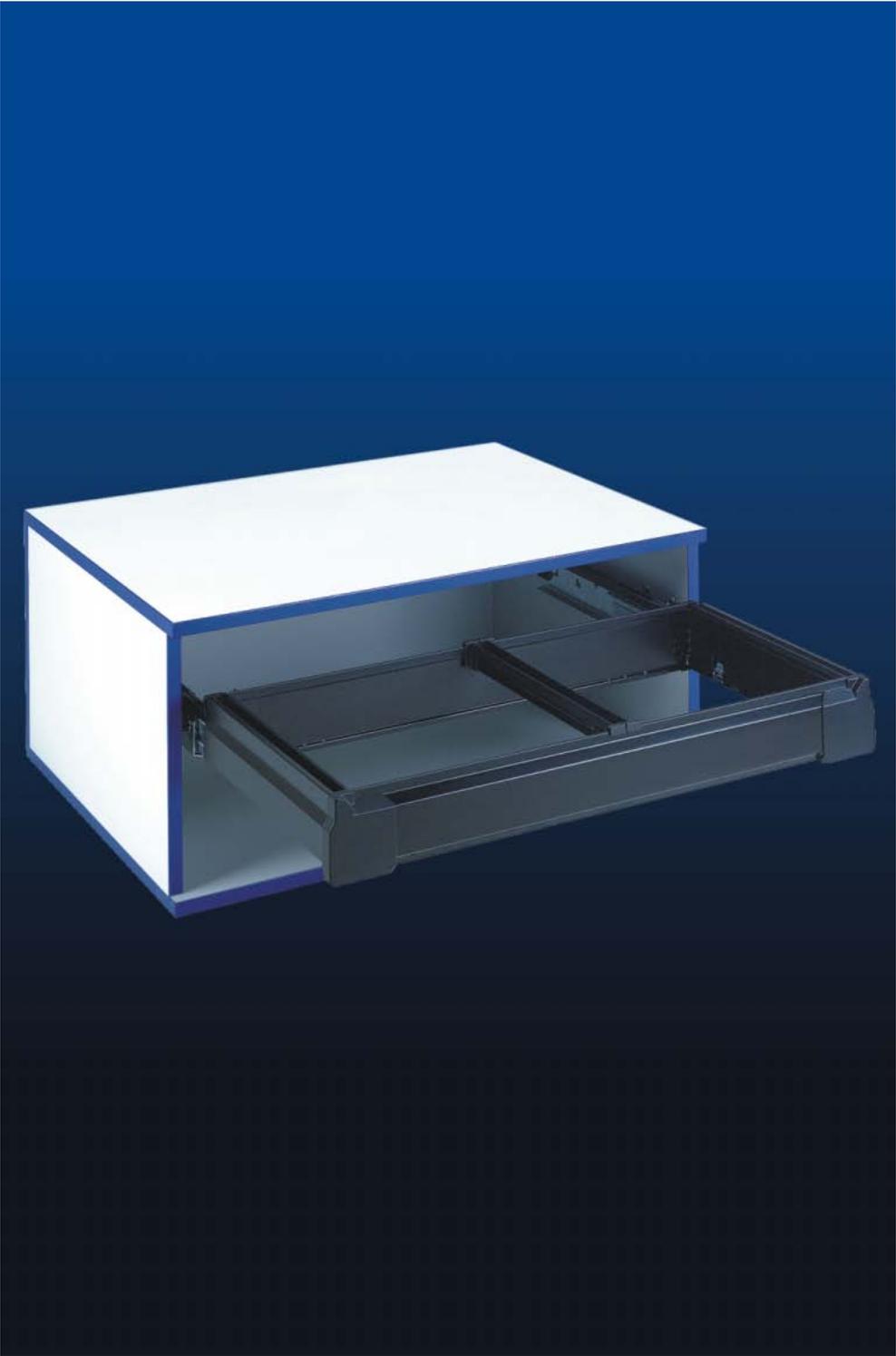


Pro-Line II Filing Frame



Efficiency in the office.

The Pro-Line II Filing Frame is the perfect solution in regards to the professional equipment of office cabinets. It combines innovative technology with highly functional design. Its comfort features offer tangible advantages regarding its usage. The results are low production costs combined with high customer satisfaction.

Standard colour: black
Other colours available on request



- **Schock full extension slide**
Load capacity 70 Kg (dynamic)
- **50 mm over-extension**
Easy access and tabbing of filing maps
- **70 mm self-closing device**
Safe closing function
- **Rack + pinion parallel guidance**
One single locking device is sufficient

- **Modular filing frame**
Final assembly without tools
Same assemblies for all cabinets
Premounting of filing frame possible
- **Frame detachable from the slides**
Easy disassembly and reassembly
- **Locking systems**
adaptable to modern locking systems
from Huwil, Lehmann, Ojmar ...

Triple customer benefit.

Easy access

The 50 mm over-extension allows for a perfect access to the rear storage space. Protrusions or handles have no negative effect on the convenience of handling. The filing maps can be comfortably removed and filed.



2. Safe closing

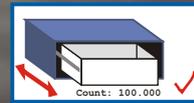
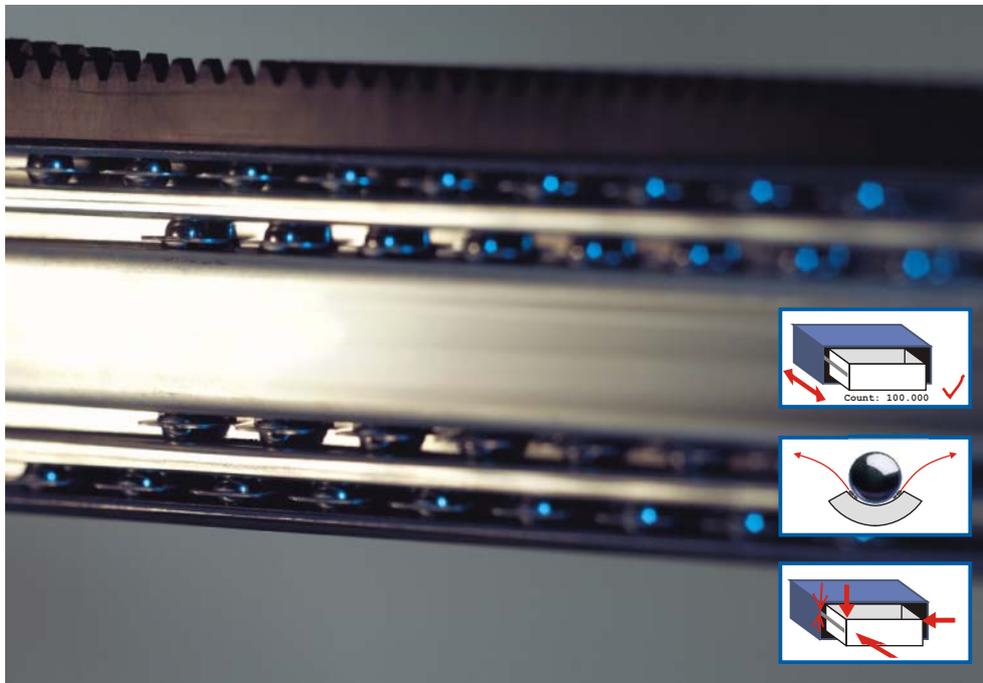
The 70 mm self closing device guarantees a safe and complete closing of the frame. Malfunctions and damages of the furniture are being avoided. A damping feature is available on request.



