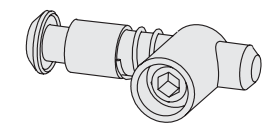
Technical data

Low current measurements in accordance with DIN VDE 0413, Part 4 for the control of protective circuits, earthing circuits and potential equalisation methods through low resistance connections for protection against dangerous currents.



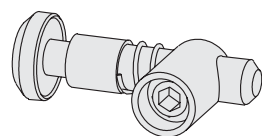
Resistance values with DC current of more than 200 mA with 1.0 m alu-profile

without connector	0.11 Ω
with 1 standard connector	> 2 MΩ
with 1 univ. grounding connector	0.11 Ω



Description

Description	Article-No.
Connector, universal, grounding, PG 20	1.21.2FOE
Connector, universal, grounding, PG 30	1.21.3FOE
Connector, universal, grounding, PG 40	1.21.4FOE
Connector, universal, grounding, PG 45	1.21.45FOE
Connector, universal, grounding, PG 50	1.21.5FOE
Connector, universal, grounding, PG 60	1.21.6FOE



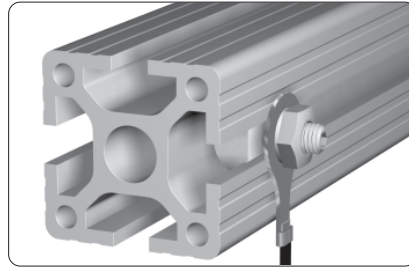
Description

Description	Article-No.
Connector, universal, grounding, PG 20	1.21.2EOE
Connector, universal, grounding, PG 30	1.21.3EOE
Connector, universal, grounding, PG 40	1.21.4EOE
Connector, universal, grounding, PG 45	1.21.45EOE
Connector, universal, grounding, PG 50	1.21.5EOE
Connector, universal, grounding, PG 60	1.21.6EOE

Comments

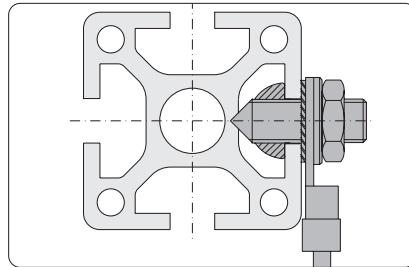
More grounding connectors
↪ Connectors 1.2A

Ground connections



Application

Couplings for grounding of anodised profiles



Comments

The grounding is caused by breaking the anodised layer at the bottom of the slot and at the profile's front side.

Description

Ground connection F, M6

Article-No.

1.70.10FM6



Single parts

T-Nut for subsequent insertion F, M6

Setscrew DIN 914 - M6x25 - V2A

Fan type lock washer DIN 6798 - A6.4 - V2A

Hexagon nut DIN 439 - M6 - Ms

Washer with chamfer DIN 125 - B6.4 - Ms

Description

Ground connection E, M8

Article-No.

1.70.10EM8



Single parts

T-Nut for subsequent insertion E, M8

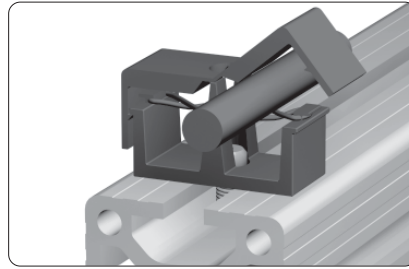
Setscrew DIN 914 - M8x25 - V2A

Fan type lock washer DIN 6798 - A8.4 - V2A

Hexagon nut DIN 439 - M8 - Ms

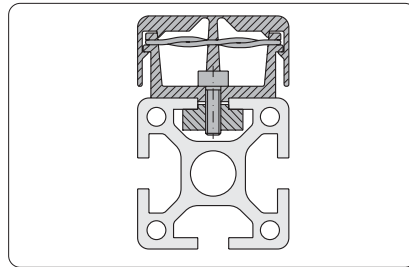
Washer with chamfer DIN 125 - B8.4 - Ms

Cable and hose clamp

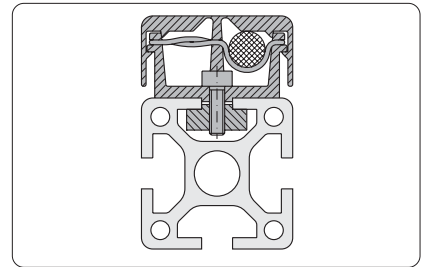


Application

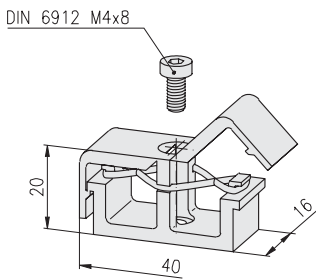
Fixing element for cables and hoses up to Ø12 mm



Mounting on profiles



Ø_{max} = 12 mm for cables and hoses



Technical data

material: PA
colour: black

Fastening elements for E-slot

cap-screw DIN 6912 M4x12
T-Nut for subs. insertion E, M4 1.324.EM4
spring-nut E, M4 1.33.EM4
T-slot nut E, M4 1.34.10EM4

Description

Cable and hose clamp

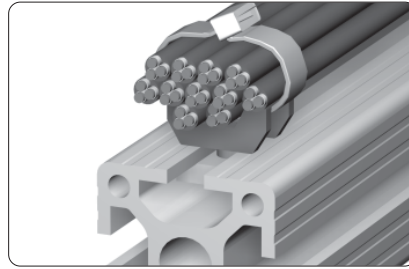
Weight

8 g

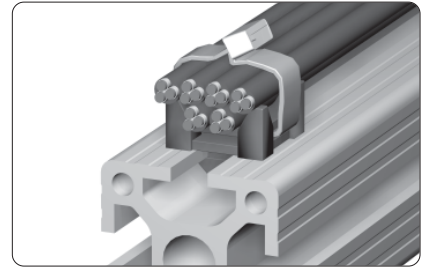
Article-No.

1.71.1010

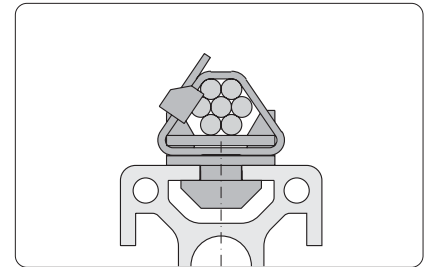
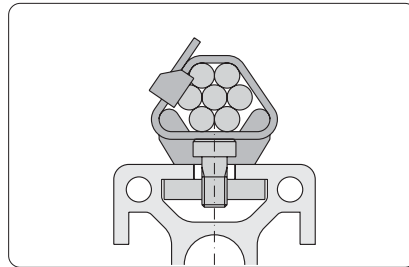
**Block for cable binder,
Cross-blocks for cable binder
front-sided insertion,
Cable binder**



Block for cable binder



Cross-block for cable binder



front-sided insertion

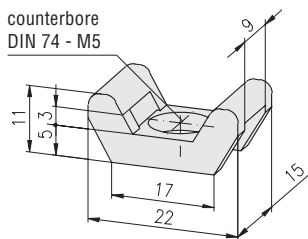
Technical data

material: PA
colour: black

Application

Element for fixing single cables and hoses or large quantities

Block for cable binder



Comments

Counterbore DIN 74 - M5 for cap-screw DIN 6912 - M5

Description

Block for cable binder

Weight

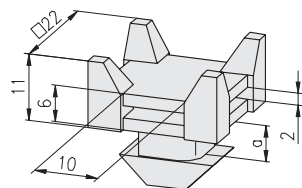
1.6 g

Article-No.

1.71.2010

Cross-blocks for cable binder

front-sided insertion



Description

Cross-block for cable binder F
Cross-block for cable binder E3
Cross-block for cable binder E4

a

2.2
3.0
4.0

Weight

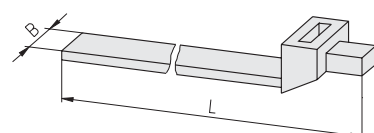
4.0 g
4.0 g
4.0 g

Article-No.

1.71.2020F2
1.71.2020E3
1.71.2020E4

Cable binder

detachable



Description

Cable binder, detachable
Cable binder, detachable

B×L

4.8×145
9.0×140

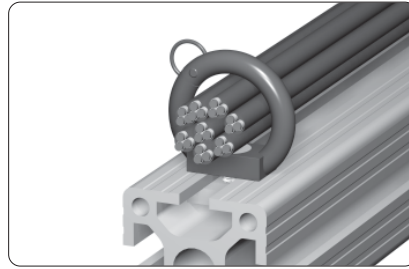
Weight

0.7 g
1.9 g

Article-No.

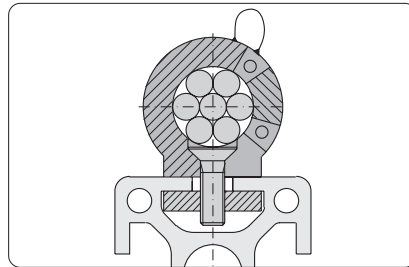
1.71.2048145
1.71.2090140

Installation rings



Application

Element for fixing large quantities of cables and hoses.
The rings can be opened for insertion.

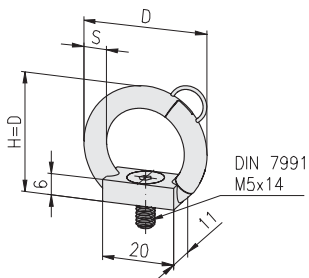


Technical data

material: PA-GF
colour: black

Comments

Delivery unit incl. screw



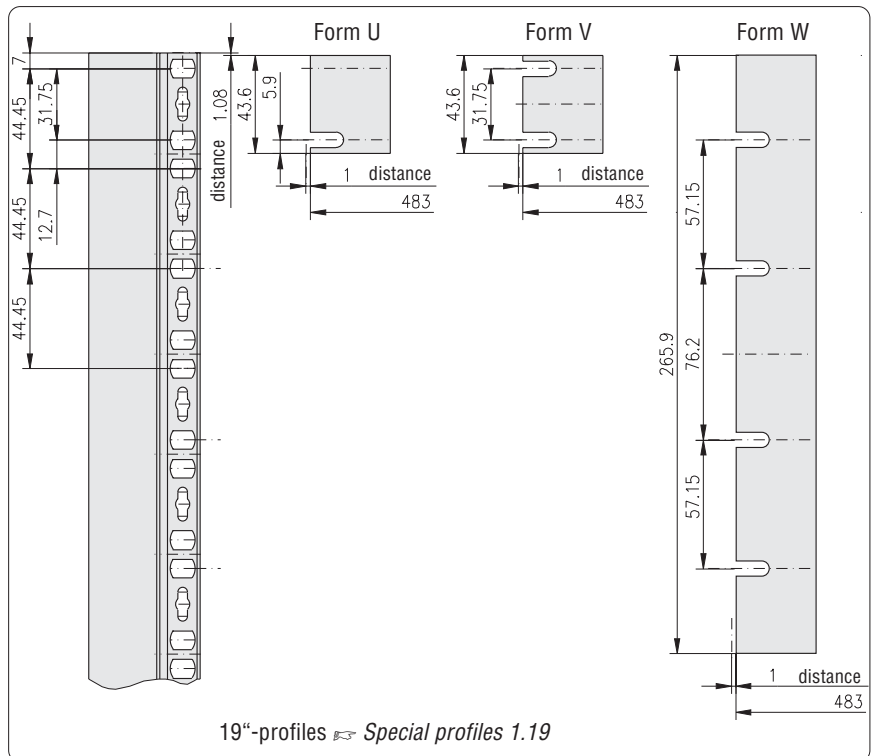
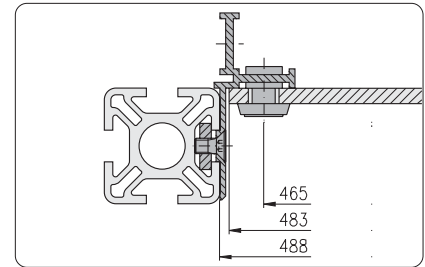
Description	D	s	Weight	Article-No.
Installation ring	Ø28.5	6.0	5 g	1.71.30285
Installation ring	Ø36.5	6.0	6 g	1.71.30365
Installation ring	Ø47.5	7.5	8 g	1.71.30475
Installation ring	Ø56.5	7.5	9 g	1.71.30565

Mounting set for 19" profile

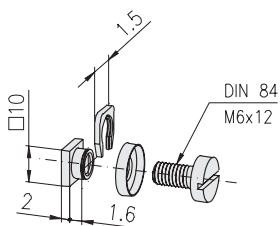


Application

Fastening set for the assembly of 19" plug-in units and 19" profiles



Dimensions for front panels and housings according to DIN 41494



Technical data

screw and nut: steel, galvanised
 plate and socket washer: PA, black
 delivery unit: PU with 10 mounting sets

Description

Mounting set for 19" profile

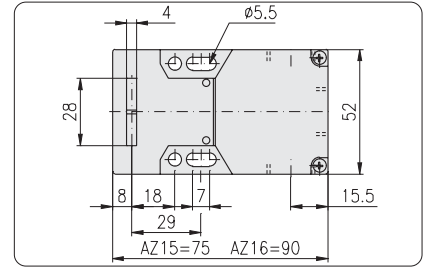
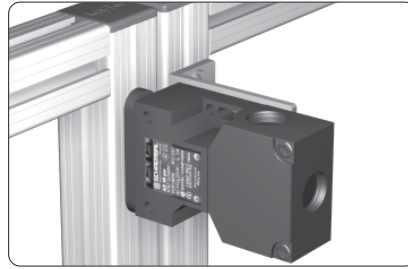
Weight

70 g

Article-No.

1.72.2010.10

Safety switches



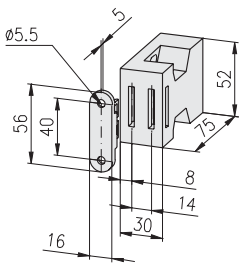
Application

Safety switch for the electrical interlocking of swinging or sliding doors

Comments

Smallest possible radius of operation of 150 mm

with 1 safety contact



Technical data

Schmersal: Type AZ 15 zvrk-M16-2254
IP 67 230V 4A

Description

Safety switch with 1 safety contact
with 5 N - lock-in position

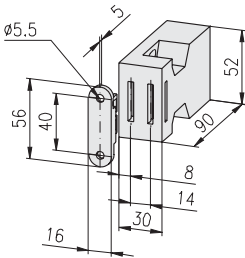
Weight

100 g

Article-No.