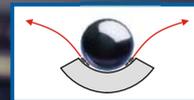
3. Perfect motion

The rack + pinion parallel guidance ensures a synchronized movement. For instance, it allows closing the drawer from the corner without the jamming or racking of the filing frame.

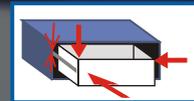
Schock ball bearing slide with rack + pinion parallel guidance.



High load capacity
Load rate 70 Kg
LGA-tested with
100.000 cycles



Maintenance-free
Dirt will be auto-
matically displaced
by the balls



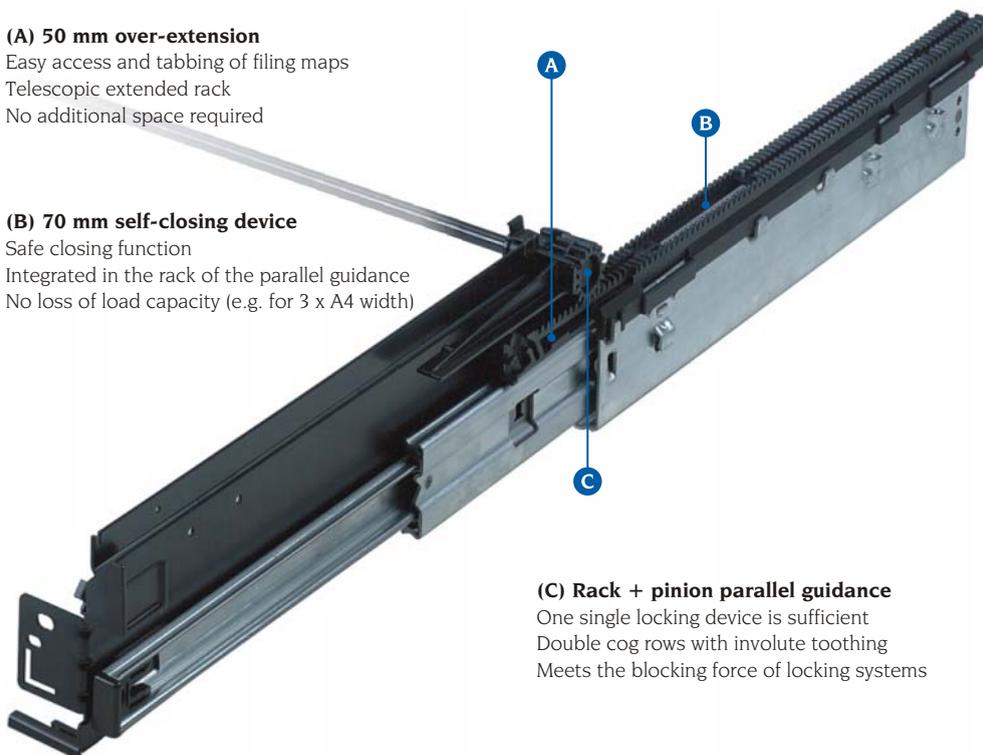
Long life durability
Lateral impacts
will be absorbed
elastically

(A) 50 mm over-extension

Easy access and tabbing of filing maps
Telescopic extended rack
No additional space required

(B) 70 mm self-closing device

Safe closing function
Integrated in the rack of the parallel guidance
No loss of load capacity (e.g. for 3 x A4 width)



(C) Rack + pinion parallel guidance

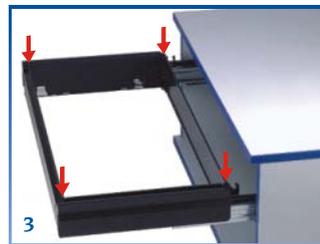
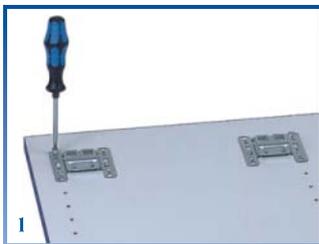
One single locking device is sufficient
Double cog rows with involute toothing
Meets the blocking force of locking systems

Final assembly without tools.

The cabinet brackets are screwed into the side walls before the final cabinet assembly. At the end of the production, the filing frame will be mounted without tools. This modular system provides a high flexibility in production as well as considerably low storage costs.



Assembly:



(1) Screw-in the cabinet brackets

Hole patterns see page 6-9

(2) Attach the slide modules

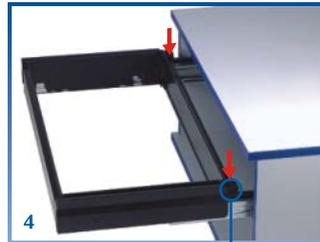
Front cutout of cabinet brackets for installation with front cover.