1.73.3010

with 1 safety contact and 1 alarm contact



Technical data

Schmersal: Type AZ 16 zvrk-M16-2254
IP 67 230V 4A

Description

Safety switch with 1 safety contact and 1 alarm contact
with 5 N - lock-in position

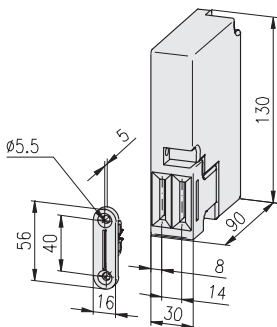
Weight

125 g

Article-No.

1.73.3020

with 1 closing and 1 positioning monitoring



Technical data

Schmersal: Type AZM161sk - 33rk-24V-M16
IP 65

Comments

Locking mechanism by spring
Releasing by solenoid
(closed-circuit system)
24V electrical potential of coil

Description

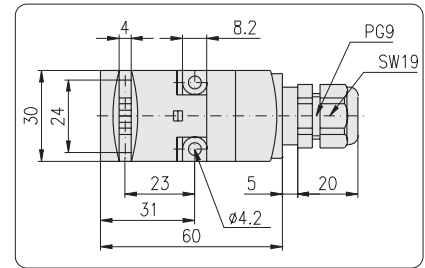
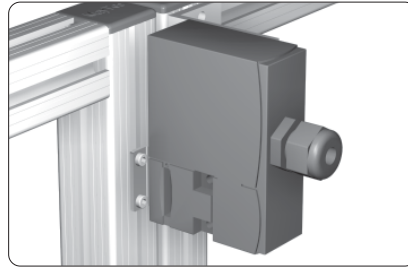
Safety switch with 1 closing and 1 positioning monitoring

Weight

480 g

Article-No.

1.73.3030

**Safety switches
AZ 17**

Application

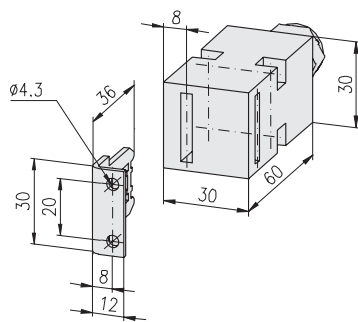
Safety switch for the electrical interlocking of swinging or sliding doors

Technical data

Schmersal: Type AZ 17
4A / 230 VAC IP 67

Comments

Especially suitable for cramped mounting spaces


Description

Safety switch AZ 17-11 zk
with 1 positive-break safety contact
1 no contact

Weight

90 g

Article-No.

1.73.3111

Safety switch AZ 17-02 zk
with 2 positive-break safety contacts

90 g

1.73.3112

**Guard locking devices
AZM 170**
Technical data

Schmersal: Type AZM 170
4A / 230 VAC IP 67

Comments

Locking mechanism by spring
Releasing by solenoid
(closed-circuit system)

Description

Guard locking device AZM 170-11 zk - 024
with 1 positive-break safety contact
1 no contact
24V electrical potential of coil

Weight

300 g

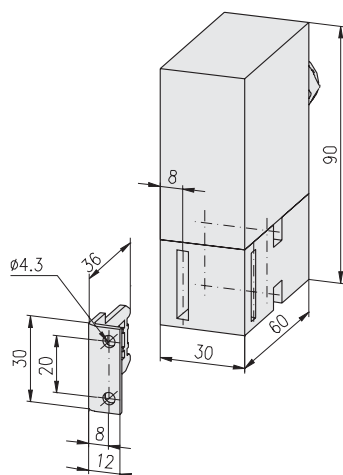
Article-No.

1.73.3121

Guard locking device AZM 170-02 zk - 024
with 2 positive-break safety contacts
24V electrical potential of coil

300 g

1.73.3122


Comments

Locking mechanism by solenoid
Releasing by spring
(working current principle)

Description

Guard locking device AZM 170-11 zka
with 1 positive-break safety contact
1 no contact

Weight

300 g

Article-No.

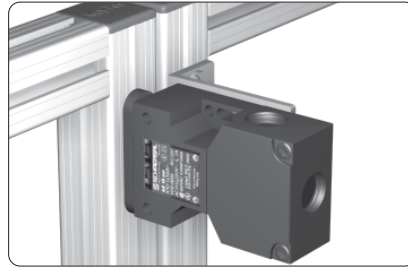
1.73.3131

Guard locking device AZM 170-02 zka
with 2 positive-break safety contacts

300 g

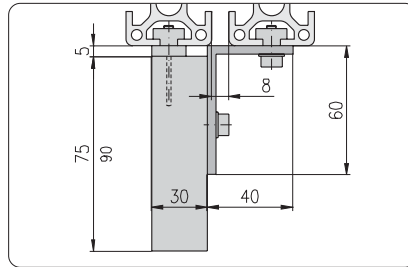
1.73.3132

Safety interlocking-mountings for swinging door



Application

Mounting element for electrical interlocking switches



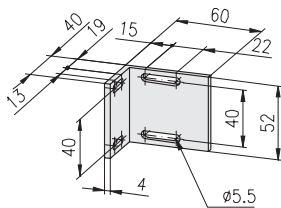
Comments

Assembly on profile 30x30
profile 40x40
profile 40x80

Technical data

material: aluminium
surface: neutral anodised

for swinging door



Description

Safety interlocking-mounting for swinging door

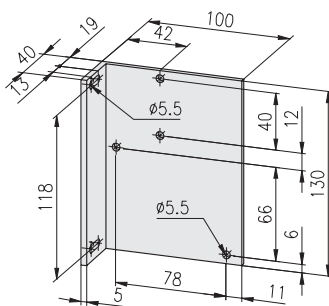
Weight

46 g

Article-No.

1.73.4010

with lock for swinging door



Description

Safety interlocking-mounting with lock for swinging door

Weight

183 g

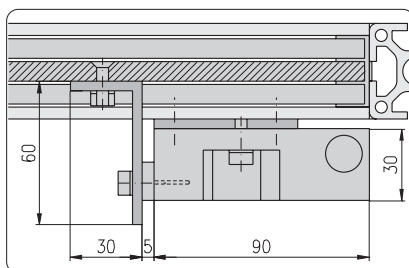
Article-No.

1.73.4020

Safety interlocking-mountings for sliding door


Application

Mounting element for the electrical interlocking of sliding doors

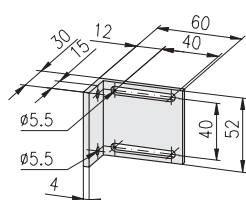

Comments

Assembly on
profile 30×30
profile 40×40
profile 40×80

Technical data

material: aluminium
surface: neutral anodised

Contact bracket-mounting for sliding door


Description

Contact bracket-mounting
for sliding door

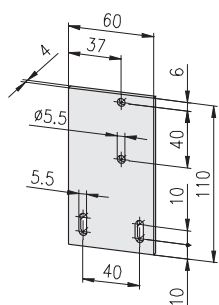
Weight

41 g

Article-No.

1.73.4030

Safety interlocking-mounting for sliding door


Description

Safety interlocking-mounting
for sliding door

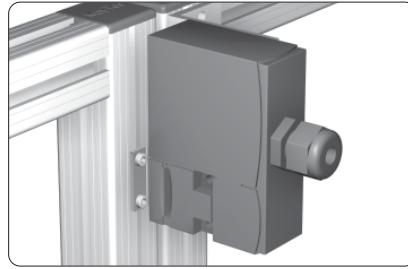
Weight

70 g

Article-No.

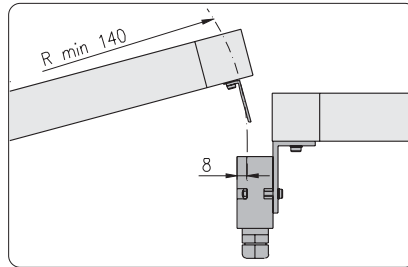
1.73.4040

**Safety interlocking-mountings
AZ 17
for swinging door**

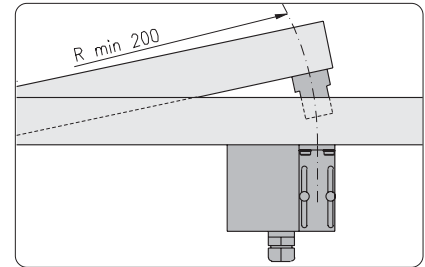


Application

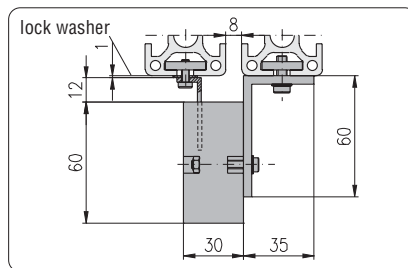
- Fastening elements for:
- safety switches AZ 17
 - safety closing AZM 170 at sliding doors



Activation key
Mounting vertical to swivel radius



Activation key
Mounting horizontal to swivel radius



Comments

Assembly on
profile 30x30
profile 40x40
profile 40x80

Technical data

material: aluminium
surface: neutral anodised

Delivery

Incl. lock washers DIN 9021 Ø4.3 mm
for mounting activation key

Description

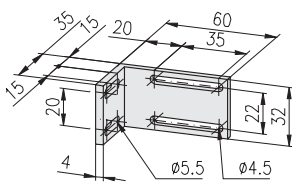
Safety interlocking-mounting AZ 17
for swinging door

Weight

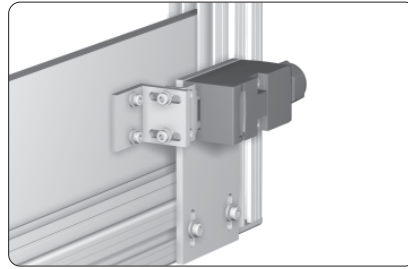
26 g

Article-No.

1.73.4110



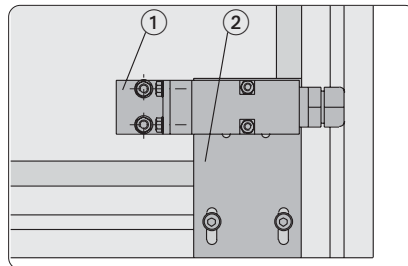
**Safety interlocking-mountings
AZ 17
for sliding door**



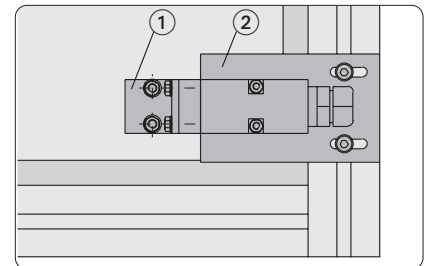
Application

- Fastening elements for:
- safety switches AZ 17
 - safety closing AZM 170 at sliding doors

Mounting position:
Safety switch parallel to sliding door

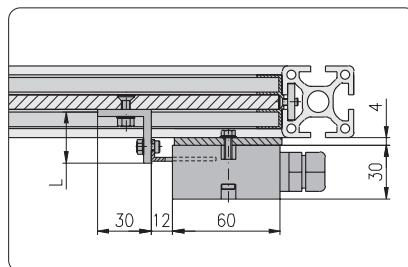


Fastening plate horizontal

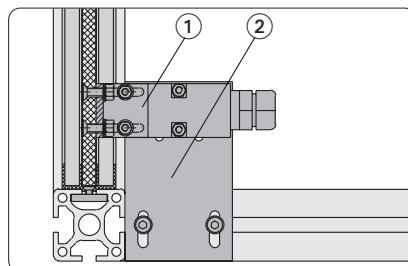


Fastening plate vertical

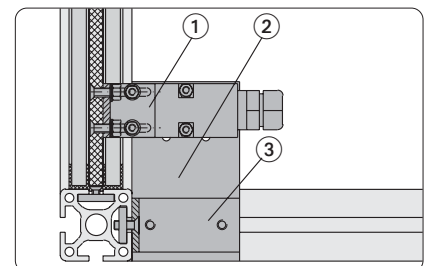
- ① Contact bracket-mounting AZ 17
- ② Safety interlocking-mounting AZ 17



Mounting position:
Safety switch across to sliding door

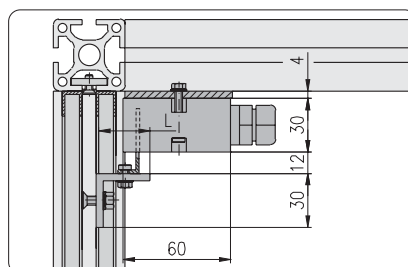


Fixing at cross profile



Fixing at longitudinal profile

- ① Contact bracket-mounting AZ 17
- ② Safety interlocking-mounting AZ 17
- ③ Angle for safety interlocking-mounting AZ 17

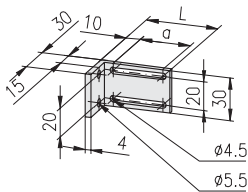


**Safety interlocking-mountings
AZ 17
for sliding door**

Technical data
material: aluminium
surface: neutral anodised

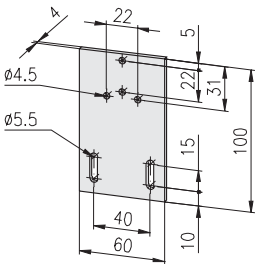
Comments
Assembly on
profile 30x30
profile 40x40
profile 40x80

**Contact bracket-mounting AZ 17
for sliding door**



Description	a	Weight	Article-No.
Contact bracket-mounting AZ 17 for sliding door, L 30	15	16 g	1.73.4123
Contact bracket-mounting AZ 17 for sliding door, L 40	25	19 g	1.73.4124
Contact bracket-mounting AZ 17 for sliding door, L 50	35	21 g	1.73.4125

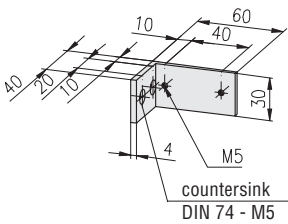
**Safety interlocking-mounting AZ 17
for sliding door**



Description	Weight	Article-No.
Safety interlocking-mounting AZ 17 for sliding door	62 g	1.73.4130

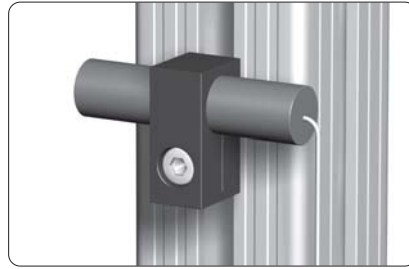
**Angle for safety interlocking-mounting AZ 17
for sliding door**

Comments
Countersink DIN 74 - M5 for
countersunk screw DIN 7991 - M5



Description	Weight	Article-No.
Angle for safety interlocking-mounting AZ 17 for sliding door	30 g	1.73.4140

Sensor brackets



Application

For fastening of sensors



Assembly

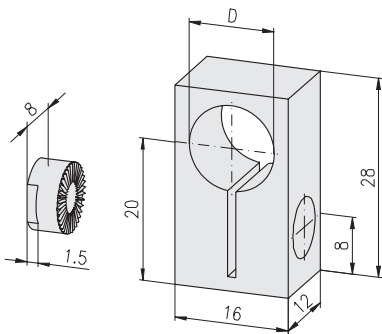
The toothed lock washer is fixed in profile slot and guarantees a reliable positioning.