Rear cutout for installation behind doors (see page 8-9)

(3) Attach the front and rear panel

(4) Insert the connection rod

Push both pinion retainer clips (left and right) towards the pinion wheels until they click into place



Order data for basic equipment see page 18-19

Order data for accessories see page 13



Disassembly:



(1) Pull out the filing frame

(2) Detach the pinion retainer clips

Lift latch and pull the clip backwards

(3) Remove the connection rod

(4) Remove the filing frame (see illustration)

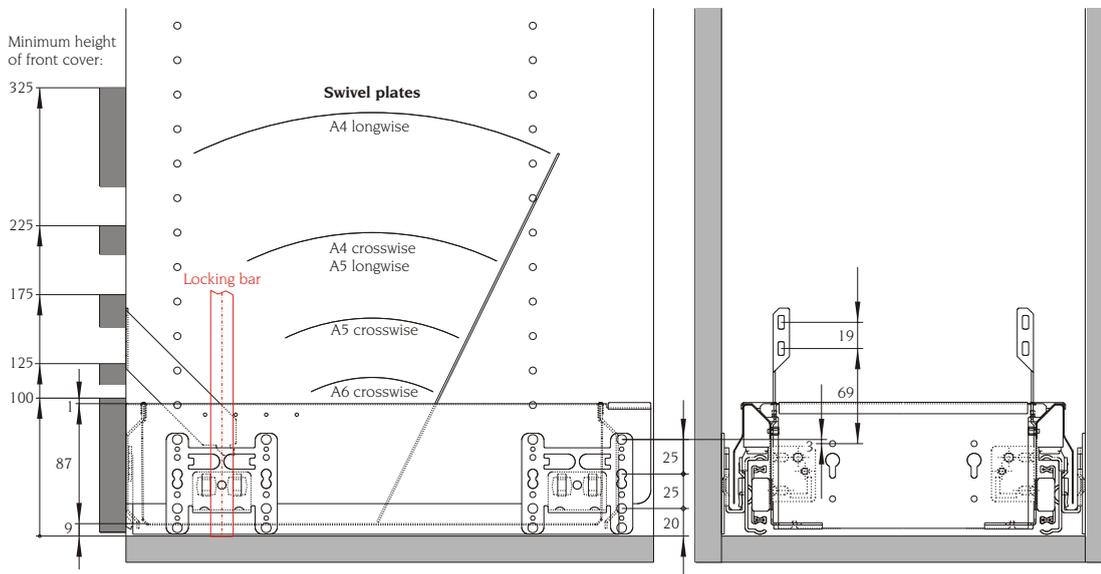
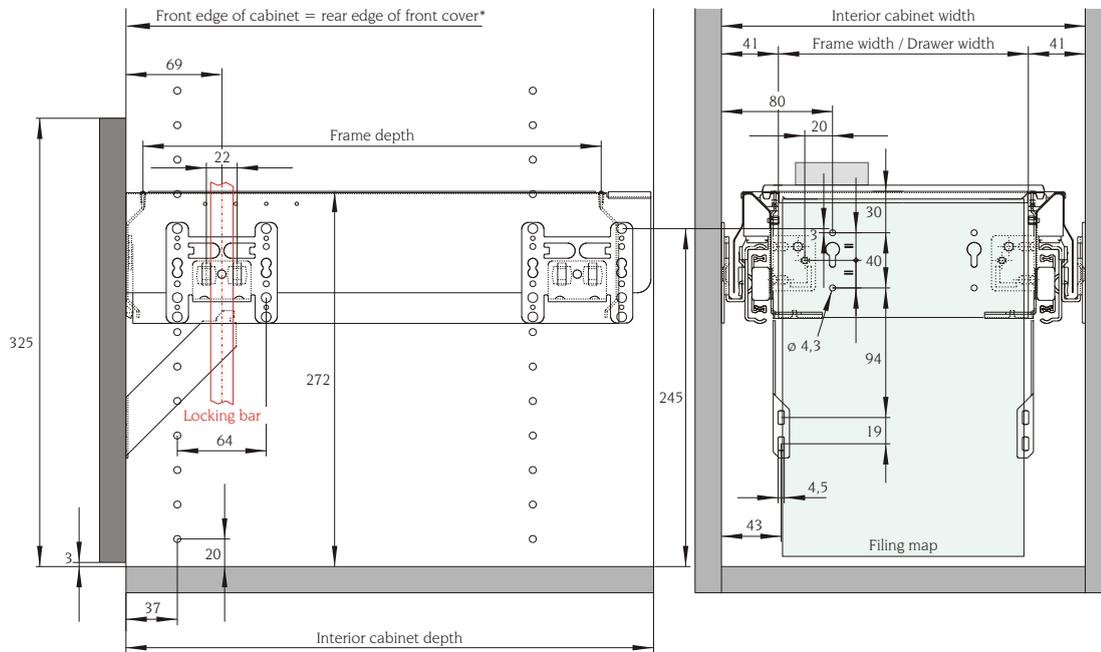
Lock rear panel by bending over the latch at the slide panel.