Technical data

material: PA, black

Fastening elements

cap-screw DIN 6912, M6



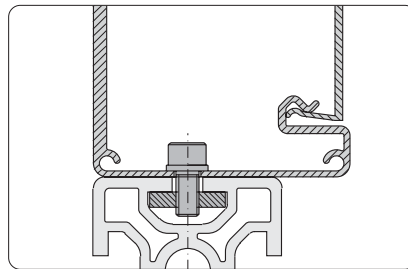
Description

Description	Weight	Article-No.
Sensor bracket 8 Ø6.5	5.5 g	1.73.80806
Sensor bracket 8 Ø8	5.4 g	1.73.80808
Sensor bracket 8 Ø12	4.6 g	1.73.80812

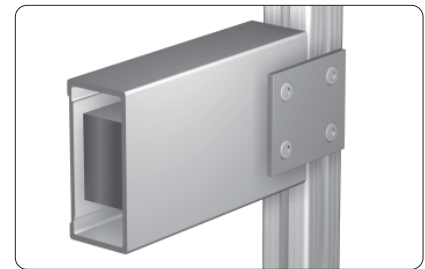
Electrical installation trunking


Application

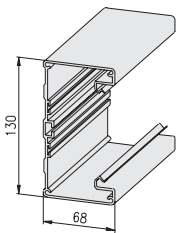
- To supply machines and work stations with:
- alternating current
 - high-tension current
 - air



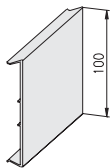
Mounting direct to profile





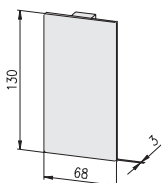
Mounting with connection plate

E-trunking Alu, 68x130


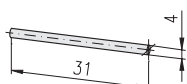
Description	Weight	Article-No.
E-trunking Alu, 68x130, bar 6 m	13 kg	1.74.1101.60
 E-trunking Alu, 68x130, cut to length	2.17 kg/m	1.74.1101-A00A00/... /... = length in mm

E-trunking pre-cut lid


Description	Weight	Article-No.
E-trunking pre-cut lid Alu, bar 6 m	5 kg	1.74.1102.60
 E-trunking pre-cut lid Alu, cut to length	834 g/m	1.74.1102-A00A00/...
E-trunking pre-cut lid PVC, light grey, bar 2 m	760 g	1.74.1103.20
 E-trunking pre-cut lid PVC, l. grey, cut to length	380 g/m	1.74.1103-A00A00/... /... = length in mm

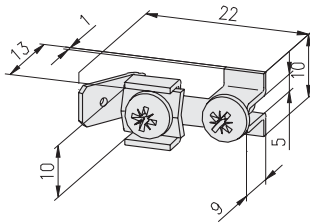
E-trunking end cap


Description	Weight	Article-No.
E-trunking end cap Alu	230 g	1.74.1104

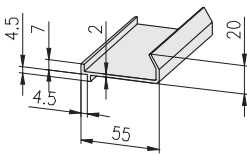
E-trunking coupling pin

Comments

Coupling pin for positioning and elongating the electrical trunking

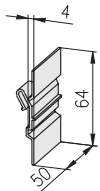
Description	Weight	Article-No.
E-trunking coupling pin	3 g	1.74.1105

E-trunking earth terminal


Description	Weight	Article-No.
E-trunking earth terminal	6.8 g	1.74.1106

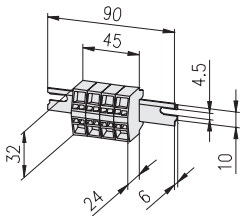
E-trunking partition


Description	Weight	Article-No.
E-trunking partition, bar 2 m	540 g	1.74.1107.20
 E-trunking partition, cut to length	270 g/m	1.74.1107-A00A00/... /... = length in mm

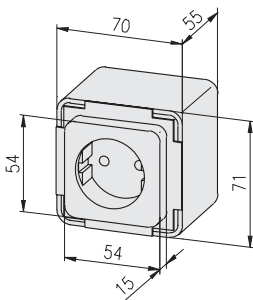
E-trunking clip


Comments
Clip to support partition

Description	Weight	Article-No.
E-trunking clip	7 g	1.74.1108

E-trunking terminal strip


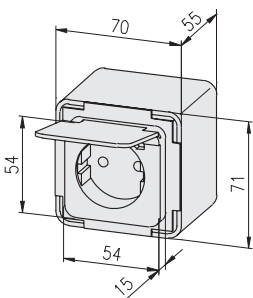
Description	Weight	Article-No.
E-trunking terminal strip, 4gang	43 g	1.74.11094
E-trunking terminal strip, 5gang	50 g	1.74.11095

Socket


Description	Weight	Article-No.
Socket	150 g	1.74.2201

Single parts

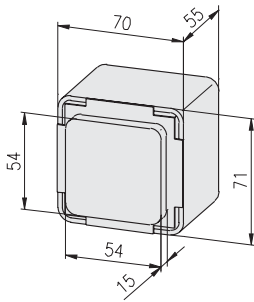
Socket insert	76 g	1.74.2201/01
Socket box, black	68 g	1.74.2xxx/01
Mains cable cleat	6 g	1.74.2xxx/02

Socket with hinged cover


Description	Weight	Article-No.
Socket with hinged cover	163 g	1.74.2202

Single parts

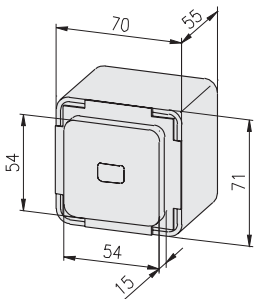
Socket with hinged cover	90 g	1.74.2202/01
Socket box, black	67 g	1.74.2xxx/01
Mains cable cleat	6 g	1.74.2xxx/02

Rocker switch


Description	Weight	Article-No.
Rocker switch	137 g	1.74.2301

Single parts

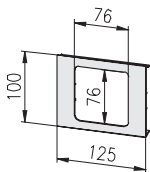
Rocker switch insert	46 g	1.74.2301/01
Rocker for switch	18 g	1.74.2301/02
Socket box, black	67 g	1.74.2xxx/01
Mains cable cleat	6 g	1.74.2xxx/02

Rocker control switch


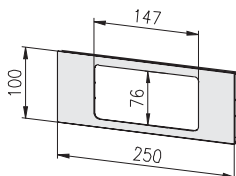
Description	Weight	Article-No.
Rocker control switch	154 g	1.74.2302

Single parts

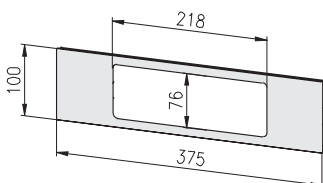
Rocker control switch insert	57 g	1.74.2302/01
Rocker for control switch	24 g	1.74.2302/02
Socket box, black	67 g	1.74.2xxx/01
Mains cable cleat	6 g	1.74.2xxx/02

Pre-cut lid, 1gang


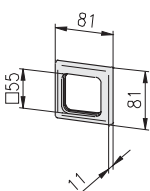
Description	Weight	Article-No.
Pre-cut lid, Alu, 1gang	82 g	1.74.3111
Pre-cut lid, PVC, 1gang, light grey	28 g	1.74.3121

Pre-cut lid, 2gang


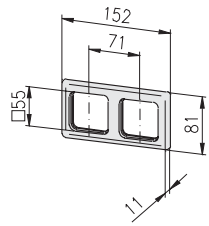
Description	Weight	Article-No.
Pre-cut lid, Alu, 2gang	83 g	1.74.3112
Pre-cut lid, PVC, 2gang, light grey	59 g	1.74.3122

Pre-cut lid, 3gang


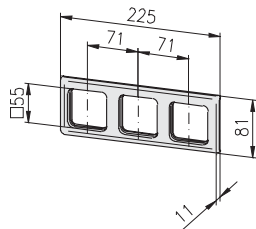
Description	Weight	Article-No.
Pre-cut lid, Alu, 3gang	113 g	1.74.3113
Pre-cut lid, PVC, 3gang, light grey	88 g	1.74.3123

Cover frame, 1gang


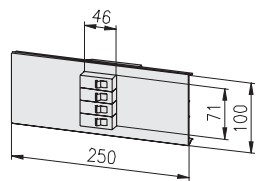
Description	Weight	Article-No.
Cover frame, 1gang	21 g	1.74.4111

Cover frame, 2gang


Description	Weight	Article-No.
Cover frame, 2gang	39 g	1.74.4112

Cover frame, 3gang


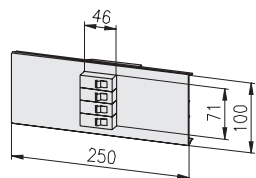
Description	Weight	Article-No.
Cover frame, 3gang	58 g	1.74.4113

Miniature circuit breaker 10 A


Description	Pcs.	Weight	Article-No.
Miniature circuit breaker, 10 A, 4gang	1	763 g	1.74.5110

Single parts

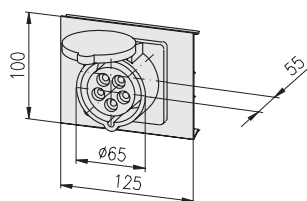
Miniature circuit breaker, flat, unipolar, 10 A	4	100 g	1.74.5110/01
Circuit breaker mounting box, 4gang	1	230 g	1.74.51xx/02
Pre-cut lid, Alu	1	133 g	1.74.51xx/03

Miniature circuit breaker 16 A


Description	Pcs.	Weight	Article-No.
Miniature circuit breaker, 16 A, 4gang	1	763 g	1.74.5116

Single parts

Miniature circuit breaker, flat, unipolar, 16 A	4	100 g	1.74.5116/01
Circuit breaker mounting box, 4gang	1	230 g	1.74.51xx/02
Pre-cut lid, Alu	1	133 g	1.74.51xx/03

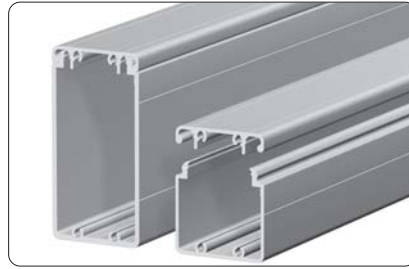
CEE heavy-power socket 16 A


Description	Pcs.	Weight	Article-No.
CEE heavy-power socket 16 A	1	915 g	1.74.6116

Single parts

CEE heavy-power socket with lid, 16 A	1	645 g	1.74.6116/01
CEE socket box	1	225 g	1.74.61xx/02
CEE pre-cut lid, Alu	1	45 g	1.74.61xx/03

Electrical installation trunking

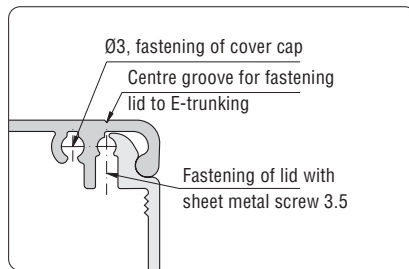
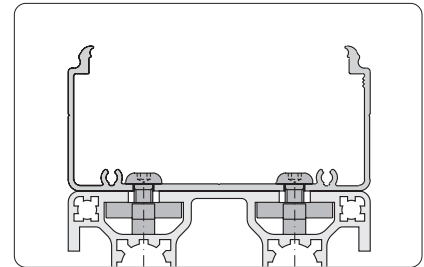
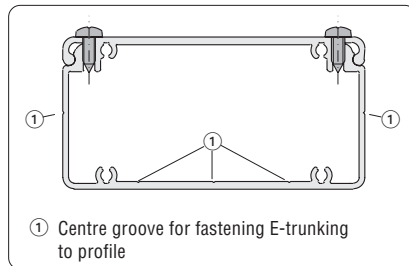


Application

Installation trunking for electrical and pneumatic lines

Technical data

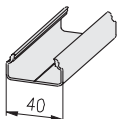
material: aluminium
surface: neutral anodised



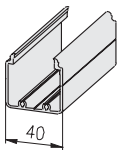
Possibilities of fastening

Lid profile to base profile:
pan-head tapping screw DIN 7981 C3.5×9.5
Base profile to profile with E-slot:
button-headed screw M5×12 0.63.WN7380.05012
threaded plate EM5 1.31.EM5
T-nut for subs. insertion EM5 1.324.EM5
T-slot nut EM5 1.34.10EM5

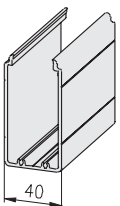
E-trunking Alu



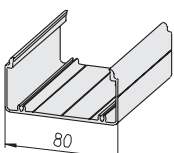
Description	Weight	Article-No.
E-trunking Alu 40×20, bar 6 m	1.80 kg	1.19.204020G.60
 E-trunking Alu 40×20, cut to length	0.30 kg/m	1.19.204020G-A00A00/... /... = length in mm



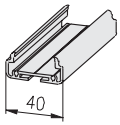
Description	Weight	Article-No.
E-trunking Alu 40×40, bar 6 m	3.66 kg	1.19.204040G.60
 E-trunking Alu 40×40, cut to length	0.61 kg/m	1.19.204040G-A00A00/... /... = length in mm



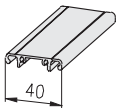
Description	Weight	Article-No.
E-trunking Alu 40×80, bar 6 m	7.20 kg	1.19.204080G.60
 E-trunking Alu 40×80, cut to length	1.20 kg/m	1.19.204080G-A00A00/... /... = length in mm



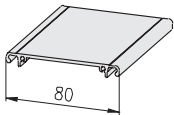
Description	Weight	Article-No.
E-trunking Alu 80×40, bar 6 m	5.10 kg	1.19.208040G.60
 E-trunking Alu 80×40, cut to length	0.85 kg/m	1.19.208040G-A00A00/... /... = length in mm


E-trunking Alu


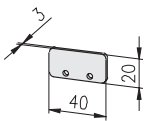
Description	Weight	Article-No.
E-trunking Alu 40×20, Clips, bar 6 m	3.00 kg	1.19.214020G.60
 E-trunking Alu 40×20, Clips, cut to length	0.50 kg/m	1.19.214020G-A00A00/... /... = length in mm

E-trunking Alu, lids


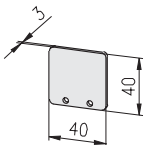
Description	Weight	Article-No.
E-trunking Alu, lid 40, bar 6 m	2.10 kg	1.19.2040D.60
 E-trunking Alu, lid 40, cut to length	0.35 kg/m	1.19.2040D-A00A00/... /... = length in mm



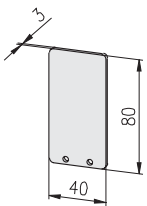
Description	Weight	Article-No.
E-trunking Alu, lid 80, bar 6 m	3.54 kg	1.19.2080D.60
 E-trunking Alu, lid 80, cut to length	0.59 kg/m	1.19.2080D-A00A00/... /... = length in mm

E-trunking Alu, end plates


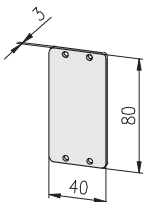
Description	Weight	Article-No.
E-trunking Alu, end plate 40×20	6.0 g	1.75.2040202



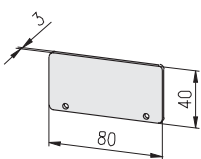
Description	Weight	Article-No.
E-trunking Alu, end plate 40×40	12.3 g	1.75.2040402



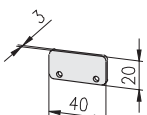
Description	Weight	Article-No.
E-trunking Alu, end plate 40×80	25.0 g	1.75.2040802



Description	Weight	Article-No.
E-trunking Alu, end plate 40×80, 4B	24.6 g	1.75.2040804

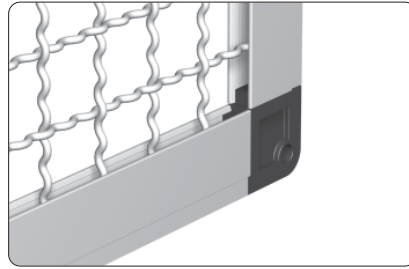


Description	Weight	Article-No.
E-trunking Alu, end plate 80×40	25.0 g	1.75.2080402



Description	Weight	Article-No.
E-trunking Alu, end plate 40×20, Clips	6.0 g	1.75.2140202

**Corner elements
for wire net mounting profile**

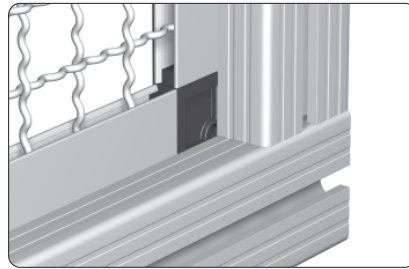


Application

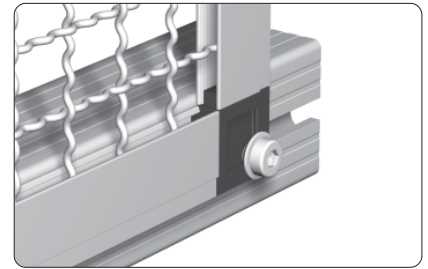
This mounting profile allows simple and safe installation of screens

Comments

Wire net mounting profile ↗ 1.19.1423...



Mounting in the profile slot

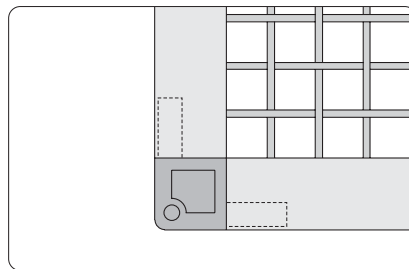
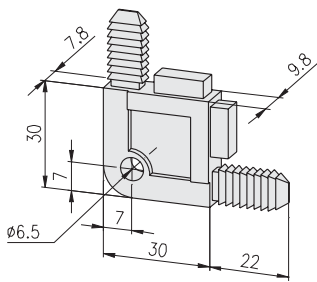


Fastening from the outside

Technical data

material: PA - GF
colour: black

Outside corner



Outside corner

Description

Corner element - outside

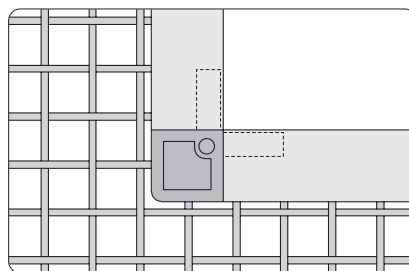
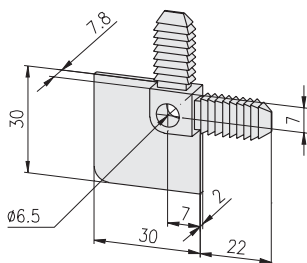
Weight

13 g

Article-No.

1.81.1010

Inside corner



Inside corner

Description

Corner element - inside

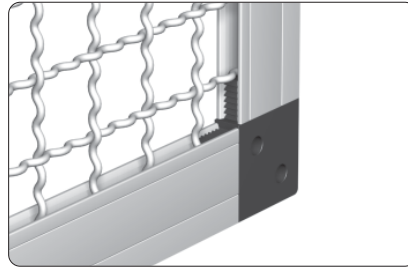
Weight

6 g

Article-No.

1.81.1020

**Corner element 33
for wire net mounting profile 33x10**

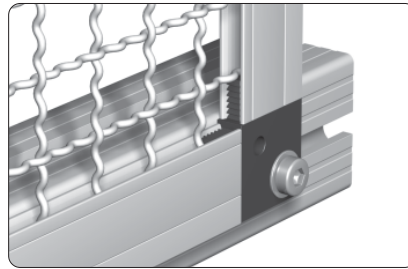


Application

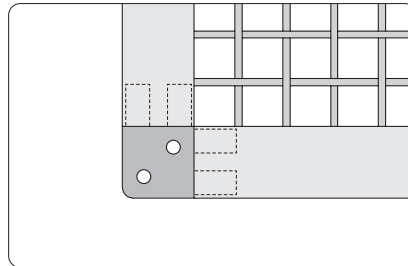
This profile allows simple and safe installation of wire nets

Comments

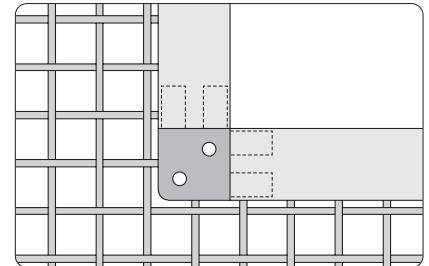
Wire net mounting profile 33x10
➔ 1.19.1423...



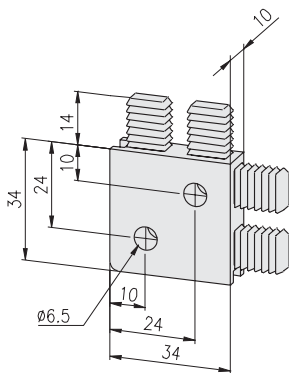
Outside mounting



Outside corner



Inside corner



Technical data

material: PA - GF
colour: black

Description

Corner element 33

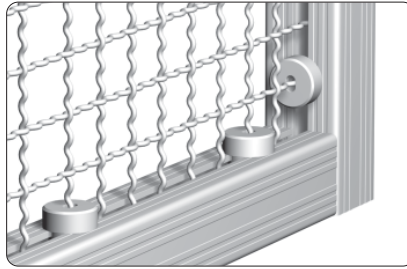
Weight

16 g

Article-No.

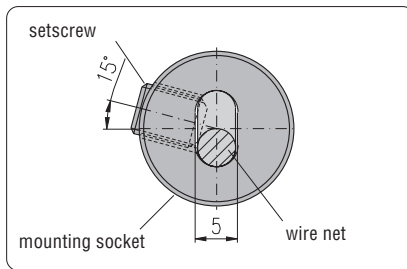
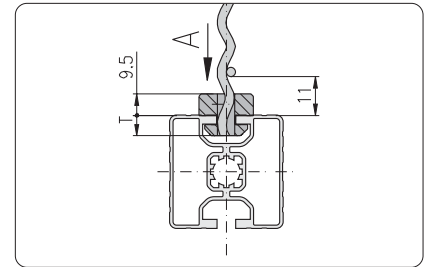
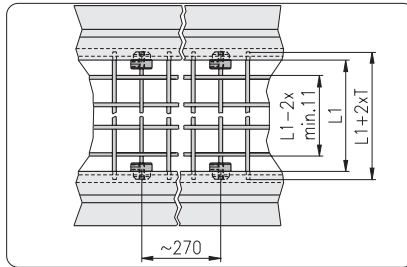
1.81.23310

Mounting sockets



Application

For stable and vibration free fastening of wire nets



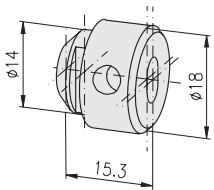
Assembly

- plug terminal sockets at a distance of about 270 mm on the wire net
- push on profile
- rotate mounting sockets with headless setscrew DIN 913 M6x8 at an angle of 15°

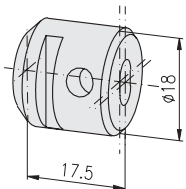
View "A"

Technical data

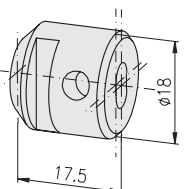
material: aluminium
surface: neutral anodised



Description	T	Weight	Article-No.
Mounting socket, F	5	6 g	1.81.510F

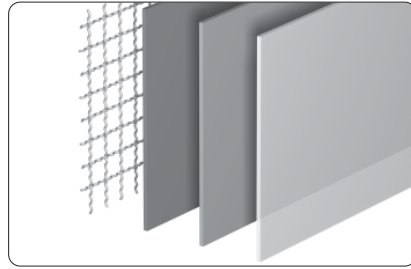


Description	T	Weight	Article-No.
Mounting socket, E3	9	6 g	1.81.510E3



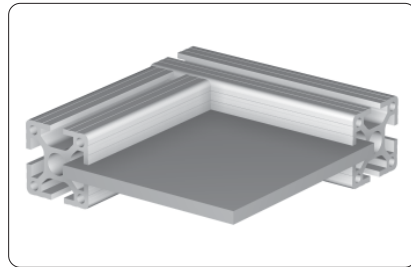
Description	T	Weight	Article-No.
Mounting socket, E4	10	6 g	1.81.510E4

Panel elements

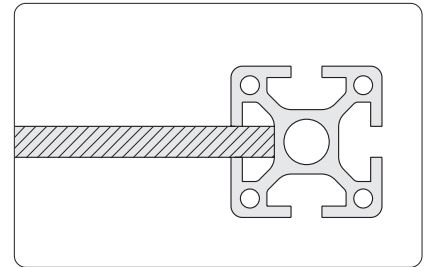


Application

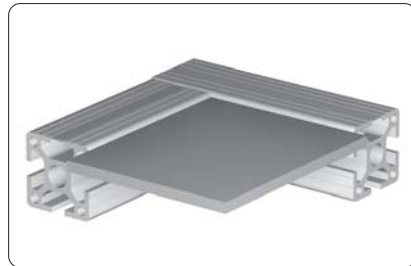
Panel elements to cover machine frames, work stations, partition walls.



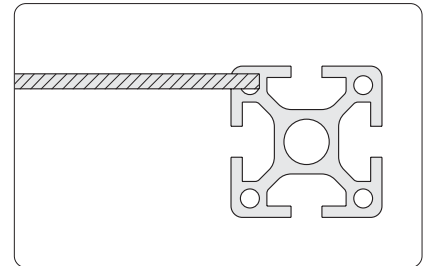
Panel element, fixing directly in the slot



Installation accessories ↗ 1.41



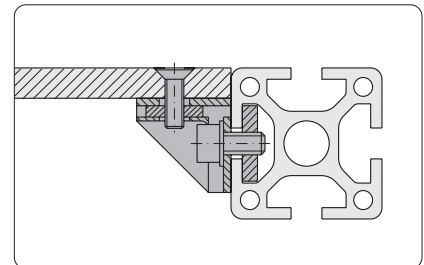
Panel elements close to the outer contour by subsequent slitting of the profiles



Special slits ↗ 1.1E.01



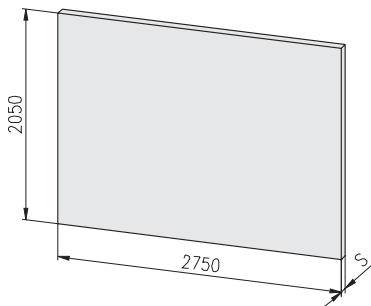
Panel elements close to the outer contour by fixing with angle or mounting block



Mounting blocks ↗ 1.64

Chipboards
both sides coated with melamine

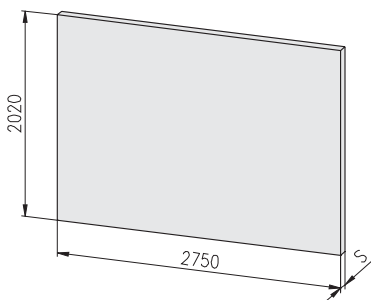
Technical data	
surface:	both sides coated with melamine
structure:	pearl
RAL 9002:	grey-white
formaldehydemission:	complies to safety standards §9 paragraph 3
light-fastness:	point 6 as per DIN 53799
temperature resistance:	- 25°C to 130°C
chemical resistance:	resistant against organic food, light acid contents and alkaline solution, gasoline, oil, tested as per DIN 53799
chipboard:	high frequency glued laminated chipboard
Technical values on DIN 68765 and 53799	
bulk density:	approx. 700 kg/m ³
thickness tolerance:	+0.5 -0.3 mm
weight:	S = 8 mm 5.6 kg/m ² S = 16 mm 11.2 kg/m ² S = 19 mm 13.3 kg/m ²
cut to length:	1.82.□□□-99/□□□□×□□□□ 1.82.□□□-99/□□□□×□□□□ type 1.82.□□□-99/□□□□×□□□□ length×width in mm



Description	S	RAL	Weight	Article-No.
Chipboard	8	9002	32 kg	1.82.083.00
Chipboard	16	9002	64 kg	1.82.163.00
Chipboard	19	9002	75 kg	1.82.193.00

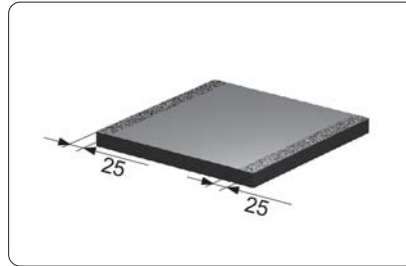
**Solid plastic panels
coated with melamine**

Technical data	
surface:	both sides coated with melamine
structure:	pearl
RAL 9002:	grey-white
solid plastic panel:	made of Phenolplastic high pressure plate (HPL) of laminated material with all generally known merits of this substance.
Technical values on DIN 19926 and 53799	
bulk density:	approx. 1,500 kg/m ³
thickness tolerance:	-0.6 mm
weight:	S = 4 mm 6 kg/m ² S = 8 mm 12 kg/m ²
cut to length:	1.83.□□□-99/□□□□×□□□□ 1.83.□□□-99/□□□□×□□□□ type 1.83.□□□-99/□□□□×□□□□ length×width in mm



Description	S	RAL	Weight	Article-No.
Solid plastic panel	4	9002	33 kg	1.83.043.00
Solid plastic panel	8	9002	66 kg	1.83.083.00

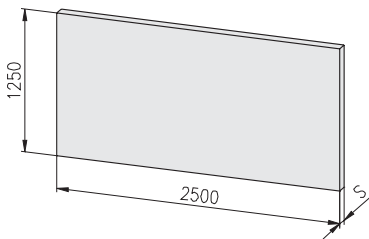
Alu-plastic composite panels



Comments

The anodised composite panels have contact strips of 25 mm width on the short sides.