Lift frame at the frontside and pull forward

until the bayonet lancements are released,

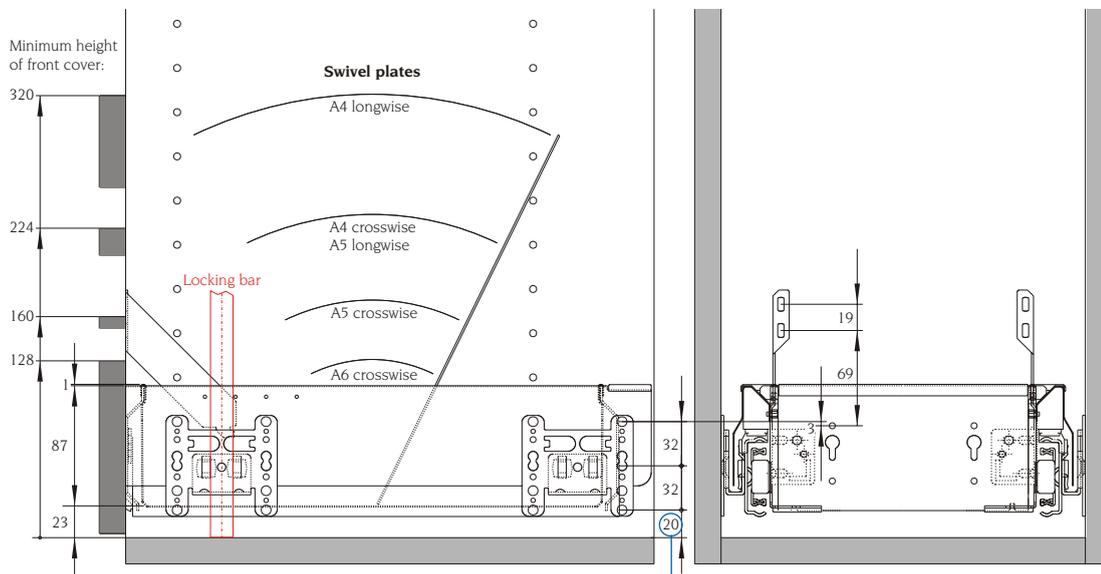
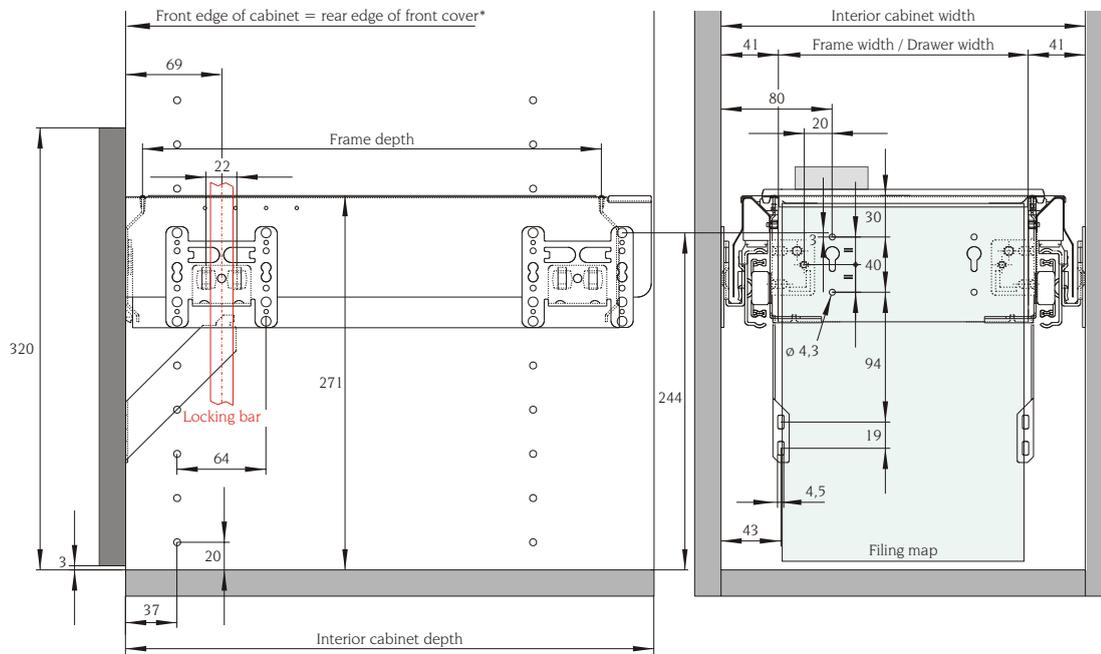
then take off the frame.

Vertical graduation system 25 mm.



* Regarding cabinets with a front cover, the hole pattern in the side walls has to be adjusted accordingly in case of additional tacks being used to stop the front cover 1-2 mm before the front edge of the cabinet.

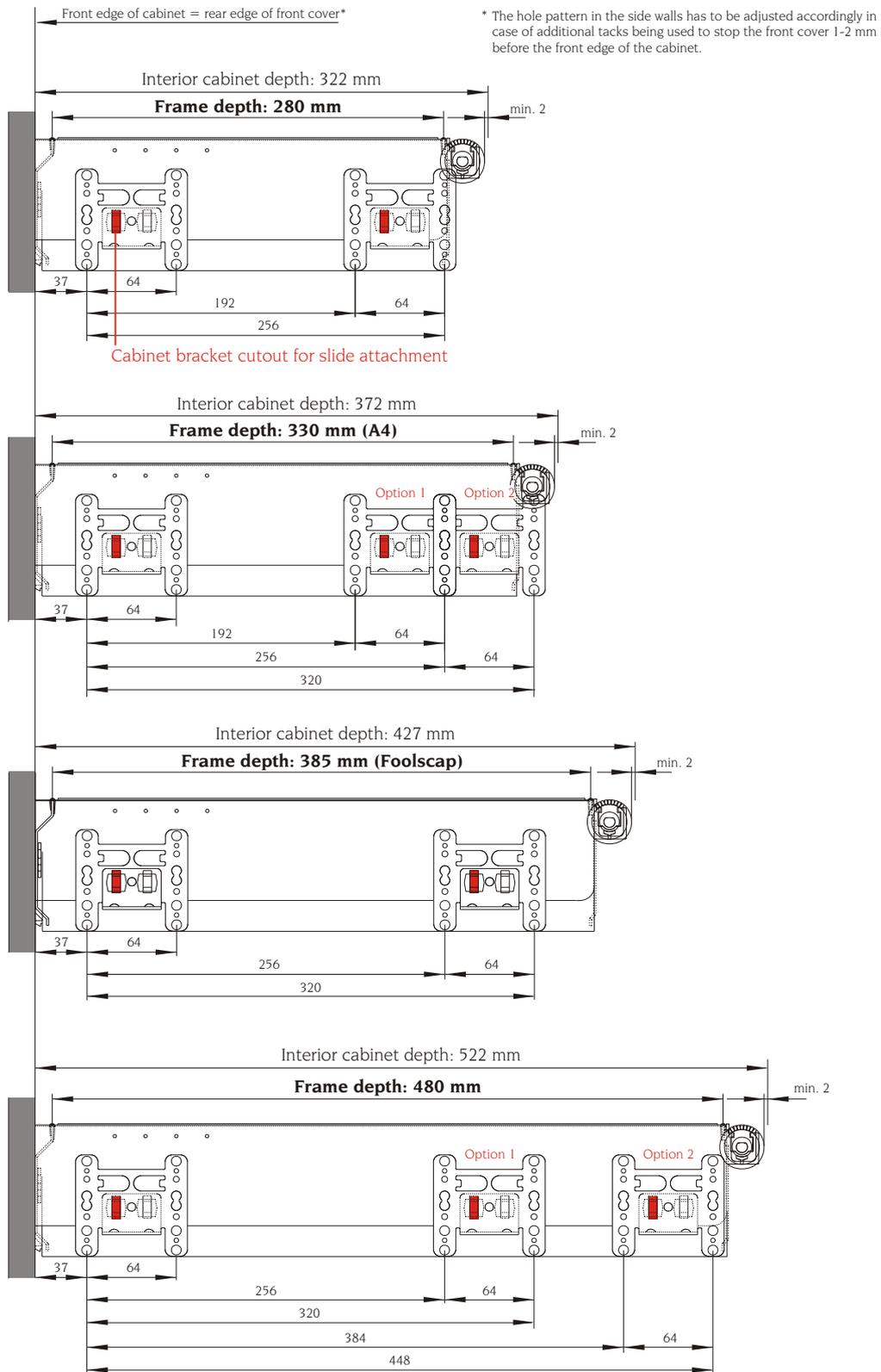
Vertical graduation system 32 mm.