Technical data	
alu-plastic composite panel:	PE with alu coating on both sides
surface:	neutral anodised, E6/EV1
temperature resistance:	- 50°C to 80°C
chemical resistance:	resistant against organic food, light acid contents and alkaline solutions, gasoline, oil
thickness tolerance:	-0.6 mm
weight:	S = 4 mm 5.5 kg/m ² S = 6 mm 7.3 kg/m ² S = 8 mm 9.1 kg/m ²
cut to length:	1.85.□□□-99/□□□□×□□□□ 1.85.□□□-99/□□□□×□□□□ type 1.85.□□□-99/□□□□×□□□□ length×width in mm



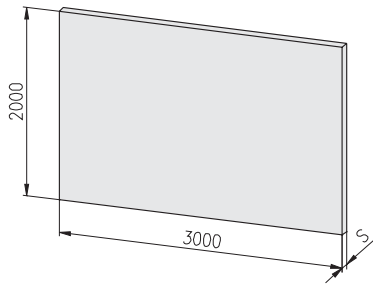
Description	S	Weight	Article-No.
Alu-plastic composite panel	4	17.2 kg	1.85.040.00
Alu-plastic composite panel	6	22.8 kg	1.85.060.00
Alu-plastic composite panel	8	28.5 kg	1.85.080.00

Acrylic

Application

Doors, panels and guards

Technical data	
thickness tolerance:	± 5%
weight:	S = 4 mm 4.8 kg/m ² S = 6 mm 7.2 kg/m ² S = 8 mm 9.6 kg/m ²
cut to length:	1.86.□□□-99/□□□□×□□□□ 1.86.□□□-99/□□□□×□□□□ type 1.86.□□□-99/□□□□×□□□□ length×width in mm



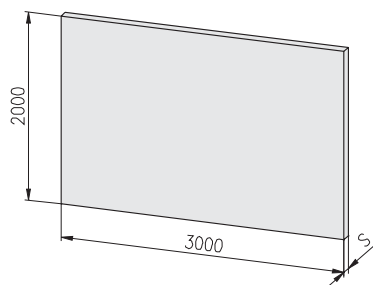
Description	S	Colour	Weight	Article-No.
Acrylic xt	4	transparent	28.8 kg	1.86.041.00
Acrylic xt	4	bronze 802	28.8 kg	1.86.042.00
Acrylic xt	6	transparent	43.2 kg	1.86.061.00
Acrylic xt	6	bronze 802	43.2 kg	1.86.062.00
Acrylic xt	8	transparent	57.6 kg	1.86.081.00
Acrylic xt	8	bronze 802	57.6 kg	1.86.082.00

Polycarbonate (Makrolon)

Application

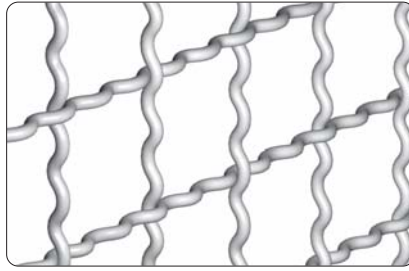
Doors, panels and guards with stringent security requirements as polycarbonate offers high impact resistance and strength against breakage

Technical data	
thickness tolerance:	+0.8 mm
weight:	S = 4 mm 4.8 kg/m ² S = 6 mm 7.2 kg/m ² S = 8 mm 9.6 kg/m ²
cut to length:	1.87.□□□-99/□□□□×□□□□ 1.87.□□□-99/□□□□×□□□□ type 1.87.□□□-99/□□□□×□□□□ length×width in mm



Description	S	Colour	Weight	Article-No.
Polycarbonate	4	transparent	28.8 kg	1.87.041.00
Polycarbonate	4	bronze 885	28.8 kg	1.87.042.00
Polycarbonate	6	transparent	43.2 kg	1.87.061.00
Polycarbonate	6	bronze 885	43.2 kg	1.87.062.00
Polycarbonate	8	transparent	57.6 kg	1.87.081.00
Polycarbonate	8	bronze 885	57.6 kg	1.87.082.00





Properties		Acrylic xt	Poly-carbonate
Mechanical properties			
	20°C		
maximum extent of flex	MN/m ²	107.9	68.7
break / shear point	%	5.5	> 110.0
compression	MN/m ²	117.7	78.5
elasticity	MN/m ²	3,188.0	2,256.0
marring resistance	J/m ²	29.4	392.4
impact resistance	kJ/m ²	19.6	no break
tensile strength	MN/m ²	73.6	68.7
Thermal properties			
temperature distortion according to 'Vicat'	°C	110	170
melting point	°C	168	170
temperature range under static load (max.)	°C	70	130
temperature range under static load (min.)	°C	-40	-100

Wire net, Alu

Application

For protective coverings and partition walls

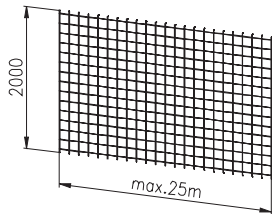
Comments

Mounting in the profile:

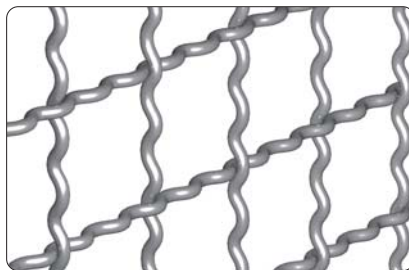
- with sponge rubber  1.41.6□□
- with wire net m. prof.  1.19.1423...
- with wedge profile  1.41.51E□.□
- with framing profile  1.41.710.□
- with mounting sockets  1.81.510□□

Technical data

material:	Aluminium	
surface:	blank	
weight:	3×20×20 mm	1.85 kg/m ²
	4×30×30 mm	2.25 kg/m ²
length of ring:	25 m	
cut to length:	1.88.□□□-99/□□□□×□□□□	
	1.88.□□□-99/□□□□×□□□□	type
	1.88.□□□-99/□□□□×□□□□	length×width in mm






Description	Weight	Article-No.
Wire net, Alu 3×20×20	92.5 kg	1.88.322.00
Wire net, Alu 4×30×30	112.5 kg	1.88.433.00

Wire net, steel

Application

For protective coverings and partition walls

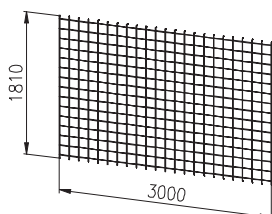
Comments

Mounting in the profile:

- with sponge rubber  1.41.6□□
- with wire net m. prof.  1.19.1423...
- with wedge profile  1.41.51E□.□
- with framing profile  1.41.710.□
- with mounting sockets  1.81.510□□

Technical data

material:	steel	
surface:	galvanised	
weight:	4×30×30 mm	27 kg/plate
	4×40×40 mm	24 kg/plate
size of plate:	3.000×1.810 mm	
cut to length:	1.88.□□□-99/□□□□×□□□□	
	1.88.□□□-99/□□□□×□□□□	type
	1.88.□□□-99/□□□□×□□□□	length×width in mm



Description	Weight	Article-No.
Wire net, steel 4×30×30	27 kg	1.88.143030
Wire net, steel 4×40×40	24 kg	1.88.144040

**Grid, steel
welded**



Application

For protective coverings and partition walls

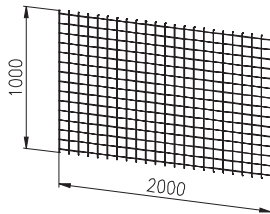
Comments

Mounting in the profile:

- with sponge rubber ↗ 1.41.6□□
- with wire net m. prof. ↗ 1.19.1423...
- with wedge profile ↗ 1.41.51E□.□
- with framing profile ↗ 1.41.710.□
- with mounting sockets ↗ 1.81.510□□

Technical data

material:	steel
surface:	electrogalvanised
weight:	3×25×25 mm 8.9 kg/plate 4×40×40 mm 9.8 kg/plate
size of plate:	2.000×1.000 mm
cut to length:	1.88.□□□-99/□□□□×□□□□ 1.88.□□□-99/□□□□×□□□□ type 1.88.□□□-99/□□□□×□□□□ length×width in mm



Description

Grid, steel 3×25×25
Grid, steel 4×40×40

Weight

8.9 kg
9.8 kg

Article-No.

1.88.232525
1.88.244040

Button head screws

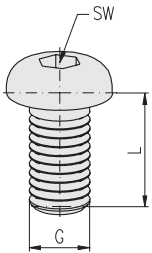


Application

Button head screws for the mounting of additional elements

Technical data

material: steel
surface: galvanised



Description	G×L	Weight	Article-No.
Button head screw	M5×12	2.4 g	0.63.WN7380.05012
Button head screw	M8×12	6.5 g	0.63.WN7380.08012
Button head screw	M8×18	8.5 g	0.63.WN7380.08018
Button head screw	M8×30	12.6 g	0.63.WN7380.08030

**Drill jigs
for profiles with H-slots**


Drill jig with setscrew

Application

Tools for precise machining of connection bore

- for drilling machine: - drill jig
- drill
- for milling machine: - milling cutter
- the drill jig is located and fastened in the profile slot
- suitable for any profile angle cut



Drill jig with clamping lever

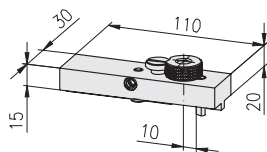
Technical data

Base body:

- material: aluminium
- surface: neutral anodised

Drill bush:

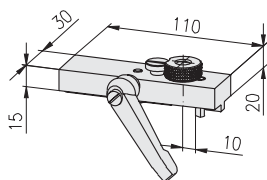
- material: steel
- surface: hardened and polished

**Drill jig
with setscrew**


Description	Weight	Article-No.
Drill jig H with setscrew	189 g	1.99.01011
Single parts		
Weight	Article-No.	
Base body	120 g	1.99.01012-01
Drill bush for cross bushing, Ø9.2	50 g	1.99.01012-03
Safety screw for drill bush, M6×4	6 g	1.99.01012-04
Stop pin	2 g	1.99.01012-05
Connector	11 g	1.20.3/2H5

Accessories

Drill bush for parallel-anchor, Ø6.2	43 g	1.99.01012-02
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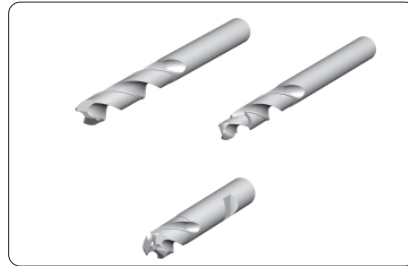
**Drill jig
with clamping lever**


Description	Weight	Article-No.
Drill jig H with clamping lever	225 g	1.99.01012
Single parts		
Weight	Article-No.	
Base body	120 g	1.99.01012-01
Drill bush for cross bushing, Ø9.2	50 g	1.99.01012-03
Safety screw for drill bush, M6×4	6 g	1.99.01012-04
Stop pin	2 g	1.99.01012-05
Connector	11 g	1.20.3/2H5
Clamping lever 65, for connector, M6×20	36 g	1.29.650620

Accessories

Drill bush for parallel-anchor, Ø6.2	43 g	1.99.01012-02
--------------------------------------	------	---------------

Tools
for profiles with H-slots



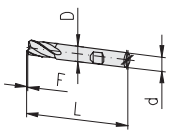
Drill, Milling cutter

Comments

Selection range ↗ 300

Milling cutter

- for • parallel-anchor
- cross bushing



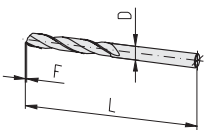
Technical data

material: HSS
3 cutting edges
cutting geometry for aluminium machining
off-centre cutting edges

Description	D	L	F	d	Weight	Article-No.
Milling cutter f. par.-anchor	Ø6.2	60	2.0×45°	10	13 g	1.99.0210645
Milling cutter f. cross bush.	Ø9.2	70	1.5×45°	10	34 g	1.99.0210945

Drill

- for • parallel-anchor
- cross bushing



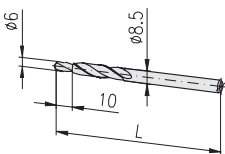
Technical data

material: HSS
2 cutting edges
cutting geometry for aluminium machining
off-centre cutting edges

Description	D	L	F	Weight	Article-No.
Drill for parallel-anchor	Ø6.2	100	2.0×45°	16 g	1.99.0310645
Drill for cross bushing	Ø9.2	120	1.5×45°	43 g	1.99.0310945

Drill

for miter anchor



Technical data

material: HSS
2 cutting edges
cutting geometry for aluminium machining

Application

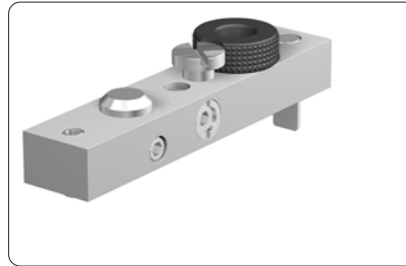
To drill core hole

Comments

Machining instruction ↗ 82, 1.2A

Description	D	L	Weight	Article-No.
Drill for miter anchor	Ø8.5	120	34 g	1.99.0310800

Drill jigs for profiles with F- and E-slots



Drill jig with setscrew

Application

Tools for precise machining of connection bore

- for drilling machine: - drill jig
- drill
- for milling machine: - milling cutter
- the drill jig is located and fastened in the profile slot
- suitable for any profile angle cut



Drill jig with clamping lever

Technical data

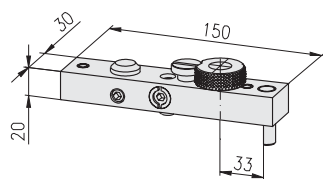
Base body:

- material: aluminium
- surface: neutral anodised

Drill bush:

- material: steel
- surface: hardened and polished

Drill jig with setscrew

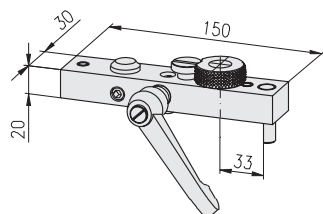


Description	Weight	Article-No.
Drill jig FE with setscrew	375 g	1.99.01111
Single parts		
Weight	Article-No.	
Base body	188 g	1.99.01112-01
Drill bush for cross bushing, Ø15.25	105 g	1.99.01112-03
Safety screw for drill bush, M8×5.5	11 g	1.99.01112-04
Stop pin	19 g	1.99.01112-05
Setscrew for stop pin	2 g	1.99.01112-06
Connector, parallel-high	30 g	1.21.3/2F5
Anchor	20 g	1.21.A2E5

Accessories

Drill bush for parallel-anchor, Ø12.2	90 g	1.99.01112-02
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Drill jig with clamping lever

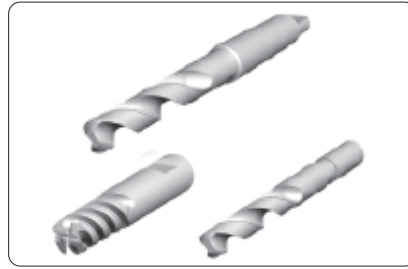


Description	Weight	Article-No.
Drill jig FE with clamping lever	438 g	1.99.01112
Single parts		
Weight	Article-No.	
Base body	188 g	1.99.01112-01
Drill bush for cross bushing, Ø15.25	105 g	1.99.01112-03
Safety screw for drill bush, M8×5.5	11 g	1.99.01112-04
Stop pin	19 g	1.99.01112-05
Setscrew for stop pin	2 g	1.99.01112-06
Connector, parallel-high	30 g	1.21.3/2F5
Anchor	20 g	1.21.A2E5
Clamping lever 80, for connector, M10×20	63 g	1.29.801020

Accessories

Drill bush for parallel-anchor, Ø12.2	90 g	1.99.01112-02
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Tools
for profiles with F- and E-slots

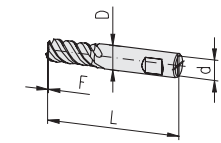


Drill, Milling cutter

Comments
Selection range ↗ 300

Milling cutter

- for • parallel-anchor
- cross bushing



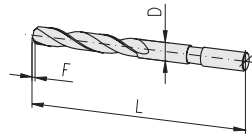
Technical data

material: HSS
4 cutting edges
cutting geometry for aluminium machining
off-centre cutting edges

Description	D	L	F	d	Weight	Article-No.
Milling cutter f. par.-anchor	Ø12.2	85	2×45°	Ø12	59 g	1.99.0211245
Milling cutter f. cross bush. SE	Ø15.2	93	without	Ø16	116 g	1.99.02115000
Milling cutter f. cross bush.	Ø15.2	93	1.5×45°	Ø16	116 g	1.99.02115452

Drill

for parallel-anchor



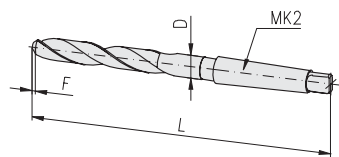
Technical data

material: HSS
2 cutting edges
cutting geometry for aluminium machining
off-centre cutting edges

Description	D	L	F	Weight	Article-No.
Drill for parallel-anchor	Ø12.2	147	2×45°	93 g	1.99.0311245

Drill

for cross bushing



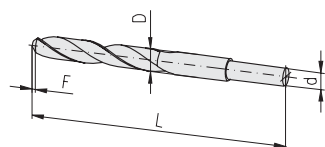
Technical data

material: HSS
2 cutting edges
cutting geometry for aluminium machining
off-centre cutting edges

Description	D	L	F	Weight	Article-No.
Drill for cross bushing, MK2	Ø15.25	210	1.5×45°	224 g	1.99.03115452

Drill

for cross bushing

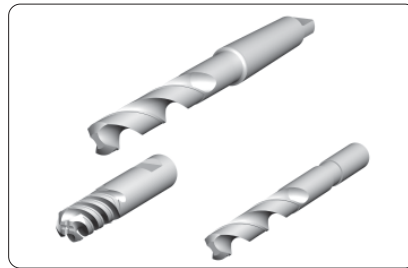


Technical data

material: HSS
2 cutting edges
cutting geometry for aluminium machining
off-centre cutting edges

Description	D	L	F	d	Weight	Article-No.
Drill for cross bushing	Ø15.25	173	1.5×45°	Ø12	197 g	1.99.03215452

Tools
for profiles with F- and E-slots

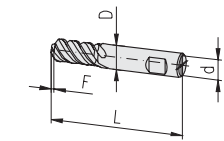


Drill, Milling cutter

Comments
Selection range ↔ 300

Milling cutter

- for • parallel-anchor
- cross bushing



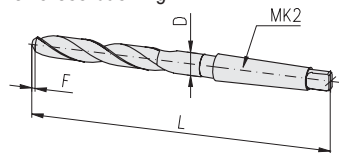
Technical data

material: HSS
4 cutting edges
cutting geometry for aluminium machining
off-centre cutting edges

Description	D	L	F	d	Weight	Article-No.
Milling cutter f. cross bush.	Ø15.2	93	4.0×45°	Ø16	116 g	1.99.02115454

Drill

for cross bushing



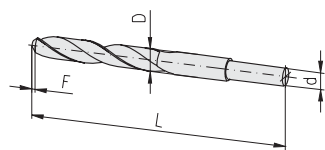
Technical data

material: HSS
2 cutting edges
cutting geometry for aluminium machining
off-centre cutting edges

Description	D	L	F	Weight	Article-No.
Drill for cross bushing, MK2	Ø15.25	210	4.0×45°	224 g	1.99.03115454

Drill

for cross bushing



Technical data

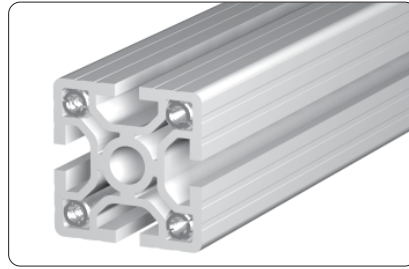
material: HSS
2 cutting edges
cutting geometry for aluminium machining
off-centre cutting edges

Description	D	L	F	d	Weight	Article-No.
Drill for cross bushing	Ø15.25	180	4.0×45°	Ø12	197 g	1.99.03215454

Cross bushings			Drill					Milling cutter			
			MK		cylindrical shaft			cylindrical shaft			
			1.99.03115452	1.99.03115454	1.99.0310945	1.99.03215452	1.99.03215454	1.99.0210945	1.99.02115000	1.99.02115452	1.99.02115454
Slot	Description	drill-Ø chamfer shaft-Ø	Ø15.25 1.5×45° MK	Ø15.25 3.5×45° MK	Ø9.2 1.5×45° Ø9.2	Ø15.25 1.5×45° Ø12.0	Ø15.25 3.5×45° Ø12.0	Ø9.2 1.5×45° Ø10.0	Ø15.25 without Ø16.0	Ø15.25 1.5×45° Ø16.0	Ø15.25 3.5×45° Ø16.0
H F E	Cross bushing, standard				●			●			
H F E	Cross bushing, standard		●			●			●	●	
H F E	Cross bushing for profile • 30×30, soft • 30×150			●				●			●
H F E	Cross bushing for profile 40×40, 2E 45°, LP			●				●			●
H F E	Cross bushing for ST-connector, profile 30×150		●	●		●	●		●	●	●
H F E	Cross bushing for SE-connector								●		
H F E	Cross bushing for ST-connector		●			●			●	●	

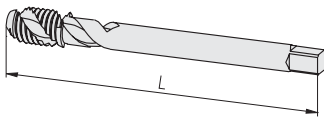
Anchor			Drill			Milling cutter	
			cylindrical shaft			cylindrical shaft	
			1.99.0310800	1.99.0310645	1.99.0311245	1.99.0210645	1.99.0211245
Slot	Description	drill-Ø chamfer shaft-Ø	Ø6/Ø8.5 without Ø8.5	Ø6.2 2.0×45° Ø6.2	Ø12.2 2.0×45° Ø12.2	Ø6.2 2.0×45° Ø10.0	Ø12.2 2.0×45° Ø12.0
H F E	Anchor for connector, parallel			●		●	
H F E	Anchor for connector, parallel				●		●
H F E	Anchor for connector, miter, hinge		●				

**Screw taps
for aluminium machining**



Application
Fastening thread in hollow chambers of profiles PG 50

**Screw tap
M12**

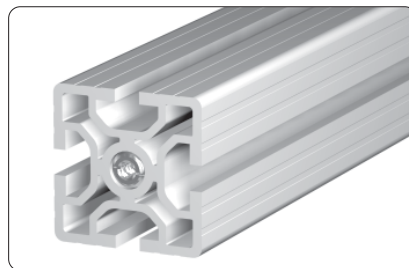


16 20 30 40 45 50 60

Technical data

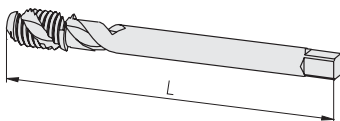
- material: HSS/E
machine threading tap:
- right hand cutting, 20° left spiral fluted
 - enlarged chip flute
 - 2-pitch thread start
 - tolerance class: 6H

Description	G	L	Weight	Article-No.
Screw tap	M12	110	65 g	1.99.0412110



Application
Mounting threads in profile centre core hole Ø12 mm

**Screw tap
M14**



H F E

Technical data

- material: HSS/E
machine threading tap:
- right hand cutting, 20° left spiral fluted
 - enlarged chip flute
 - 2-pitch thread start
 - tolerance class: 6H

Description	G	L	Weight	Article-No.
Screw tap	M14	110	75 g	1.99.0414110
Screw tap	M14	150	105 g	1.99.0414150

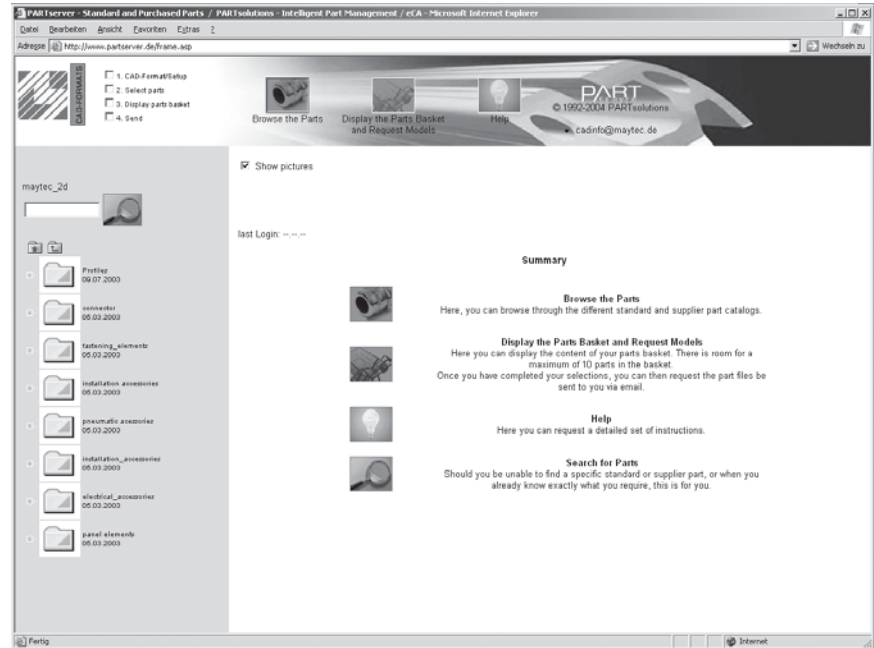
MayTec Online Library

The online library is available on the MayTec Web Site at www.maytec.de in English and German.

Any number of parts can be selected while online and requested as either 2D drawings or 3D models. Once the parts have been chosen, the drawings will be supplied in the original file format of the selected CAD package or in any standard interface format. The requested files are supplied to the user as an Email attachment.

System requirements

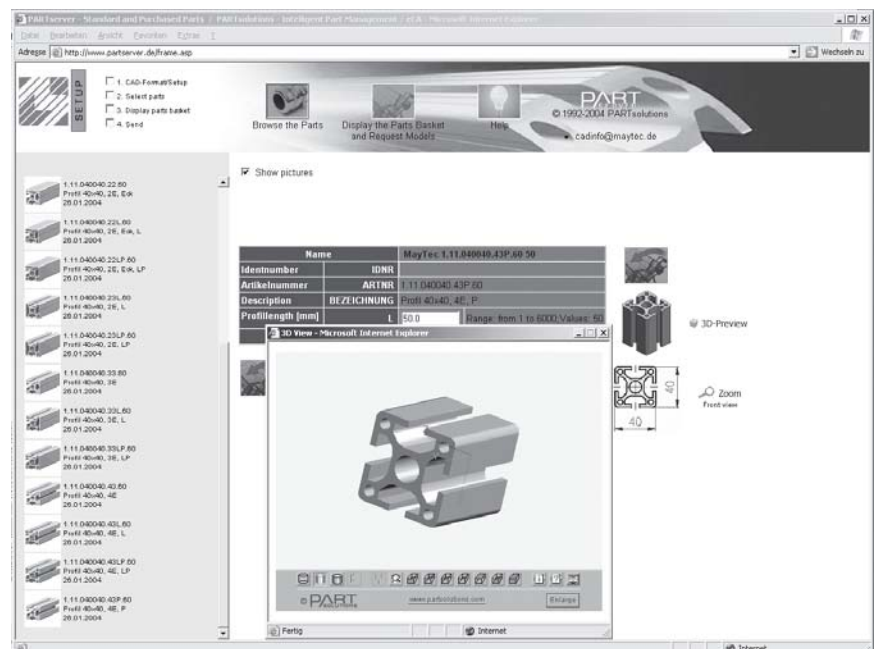
- Internet access
- Email account



Description

- Suitable for all 2D and 3D AutoCAD Systems.
- Provides 2D drawings and 3D models in original file format for all common CAD packages.
- 3D preview allows the simple selection of required parts.
- Profile drawings can be provided in any length.
- Includes all products in the MayTec profile catalogue.
- No limit on the number of selected parts to be provided during any session.
- All 2D drawings and 3D models are supplied as email attachments.