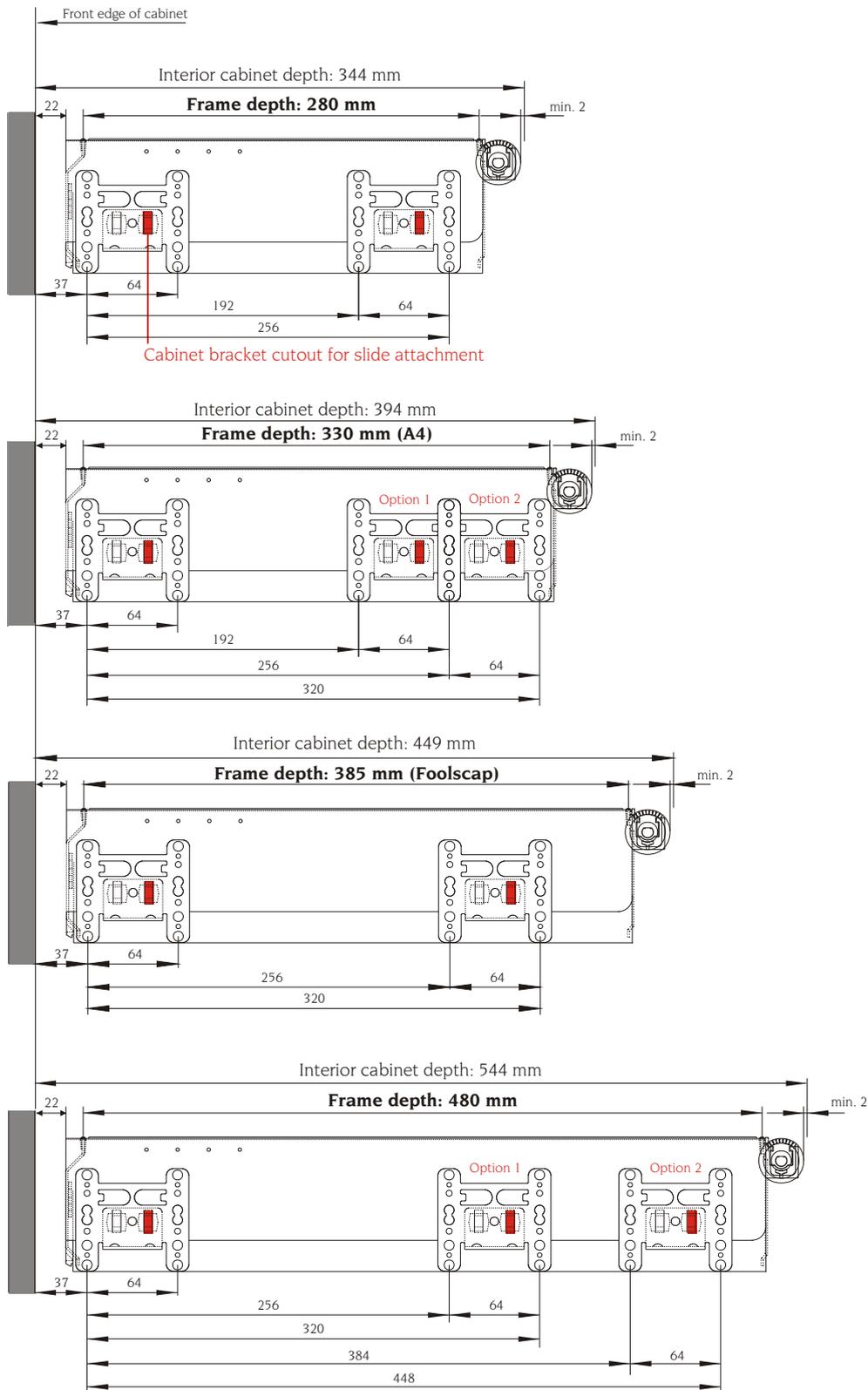
* Regarding cabinets with a front cover, the hole pattern in the side walls has to be adjusted accordingly in case of additional tacks being used to stop the front cover 1-2 mm before the front edge of the cabinet.

Minimum dimension for wide drawer: 6 mm

Depth dimensions for cabinets with front cover.



Depth dimensions for cabinets with doors or shutters.



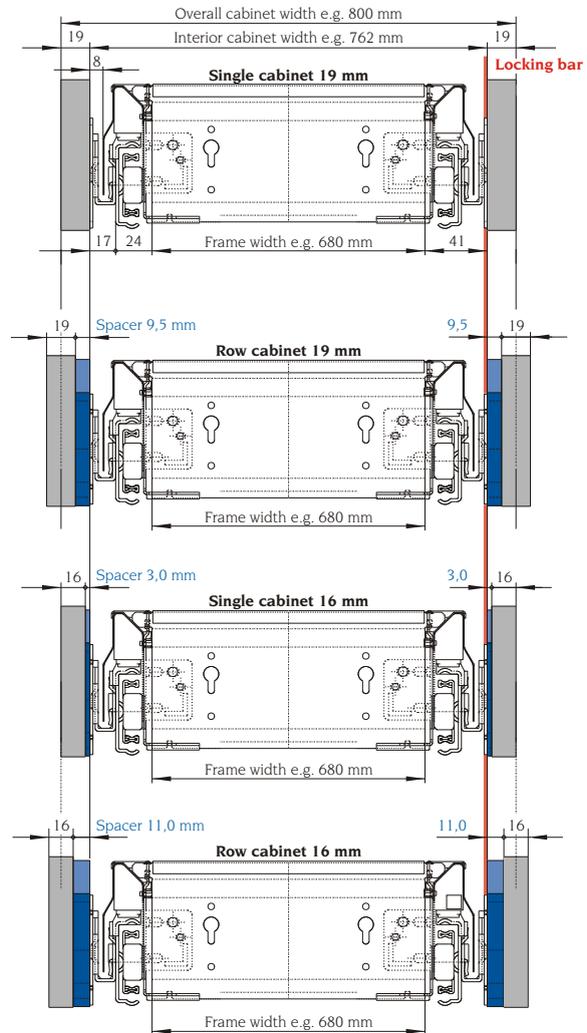
Width variations.

Standard Pro-Line II filing frames are configured for single cabinets with 19 mm side walls. However, by inserting spacers they can also be used with row cabinets or even adapted to side walls with 16 mm thickness. This allows the same frame to be used for all cabinet variations.

The spacers are mounted between the cabinet bracket and the cabinet wall. When a locking system is present, the locking rod is routed between the spacer and the cabinet bracket.



Cabinet bracket 17 mm
with spacer 9,5 mm

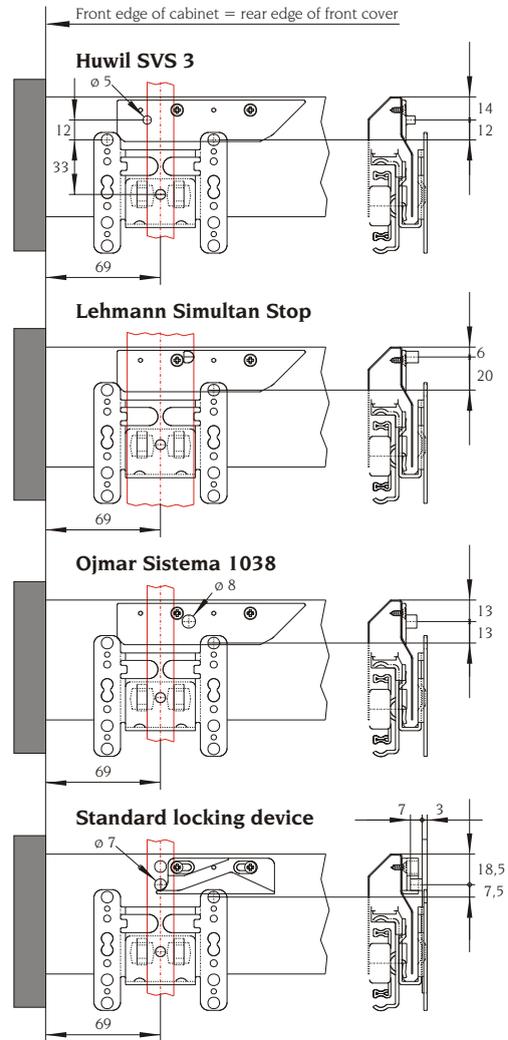


Cabinet type	Spacer type	Demand	Article No.	UQ
Row cabinet 19 mm	Spacer 9,5 mm	2 pieces	092.06667H	20 pcs.
Single cabinet 16 mm	Spacer 3,0 mm	each	092.06666H	20 pcs.
Row cabinet 16 mm	Spacer 11,0 mm	side wall	092.06668H	20 pcs.

Locking systems.

An adaptation to a locking system can be achieved by using the respective lock-catch plates which will be mounted on the sides of the filing frame. In the shrouds there are holes for installation with a front cover or behind doors (offset 22 mm). The locking bar will be mounted between the cabinet bracket and the side wall.

Because of its involute toothing and the double cog rows, the rack + pinion parallel guidance meets the provided blocking forces for locking systems. Therefore, a single locking device is sufficient.



Description	Side	Colour	Article No.	UQ
Lock-catch plate Huwil SVS3	right *	silver grey	092.06674Z	20 pcs.
Lock-catch plate Lehmann Simultan Stop	right *	silver grey	092.06675Z	20 pcs.
Lock-catch plate Ojmar Sistema 1038	right *	silver grey	092.06676Z	20 pcs.
Lock-catch plate Standard	right *	silver grey	092.06677H	10 pcs.

* Lock-catch plates for the left-hand side available on request

Accessories for Pro-Line II filing frame.

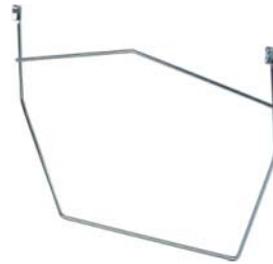
Cross bar for filing maps

Frame depth: 280 / 330 / 385 / 480 mm
 Finish: black powder-coated
 incl. plastic retainers
 Order data see page 18



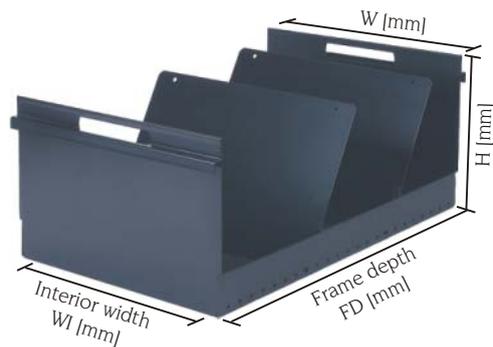
Wire bracket for filing maps

Track width: 330 mm [A4]
 Finish: galvanised
 Order data see page 19



Index-card box made of steel

Frame depth: 330 / 480 mm
 Finish: black powder-coated
 Order data see chart below



Description	FD	H	W	WI	Article No.	UQ
Index-card box A4 crosswise	330	210	333,7	323,7	092.09941H	1 pce.
Index-card box A5 crosswise	330	148	222,5	212,5	092.09943H	1 pce.
Index-card box A6 crosswise	330	105	166,9	156,9	092.09945H	1 pce.
Index-card box A4 crosswise	480	210	333,7	323,7	092.09942H	1 pce.
Index-card box A5 crosswise	480	148	222,5	212,5	092.09944H	1 pce.
Index-card box A6 crosswise	480	105	166,9	156,9	092.09946H	1 pce.
Swivel plate A4 crosswise			333,7	323,7	092.06658H	20 pcs.
Swivel plate A5 crosswise			222,5	212,5	092.06660H	20 pcs.
Swivel plate A6 crosswise			166,9	156,9	092.06662H	20 pcs.

Wide drawer conversion.

By assembling a drawer insert, the Pro-Line II filing frame can be converted into an organizable wide drawer. Thanks to its modular construction there are no different parts necessary for filing frames or wide drawers.



Assembly:



(1)-(4) like **Pro-Line II filing frame** (see page 5)

(5) Remove the edge profiles
from both front panel and rear panel

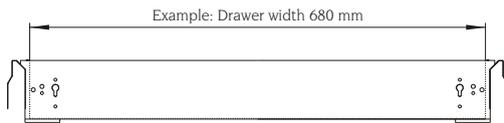
(6) Install the drawer insert
Fix one border of drawer insert on front panel,
then slightly overbend the drawer insert,
finally fix other border of drawer insert on rear panel.