Price: free of charges



MayTec 3D Library with B&W Profiles

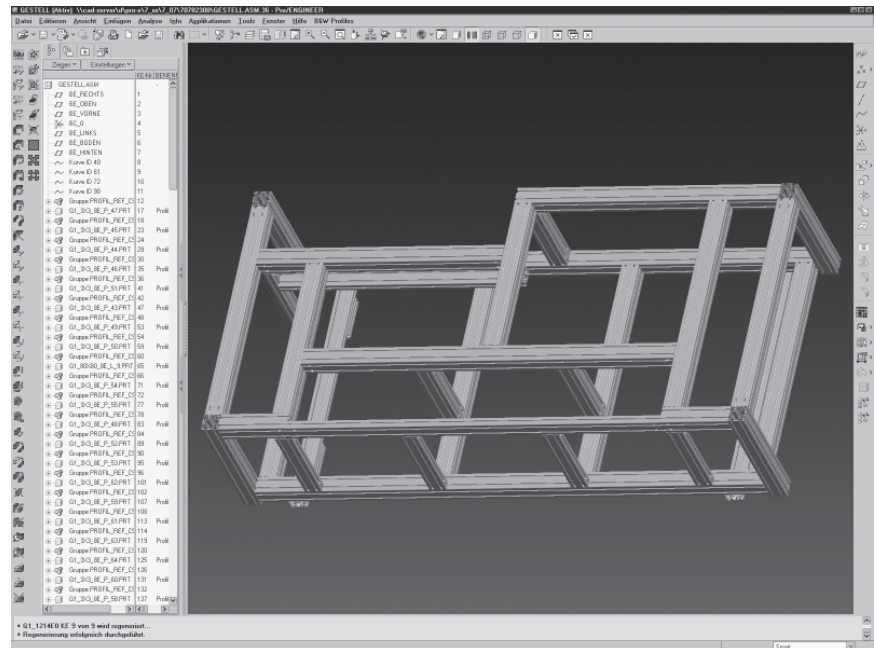
System requirements

- PRO/Engineer 2001 or Wildfire
- B&W Profiles Advanced

The MayTec 3D library has been designed for use in conjunction with PRO/Engineer and B&W Profiles software.

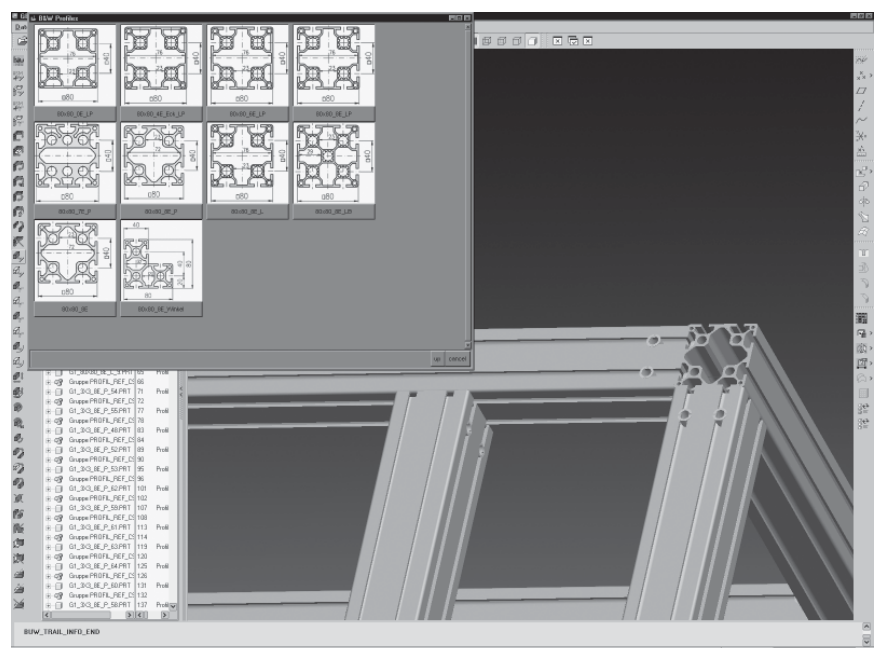
B&W Profiles provides the operator with a user friendly interface for the simulated assembly of profiles, connectors and accessories. The software is also designed to support the joining of these profiles and the implementation of the MayTec connector system. The design of frames and building elements using the MayTec profile system with the B&W software is thereby greatly simplified and becomes much more cost-effective.

Another important feature of the software is the automatic generation of complete parts lists with machining codes and MayTec part numbers. The parts list can be exported automatically into the MayTec calculation software if required.



Description

- 3D software for PRO/Engineer in conjunction with B&W Profiles.
- Simplified assembly of profiles using 3D sketching on elements or between points.
- Rational definition of profile nodes (corners, T-joints, parallel joins, etc.) including connector drilling holes.
- Rotating, moving and swapping of profiles can be done at any time without the need to regenerate the drawings.
- Automatic generation of parts lists with MayTec article numbers and machining codes.
- Automatic export of all parts lists to the MayTec calculation software.
- Includes all products in the MayTec profile catalogue.



Price: on request
(dependent on existing CAD equipment)

A

Metric and English Conversion Table

Linear Measure					
1 km	=	0.6214 mi	1 mi	=	1.61 km
1 m	=	0.0006214 mi	1 mi	=	1,610 m
1 m	=	3.28 ft	1 ft	=	0.305 m
1 cm	=	0.3937 in	1 in	=	2.54 cm
1 mm	=	0.03937 in	1 in	=	25.4 mm

Square Measure					
1 km ²	=	0.3861 mi ²	1 mi ²	=	2.59 km ²
1 m ²	=	10.76 ft ²	1 ft ²	=	0.093 m ²
1 cm ²	=	0.155 in ²	1 in ²	=	0.65 cm ²
1 mm ²	=	0.00155 in ²	1 in ²	=	845.2 mm ²

Weight Measure					
1 kg	=	2.2 lbs	1 lb	=	0.455 kg
1 kg	=	35.274 ozs	1 oz	=	0.028 kg

Force Measure					
1 Newton (N)	=	0.225 lbs	1 lb	=	4.448 N
1 daN	=	2.2 lbs	1 lb	=	0.455 daN
1 kg Force	=	9.8 Newton (N)	1 N	=	0.102 kg Force
1 Kilopound	=	9.5 Newton (N)	1 N	=	0.105 Kilopound
1 Pound/Inch	=	175.127 Newton/Meter	1 N/m	=	0.0057 Pound/Inch
1 Pound/Foot	=	14.59 Newton/Meter	1 N/m	=	0.0685 Pound/Foot

Pressure Measure					
1 Bar	=	14.5 P.S.I.	1 P.S.I.	=	0.690 Bar
1 kg/m ²	=	9.8 Newton/Meter ²	1 N/m ²	=	0.102 kg/m ²
1 kg/m ²	=	9.8 Pascal (Pa)	1 Pa	=	0.102 kg/m ²
1 Kilonewton/Meter	=	0.145 P.S.I.	1 P.S.I.	=	6.897 KN/m ²

Other					
1 in ³	=	16.3871 cm ³	1 cm ³	=	0.0610 in ³
1 in ⁴	=	416.23 cm ⁴	1 cm ⁴	=	0.0024 in ⁴
1 lb/ft	=	1.4882 kg/m	1 kg/m	=	0.67195 lb/ft
1 Nm	=	8.858 inch-pounds	1 inch-pound	=	0.113 Nm

Metric / U.S. Customary Unit Equivalents

Linear				
miles	× 1.6093	= kilometers (km)	× 0.6214	= miles
yards	× 0.9144	= meters (m)	× 1.0936	= yards
feet	× 0.3048	= meters (m)	× 3.281	= feet
inches	× 2.54	= centimeters (cm)	× 0.3937	= inches
inches	× 25.4	= millimeters (mm)	× 0.03937	= inches

Area				
miles ²	× 2.59	= kilometers ² (km ²)	× 0.3861	= miles ²
yards ²	× 0.8361	= meters ² (m ²)	× 1.196	= yards ²
inches ²	× 6.452	= centimeters ² (cm ²)	× 0.155	= inches ²
acres ²	× 0.4047	= hectares ² (10 ⁴ m ²) or (ha)	× 2.471	= acres ²
feet ²	× 0.0929	= meters ² (m ²)	× 10.764	= feet ²

Mass				
ounces (av)	× 28.35	= grams (g)	× 0.03527	= ounces (av)
pounds (av)	× 0.4536	= kilograms (kg)	× 2.2046	= pounds (av)
tons (2000 lb)	× 907.18	= kilograms (kg)	× 0.001102	= tons (2000 lb)
tons (2000 lb)	× 0.90718	= metric tons (t)	× 1.1023	= tons (2000 lb)

Force				
ounces - f	× 0.278	= newtons (N)	× 3.597	= ounces - f
pounds - f	× 4.448	= newtons (N)	× 0.2248	= pounds - f
kilograms - f	× 9.807	= newtons (N)	× 0.10197	= kilograms - f

Thread	mm			inch		
	Outside dia	Core dia		Outside dia	Core dia	
metric		Bolt	Nut		Bolt	Nut
M4	4	3.141	3.242	0.15748	0.12362	0.12756
M5	5	4.019	4.134	0.19685	0.15827	0.16260
M6	6	4.773	4.917	0.23622	0.18779	0.19370
M8	8	6.466	6.647	0.31496	0.25472	0.26181
M10	10	8.160	8.376	0.39370	0.32126	0.32992
M12	12	9.853	10.106	0.47244	0.38779	0.39803
M14	14	11.546	11.835	0.55118	0.45827	0.46614
M16	16	13.546	13.835	0.62992	0.53346	0.54488

Thread	inch			mm		
	Outside dia	Core dia		Outside dia	Core dia	
UNF, NF / UNC, NC		Bolt	Nut		Bolt	Nut
8 - 32	0.16402	0.12571	0.13020	4.166	3.193	3.307
10 - 32	0.19000	0.15169	0.15618	4.826	3.853	3.967
1/4" - 20	0.25000	0.18870	0.19591	6.350	4.793	4.967
5/16" - 18	0.31252	0.24429	0.25240	7.938	6.205	6.411
3/8" - 16	0.37500	0.29831	0.30728	9.525	7.577	7.805
1/2" - 13	0.50000	0.40551	0.41669	12.700	10.300	10.584
9/16" - 12	0.56252	0.46031	0.47228	14.288	11.692	11.996
5/8" - 11	0.62500	0.51350	0.52661	15.875	13.043	13.376

19" profiles	50	Carabine swivel	264
3D Library	303	Castors	170
A		Fixed castors with bolt hole	170
Abbreviations	5	Fixed castors with fitting plate	170
Acrylic	291	Swivel castors lockable with bolt hole	171
Additional accessories	200	Swivel castors lockable with fitting plate	171
Adjustable tilt-feet	157	Swivel castors with bolt hole	171
anti-slip-discs	161	Swivel castors with fitting plate	171
cushion elements	161	Chipboards	289
nuts	160	Clamping for guidance system	261
plates	158	Clamping levers	115
spindles	160	Coding examples for special design	56
Adjustable tilt-foot	157	Combination profiles	134
Alu C-track for suspended doors	256	PVC	133, 136
Alu hinges	216, 218	Connection	79
heavy	218	elements	79, 111
Press-fit pins for alu hinges	217	of 0-slot profiles	101
Spacer	217	of MayTec with other profile systems	109
Type A	216	of profiles 40, round	107
Type B	216	plates	186
Type C	217	via core hole	79
Alu-plastic composite panel	290	via slot	79
Angle profiles	46	with corner pieces	189, 191
Angles	172	Connection elements	111
25×40	172	Anti-twist devices	113
Alu	180	Anti-twist devices for subsequent insertion	114
Connection sets	174	Clamping levers	115
GD-Zn	174	Retaining plates	112
PA	173	Connection plates	186
Angular adjusting feet	162	Connection possibilities	101
Angular tolerance	60	for 0-slot profiles	101
Anti-twist devices	113	for profiles 40, round	107
for subsequent insertion	114	Other profile systems	109
Approximate determination of deflection	61	Special cases	108
B		Subsequent mounting of profiles	108
Bar locks	243	Connection possibilities for 0-slot profiles	101
Assembly accessories	245	Connection with DIN-Screw	106
Lock mounting sets	246	Connection with screw-type connector	105
Olive installation sets	246	Connection with standard connector	102
Profile machining	244	Connection possibilities for profiles 40, round	107
Base angle	169	Calculation formulas for polygons	107
Base feet	163, 164	Connection System	77
Floor mounting sets	163, 167	Connection variants with screw-type connectors	83, 88
Profile mounting sets	168	Connector	81
Base plates	183	Connector screw	89
Base profiles	45	Extension	82, 86
Bayonet type connector	99	Miter 90°-bent anchor l	87
Beat the competition	312	Miter 90°-bent anchor r	87
Bending strength	60	Miter 90°-hinge l + r	82, 87
Bent profiles	76	Miter-bent anchor l + r	87
Block for cable binder	268	Miter-hinge l + r	82, 87
Bores for parallel-connector	55	Oblique 90°-bent anchor	85
Bullet catches	232	Oblique 90°-bent anchor 90°	85
PA	233	Oblique 90°-hinge	82, 85
Button head screws	294	Oblique-bent anchor l	84
C		Oblique-bent anchor r	84
Cable and hose clamp	267	Oblique-bent anchor standard l	84
Cable binder	268	Oblique-bent anchor standard r	84
Block for cable binder	268	Oblique-cross-hinge	85
Cross-blocks for cable binder	268	Oblique-cross-hinge 90°	85
CAD Library	302	Oblique-hinge l + r	82, 84
MayTec 3D Library	303	Parallel-cross	82, 86
MayTec Online Library	302	Parallel-high	82, 86
		Parallel-high 90°	86
		Parallel-square	82, 86
		Parallel-square 90°	86