*Order data for basic equipment see page 18-19
Order data for organisation accessories see page 15-17*

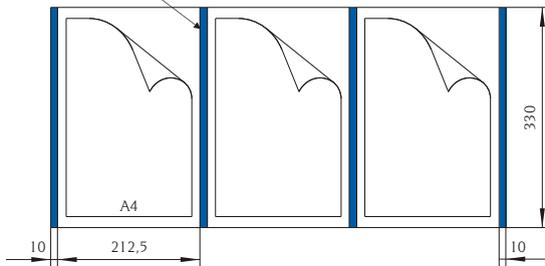
Accessories for Pro-Line II wide drawer.

Drawer partition for drawer depth 330 mm (A4)



Divider panels and divider plates
made of steel, with pastic connection joints
Colour: black, UQ: 20 pieces

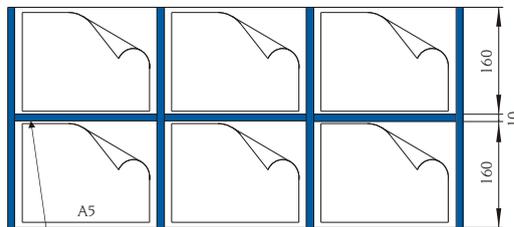
Divider panel 330 mm
Article No. 092.06669H



Partition 3 x A4

Demand:

4 divider panels 092.06669H



Partition 6 x A5

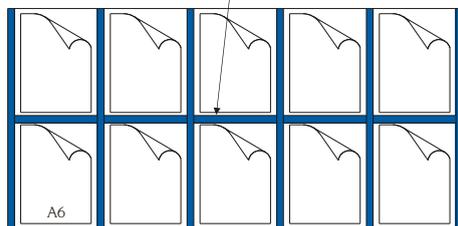
Demand:

4 divider panels 092.06669H

3 divider plates 092.08979H

Divider plate A5
Article No. 092.08979H

Divider plate A6
Article No. 092.08528H



Partition 10 x A6

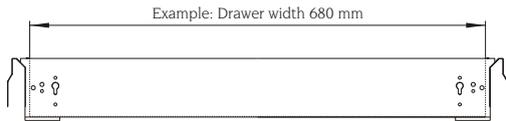
Demand:

6 divider panels 092.06669H

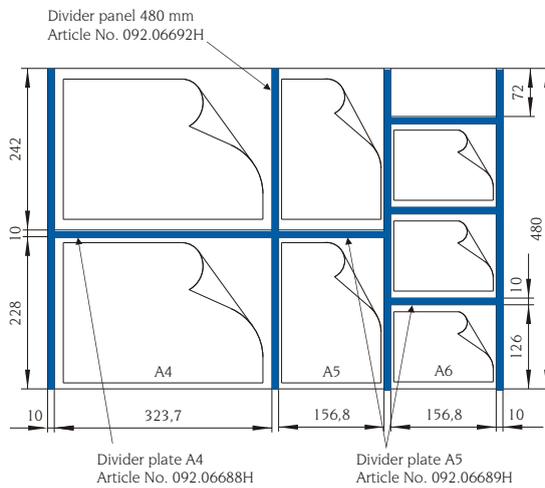
5 divider plates 092.08528H

Accessories for Pro-Line II wide drawer.

Drawer partition for drawer depth 480 mm



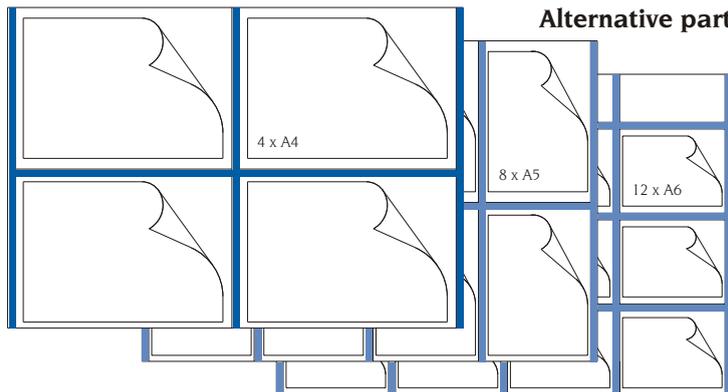
Divider panels and divider plates
made of steel, with pastic connection joints
Colour: black, UQ: 20 pieces



Partition 2 x A4 + 2 x A5 + 3 x A6

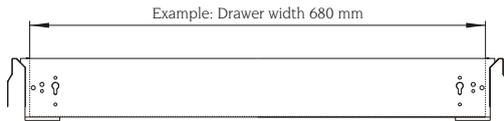
Demand:

- 4 divider panels 092.06692H
- 1 divider plates 092.06688H
- 4 divider plates 092.06689H



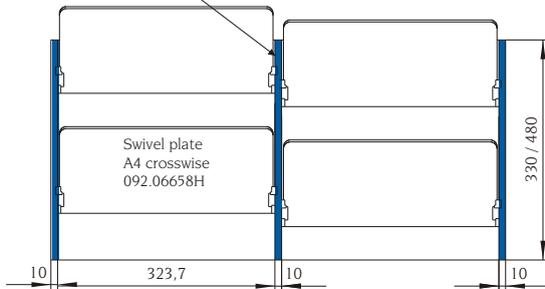
Accessories for Pro-Line II wide drawer.

Index-card formation for drawer depth 330 mm / 480 mm



Divider panels and swivel plates
made of steel, with pastic connection joints
Colour: black, UQ: 20 pieces

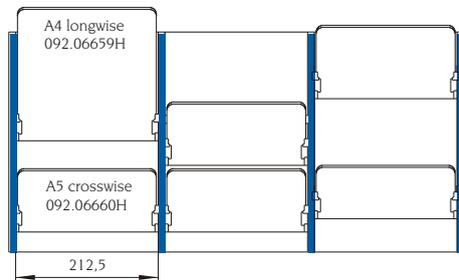
Divider panel 330 mm - Article No. 092.06669H
Divider panel 480 mm - Article No. 092.06692H



Formation 2 x A4 crosswise

Demand:

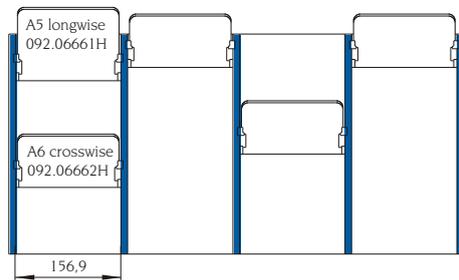
3 divider panels 092.06669H/092.06692H
i.e. 4 swivel plates 092.06658H



Formation 3 x A5 crosswise

Demand:

4 divider panels 092.06669H/092.06692H
i.e. 6 swivel plates 092.06660H

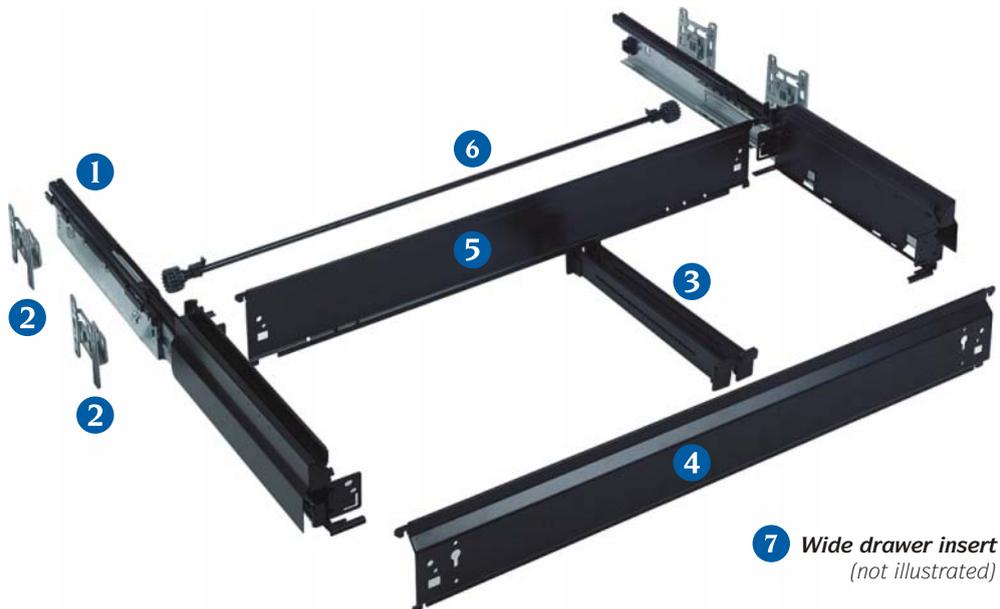


Formation 3 x A5 crosswise

Demand:

5 divider panels 092.06669H/092.06692H
i.e. 8 swivel plates 092.06662H

Order data - Basic equipment.



No.	Description	Frame depth (mm)*				UQ
		280	330 [A4]	385 [Foolscap]	480	
1	Full extension slide Series 038 premounted assembly with rack, side panel, shroud and 70 mm self-closing device	055.09490H	055.09491H	055.09492H	055.09493H	5 sets
2	Cabinet bracket 4 pieces each filing frame	053.06650	053.06650	053.06650	053.06650	20 pcs.
3	Cross bar (optional) incl. retainers	053.09501H	053.09502H	053.09503H	053.09504H	20 pcs.

* interior cabinet depth depending on cabinet type (see page 8-9)

No.	Description	Frame width (mm) / Interior cabinet width (mm)					UQ
		324 / 406 [1 x A4]	480 / 562	680 / 762 [2 x A4]	880 / 962	1080 / 1162 [3 x A4]	
4	Front panel	053.06950H	053.06710H	053.06711H	053.06917H	053.06712H	10 pcs.
5	Rear panel	053.09494H	053.09000H	053.09001H	053.09002H	053.09003H	10 pcs.
6	Connection rod premounted assembly	053.09323H	053.09341H	053.09342H	053.09343H	053.09344H	10 pcs.

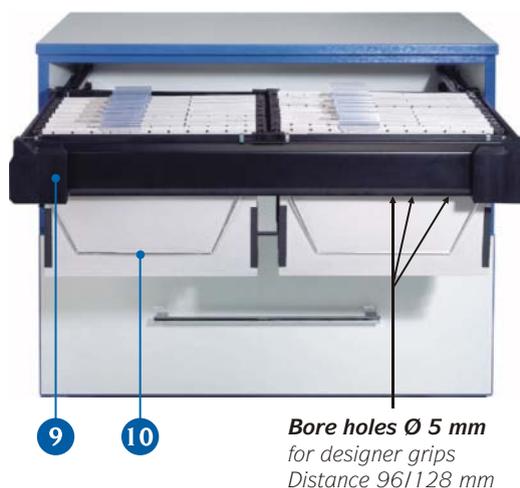
No.	Description	Frame width (mm) / Interior cabinet width (mm)					UQ
		324 / 406 [1 x A4]	480 / 562	680 / 762 [2 x A4]	880 / 962	1080 / 1162 [3 x A4]	
7	Wide drawer insert Drawer depth 330 mm	092.09820H	092.09822H	092.09824H	092.09826H	092.09828H	2 pcs.
	Wide drawer insert Drawer depth 480 mm	092.09821H	092.09823H	092.09825H	092.09827H	092.09829H	2 pcs.

Order data - Accessories.

Installation with front cover:



Installation behind doors:



Mounting the front cover supports:

- The support pieces fix the front cover in upright position.

Filing frame: Insert support pieces from below into the slot of each side panel.

Wide drawer: Remove edge profiles and screw the support pieces from inside in each side panel with self-tapping screw M3 x 6 mm (Article No. 090.09846).

Mounting the cover caps:

- The cover caps fix the front panel at the side panels of the filing frame.

Put the cover caps (R/L = right/left) on front panel and front end of shroud; pull the edge profile over both cover caps.

No.	Description	Finish	Article No.	UQ
7	Wide drawer insert <i>Dimensions and order data see page 18</i>	black	<i>see page 18</i>	2 pcs.
8	Front cover support	black	092.06651H	20 pairs
9	Cover cap	black	092.06670H	10 pairs
10	Wire bracket for filing maps	galvanised	092.06673Z	50 pcs.

We offer our help.



Give us a call or write to us. Together you and your Schock specialist can work out the optimum solution for you.

SCHOCK
M E T A L L

Schock Metallwerk GmbH · Siemensstr. 1-3 · D-73660 Urbach · Tel. +49 7181 808-0 · Fax +49 7181 808-299
E-mail: info@schock-metall.de · Internet: www.schock-metall.de