Screw-type front sided	83, 88	Cross-blocks for cable binder	268
Screw-type parallel-cross	83, 88	C-track	47
Screw-type parallel-high	83, 88	Cylinder locks	235
Screw-type parallel-square	83, 88	flush	237
Screw-type with threaded plate, standard	89	with security latch	236
Screw-type with threaded plate, standard 90°	89	D	
Shifter	87	Deflection	61
Standard	84	Delivery length	59
Standard 90°	84	Direction and Position	53
Universal	82, 84	Distance washer	262
Connector components	91	Distancing plate, thin	226
for core hole-Ø 12 mm	92	Door handle	242
for core hole-Ø 6 mm	91	Door knob	242
Connector selection	81	Double hinge	211
Connectors	81	Drill dimensions for connector cross bushings	90
Connection variants with screw-type connectors	83, 88	Drill jigs	295
Cross bushings	90	for profiles with F- and E-slots	297
Examples	78	for profiles with H-slots	295
for profiles with core hole-Ø 12 mm	84	Drills	296, 298, 299
for profiles with core hole-Ø 6 mm	82	E	
Machining of profiles with core hole-Ø6 for miter	82	E3-slot	6
Manufacture a connection	80	E4-slot	6
Mounting instruction for screw-type connectors	83, 88	Edge roller	255
Special cases	81	Electrical accessories	265
types and materials	81	Electrical installation trunking	279, 283
with 1 cross bushing	79	accessories	279
with 1 cross bushing and thread	79	E-trunking Alu, base profiles	283
with 2 cross bushings	79	E-trunking Alu, end plates	284
Connectors - Special cases	96	E-trunking Alu, lid	284
Bayonet type connector	99	E-trunking Alu	279, 283
for E3/E4-slot	97	base profiles	283
Parallel connector for profile 30x30, soft	96	lid	284
SE-Connector	97	E-trunking profiles	51
ST-Connector	98	Base profiles	51
Universal connector for profile 30x150	96	Cover profiles	51
Contact bracket-mounting	274	Extruded profile as per EN 12020	59
Conversion tables	304	Eye-bolt	188
Metric / U.S. Customary Unit Equivalents	305	F	
Metric and English Conversion Table	304	Fastening elements	119
Corner elements	285	Fastening plate 30x150	187
Corner element 33	286	Fixed castors	170
Inside corner	285	Flap-lock countersunk	237
Outside corner	285	Flatness of profile surfaces	59
Corner pieces	189	Flatness tolerance	59
45°	190	Floor mounting plate	184
Connection	191	Floor plate	185
cubic	189, 192	Framing profiles	138, 143
segment	192	one piece	138
segment, 2gang	192	two pieces	143
sphere	192	F-slot	6
spherical	190	Functional length	59
Cover caps	146	G	
for profiles with core hole-Ø12	147	Grab handle profile	46
for profiles with core hole-Ø6	146	Grab handles	204
for profiles without core hole	146	Grid, steel	293
for screw bores	150	Ground connections	266
for tubes	150	Ground-connector for potential equilisation	78
Ø48 for hand rail profile	148	Guard locking device AZM 170	272
Cover plugs	149	Guidance system	260
Cover plugs domed	149	Clamping for guidance system	261
Cover profiles	131	Distance washer	262
Cross bore	55	Sliding blocks	261
Cross bushing	90		
Cross bushing bore	55		
Cross connection plates	182		
Cross section of slots	6		

T-Nut sliding blocks	262	Distancing plate, thin	226
Guide profile PVC	137	for subsequent insertion	225
H		GD-Zn	224
Hand adjustable feet	155	screw-type	223
Hand rail	70	Mounting clamp blocks	227
Handle system	202	for subsequent insertion	227
oval design	203	SL	229
round design	202	Tool for mounting clamp block SL	229
Handles	200	Mounting instruction for screw-type connectors	83, 88
light	200	Mounting plates	185
light PA	200	Mounting set for 19" profile	270
PA	201	Mounting sockets	287
PA with bore	201		
PA with thread	201	N	
Hanging bracket	263	Numerical key for articles	7
Hinge profiles	48		
1.5 mm	48	O	
2.0 mm	48	Online Library	302
3.0 mm	49	Order description	52
5.0 mm	48		
Hinges	205, 210	P	
Alu hinges	216, 218	Panel elements	285, 288
Double hinge	211	Acrylic	291
Lift-off hinges	206, 208	Alu-plastic composite panel	290
Hollow profiles	45	Chipboards	289
H-slot	6	Grid, steel	293
		Makrolon	291
		Polycarbonate (Makrolon)	291
		Solid plastic panels	289
		Wire net, Alu	292
		Wire net, steel	292
I		Panel framing profile	47
Installation accessories	131	Panel profiles 40, E3-slot, P	43
Installation rings	269	Parallel connector for profile 30×30, soft	96
		Parallelism tolerance	60
J		Pneumatic	193
Joints	220	90° connection sets	198
with clamping lever	220	accessories	193, 199
without clamping lever	220	connection plate sets	196
Zn	222	connection plates	196
Zn, with clamping lever	222	end plate sets	194
Zn, without clamping lever	222	end plates	194
		extension sets	197
		Profiles for pneumatic applications	193
L		Pneumatic accessories	193
Latch lock	247	Blanking plug	199
Levelling feet	154, 156	Reducing nipple	199
Lift-off hinges	206, 208	Sealing ring	199
		Polycarbonate (Makrolon)	291
		Potential equalisation	265
M		Press-fit pins for alu hinges	217
Machining of profiles with core hole-Ø6 for miter	82	Press-fit threaded inserts	130
Magnetic lock PA	234	Price group 1-3	54
Makrolon	291	Profile applications	66
MayTec 3D Library	303	Bent profiles	76
MayTec Online Library	302	Hand rail	70
Mechanical data	59	Profile combinations	66
Milling cutters	296, 298, 299	Profiles for cable guide	72
Metric / U.S. Customary Unit Equivalents	305	Slot plates	67
Metric and English Conversion Table	304	Special slits	66
Mortise deadlocks	239	U-Profile 40	71
cases with lock	241	Profile combinations	66
cases without lock	240	Profile group	5
Door handle	242	16 mm, E3-slot, P	12
Door knob	242	16 mm, F-slot, P	12
Installation sets with lock	241	20 mm, F-slot, P	15
Installation sets without lock	240		
Profile machining	239		
Push pins	242		
Mounting adaptor for roller	254		
Mounting blocks	223		

20 mm, H-slot, P	13
30 mm, E4-slot, P	18
30 mm, F-slot	32
30 mm, F-slot, P	16
40 mm, E3-slot	34
40 mm, E3-slot, P	20
45 mm, E4-slot	38
45 mm, E4-slot, P	26
50 mm, E4-slot	40
50 mm, E4-slot, P	29
60 mm, E4-slot	42
60 mm, E4-slot, P	30
Profile machining	52
Bores	55
Coding examples for special design	56
Cross bore	55
Cross bushing bore	55
Direction and Position	53
Order description	52
Order example	52
Price group 1-3	54
Saw cut	54
Saw cut tolerance	54
Summary	52
Thread	55
Profile pre-cut lids	45
Profile selection range	62
Profile tolerance	59
Profiles for cable guide	72
Slot distance 30	73
Slot distance 40	74
Slot distance 50	75
Profiles for pneumatic applications	193
Push pins	242
Q	
Quick locks	230
R	
Radius compensations	153
Radius covers	151
Reducing profiles PVC	132
Register	1
Retaining plates	112
Rhomboid T-slot nut	126
Roller 29	249
Roller 39.5	248
Roller fastening sets	250
type A	251
type A, double sided	251
type A, one sided	251
type B	252
Roller fitting for suspended doors	256
Alu C-track	256
Bottom guide	257
Frame guide	257
Rubber door stop	257
Runner	257
Stopper	257
Rubber cover-profiles	145
S	
Safety interlocking-mountings	275
AZ 17 for sliding door	276
AZ 17 for swinging door	275
Safety interlocking-mountings for sliding door	274
Safety interlocking-mountings for swinging door	273
Safety interlocking-mountings with lock for swinging door	273
Safety switches	271
AZ 17	272
Contact bracket-mounting	274
Guard locking device AZM 170	272
Safety interlocking-mountings for sliding door	274
Safety interlocking-mountings for swinging door	273
Safety interlocking-mountings with lock for sw. door	273
Saw cut	54
Saw cut tolerance	54
Screw taps	301
Screws	294
Button head screws	294
Screw-type connector	78
Sealing profile	142
SE-Connector	97
Security latch	236
Sensor brackets	278
Slide-slot profiles	50
PA	50
Sliding blocks	261
Sliding doors	135
Sliding profiles	47
Sliding suspended doors	258
Alu C-track	258
Runner	258
Slot	5
Slot plates	67
E-slot	67
E-slot, slot distance 25 mm	69
E-slot, slot distance 50 mm	69
F-slot	67
F-slot, slot distance 25 mm	68
F-slot, slot distance 50 mm	68
Profile 30×100, 10F, plain	68
Profile 30×100, 5E, 2F, plain	69
Profile 30×100, 9F, plain	68
Profile 30×150, 8E, plain	69
Profile 30×150, 8F, plain	68
Slot rollers	259
Slot system	6
E3-slot	6
E4-slot	6
F-slot	6
H-slot	6
Solid plastic panels	289
Spacer	217
Special characters	5
Special profiles	31, 45
19" profiles	50
Angle profiles	46
Base profiles	45
C-track	47
E-trunking profiles	51
Grab handle profile	46
Hinge profiles	48
Hollow profiles	45
Panel framing profile	47
Profile pre-cut lids	45
Slide-slot profiles	50
Sliding profiles	47
T-Slot profiles	49
Tubes	48
U-Profiles	47
Wire net mounting profiles	46

Special slits	66	Steel	49
Sponge rubber round cords	120	Tubes	48
Spring-nuts	124	Twist tolerance	59
Stacking foot	169	U	
Standard-Connector	78	Universal connector for profile 30x150	96
ST-Connector	78, 98	Universal-connector	78
Straightness tolerance	59	U-Profile 40	71
Strength values for profile connections	110	U-Profiles	47
Torque tightening values for connector setscrew	110	V	
with MayTec-Connectors	110	Vibration proof	77
Subsequent mounting of profiles	108	W	
Summary	8	Wedge profiles	139
Accessories	116	Wire net mounting profiles	46
Connectors	79	Wire net profiles 30, F-slot, P	44
Profiles - plain	8	Wire net profiles 40, E3-slot, P	44
Profiles - with grooves	9	Wire net, Alu	292
Profiles for protective barriers - plain	10	Wire net, steel	292
Special profiles	11		
Suspended doors	256		
Alu C-track	256		
Runner	257		
Suspended glider	264		
Swivel angles	181		
Swivel castors	171		
Swivel castors lockable	171		
Symbols	5		
T			
T-Bolts	127		
Technical data	59		
Angular tolerance	60		
Approximate determination of deflection	61		
Bending strength	60		
Deflection	61		
Delivery length	59		
Extruded profile as per EN 12020	59		
Flatness of profile surfaces	59		
Flatness tolerance	59		
Functional length	59		
Mechanical data	59		
Parallelism tolerance	60		
Profile tolerance	59		
Straightness tolerance	59		
Twist tolerance	59		
Thread	55		
Threaded inserts	128		
Threaded plates	120		
for subsequent insertion	120		
heavy	121		
T-Nut sliding blocks	262		
T-Nuts	122		
for subsequent insertion	122, 123		
Tools	295		
Drill	296, 298		
Drill jigs	295, 297		
for anchors	300		
for cross bushings	300		
for profiles with F- and E-slots	297		
for profiles with H-slots	295		
Milling cutter	296, 298		
Screw taps	301		
Selection table	300		
Torque tightening values for connector setscrew	110		
T-slot nuts	125		
T-slot profiles	49		
PA	49		

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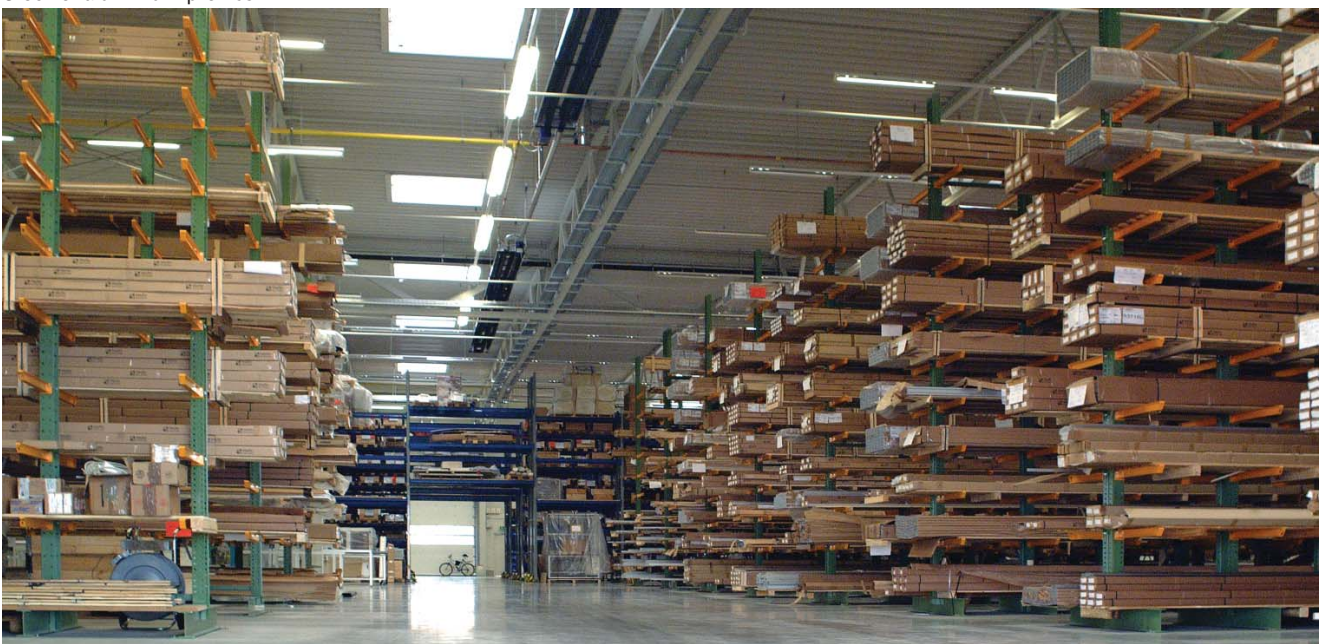
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